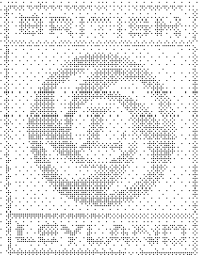
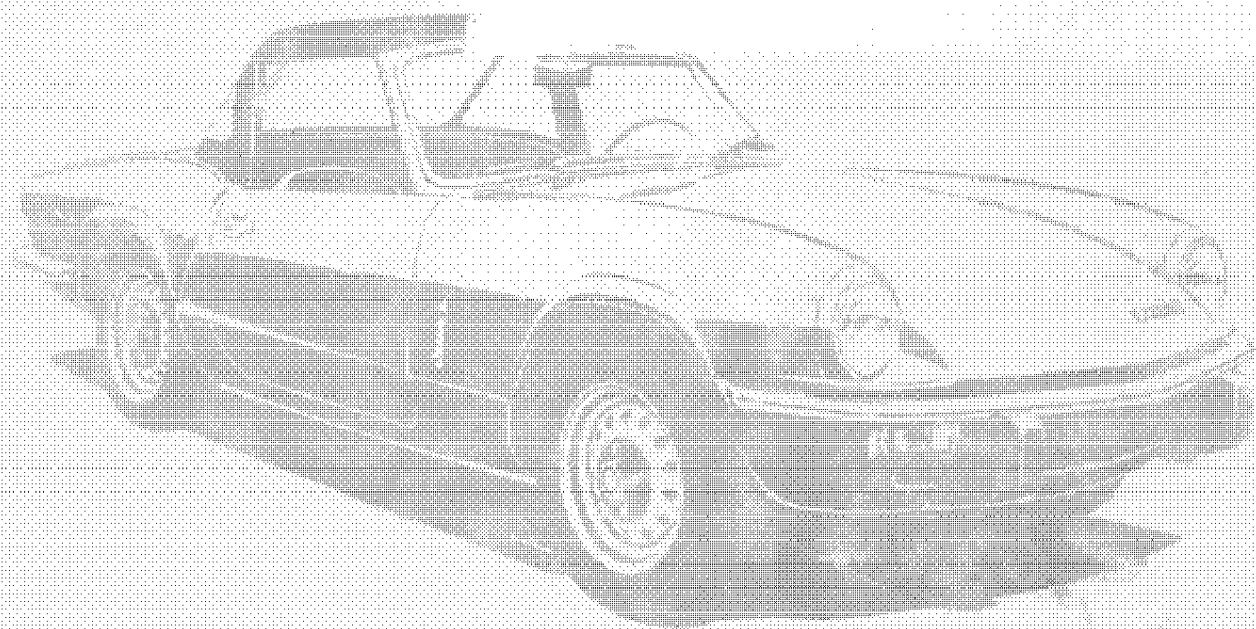


£12.50



# Triumph Spitfire MkIV Parts Catalogue

Part No. 520948/A  
April 1973



# Triumph Spitfire Mk IV Parts Catalogue

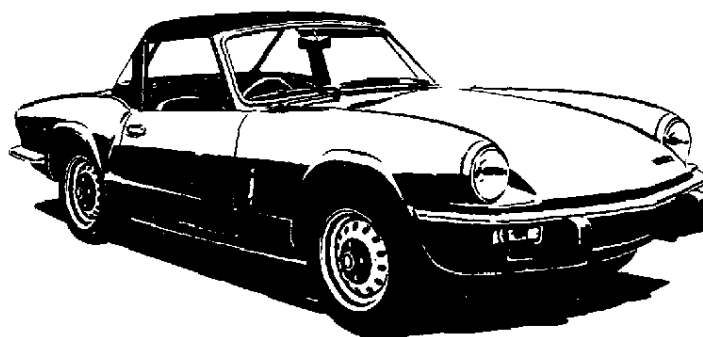
Commission No.FHI and future  
FKI and future – USA  
FLI and future – Sweden

|                                  |           |
|----------------------------------|-----------|
| ENGINE                           | A1 to A17 |
| CLUTCH                           | B1        |
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| ENGINE MOUNTING                  | B8        |
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| FRONT<br>SUSPENSION              | C2 & C3   |
| FRONT ANTI-<br>ROLL BAR          | C4        |
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| REAR SUSPENSION                  | E1        |
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| STEERING                         | F1 & F2   |
| ACCELERATION<br>CONTROL          | G1 & G2   |
| CLUTCH &<br>BRAKE PEDAL          | H1 to H2  |
| MASTER<br>CYLINDERS              | J1 to J3  |
| HANDBRAKE                        | K1        |
| BRAKES                           | L1        |
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| PETROL<br>SYSTEM                 | N1 to N3  |
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| RADIATOR                         | Q1        |
| PUBLICATIONS,<br>TOOLS, ETC.     | R1        |
| ELECTRICAL<br>EQUIPMENT          | S1 to S17 |
| BODY AND<br>FITTINGS             | T1 to T47 |
| MISC. BODY<br>DETAILS            | U1 & U2   |
| OVERDRIVE                        | V1 & V4   |
| ENGINE<br>OIL COOLER             | W1        |



**Parts and Accessories  
Jaguar and Rover Triumph**

Fletchamstead Highway Coventry CV4 9DB England



## Introduction

This Graphic Catalogue which is to be used in conjunction with the P.C.M.I. transparency has been devised to enable its users, irrespective of nationality, to identify the parts required with the minimum of effort. To do this the items are part numbered on the illustration and where more than one is required the quantity is inserted in brackets behind the part number e.g. 137201(2).

Where major assemblies are concerned in some cases it is not practical to draw the complete assembly and when this occurs the assembly part number is inserted in the space at the foot of the illustration which is reserved for notes.

With this system, as no separate list of parts is supplied, the part description will be found only in the numerical index.

The catalogue will not be subject to amendment but will be updated and re-issued approximately every twelve months.

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## Caution

When replacements are made it is of the utmost importance that parts of genuine Triumph Motor Co. Ltd. manufacture should be used. This ensures that the service given by the original part will be maintained by the replacement. Remember the genuine part carries with it a guarantee.

The experience gained by the manufacturers ensures that the highest quality material is used and the strictest accuracy maintained in manufacture.

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# Coding procedure

## Exterior paint, Interior trim

In order to assist all purchasers of Spare Parts in which paint or trim details are involved, the following coding system has been devised to cover the basic colours and their varying shades.

### A. Basic colours

There are **Nine Basic Colours** which have been allocated the following numbers:—

- |    |    |    |
|----|----|----|
| 1. | 4. | 7. |
| 2. | 5. | 8. |
| 3. | 6. | 9. |

### B. Shades of colour

To cover **Shades of the above Colours**, a second figure commencing at '1' is used as a prefix to the above numbers, each shade having a different prefix number.

The current range of codes is as follows:—

| Basic Colour | 1st Shade      | 2nd Shade      | 3rd Shade   | 4th Shade |
|--------------|----------------|----------------|-------------|-----------|
| Black        | 11 Black       |                |             |           |
| Red          | 12 Matador Red | 72 Pimento     |             |           |
| Brown        | 23 Sienna      | 33 New Tan     |             |           |
| Yellow       | 54 Saffron     |                |             |           |
| Green        | 55 Laurel      |                |             |           |
| Blue         | 26 Wedgwood    | 56 Royal       | 96 Sapphire |           |
| Purple       | 17 Damson      | 27 Shadow Blue |             |           |
| Grey         | 78 Grey        |                |             |           |
| White        | 19 White       |                |             |           |

## C. Trim materials

The following Prefix Letters are added to the colour code to indicate the main trim material used.

|                  |                   |
|------------------|-------------------|
| Leathercloth     | No Prefix Letter  |
| Leather          | Prefix Letter 'H' |
| Nylon Broad Cord | Prefix Letter 'C' |
| Nylon Fine Cord  | Prefix Letter 'N' |

## D. Recording

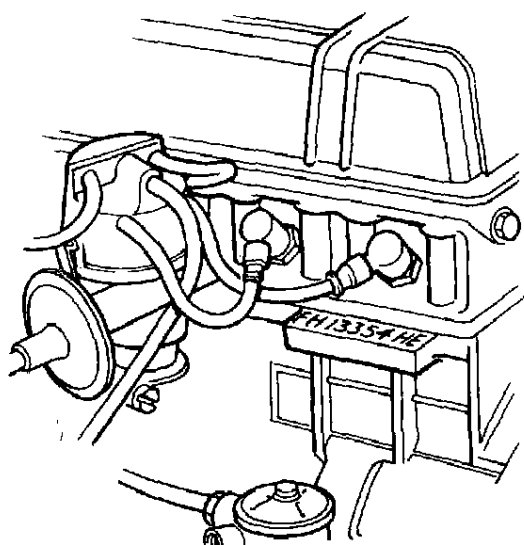
The paint and trim colours and materials used are recorded in the spaces provided on the Commission No. Plate as shown below, e.g. 66 denotes Wedgewood Blue paint and 11 Black Leathercloth trim.

---

|                           |                    |         |       |
|---------------------------|--------------------|---------|-------|
| COMM.Nº                   |                    |         |       |
| PAINT                     | 66                 | TRIM    | 11    |
| ●                         | GROSS LADEN WEIGHT | ●       | KILOS |
| MANUFACTURED BY           |                    |         |       |
| THE TRIUMPH MOTOR CO LTD. |                    |         |       |
| COVENTRY                  |                    | ENGLAND |       |

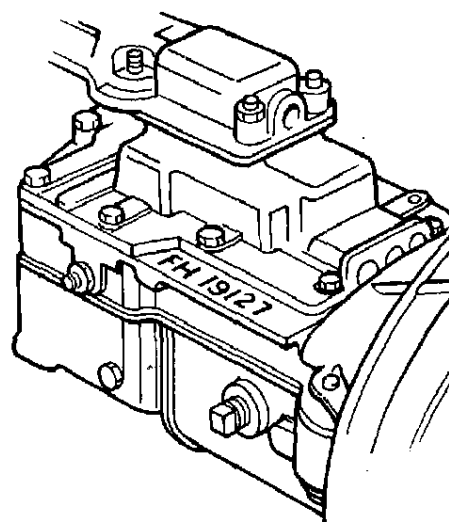
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# Unit serial numbers



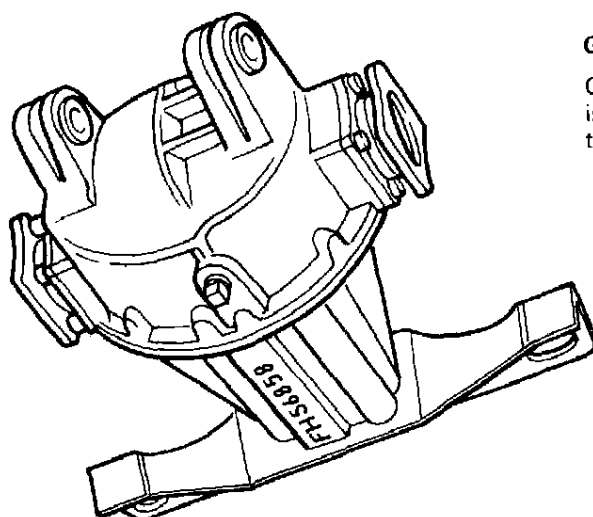
## ENGINE SERIAL NUMBER

Commencing at FH1E, FK1E (USA) and FL1E (Sweden), this number is stamped on the left-hand side of the cylinder block.



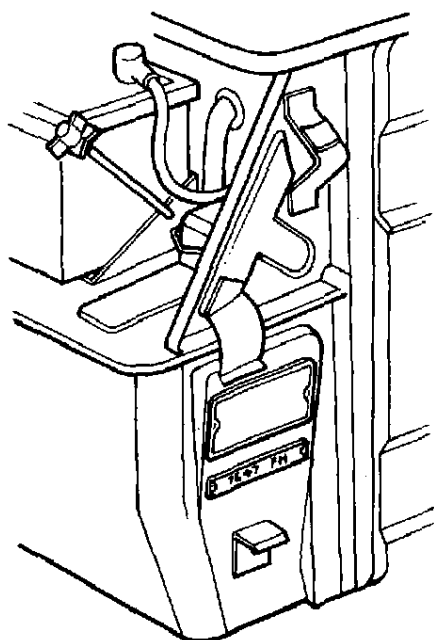
## GEARBOX SERIAL NUMBER

Commencing at FH1, this number is stamped on the right-hand side of the gearbox casing.



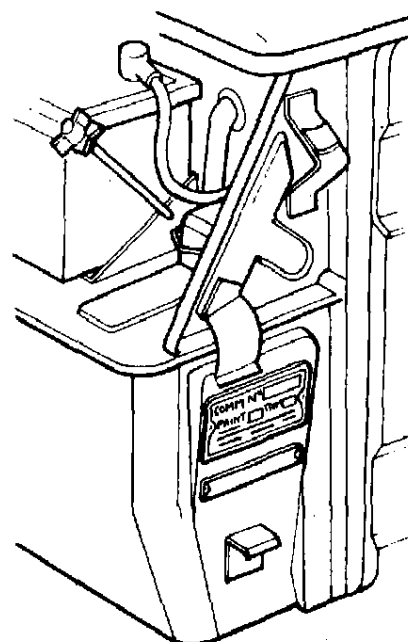
## REAR AXLE SERIAL NUMBER

Commencing at FH1 and FK25001 this number is stamped on the bottom flange of the axle casing.



## COMMISSION NUMBER

This number is stamped on a plate which is riveted to the left-hand baulkhead panel. Commission number details are listed on the following pages.

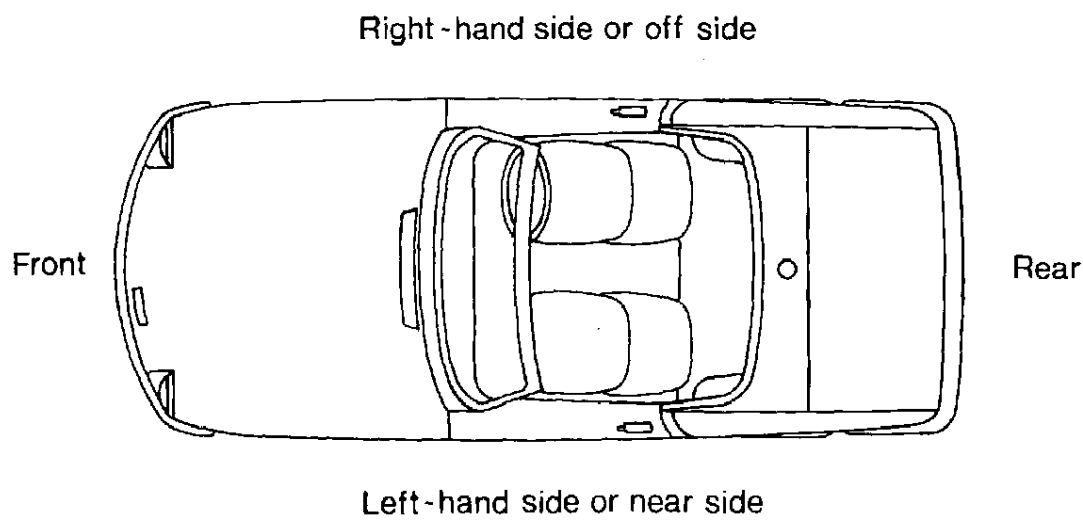


## BODY SERIAL NUMBER

Commencing at 1FH and 1FK (USA) this number is stamped on a plate which is riveted to the left-hand baulkhead panel.

# Commission numbers

## Right-hand steering



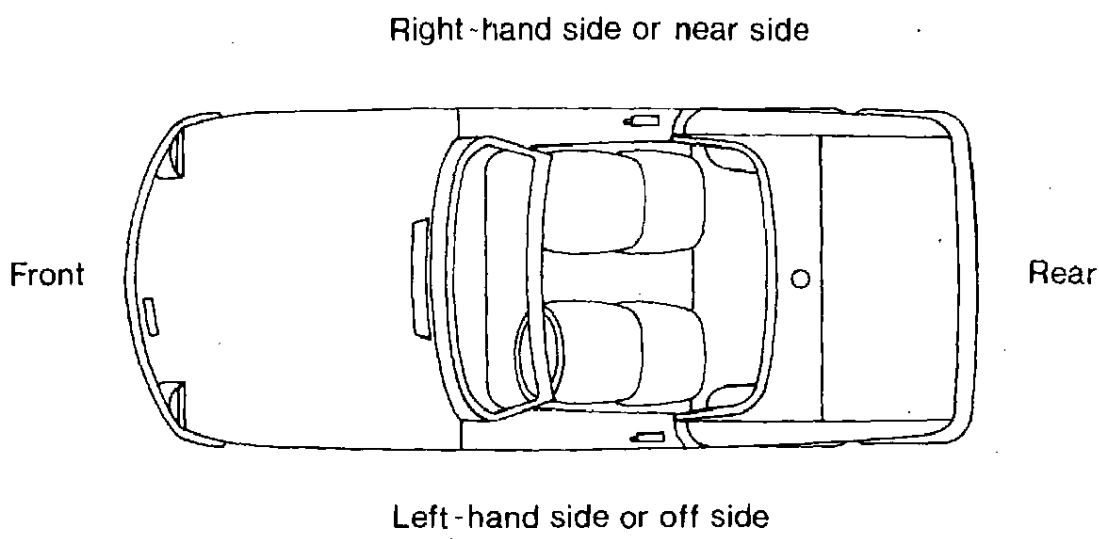
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## Commission numbers and suffix letters

|                                    |           |
|------------------------------------|-----------|
| R.H.S. ....                        | FH ...    |
| L.H.S. ....                        | FH ... L  |
| R.H.S. WITH OVERDRIVE ....         | FH ... O  |
| L.H.S. WITH OVERDRIVE ....         | FH ... LO |
| L.H.S. -U.S.A. ....                | FK ... L  |
| L.H.S. WITH OVERDRIVE -U.S.A. .... | FK ... LO |
| L.H.S. - SWEDEN ....               | FL ... L  |
| L.H.S WITH OVERDRIVE - SWEDEN .... | FL ... LO |

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## Left-hand steering







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| Alternator Adjusting Link     | 01-14          | Flywheel                  | 01-07       |
| Alternator Mounting           | 01-14          | Front Engine Plate        | 01-05       |
| Big End Bearing               | 01-07          | Front Sealing Block       | 01-04       |
| Camshaft                      | 01-08          | Inlet Manifold            | 01-11,01-12 |
| Camshaft Bearing              | 01-08          | Inlet Valve               | 01-06       |
| Camshaft Chain Wheel          | 01-08          | Lifting Eye               | 01-06       |
| Carburettor Assembly          | 01-17,01-19    | Main Bearing              | 01-07       |
| Carburettor Air Valve & Shaft | 01-20          | Manifolds                 | 01-11,01-12 |
| Carburettor By Pass Valve     | 01-20          | Manifold Clamp            | 01-11,01-12 |
| Carburettor Diaphragm         | 01-20          | Manifold Gasket           | 01-11,01-12 |
| Carburettor Float             | 01-18,01-20    | Manifold Heater Pipes     | 01-11,01-12 |
| Carburettor Float Chamber     | 01-18,01-20    | Oil Filler Cap            | 01-06       |
| Carburettor Metering Needle   | 01-20          | Oil Filter                | 01-10       |
| Carburettor Float Needle      | 01-18,01-20    | Oil Pressure Indicator    | 01-04       |
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| Carburettor Jet Bearing       | 01-18          | Oil Pressure Relief Valve | 01-04       |
| Carburettor Jet Needle        | 01-18          | Oil Pump                  | 01-10       |
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| Carburettor Suction Chamber   | 01-18          | Petrol Pump               | 01-13       |
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| Crankshaft Bearings           | 01-07          | Rocker Pedestal           | 01-06       |
| Crankshaft Chain Wheel        | 01-07          | Rocker Shaft              | 01-06       |
| Crankshaft Pulley             | 01-07          | Rocker Spring             | 01-06       |
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| Cylinder Head                 | 01-06          | Thermostat                | 01-09       |
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Note:- Items marked thus = are subject to special American Safety Regulations  
and must be sold in strict stock rotation

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| 577077   | Body complete,hard top painted and trimmed (Including seats) L.H.S. U.S.A.                | 02-04   | 577264   | Tonneau cover kit, White R.H.S.                             | 02-27                      |
| 577078   | Body complete, hard top painted and trimmed (less seats) L.H.S. U.S.A.                    | 02-05   | 577265   | Tonneau cover kit Black, R.H.S.                             | 02-27                      |
| 577079   | Body complete, hard top and soft top trimmed (Including seats)R.H.S.                      | 02-04   | 577266   | Tonneau cover kit White L.H.S.                              | 02-27                      |
| 577080   | Body complete,hard top and soft top, painted and trimmed(less seats) R.H.S.               | 02-04   | 577267   | Tonneau cover kit Black L.H.S.                              | 02-27                      |
| 577081   | Body complete, hard top and soft top, painted and trimmed(Including seats) L.H.S.         | 02-04   | 577268   | Tonneau cover kit, White,L.H.S, (U.S.A. only)               | 02-27                      |
| 577082   | Body complete, hard top and soft top, painted and trimmed (less seats) L.H.S.             | 02-05   | 577269   | Tonneau cover kit Black L.H.S. (U.S.A. only)                | 02-27                      |
| 577083   | Body complete, hard top and soft top, painted and trimmed (Including seats)L.H.S. Germany | 02-04   | 577280   | Touch in paint details, Pimento                             | 02-52                      |
| 577084   | Body complete, hard top and soft top, painted and trimmed (Including seats) L.H.S. U.S.A. | 02-04   | 577294   | Zip fastener,tonneau cover                                  | 02-27                      |
| 577085   | Body complete, hard top and soft top, painted and trimmed(less seats) L.H.S. U.S.A.       | 02-05   | 577406   | Monolok and bracket assembly L.H.                           | 02-55                      |
|          |                                                                                           |         | 577407   | Monolok and bracket assembly R.H.                           | 02-55                      |
|          |                                                                                           |         | 577435   | Emerald Green Touch-in paint( $\frac{1}{4}$ pint)           | 02-52                      |
|          |                                                                                           |         | 577440   | Mallard Touch-in paint ( $\frac{1}{4}$ pint)                | 02-52                      |
|          |                                                                                           |         | 577473   | Seating washer                                              | 02-16                      |
|          |                                                                                           |         | 577565   | Ice Blue Touch-In paint ( $\frac{1}{4}$ pint)               | 02-52                      |
|          |                                                                                           |         | 577611   | Connecting linkage assy. door handle L.H                    | 02-16                      |
|          |                                                                                           |         | 577612   | Connecting linkage assy.door handle R.H                     | 02-16                      |
|          |                                                                                           |         | 600395   | Grommet                                                     | 01-55,01-56<br>01-57,01-58 |
|          |                                                                                           |         | 600396   | Grommet,speedo cable,dash shelf                             | 01-76,02-56                |
|          |                                                                                           |         | 600398   | Plug,sill panel( $\frac{1}{2}$ " hole.Paint Drainage holes. | 02-56                      |

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|          | Paint drainage plugs      |             |          | regulator to channel   |             |
| 600421   | Plug,floor hole(13/16"    | 02-56       | 608139   | Insulator,slip ring    | 02-21       |
|          | hole)Paint drainage holes |             | 608185   | Clamp,support bracket  | 02-21       |
| 600832   | Pin,handle attachment     | 02-17       |          | steering column(lower) |             |
| 601552   | Rod,battery fixing        | 01-78       | 608222   | Felt strip,support     | 02-21       |
| 601553   | Angle,battery retaining   | 01-78       |          | bracket (body)         |             |
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|          | column                    |             | 608383   | Plate,retaining,gear-  | 02-07       |
| 602637   | Hose,demister, short      | 02-23       |          | box cover to dash      |             |
|          | (Drivers side)            |             |          | side front and floor   |             |
| 602638   | Hose, demister, long      | 02-23       | 608462   | Slip ring and insul-   | 02-21       |
|          | (Passengers side)         |             |          | ator assembly          |             |
| 602821   | Seal, check arm           | 02-14       | 608511   | Clip,trim pad to door  | 02-17       |
| 603344   | Spring,guide,check arm    | 02-09       | 608516   | Clip,long trim pad     | 01-17       |
| 603382   | Spring,regulator,         | 02-17       |          | top edge to door       |             |
|          | escutcheon                |             | 608520   | Clip, seal attachment  | 02-12       |
| 603559   | Clip, wiring              | 02-07,02-08 | 608563   | Seal,gearbox cover     | 02-07       |
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| 611012   | Label, instruction<br>flasher switch R.H.S.                | 01-68       | 613025   | Grommet, drain tube                                       | 02-09       |
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| 611368   | Clamp,steering column<br>upper half                        | 02-21       | 613049   | Bolt,stop,securing<br>spacing block to<br>guide block     | 02-14       |
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| 612473   | Stay assembly,trunk lid                                    | 02-24       | 613326   | Block, spacing                                            | 02-14       |
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| 612527   | Bracket,mounting, dash<br>front outer L.H.                 | 02-07       | 613351   | Bracket assy. check<br>strap R.H.                         | 02-09       |
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| 21H.5479  | Bolt, crown wheel to<br>differential casing                                      | 01-36        | FG1307/4 | Fix, removable tube<br>type                              | 01-42        |
| AHH.5301  | Bush, bearing                                                                    | 01-42        | FZ3404/4 | Retainer, nut, petrol<br>tank casing board               | 02-36        |
| AHH.6504  | Tube, distance, pedal<br>to bracket                                              | 01-42        | GBF201   | Fluid, brake and<br>clutch 8oz. tin                      | 01-61        |
| BLO014    | Ball, 7/32", in valve<br>body                                                    | 02-60        | GBF202   | Fluid, brake and<br>clutch 16oz. tin                     | 01-61        |
| BLO020    | Ball, 5/16"                                                                      | 02-60        | GBF203   | Fluid clutch and<br>brake 32oz. tin                      | 01-61        |
| C30505    | Cone, change speed<br>lever                                                      | 01-28, 02-59 | GBH133=  | Hose assembly, rear                                      | 01-54        |
| C30623    | Nut, retaining gear<br>lever knob                                                | 01-28, 02-59 | GBH202   | Hose assembly                                            | 01-51, 01-52 |
| CC5011    | Clip, corbin hose<br>attachment                                                  | 01-19        |          |                                                          | 01-53        |
| CD25672   | Plug, heelboard cross-<br>member ( $\frac{5}{8}$ " hole) Paint<br>Drainage holes | 02-56        | GBP167   | Pad, lining                                              | 01-50        |
| CD27769   | Plug, rubber ( $\frac{3}{8}$ " hole)<br>heelboard panel                          | 02-56        | GBS544   | Brake shoe assembly                                      | 01-50        |
| DPO205    | Dowel, front end cover<br>to clutch housing                                      | 01-24        | GCC134   | Clutch cover assy.                                       | 01-22        |
| DPO410    | Dowel, clutch to<br>flywheel attachment                                          | 01-07        | GCL106   | Ignition coil                                            | 01-62        |
| DPO411    | Dowel, top cover<br>extension                                                    | 01-23, 01-25 | GCS105   | Contact set                                              | 01-63        |
| DPO514    | Dowel, timing cover<br>attachment                                                | 01-04        | GDC.123  | Cap assembly                                             | 01-63        |
| DPO610    | Dowel $\frac{3}{8}$ " gearbox and<br>rear engine plate<br>attachment             | 01-04        | GEG313   | Gasket, between Cyl-<br>inder head and<br>cylinder block | 01-06        |
| DPO616    | Dowel, 1" gearbox and<br>rear engine plate<br>attachment                         | 01-04        | GEG414   | Washer, joint, rocker<br>cover to cylinder<br>head       | 01-06        |
| DS0914    | Dowel, in thrust plug                                                            | 01-24        | GEG517   | Washer, joint, between<br>sump and cylinder<br>block     | 01-05        |
| DS1315    | Dowel, spring tension<br>actuator to shaft                                       | 01-28, 02-59 | GEG648   | Gasket, manifold                                         | 01-11, 01-12 |
|           |                                                                                  |              | GEG701   | Gasket, front exhaust<br>pipe to manifold                | 01-58        |
|           |                                                                                  |              | GEX1439  | Front exhaust pipe<br>assembly                           | 01-59        |
|           |                                                                                  |              | GEX3372  | Rear silencer and<br>pipe assembly                       | 01-59        |



# NUMERICAL INDEX

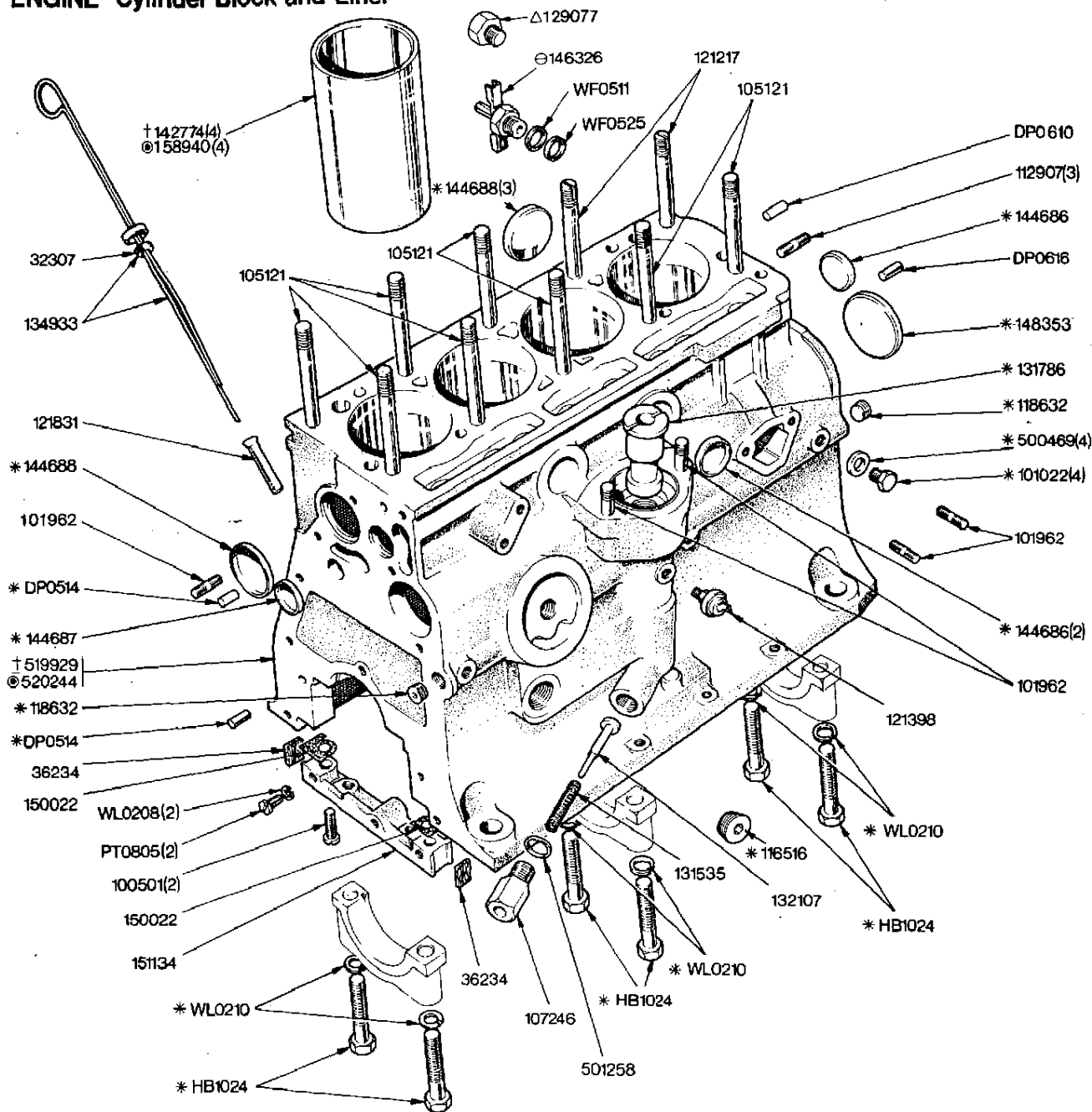
| Part No. | Description                                                 | Ref.No.     | Part No. | Description                           | Ref.No. |
|----------|-------------------------------------------------------------|-------------|----------|---------------------------------------|---------|
| GEX.7329 | Grommet, bracket to axle mounting plate                     | 01-59       | GRH.265  | Hose, bottom, radiator to water pump  | 01-60   |
| GEX.7330 | Grommet, washer, bracket to axle                            | 01-59       | GSB.102  | Brush set                             | 01-66   |
| GFB.151  | Fan belt                                                    | 01-09       | GSC.104  | Condenser package                     | 01-63   |
| GFE.119  | Oil filter assembly (Alternative to 156581)                 | 01-10       | GTG103   | Gasket, water elbow to water pump     | 01-09   |
| GFE.1037 | Element, air cleaner                                        | 01-15       | GTS.104  | Thermostat unit (82 deg.C opening)    | 01-09   |
| GFG.117  | Washer, joint, oil seal                                     | 01-35       | GTS.106  | Thermostat unit (88 deg.C. opening)   | 01-09   |
| GFS25    | Fuse                                                        | 01-72       | GTU153   | Touch in paint details, White         | 02-57   |
| GFS35    | Fuse                                                        | 01-77       | GTU154   | Touch in paint details, Signal Red    | 02-57   |
| GFU107   | Flasher unit                                                | 01-68       | GTU156   | Touch in paint details, Wedgwood Blue | 02-57   |
| GHB105   | Bearing, differential casing to hypoid housing              | 01-36       | GTU161   | Touch in paint details, Sienna Brown  | 02-57   |
| GHB110   | Bearing, outer hub                                          | 01-31       | GTU163   | Touch in paint details Laurel Green   | 02-57   |
| GHB111   | Bearing, inner hub                                          | 01-31       | GTU164   | Touch in paint details Slate Grey     | 02-57   |
| GHB117   | Bearing, ball rear hub                                      | 01-35       | GTU166   | Touch in paint details Valencia Blue  | 02-57   |
| GHS111   | Seal, Oil                                                   | 01-35       | GTU167   | Touch in paint details, Damson        | 02-57   |
| GHS146   | Seal, oil, assembly between vertical link and inner bearing | 01-31       | GTU276   | Touch in paint details, Saffron       | 02-57   |
| GLB207   | Bulb                                                        | 01-75       | GTU277   | Touch in paint details Pimento        | 02-57   |
| GLB380   | Bulb                                                        | 01-73,01-74 | GTU278   | Touch in paint details, Sapphire Blue | 02-57   |
| GLB382   | Bulb, flasher                                               | 01-73,01-74 | GTU281   | Touch in paint details, Emerald       | 02-57   |
| GLB411   | Bulb 12v 45w/50w Yellow                                     | 01-72       | GTU282   | Touch in paint details Mallard        | 02-57   |
| GLB501   | Bulb                                                        | 01-75       | GTU283   | Touch in paint details Ice Blue       | 02-57   |
| GLB987   | Bulb, ignition switch illumination                          | 01-77       |          |                                       |         |
| GLB989   | Bulb, side                                                  | 01-73,01-74 |          |                                       |         |
| GLU101   | Light unit                                                  | 01-72       |          |                                       |         |
| GLU114   | Light unit                                                  | 01-72       |          |                                       |         |
| GLU513   | Light Unit                                                  | 01-72       |          |                                       |         |
| GMC205   | Clutch master cylinder assembly                             | 01-46       |          |                                       |         |
| GRA110   | Rotor assembly                                              | 01-63       |          |                                       |         |
| GRB207   | Bearing, clutch throw-out                                   | 01-24       |          |                                       |         |
| GRC114   | Cap, filler assembly (13 lb pressure)                       | 01-60       |          |                                       |         |
| GRH260   | Hose top, radiator to water elbow                           | 01-60       |          |                                       |         |

# NUMERICAL INDEX

| Part No. | Description                  | Ref.No.      | Part No. | Description          | Ref.No.      |
|----------|------------------------------|--------------|----------|----------------------|--------------|
| GUJ.106  | Unit package                 | 01-38        | SU.AUD.  | Carburettor assembly | 01-17        |
| GWC.1202 | Rear wheel cylinder          | 01-50        | 517F     | rear                 |              |
|          | assembly $\frac{5}{8}$ " dia |              | SU.AUD.  | Screw, needle        | 01-18        |
| KWO316   | Key, Woodruff, securing cam  | 02-56        | 3308     |                      |              |
| N.9.Y.   | Plug, sparking               | 01-62        | SU.AUD.  | Guide, needle        | 01-18        |
| RF2608   | Rivet, locking lever to      | 02-38, 02-42 | 3310     |                      |              |
|          | pivot bracket                | 02-50        | SU.AUD.  | Needle and seat      | 01-18        |
| SP91B3   | Rivet, anchor plate to       | 01-08        | 9095     | assembly             |              |
|          | timing cover                 |              | TLO011   | Sleeve, tubing       | 01-11, 01-12 |
| SU.AUD   | Carburettor assembly         | 01-17        |          | pipe to adaptor      |              |
| 517F     | front                        |              | UN.12Y   | Plug, sparking       | 01-62        |



### ENGINE-Cylinder Block and Liner



### NOTE

| NOTE    |                     |                  |      |
|---------|---------------------|------------------|------|
| †519217 | ENGINE UNIT - 9.0:1 | High Compression | 1off |
| †519218 | ENGINE UNIT - 7.5:1 | Low Compression  | 1off |
| ⊙520709 | ENGINE UNIT - 9.0:1 | High Compression | 1off |
| ⊙520710 | ENGINE UNIT - 7.0:1 | Low Compression  | 1off |

NOTE - The above units are supplied less the following items :-  
Water Pump and Fan Assembly, Distributor, Dynamo, Petrol Pump,  
Oil Filter, Thermostat, Exhaust and Inlet Manifolds, Carburettors,  
Sparking Plugs and Breather Details

|          |                         |       |                            |
|----------|-------------------------|-------|----------------------------|
| † 519929 | Cylinder Block Assembly | 1 off | Includes items<br>marked * |
| © 520244 | Cylinder Block Assembly | 1 off |                            |

⊖ Fitted up to Engine No.

△Fitted from Engine No.

# SPITFIRE MK4

† 520118 ENGINE UNIT - 9.0:1 High Compression 1 off

(U.S.A. and Sweden only)

0520711 ENGINE UNIT - 9:0:1 High Compression 10ft

(U.S.A. only)

NOTE - U.S.A. and Sweden Anti-Pollution stripped engines are supplied less the usual items listed on left, and less Oil Filler Cap, but including the Water Pump

|        |                               |      |
|--------|-------------------------------|------|
| 519215 | GASKET SET, Engine Conversion | 1off |
|--------|-------------------------------|------|

|          |                           |      |
|----------|---------------------------|------|
| † 520265 | GASKET SET, Decarbonising | 1off |
|----------|---------------------------|------|

0520715 GASKET SET Decarbonising 1off

† Fitted up to Engine No. FH25000E and FK25000E only

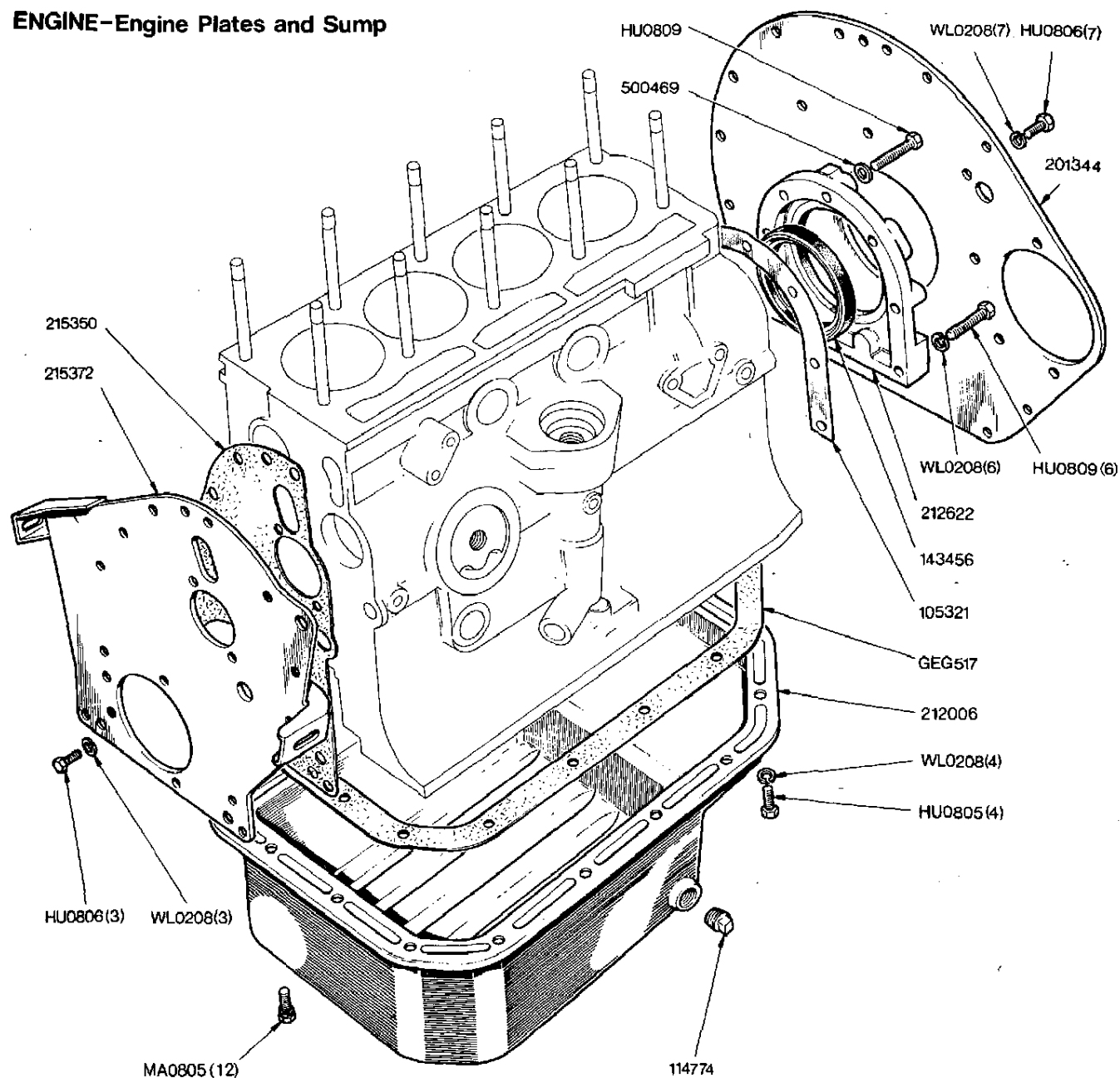
©Fitted from Engine No. FH25001E and FK25001UE and future

E A1 (01-04) B22

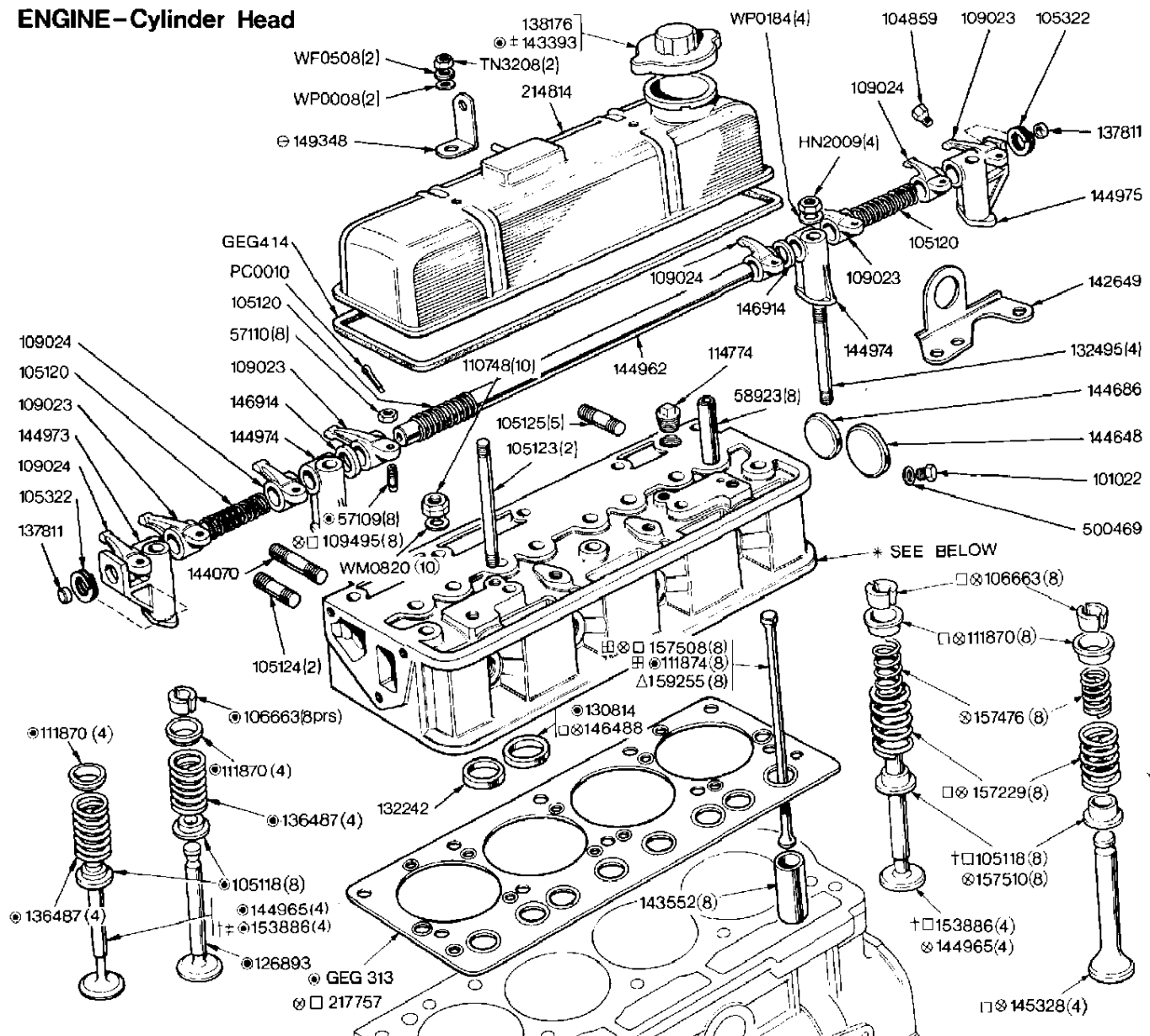
PLATE A1 (01-04)

**B2250/2**

# ENGINE-Engine Plates and Sump



## ENGINE-Cylinder Head



**NOTE**

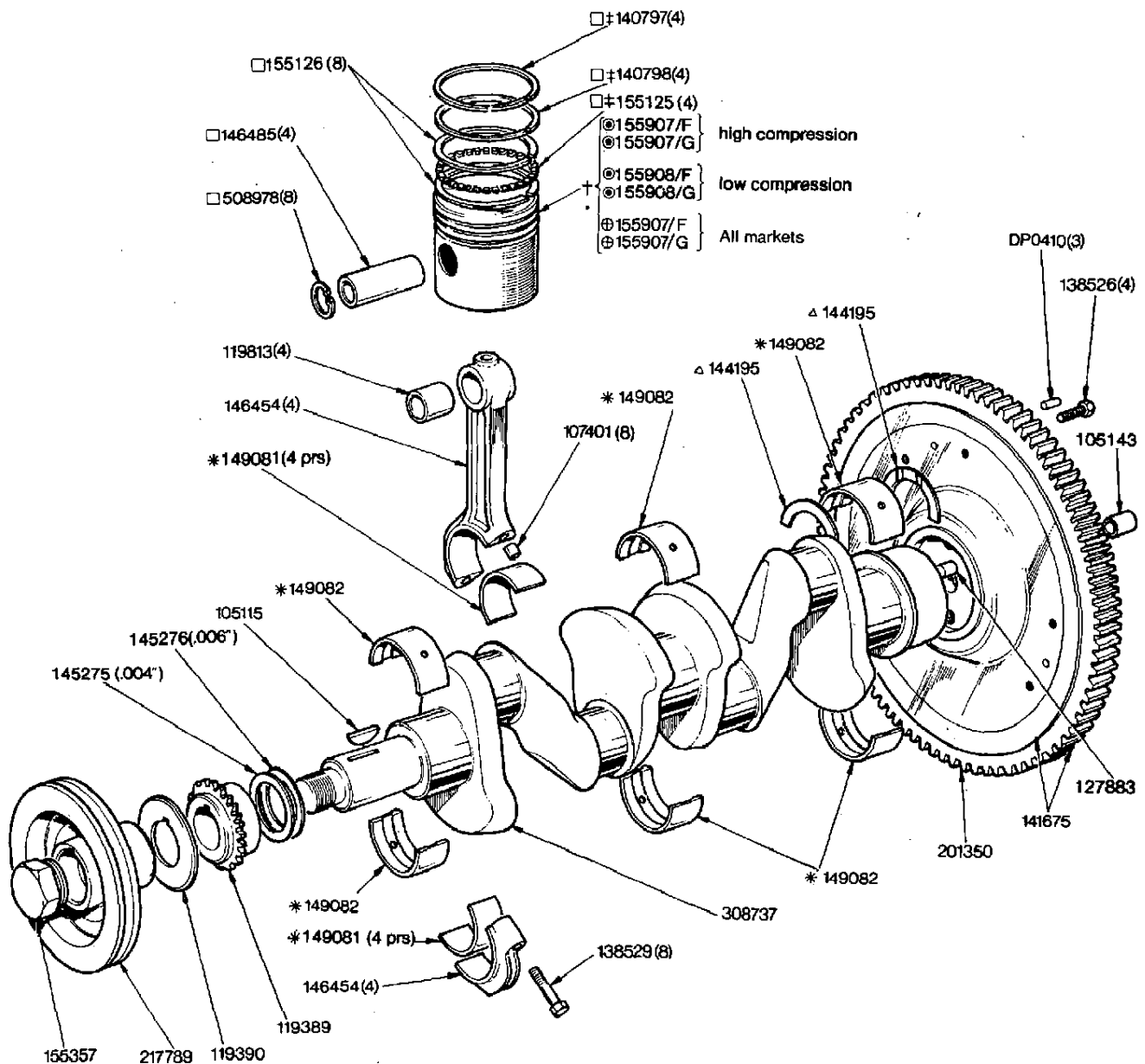
- |            |                                                                                           |      |                                                                   |                                                                                              |      |
|------------|-------------------------------------------------------------------------------------------|------|-------------------------------------------------------------------|----------------------------------------------------------------------------------------------|------|
| ◎*516032   | Cylinder Head Assembly-High Compression<br>(Complete with valves and springs, less studs) | 1off | ⊗*218142                                                          | Cylinder Head Assembly-High Compression<br>(Less valves, springs and studs)                  | 1off |
| ◎*518369   | Cylinder Head Assembly-Low Compression<br>(Complete with valves and springs, less studs)  | 1off | †□*218143                                                         | Cylinder Head Assembly-Low Compression<br>and Anti pollution(Less valves, springs and studs) | 1off |
| ◎*516033   | Cylinder Head Assembly-High Compression<br>(Less valves, springs and studs)               | 1off | 501651                                                            | Wellseal, jointing compound A/R<br>(Cylinder head to block)                                  |      |
| ◎*515748   | Cylinder Head Assembly-Low Compression<br>(Less valves, springs and studs)                | 1off | † U.S.A. and Sweden only                                          |                                                                                              |      |
| ±◎†*518589 | Cylinder Head Assembly-High Compression<br>(Complete with valves and springs, less studs) | 1off | ± Sweden only                                                     |                                                                                              |      |
| ⊗*520712   | Cylinder Head Assembly-High Compression<br>(Complete with valves and springs, less studs) | 1off | ⊖ Fitted up to Engine No. only                                    |                                                                                              |      |
| ⊗*520713   | Cylinder Head Assembly-Low Compression<br>(Complete with valves and springs, less studs)  | 1off | ⊗ Fitted up to Engine No. FH25000E, FL25000E and<br>FK25000E only |                                                                                              |      |
| †□*520714  | Cylinder Head Assembly Anti-pollution<br>(Complete with valves and springs, less studs)   | 1off | ⊗ Fitted from Engine No. FH25001E and future                      |                                                                                              |      |
|            |                                                                                           |      | ⊞ Fitted from Engine No. FK25001UE and future                     |                                                                                              |      |
|            |                                                                                           |      | △ High Compression only.                                          |                                                                                              |      |
|            |                                                                                           |      | ⊞ Low Compression only.                                           |                                                                                              |      |

## SPITFIRE MK IV

PLATE A3 (01-06)

B2252 /2

# ENGINE - Crankshaft, Piston, Conn. Rod and Flywheel.



## NOTE

\*Main bearings and Big End Bearings are obtainable in the following undersizes: -.010", -.020", -.030"

+ Pistons are obtainable in the following oversize: +.020"

± Piston Rings are obtainable in the following oversizes: +.010", +.020", +.030"

Please quote Part No. and size required.

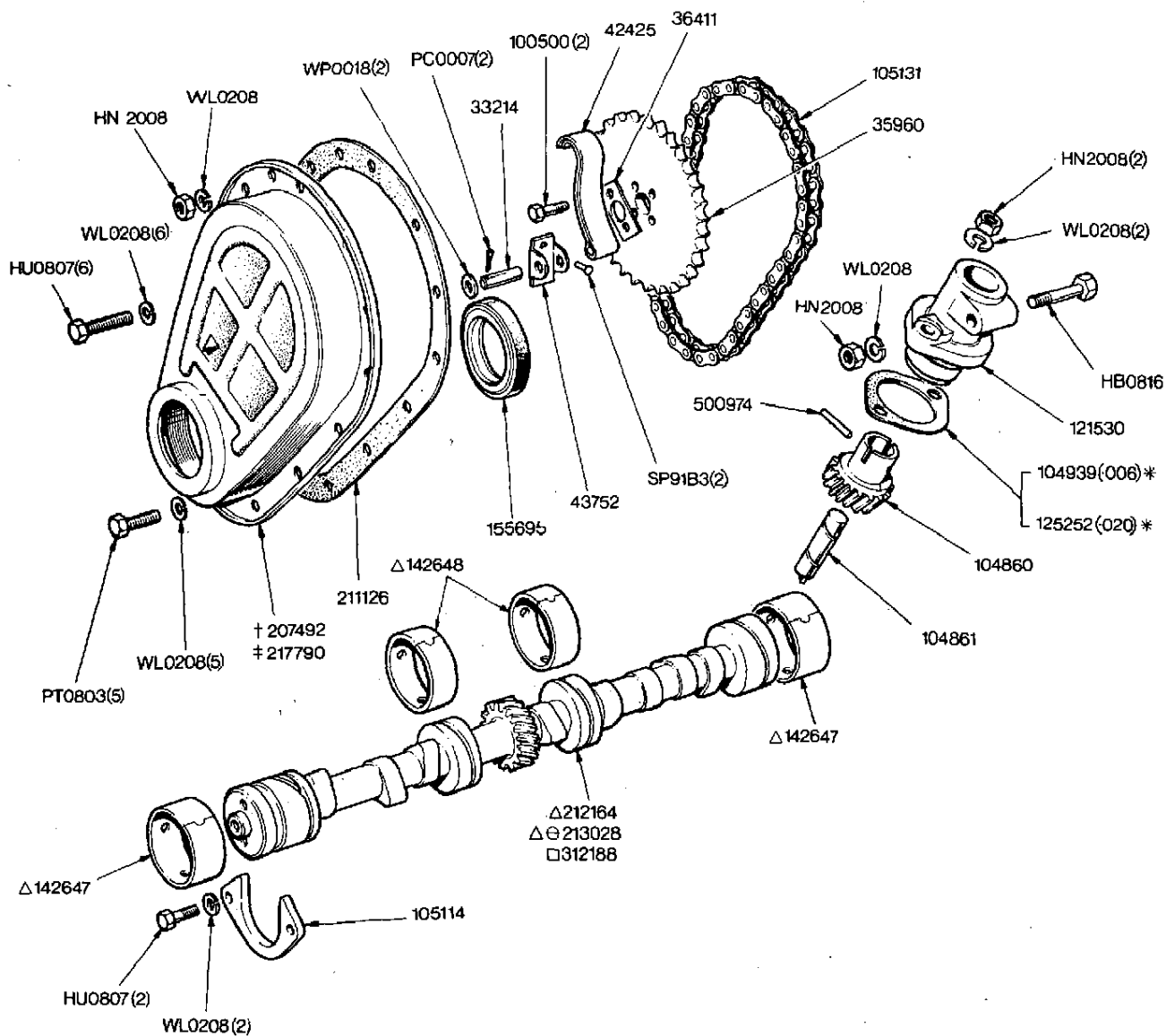
Δ Thrust Washers are obtainable in the following oversize: +.005

⊙ Fitted up to Engine No. FH25000E and FK25000E

⊕ Fitted from Engine No. FH25001E and FK25001E

Piston Assemblies 155907 and 155908 include items marked □

# ENGINE - Camshaft, Timing Details, Distributor Pedestal



## NOTE

Items marked thus \* are alternative fitment and are used as required

† Fitted up to Engine No. FH5310 and FK 7815 only

‡ Fitted from Engine No. FH5311 and FK7816 and future.

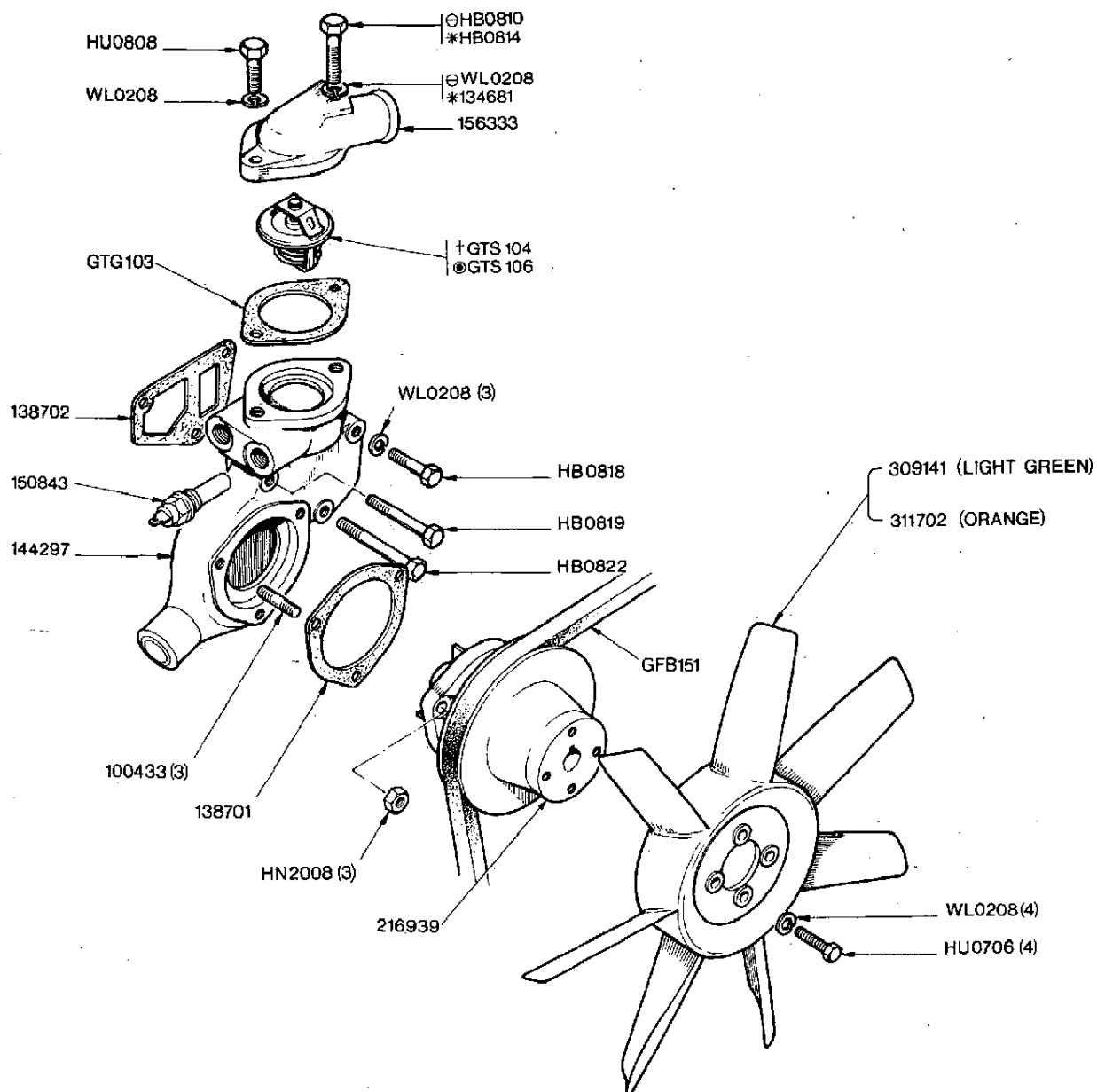
Θ U.S.A and Sweden only

Δ Fitted up to Engine No. FH25000E and FK25000E only

□ Fitted from Engine No. FH25001E and FK25001E and future



# ENGINE - Water Pump, Fan.

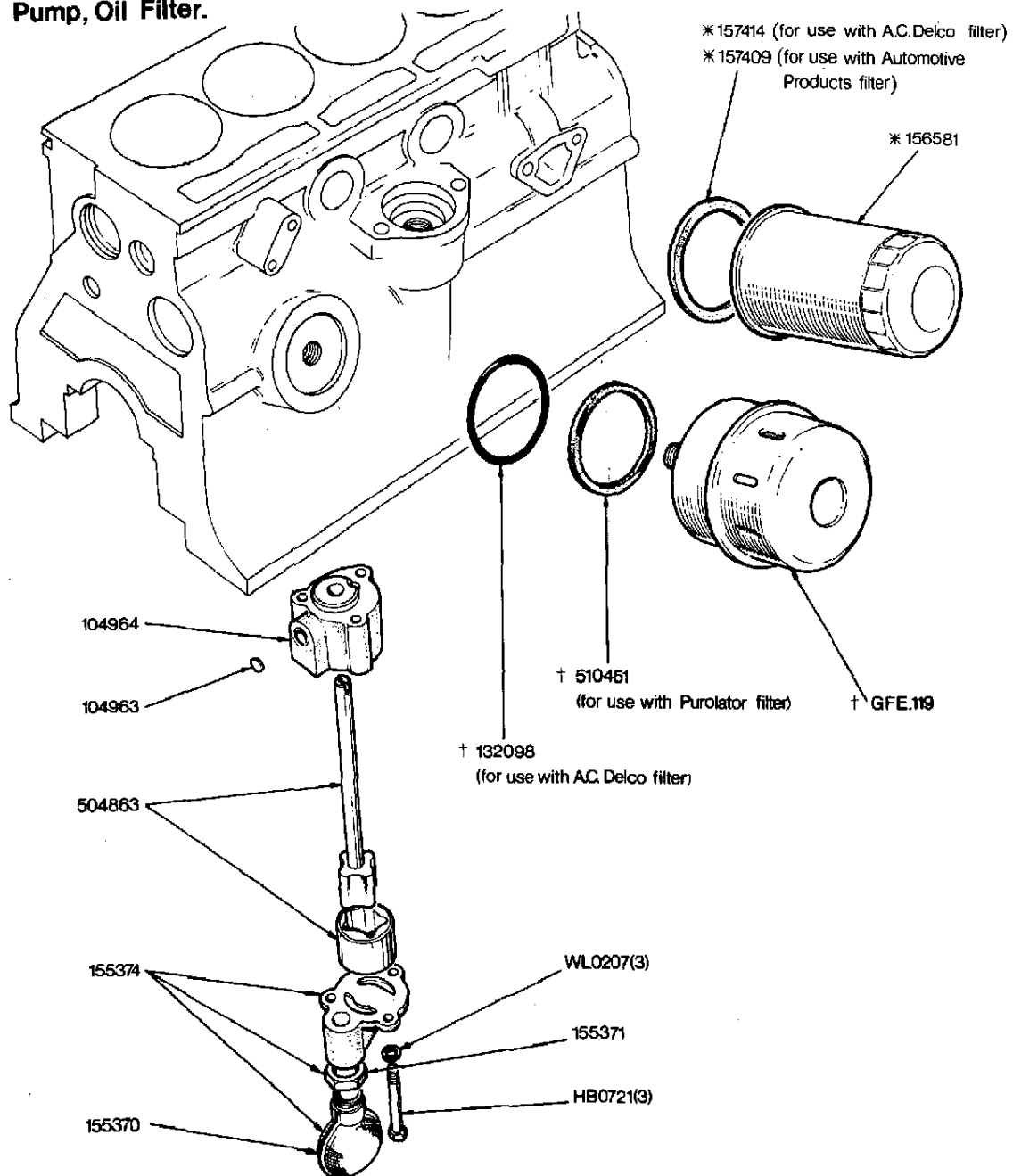


\*Alternative fitment to Θ

† Normal type Engines

© Special winter condition and U.S.A.

# ENGINE -Oil Pump, Oil Filter.

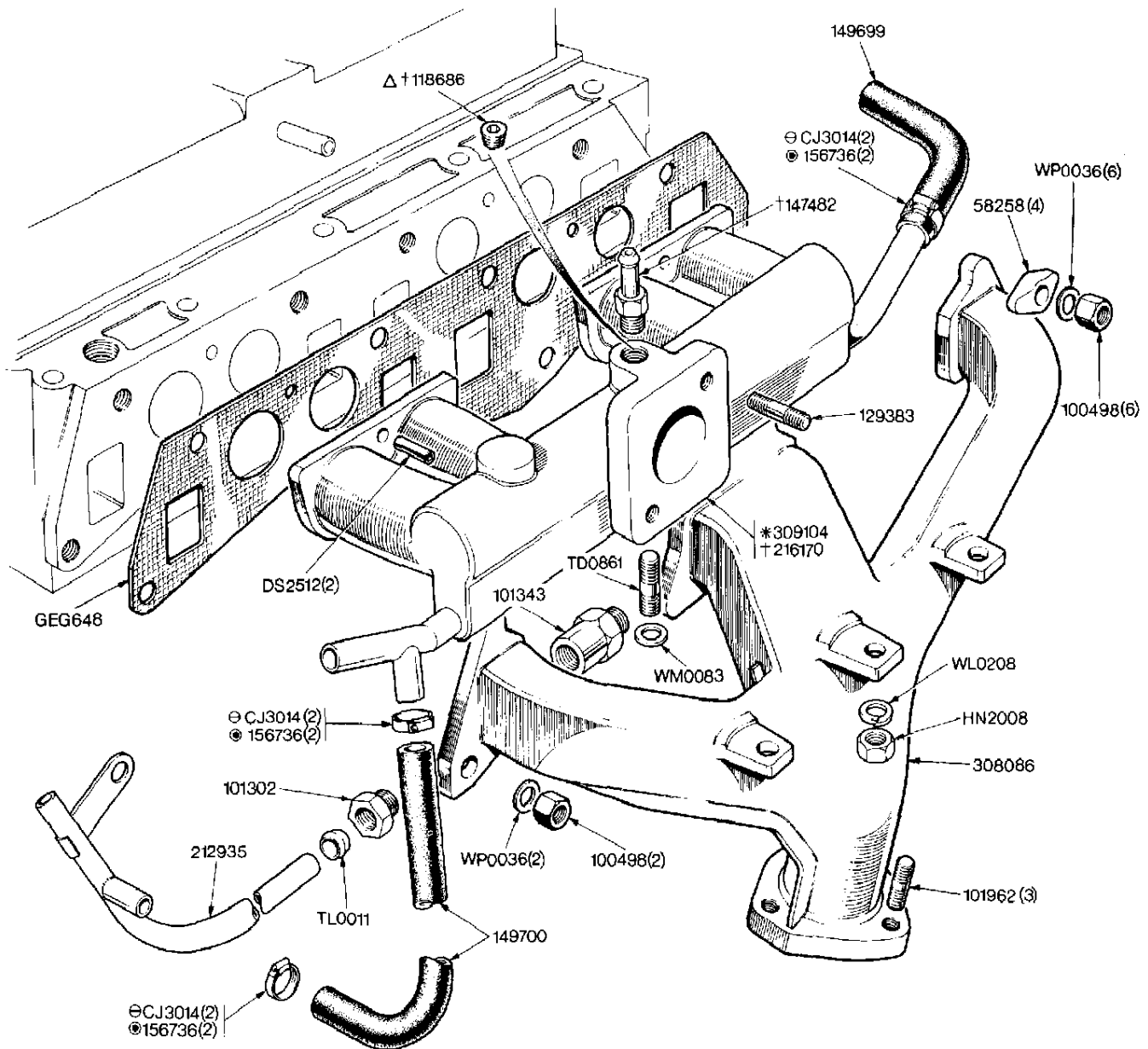


NOTE  
 217058 Oil Pump Assembly 1 off  
 \* Alternatives to †

[illegible]

**NOTE**  
 \* 209776 Required when heater is not fitted  
 † 212416 Required when heater is fitted  
 ⊖ Alternative to ⊙

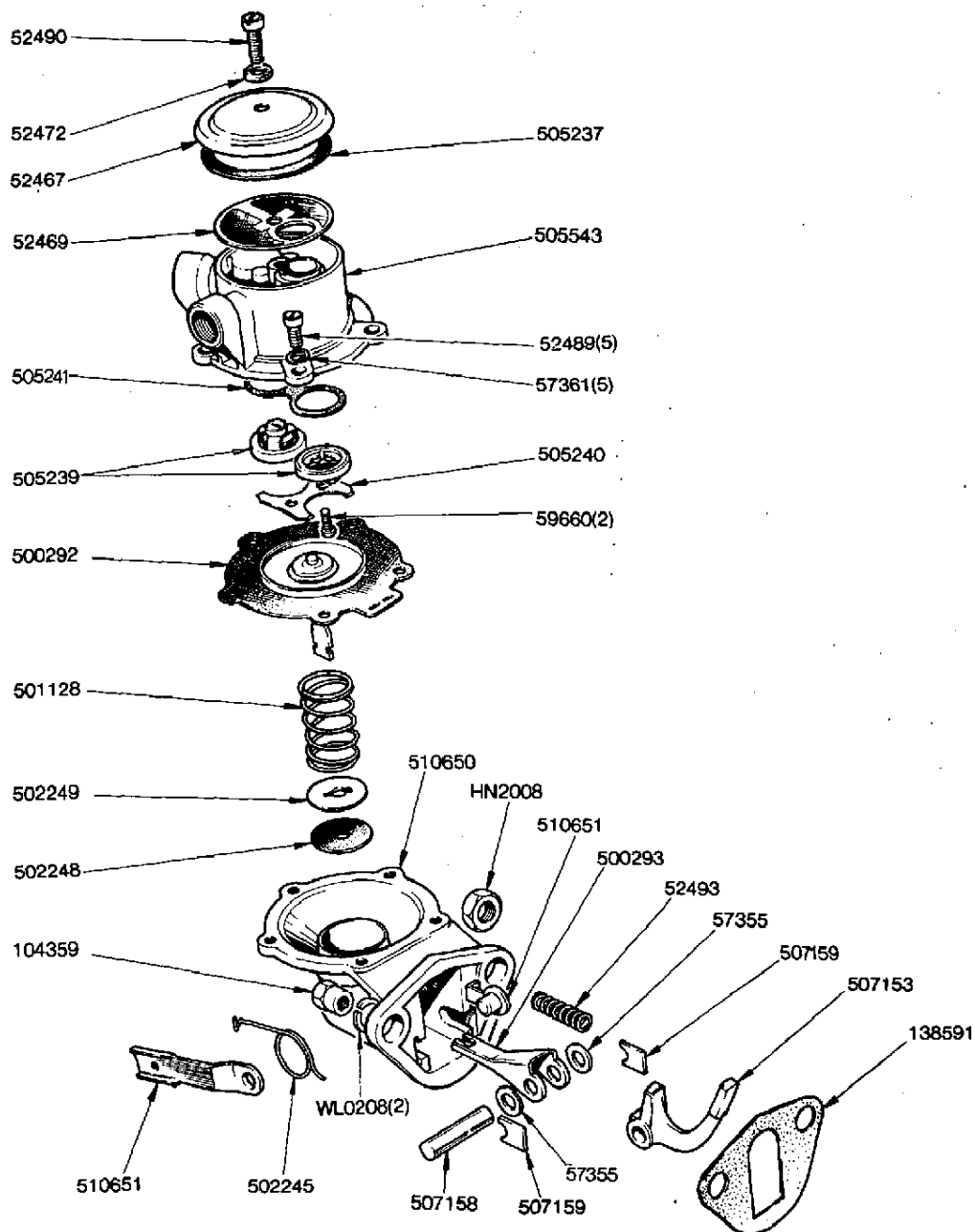
**ENGINE – Manifolds (USA and Sweden up to Engine No.FK25000E and FL25000 only)  
(USA only from Engine No.FK2500/UE and future)**



**NOTE**

- \* USA only
- † Sweden only
- Δ Not required when Servo is fitted
- Θ Alternative to ●

# ENGINE - Petrol Pump



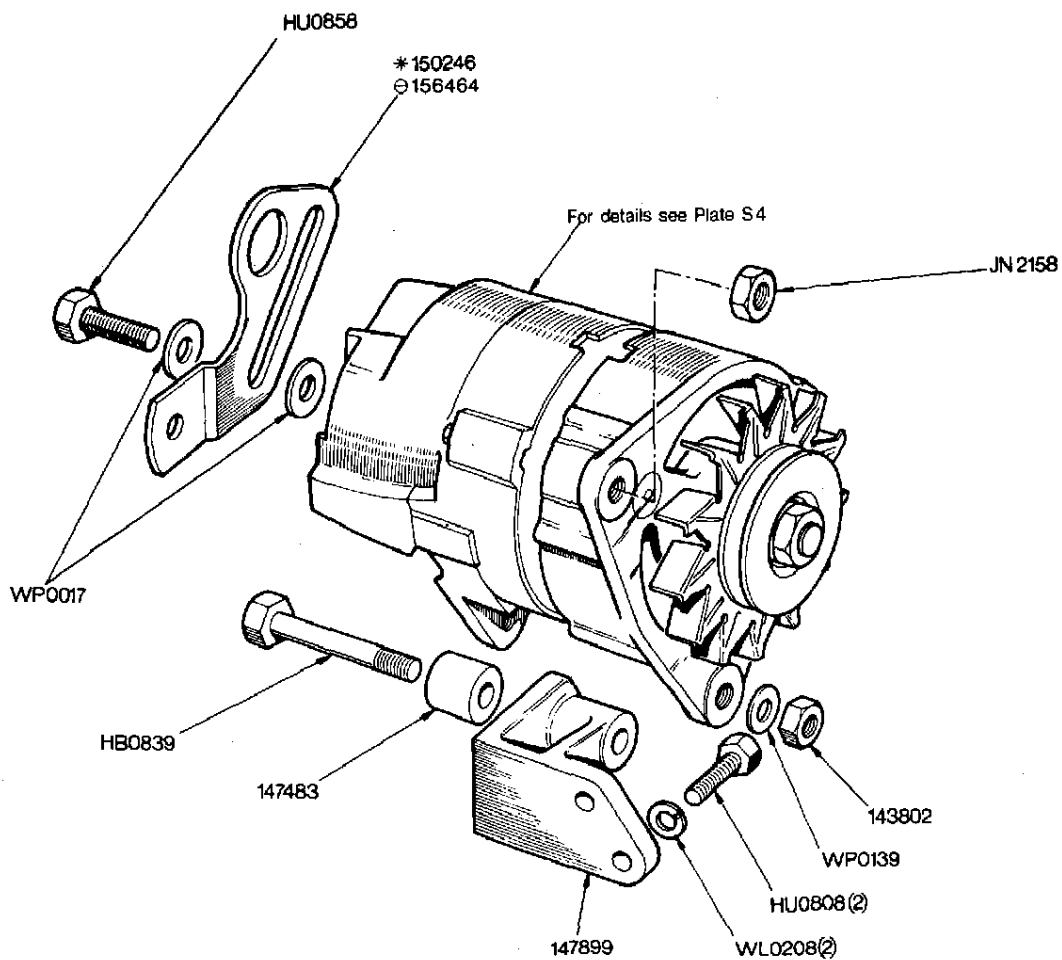
NOTE  
208493 Petrol Pump Assembly  
506423 Service Kit

SPITFIRE MK IV

PLATE A10 (01-13)

B2259

## ENGINE-Alternator Mounting

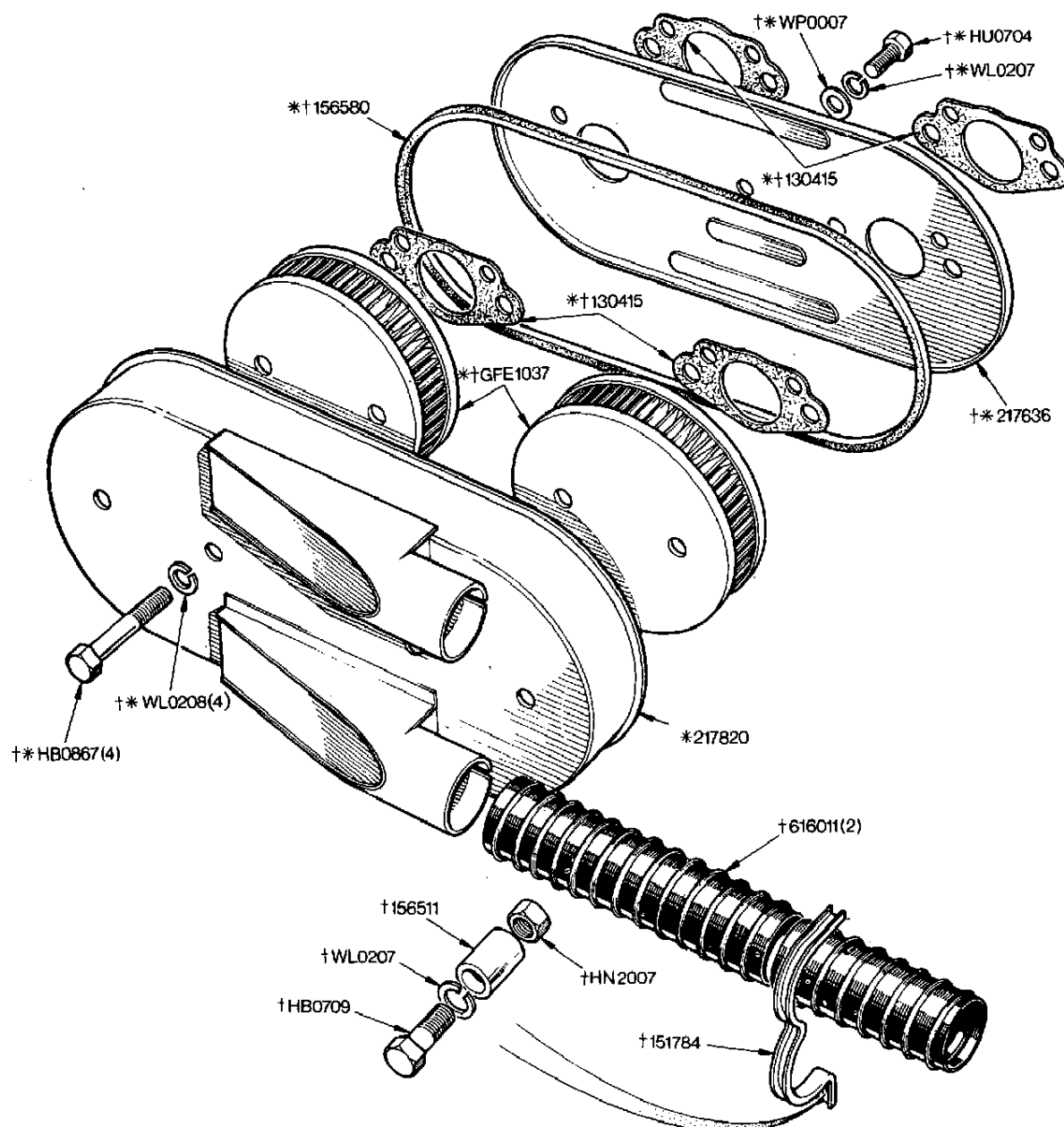


### NOTE

\*Fitted with Alternators 217699 Lucas and 217456 A.C. Delco.

⊖ Fitted with Alternators 217699 Lucas and 217772 Lucas.

# TWIN CARB ENGINE—Air Cleaner.

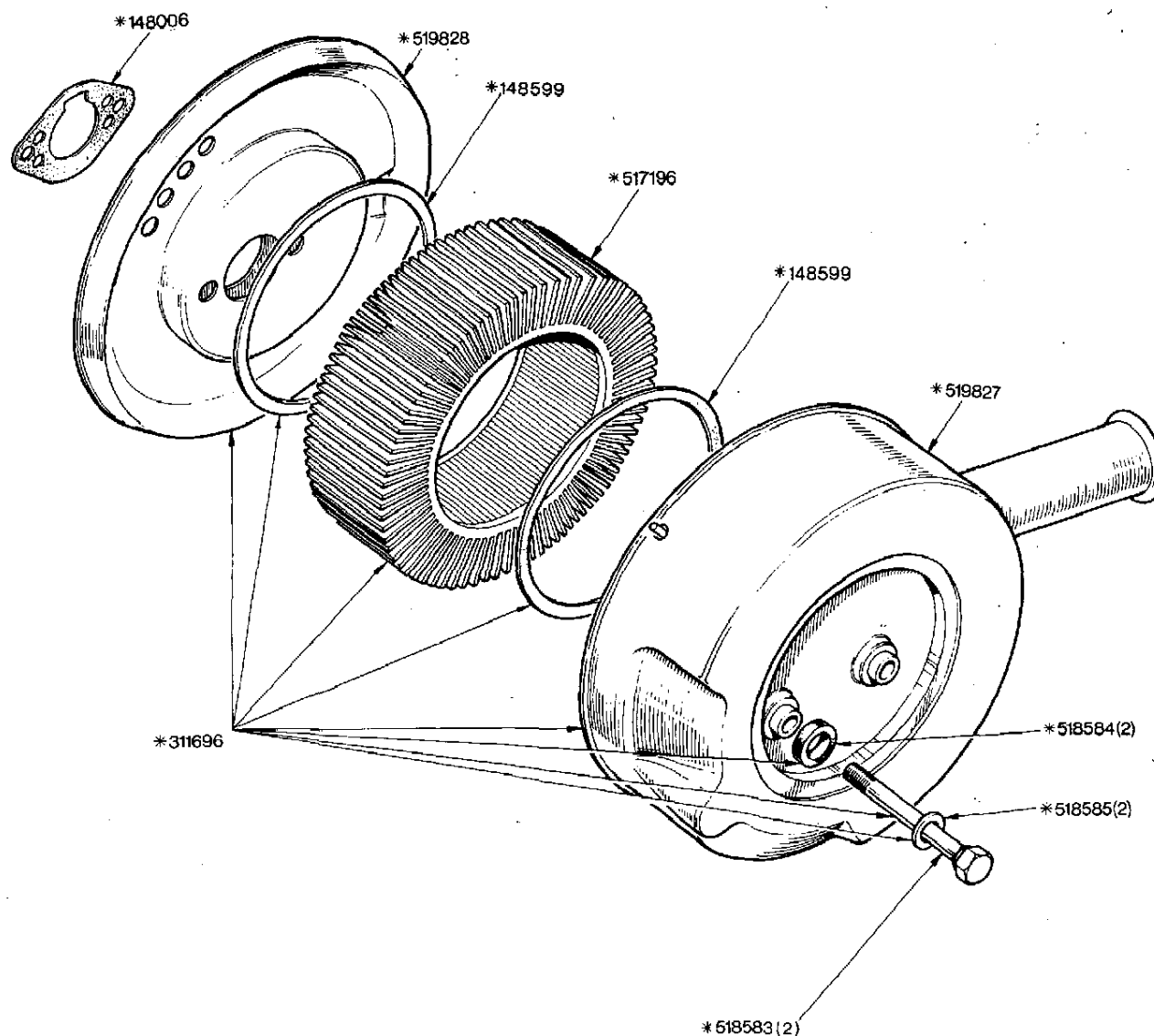


## NOTE

\* 217822 Air Cleaner and Silencer Assembly 1off

† Not required for U.S.A. or Sweden up to Engine No. FL25000E and FK25000E only  
Not required for U.S.A. from Engine No. FK25001UE and future

# **SINGLE CARBURETTOR ENGINE--Air Cleaner.**

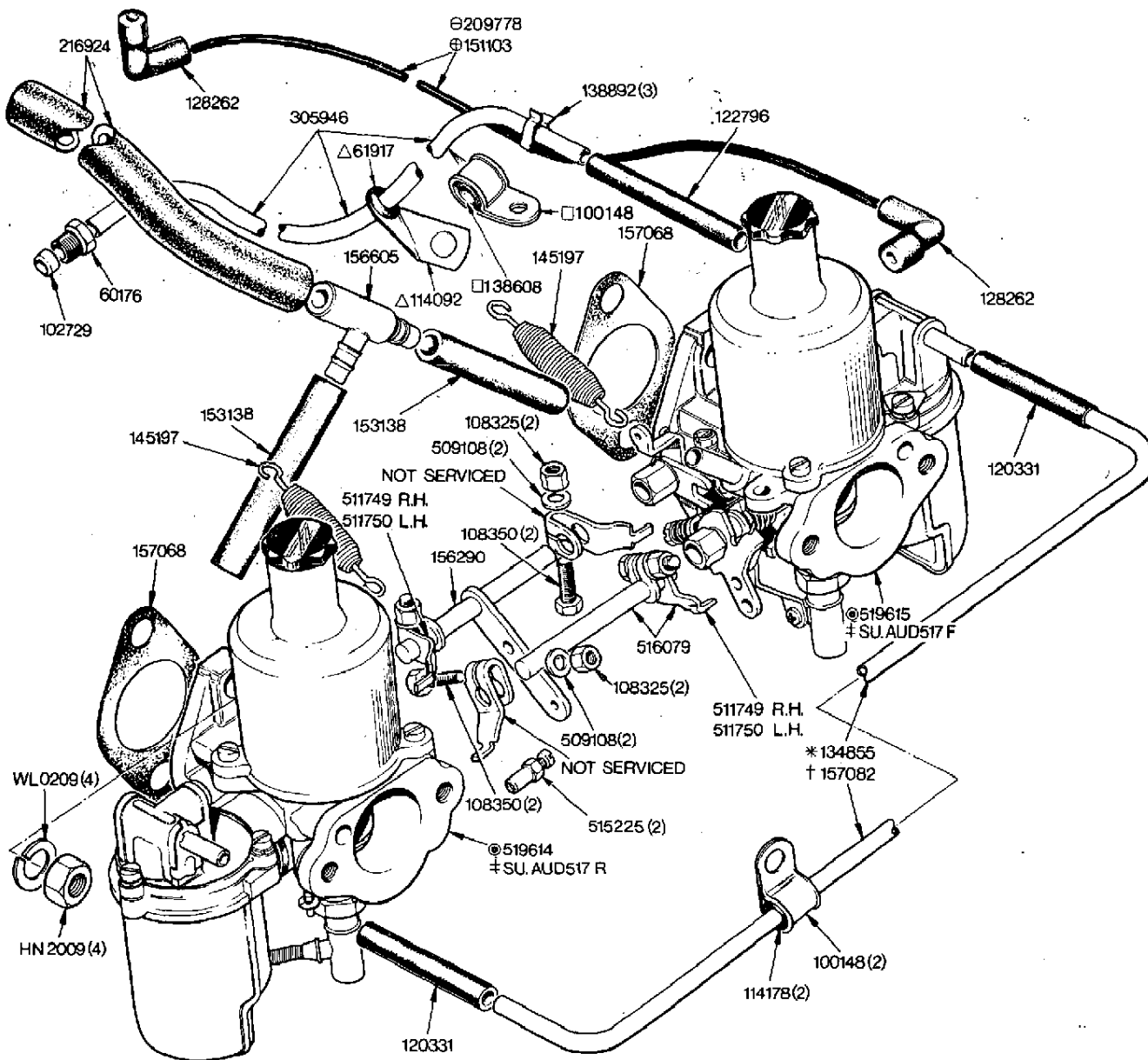


## **NOTE**

\* U.S.A. and Sweden anti-pollution engines only up to Engine No. FL25000E and FK25000E only  
 U.S.A. anti-pollution engines only from Engine No. FK25001UE and future



## TWIN CARB ENGINE-Carburettor Assembly and Pipes



**NOTE**

\* Items marked thus are fitted up to Engine No FH5376 only  
 † Items marked thus are fitted from Engine No FH5377 and future  
 © 519615 Carburettor Assembly (Front) 1off } Not required for  
 © 519614 Carburettor Assembly (Rear) 1off } U.S.A. or Sweden  
 ‡ Fitted up to Engine No. FH25000E only  
 ‡ SU, AUD 517F Carburettor Assembly (Front) 1off } Not required  
 ‡ SU, AUD 517R Carburettor Assembly (Rear) 1off } for U.S.A.  
 ‡ Fitted from Engine No. FH25001E and future  
 For Carburettor details see Plate A15  
 Δ Fitted up to Engine No.  
 □ Fitted from Engine No.

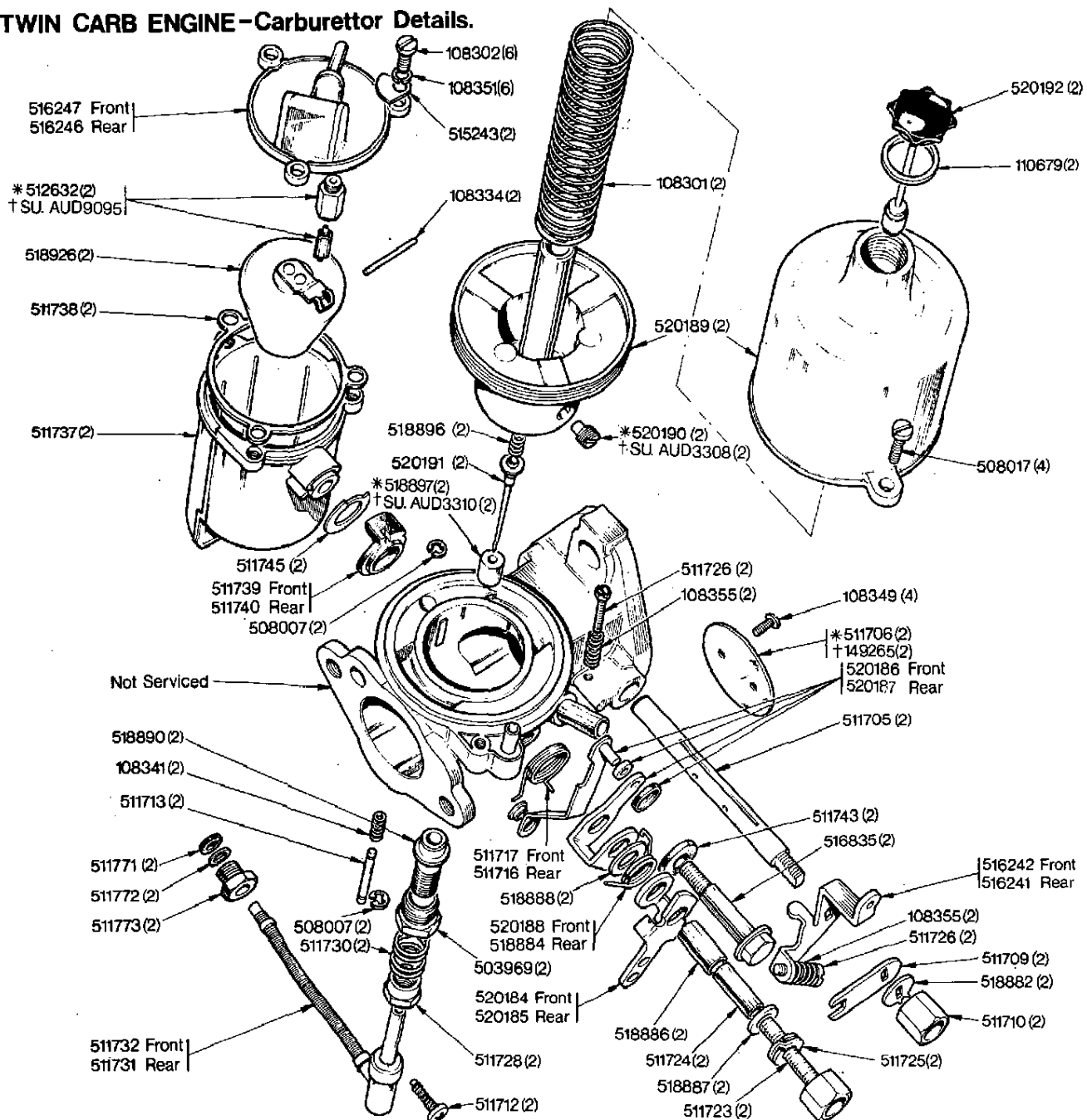
⊖ Fitted up to Engine No FH25500  
⊕ Fitted from Engine No. FH25501

SPITFIRE MK IV

PLATE A14 (01-17)

B2263/2

# **TWIN CARB ENGINE - Carburettor Details.**



## **NOTE**

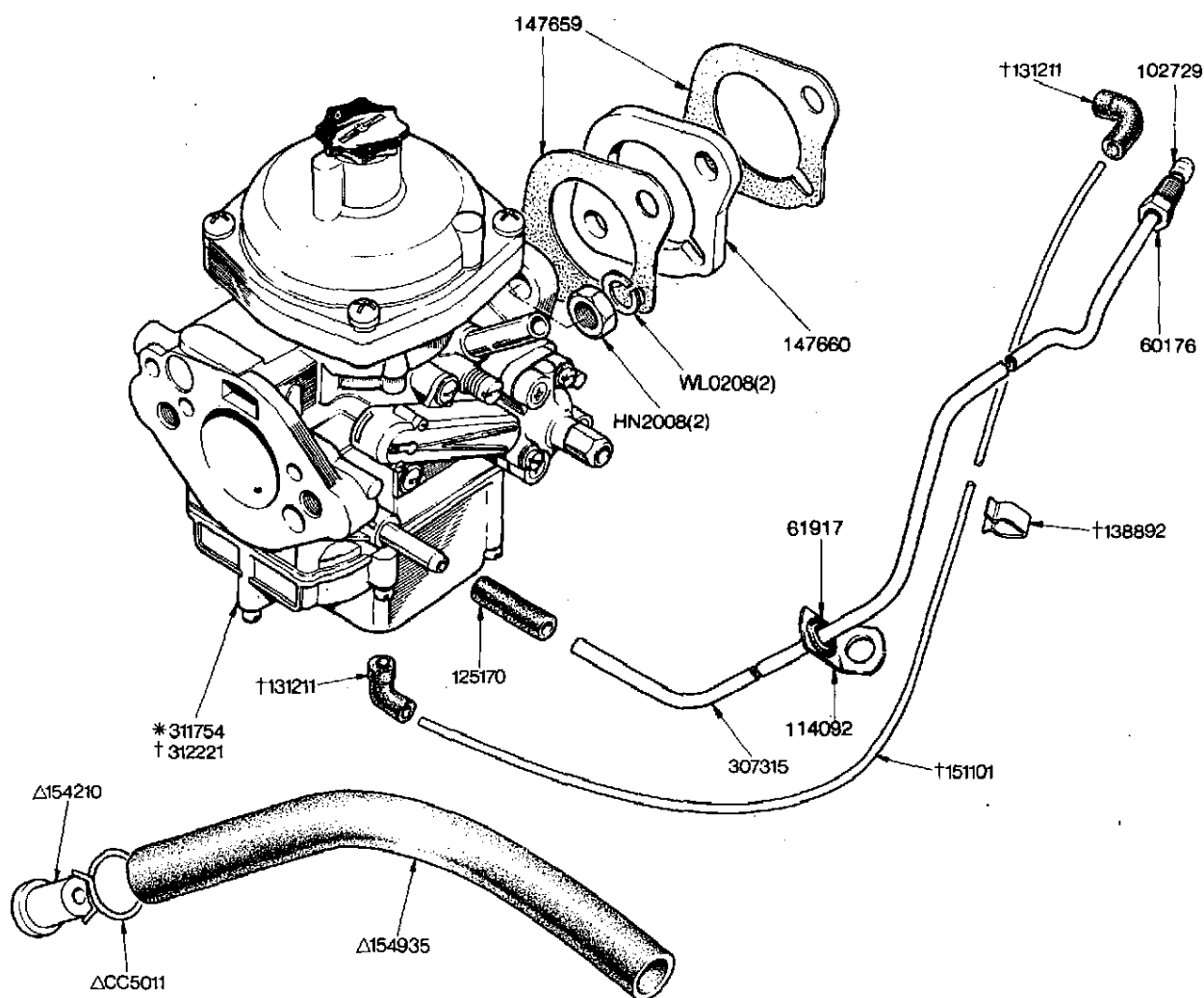
The above items are not required for U.S.A. and Sweden up to Engine No. FH 25000E

The above items are not required for U.S.A. from Engine No. FH 25001E

\* Fitted up to Engine No. FH 25000E only

† Fitted from Engine No. FH 25001E and future.

**ENGINE - Carburettor Assembly - (U.S.A. & Sweden only up to Engine No. FK25000E & FL 25000E only  
U.S.A. only from FK25001UE & future)**



**NOTE**

For Carburettor details see Plate A17

\*Fitted up to Engine No. FK25000E and FL25000E only

†Fitted from Engine No. FK25001UE and future

ΔSweden only Fitted up to Engine No. FL25000 only.

Exploded view diagram of a 1974-75 Ford Mustang 2.8L V6 engine, showing various components and their part numbers. The diagram includes labels for 'NOT SERVICED' parts and 'NOT RECOMMENDED' parts. Key components shown include the intake manifold, carburetor, distributor, and various sensors and actuators.

Part numbers and labels visible in the diagram include:

- 517119 (4)
- 513707
- 516984
- 516974 (2)
- 516973 (2)
- Δ519576
- Θ520665
- 518429 (2)
- 518439
- Δ520337
- Θ519409
- 517767
- 516952 (2)
- 516948
- 516983
- 512281
- 512282
- 516983
- PT0504
- HN2005
- 519984
- 516962
- 518529
- 518528 (2)
- 153417
- 513688
- 513687
- 516981
- 518428 (4)
- 518429 (2)
- Δ516977
- Θ519406
- 517134
- 516960 (2)
- 516961 (2)
- 5220404
- 516005
- Θ520675
- Δ520025
- 517453
- 516965
- 512287
- 516949
- \*520278
- †516951
- \*520279
- 519047
- 512317
- Δ518654
- Θ520676
- 519407 NOT SERVICED
- 518653
- 513689
- 516975
- 516976
- 517769
- 512274 (3)
- 515112
- 516988
- 518990
- 519050
- 519051
- 516945
- NOT SERVICED
- NOT SERVICED

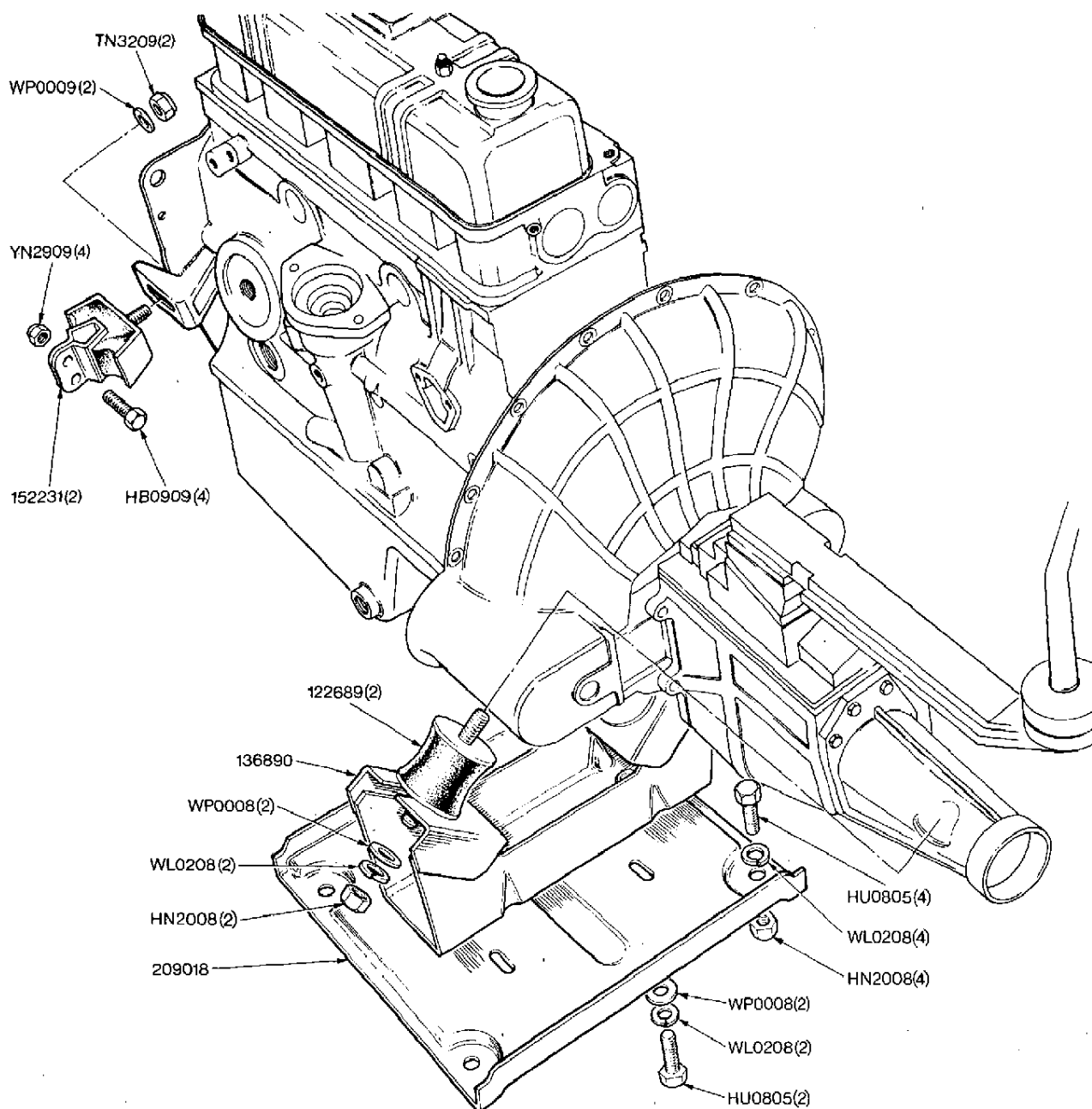
\* Alternative Fitment to † when Vent Valve Casting is used.

|                                                      |                                                   |
|------------------------------------------------------|---------------------------------------------------|
| ‡ 518434 Service Kit—'A' pack (yellow)               | ⊙ 518842 Service Kit—'B' pack (red)               |
| Comprising ‡                                         | Comprising ⊙                                      |
| ‡ 516005 Washer, needle valve.                       | ⊙ 517767 Gasket, by pass valve.                   |
| ‡ 512311 'O' Ring, sealing plug.                     | ⊙ 516971 Washer, sealing temperature compensator. |
| ‡ 516980 Gasket, float chamber.                      | ⊙ 516972 Washer, sealing temperature compensator. |
| Δ Fitted up to Engine No. FK25000E and FL25000E only | ⊙ 516005 Washer, needle valve.                    |
| ⊖ Fitted from Engine No. FK25001UE and future        | ⊙ 512311 'O' Ring, float chamber sealing plug.    |
|                                                      | ⊙ 516980 Gasket, float chamber.                   |
|                                                      | ⊙ 516983 Seal, throttle spindle (2)               |
|                                                      | ⊙ 516984 Diaphragm (2)                            |
|                                                      | ⊙ 517453 Needle valve.                            |
|                                                      | ⊙ 516988 'O' Ring, damper.                        |
|                                                      | ⊙ 516989 Lubricating pack.                        |

PLATE A17 (01-20)

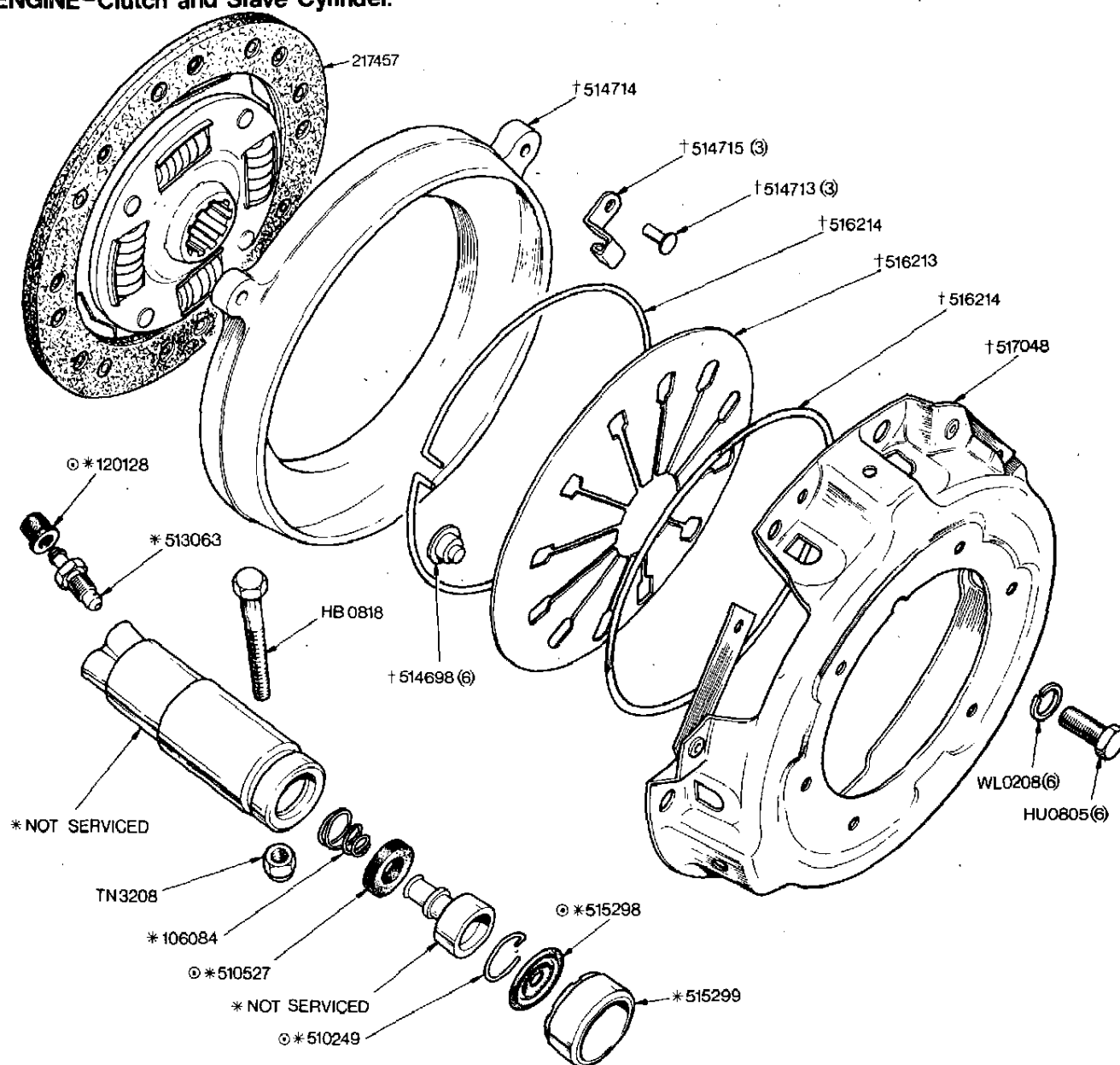
B2266/2

# ENGINE MOUNTING



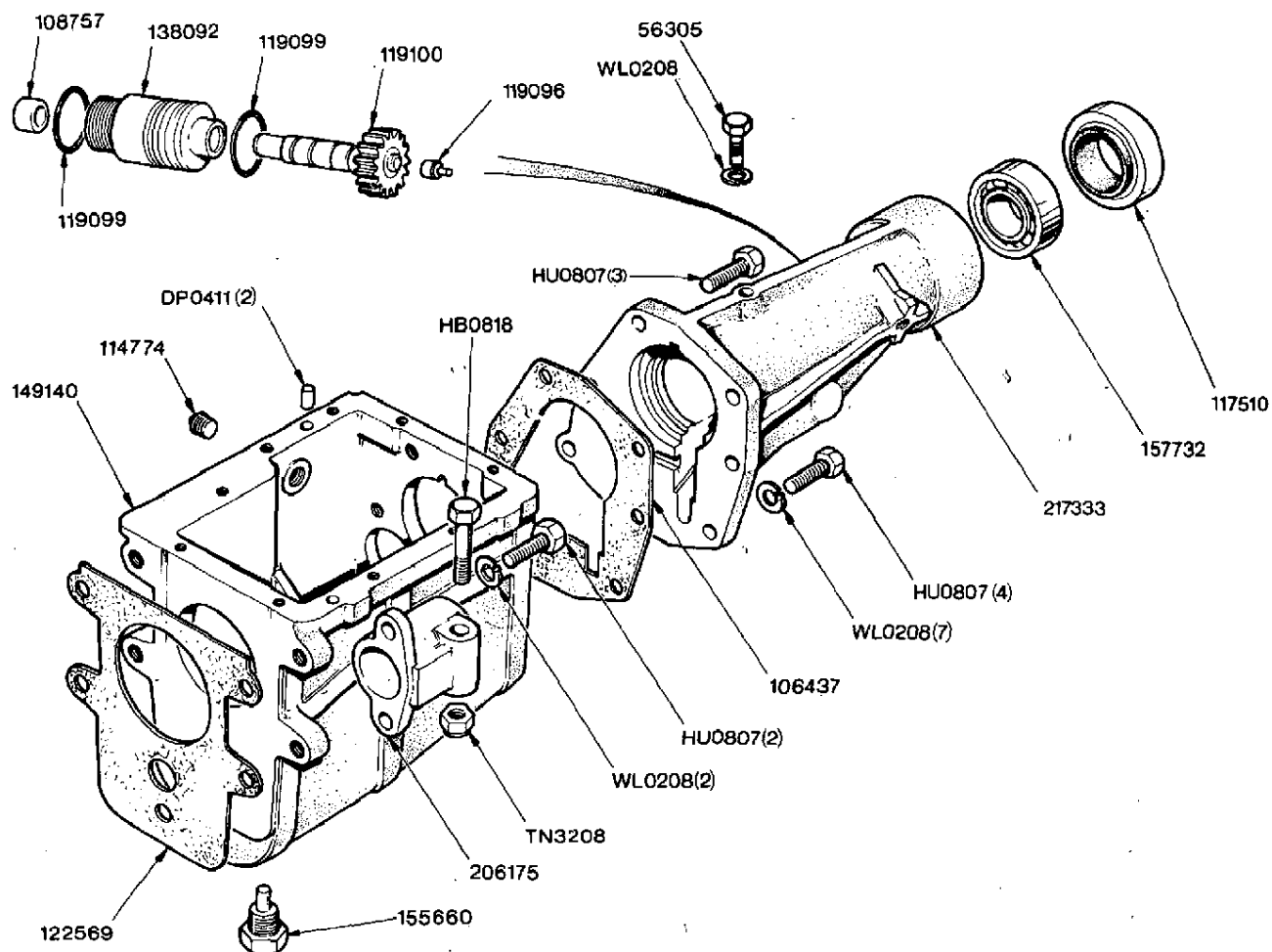
**NOTE**  
See Plate VI for Rear Mounting details when Overdrive is fitted

# ENGINE-Clutch and Slave Cylinder.



|        |                                                |      |
|--------|------------------------------------------------|------|
| NOTE   |                                                |      |
| GCC134 | Clutch Cover Assembly                          | 1off |
|        | (Comprising items marked thus +)               |      |
| 144716 | Clutch Slave Cylinder Assembly                 | 1off |
|        | (Comprising items marked thus *)               |      |
| 515297 | Service Kit (Slave cylinder)                   |      |
|        | (Comprising items marked thus ⊙)               |      |
| 515277 | Facing Package, driven plate (not illustrated) |      |

# **GEARBOX— Casing, Speedo Driven Gear**



## **NOTE**

Gearbox Assemblies comprise details on this Plate and Plates B3, B4, B5, and B6

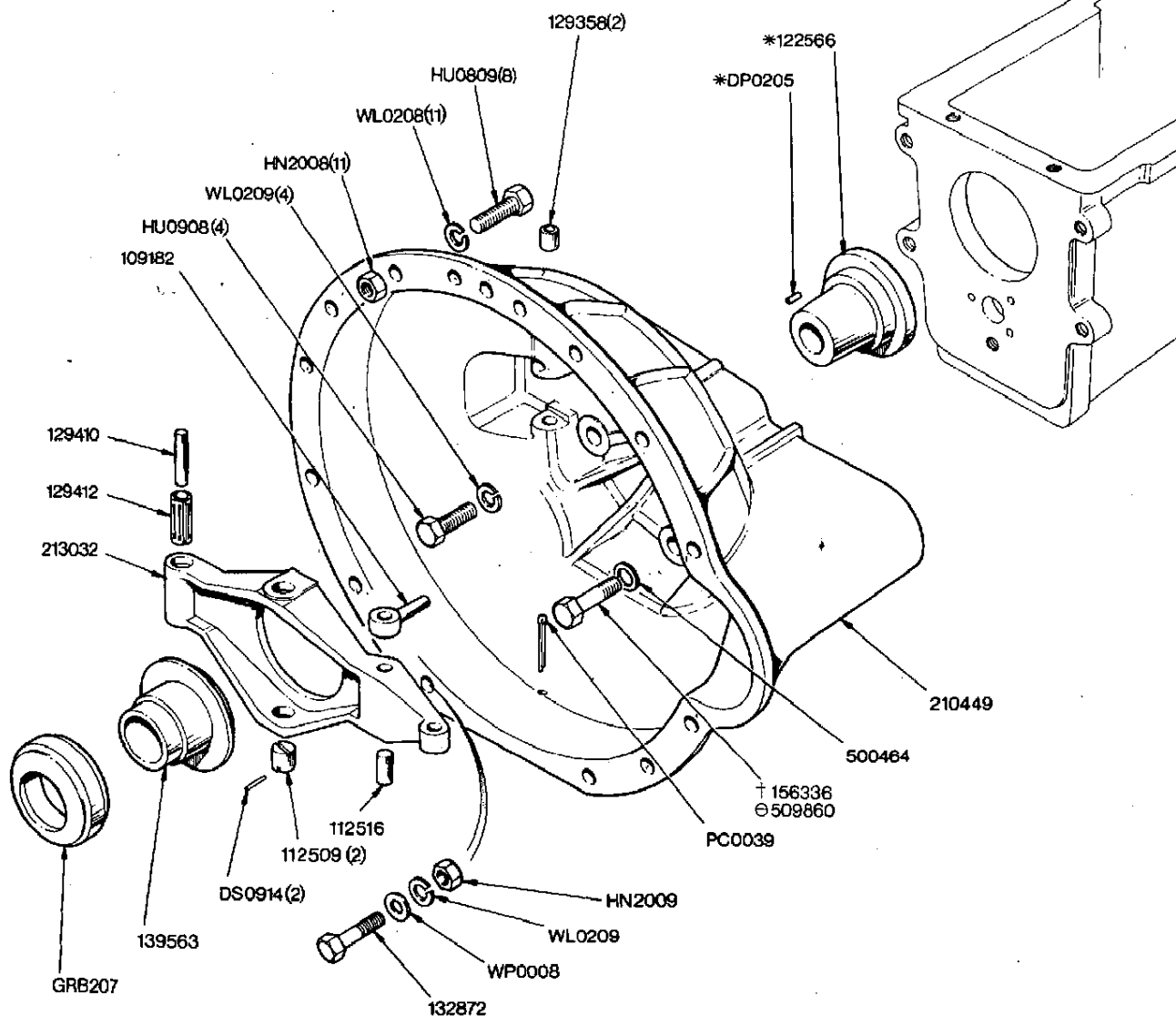
|                                                                                                                  |       |                                                                |                                                                                                                |       |                                                            |
|------------------------------------------------------------------------------------------------------------------|-------|----------------------------------------------------------------|----------------------------------------------------------------------------------------------------------------|-------|------------------------------------------------------------|
| 518776 ✓ Gearbox Assembly (less top cover extension and hand lever assembly)                                     | 1 off | Fitted up to Commission                                        | 518928 ✓ Gearbox Assembly Overdrive only (less extension, top cover extension and hand lever assembly)         | 1 off | Fitted up to Commission No.                                |
| 518876 ✓ Gearbox Assembly (Reconditioned Unit) (less top cover extension and hand lever assembly)                | 1 off | No. FH36003 all markets except U.S.A. and up to FK30441 U.S.A. | 520146 ✓ Gearbox Assembly Overdrive only (Reconditioned Unit)                                                  | 1 off | FH31846 all markets except U.S.A. and up to FK30441 U.S.A. |
| 521066 Gearbox Assembly (less top cover extension and hand lever assembly)                                       | 1 off |                                                                | 520426 ✓ Gearbox Assembly (less top cover extension and hand lever assembly)                                   | 1 off |                                                            |
| 521067 Gearbox Assembly (less top cover extension and hand lever assembly) - Reconditioned unit                  | 1 off | All markets except U.S.A. Fitted from Commission No.           | 521069 ✓ Gearbox Assembly (less top cover extension and hand lever assembly) Reconditioned Unit                | 1 off |                                                            |
| 520432 ✓ Gearbox Assembly Overdrive only (less top cover extension and hand lever assembly)                      | 1 off | FH31847 Overdrive condition and FH36004 normal fitment         | 520432 ✓ Gearbox Assembly Overdrive only (less top cover extension and hand lever)                             | 1 off | U.S.A. only fitted from Commission No. FK30442 U           |
| 521068 ✓ Gearbox Assembly Overdrive only (less top cover extension and hand lever assembly) - Reconditioned Unit | 1 off |                                                                | 521068 ✓ Gearbox Assembly Overdrive only (less top cover extension and hand lever assembly) Reconditioned Unit | 1 off |                                                            |

SPITFIRE MK IV

PLATE B2 (01-23)

B2268 /2

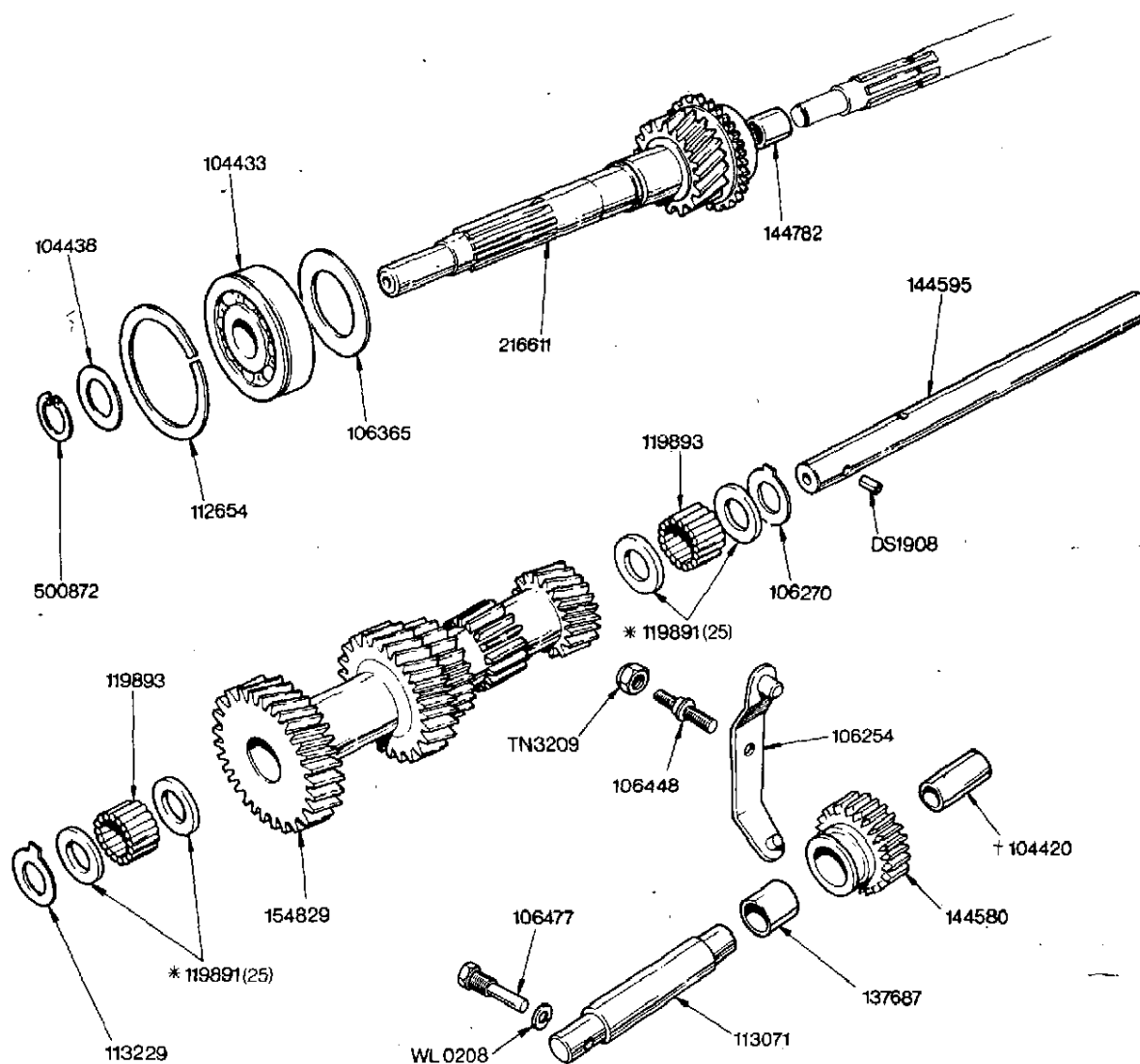
# GEARBOX—Clutch Housing and Operating Lever



NOTE  
 \*Part of Clutch Housing Assembly 210449  
 †156336 Alternative to 509860



# **GEARBOX—Constant Pinion, Countershaft and Reverse Shaft Gears**

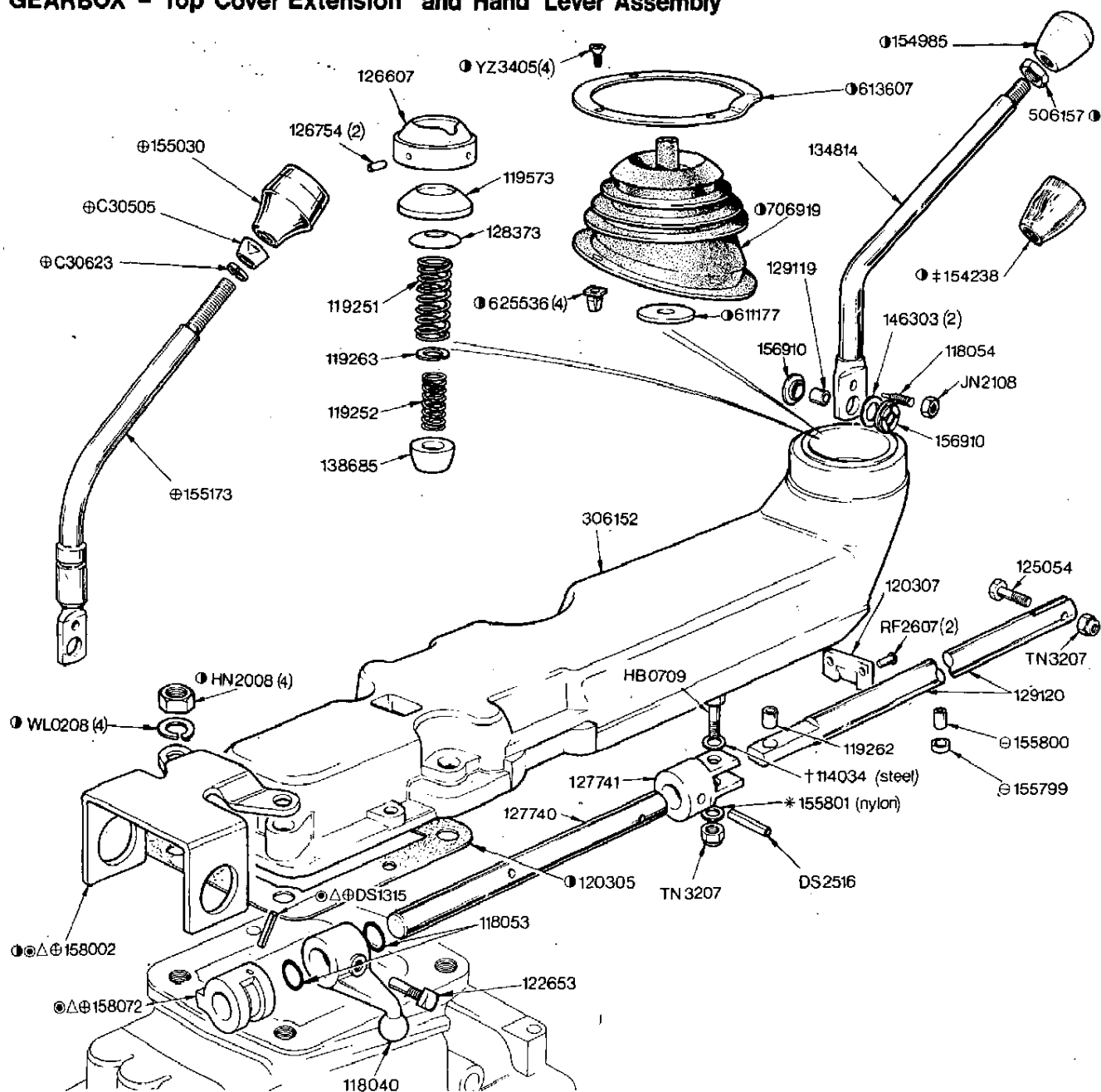


## **NOTE**

\* Part of Cluster Assembly 154829

† Part of Gear Assembly 144580

# **GEARBOX - Top Cover Extension and Hand Lever Assembly**



## **NOTE**

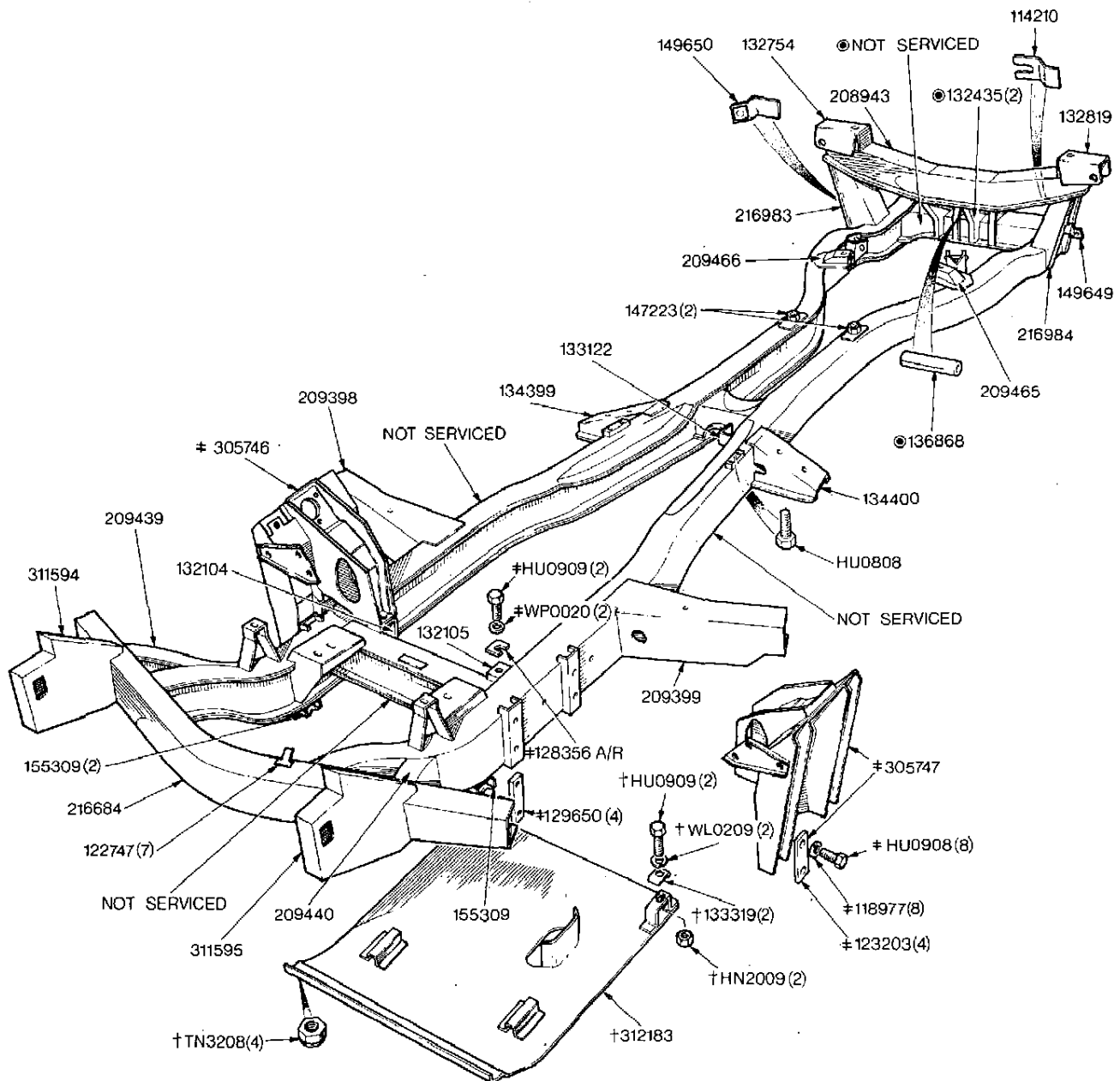
- |                                                  |                                             |       |                                                                          |
|--------------------------------------------------|---------------------------------------------|-------|--------------------------------------------------------------------------|
| 517617                                           | Top Cover Extension and Hand Lever Assembly | 1 off | Fitted up to Commission No. FH31846 (All markets except U.S.A.) and upto |
| ⊕ 518943                                         | Top Cover Extension and Hand Lever Assembly | 1 off | Commission No. FK30441 U (U.S.A. only)                                   |
| 520543                                           | Top Cover Extension and Hand Lever Assembly | 1 off | Fitted from Commission No. FH31847 (All markets except U.S.A.)           |
| ⊕ 521031                                         | Top Cover Extension and Hand Lever Assembly | 1 off | and from Commission No. FK30442U (U.S.A. only)                           |
| Comprising all items above except those marked ⊙ |                                             |       |                                                                          |
| ⊙ 155799                                         | Bush                                        |       | ‡ Special order only                                                     |
| ⊙ 155800                                         | Spacer                                      |       | ⊕ Items marked thus are fitted to overdrive vehicles only                |
| † 114034                                         | Washer (Steel)-2 off                        |       | △ Items marked thus required when seat sensor device fitted              |
|                                                  | (Use with 119262 Bush)                      |       | ⊙ Fitted from Commission No.                                             |
| * 155801                                         | Washer (Nylon)-2 off                        |       |                                                                          |
|                                                  | (Use with 155799 Bush and 155800 Spacer)    |       |                                                                          |

**SPITFIRE MK IV**

**PLATE B7 (01-28)**

B2273/2

# CHASSIS FRAME



## NOTE

† (Special orders only)

402891 Chassis Frame complete (Comprising all details above except items marked † or #)

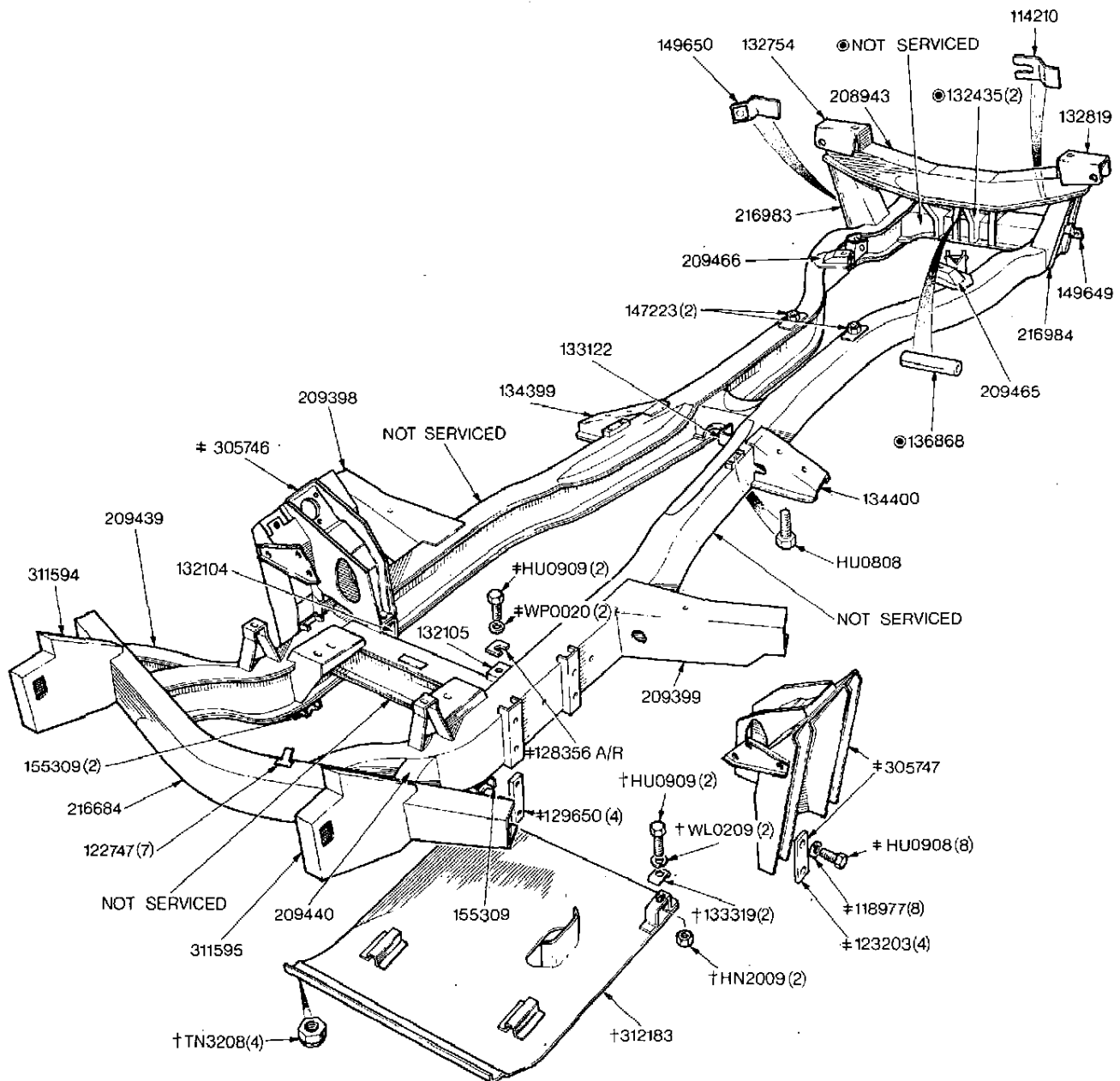
210601 Rear Cross member and Axle Mounting assembly (Comprising items marked ●)

SPITFIRE MKIV

PLATE C1(01-30)

B2275

# CHASSIS FRAME



## NOTE

† (Special orders only)

402891 Chassis Frame complete (Comprising all details above except items marked † or #)

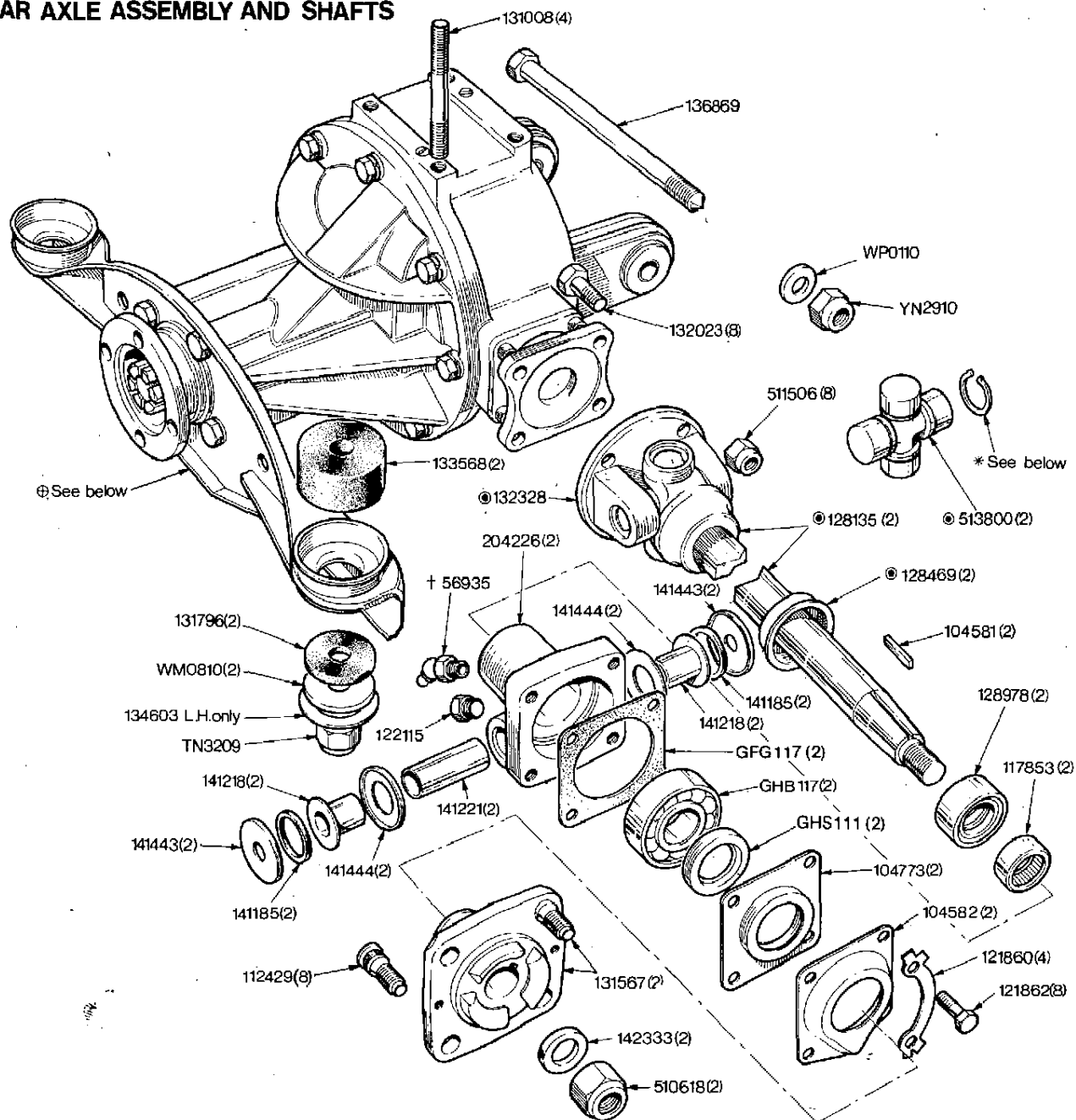
210601 Rear Cross member and Axle Mounting assembly (Comprising items marked ●)

SPITFIRE MKIV

PLATE C1(01-30)

B2275

# REAR AXLE ASSEMBLY AND SHAFTS



## NOTE

- \* 144101 Size .058' - .059' No Colour A/R
- \* 144102 Size .059' - .060' Yellow A/R
- \* 144103 Size .060' - .061' Orange A/R
- \* 144104 Size .061' - .062' Magenta A/R

† Fitted to Special Orders only alternative to 122115

⊙ 132300 Outer Axle Shaft and Flinger Assembly. (Consists of items marked ⊙)

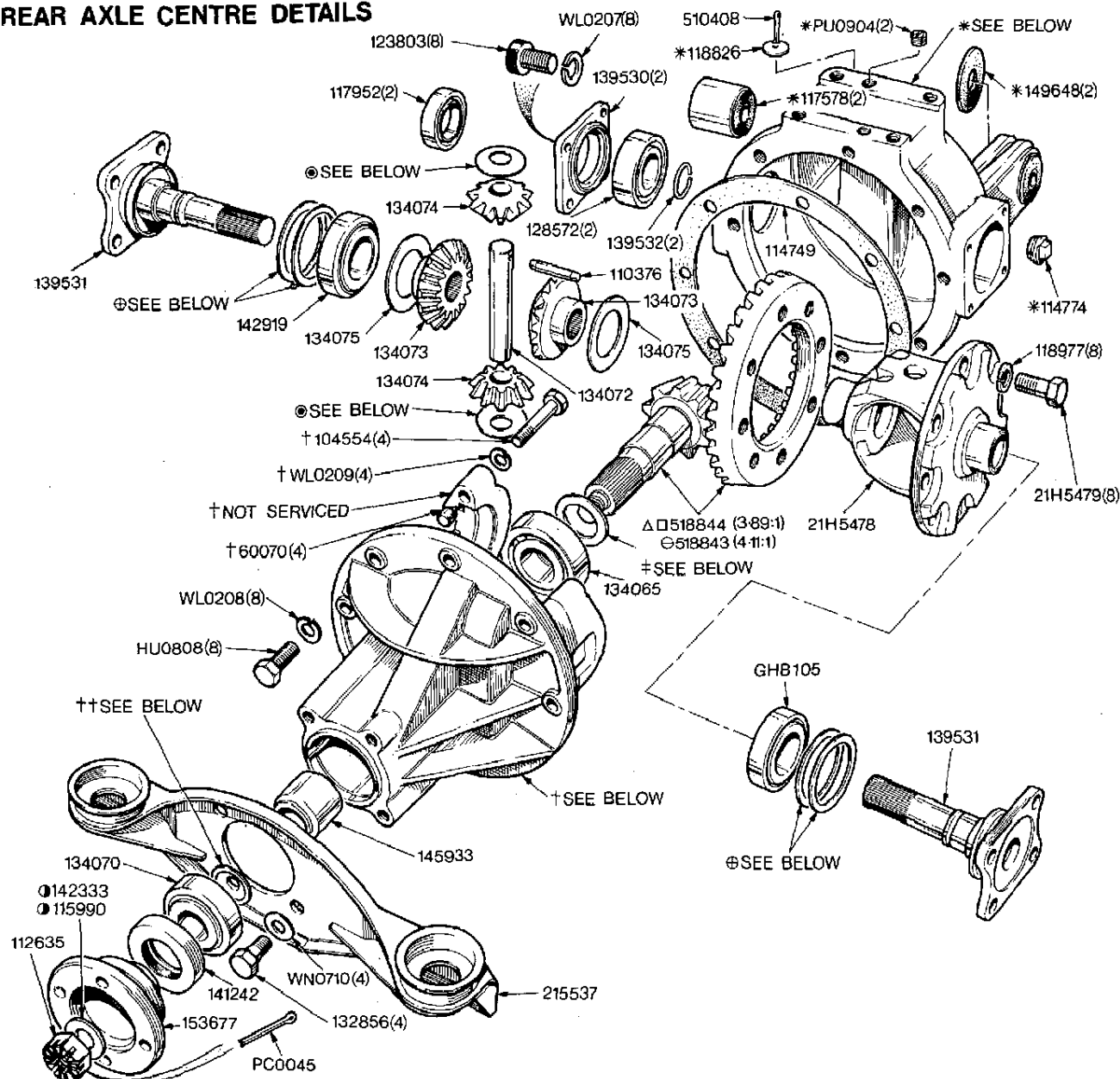
|          |                           |                                  |      |                                          |
|----------|---------------------------|----------------------------------|------|------------------------------------------|
| ⊕ 519423 | Rear Axle Centre Assembly | 3.89:1 Ratio                     | 1off | All markets except U.S.A.                |
| ⊕ 520112 | Rear Axle Centre Assembly | 3.89:1 Ratio; Reconditioned Unit | 1off | U.S.A. only up to Commission No. FK25000 |
| ⊕ 520236 | Rear Axle Centre Assembly | 4.11:1 Ratio                     | 1off | U.S.A. only from Rear                    |
| ⊕ 520946 | Rear Axle Centre Assembly | 4.11:1 Ratio; Reconditioned Unit | 1off | Axle No. FK25001 and future              |

SPITFIRE MK IV

PLATE D1(01-35)

B2279/2

# REAR AXLE CENTRE DETAILS



## NOTE

\*217036 Axle Casing assembly consisting of items marked \*

†518949 Hypoid Housing assembly consisting of items marked thus †

|                          |                    |
|--------------------------|--------------------|
| ⊕156082 Shim .0025/.0035 | †145918 Shim .075  |
| ⊕156083 Shim .0045/.0055 | †148099 Shim .077  |
| ⊕154921 Shim .0092/.0098 | †145919 Shim .0765 |
| ⊕154925 Shim .019 / .021 | †145920 Shim .078  |
| ⊕148805 Washer .041      | †148100 Shim .079  |
| ⊕147249 Washer .029      | †145921 Shim .0795 |
| ⊕147250 Washer .033      | †148101 Shim .080  |
| ⊕147251 Washer .037      | †145922 Shim .081  |
| ⊕147252 Washer .043      | †148102 Shim .082  |
| ⊕138440 Washer .027      | †145923 Shim .0825 |
| ⊕138441 Washer .035      | †148103 Shim .083  |
| ⊕138442 Washer .039      | †145924 Shim .084  |
| ⊕134076 Washer .030/.032 | †148104 Shim .085  |
|                          | †145925 Shim .0855 |
|                          | †148105 Shim .086  |

|          |                            |                                                   |
|----------|----------------------------|---------------------------------------------------|
| 144255   | Loctite Retaining Compound | For 3.89:1 Axle ratio<br>[crown wheel bolts only] |
| 144259   | Locquic Primer 'T'         |                                                   |
| †145926  | Shim .087                  | A/R                                               |
| †145927  | Shim .0885                 |                                                   |
| †145928  | Shim .090                  |                                                   |
| †145929  | Shim .0915                 |                                                   |
| †145930  | Shim .093                  |                                                   |
| †145931  | Shim .0945                 | A/R                                               |
| †145932  | Shim .096                  |                                                   |
| ††140790 | Shim .030                  |                                                   |
| ††140791 | Shim .010                  |                                                   |
| ††140792 | Shim .005                  |                                                   |
| ††140793 | Shim .003                  |                                                   |

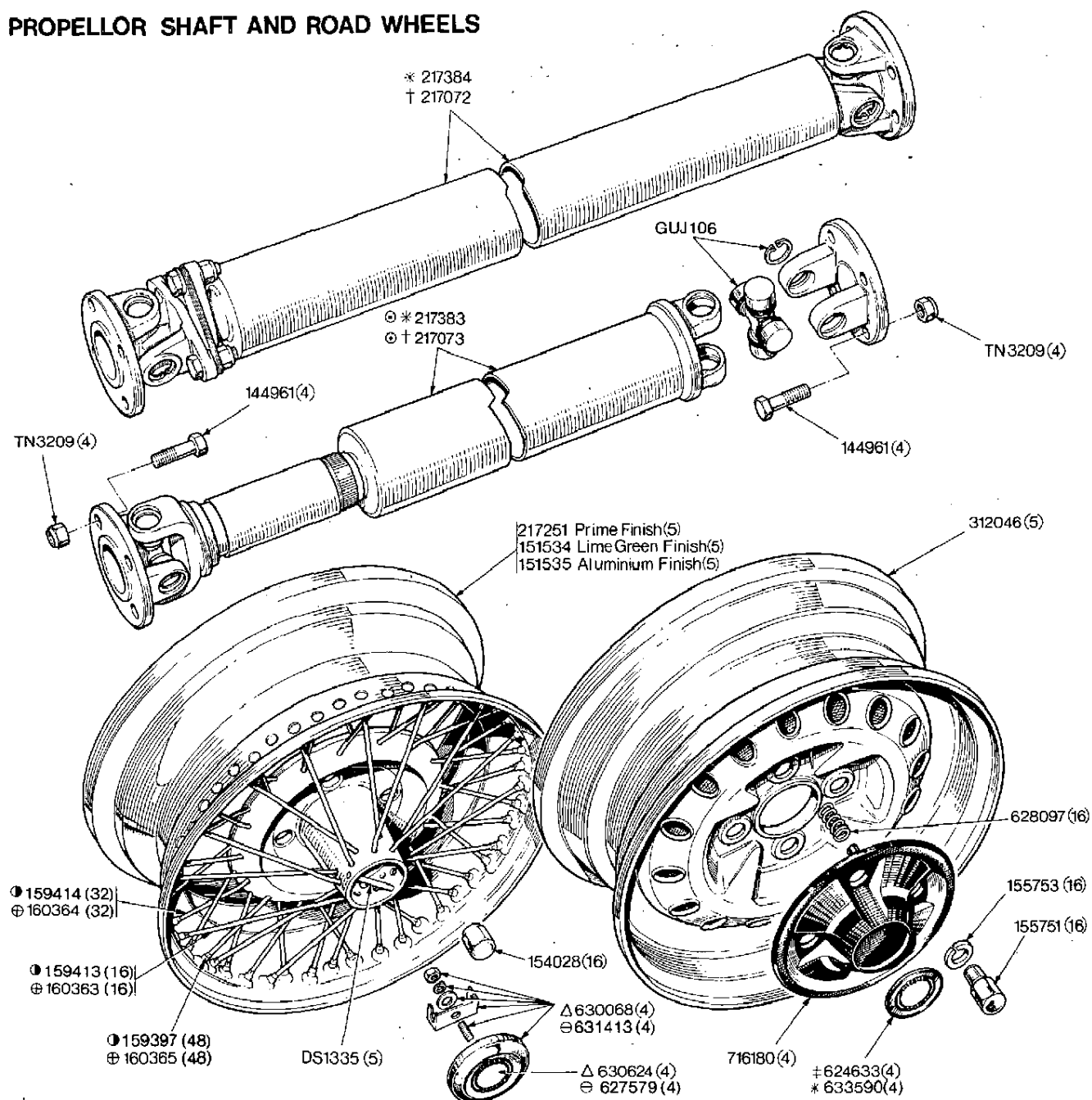
□All markets except USA  
 ΔUSA up to Commission No FK25000 only  
 ⊕USA only from Rear Axle No FK25001 and future  
 ● Alternative fitment

SPITFIRE MKIV

PLATE D2 (01-36)

B22802

# PROPELLOR SHAFT AND ROAD WHEELS



## NOTE

Items marked thus \* are alternative to items marked thus †

⊗ Overdrive only

Δ Fitted up to Commission No.

⊖ Fitted from Commission No.

⊕ Chrome } Alternatives

⊙ Bare Metal }

‡ Fitted up to Commission No.

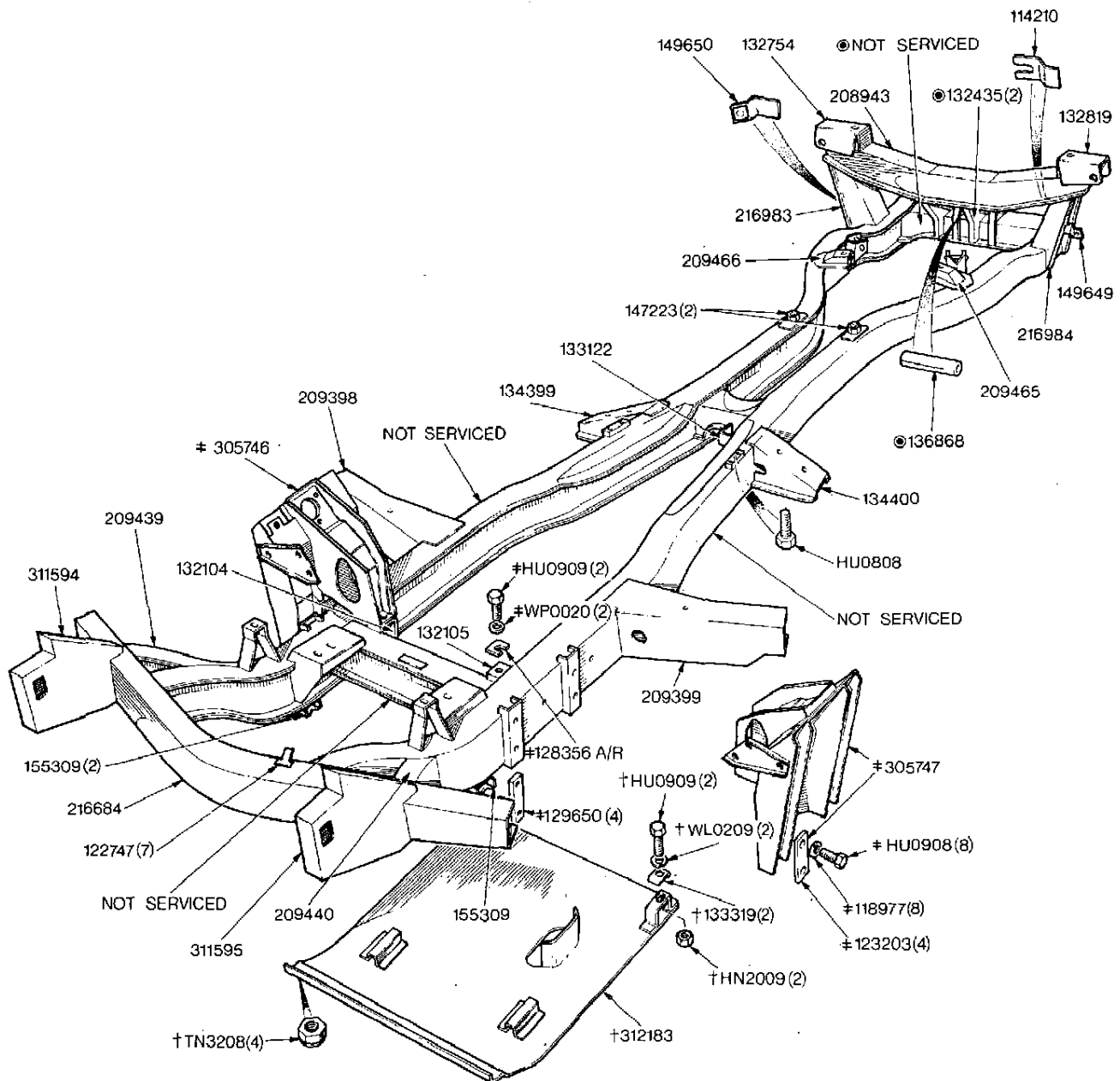
\* Fitted from Commission No.

SPITFIRE MK IV

PLATE E2 (01-38)

82282/2

# CHASSIS FRAME



## NOTE

† (Special orders only)

402891 Chassis Frame complete (Comprising all details above except items marked † or ‡)

210601 Rear Cross member and Axle Mounting assembly (Comprising items marked ●)

SPITFIRE MKIV

PLATE C1(01-30)

B2275

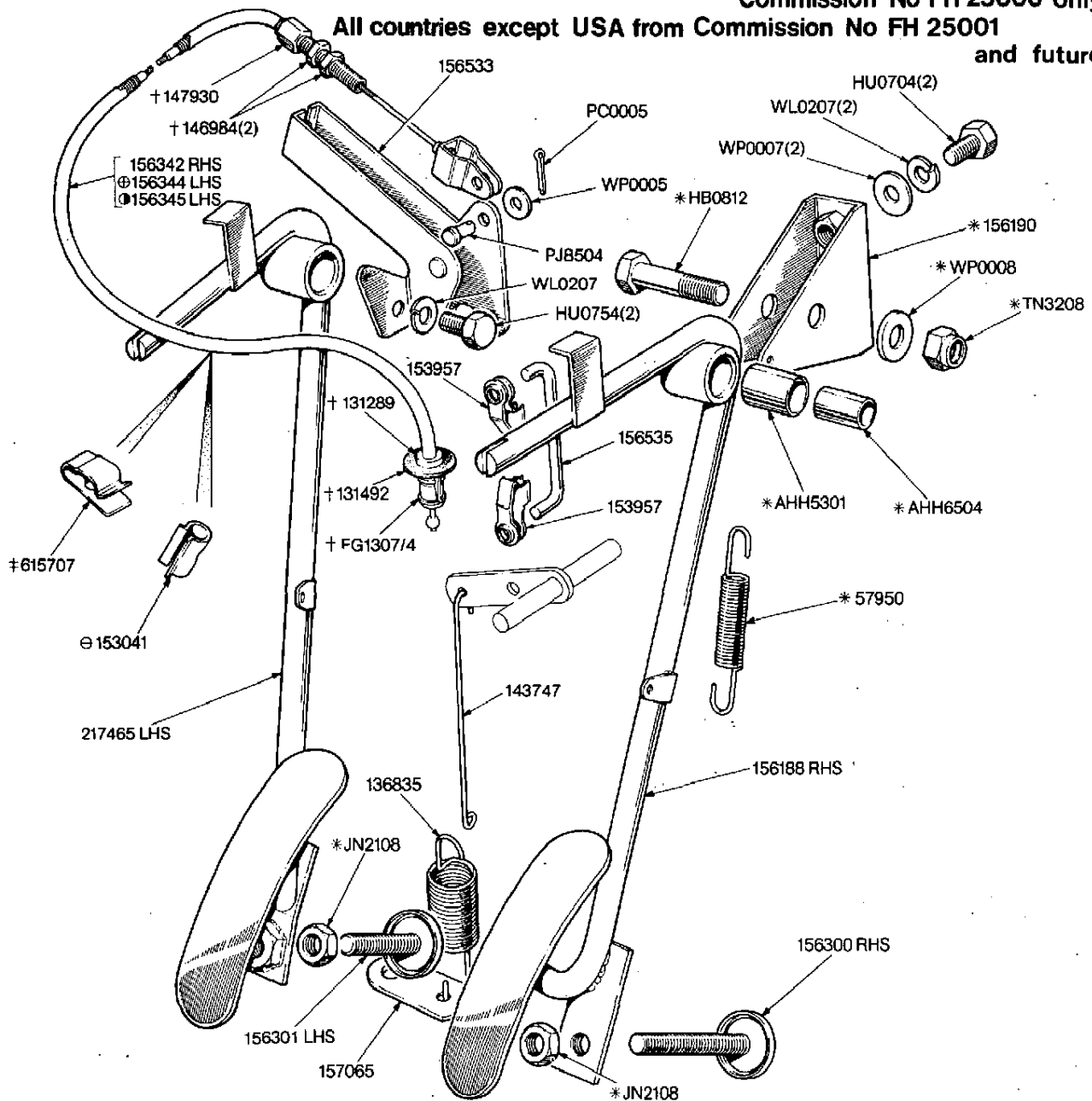


**ACCELERATION CONTROL - All countries except USA and Sweden up to**

**Commission No FH 25000 only**

**All countries except USA from Commission No FH 25001**

**and future**



**NOTE**

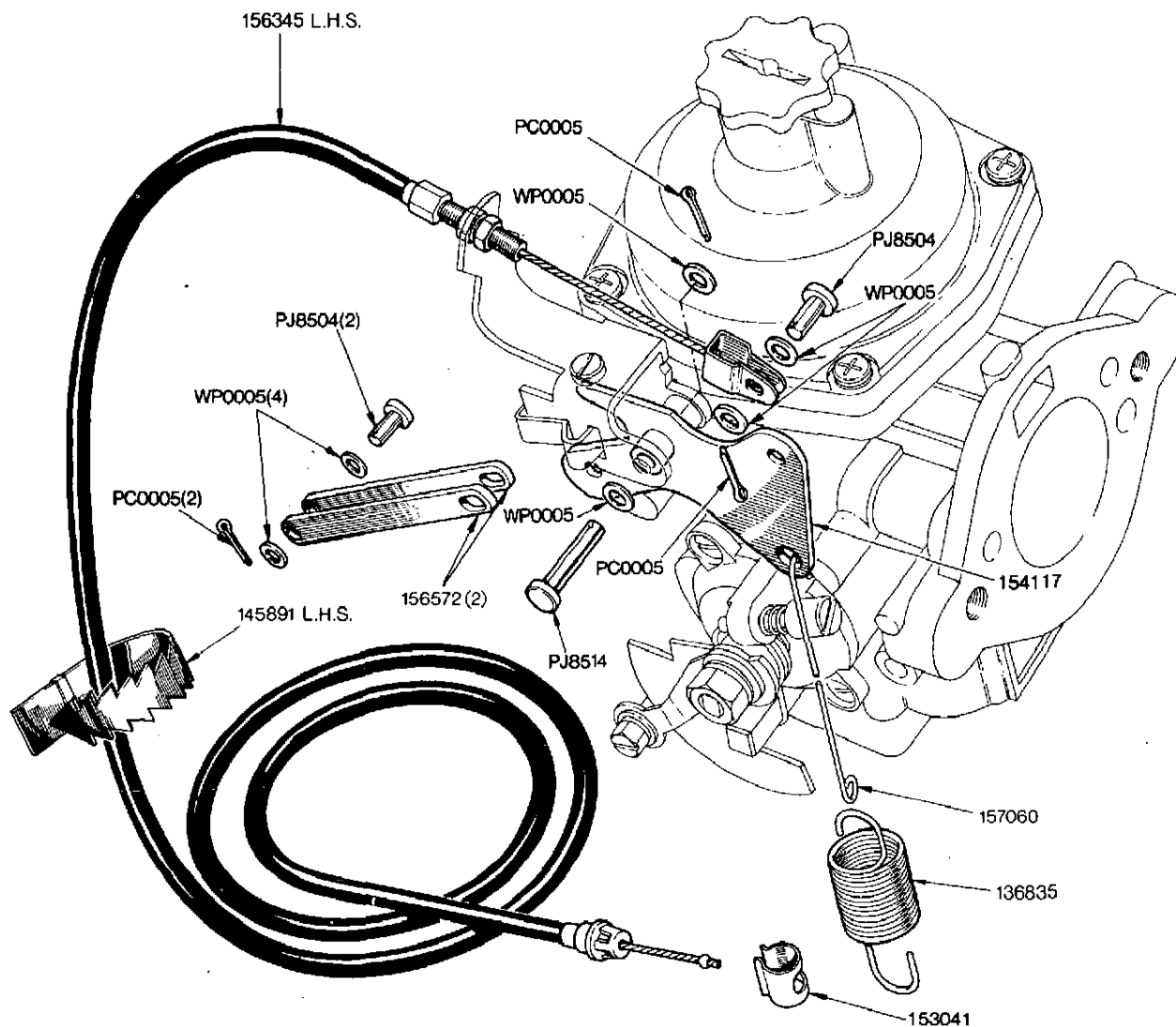
|                                          |                                                     |             |
|------------------------------------------|-----------------------------------------------------|-------------|
| 156216                                   | Accelerator Pedal and Mounting Bracket Assembly RHS | 1 off       |
| 156217                                   | Accelerator Pedal and Mounting Bracket Assembly LHS | 1 off       |
| * Common to assemblies 156216 and 156217 |                                                     |             |
| 156342                                   | Accelerator Cable Assembly RHS                      | 1 off       |
| 156344                                   | Accelerator Cable Assembly LHS                      | 1 off       |
| † Common to assemblies 156342 and 156344 |                                                     |             |
| †                                        | Fitted up to Commission No.                         | only.       |
| ⊖                                        | Fitted from Commission No.                          | and future. |
| ⊕                                        | Fitted up to Commission No.                         |             |
| ⊙                                        | Fitted from Commission No.                          |             |

**SPITFIRE MK IV**

**PLATE G1 (01-42)**

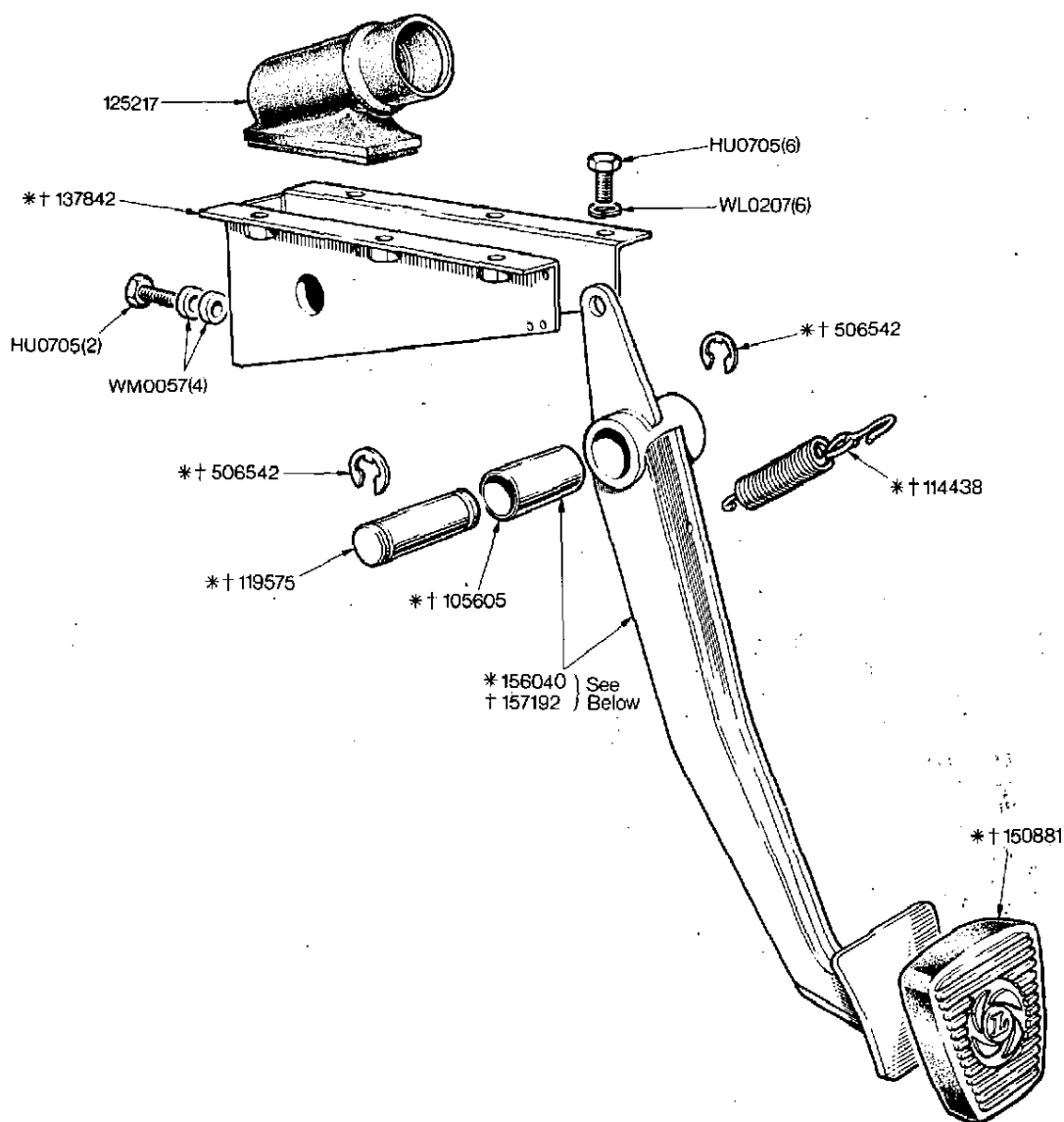
**B2285/2**

**ACCELERATION CONTROL-(U.S.A. & Sweden up to Commission No. FL25000 & FK25000 only)  
(U.S.A. only from Commission No. FK25001 & future)**



NOTE  
For Accelerator Pedal see Plate G1

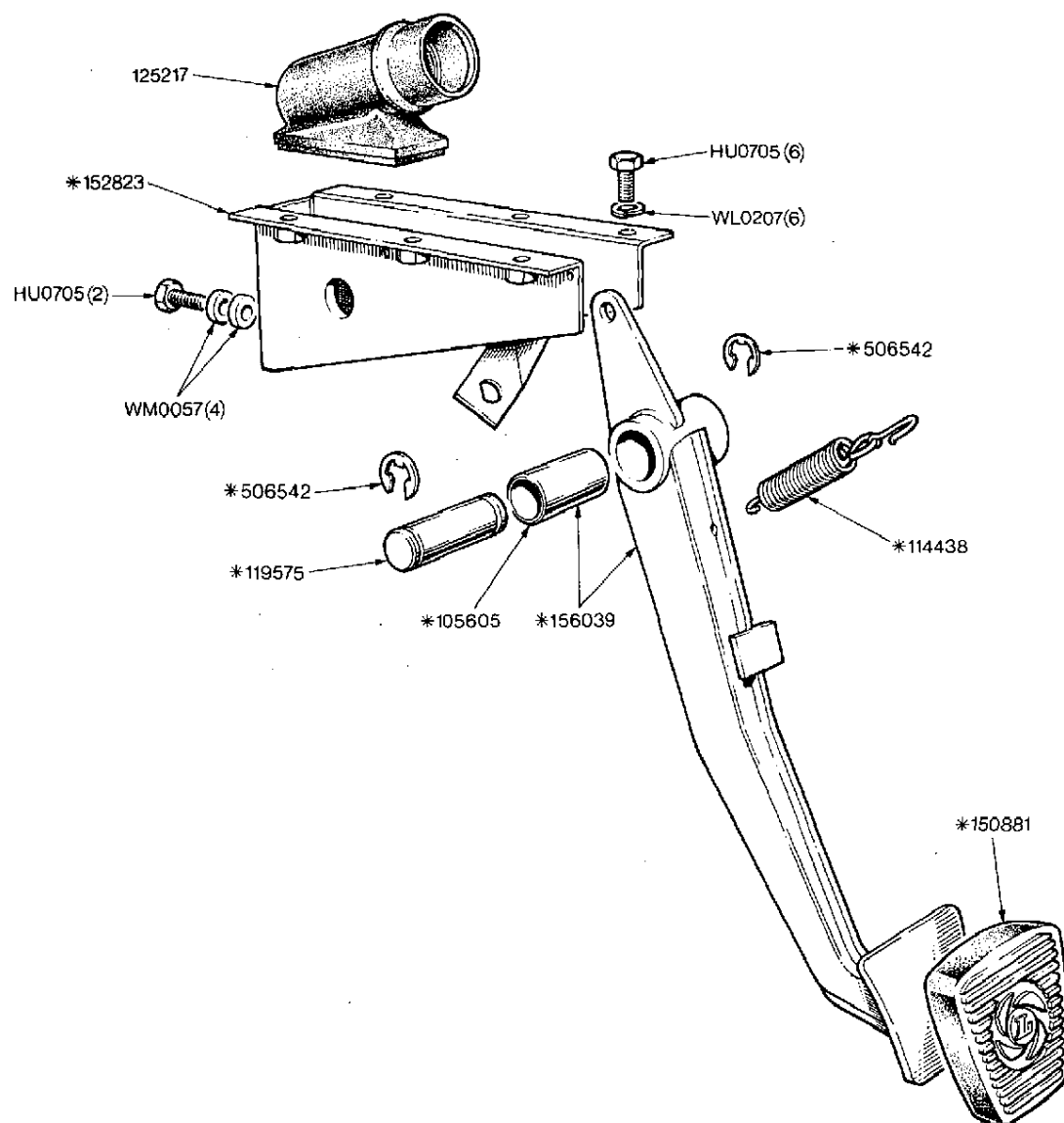
# CLUTCH PEDAL



## NOTE

- 217431 Clutch Pedal and Mounting Bracket Assembly 1off Alternative fitment to 217949  
(Comprising items marked \*)
- 217949 Clutch Pedal and Mounting Bracket Assembly 1off Alternative fitment to 217431  
(Comprising items marked †)
- 156040 Pedal Assembly, Clutch, is alternative fitment to 157192

# BRAKE PEDAL



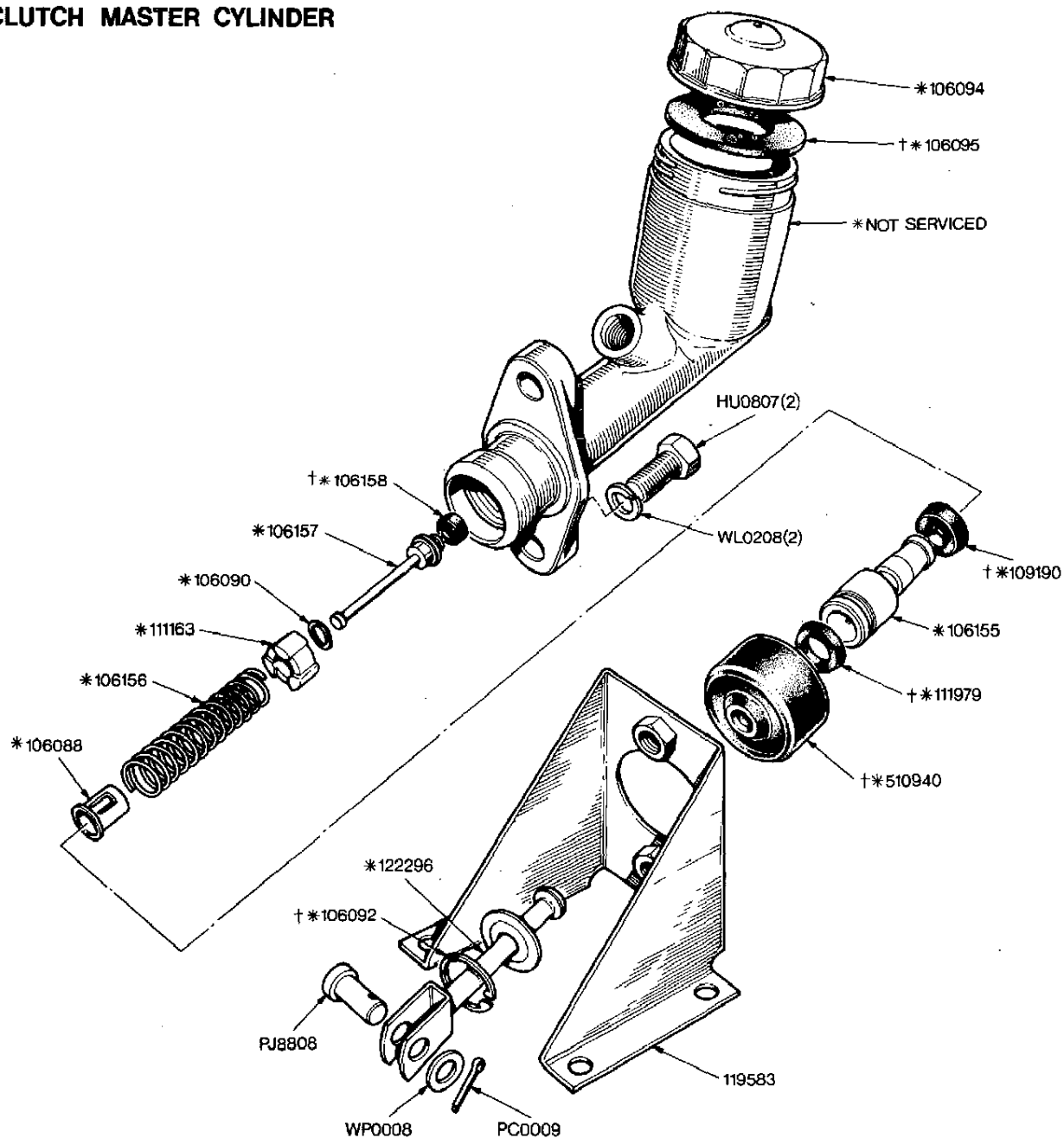
NOTE  
217430 Brake Pedal and Mounting Bracket Assembly 1 off  
(Comprising items marked \*)

SPITFIRE MK IV

PLATE H2 (01-45)

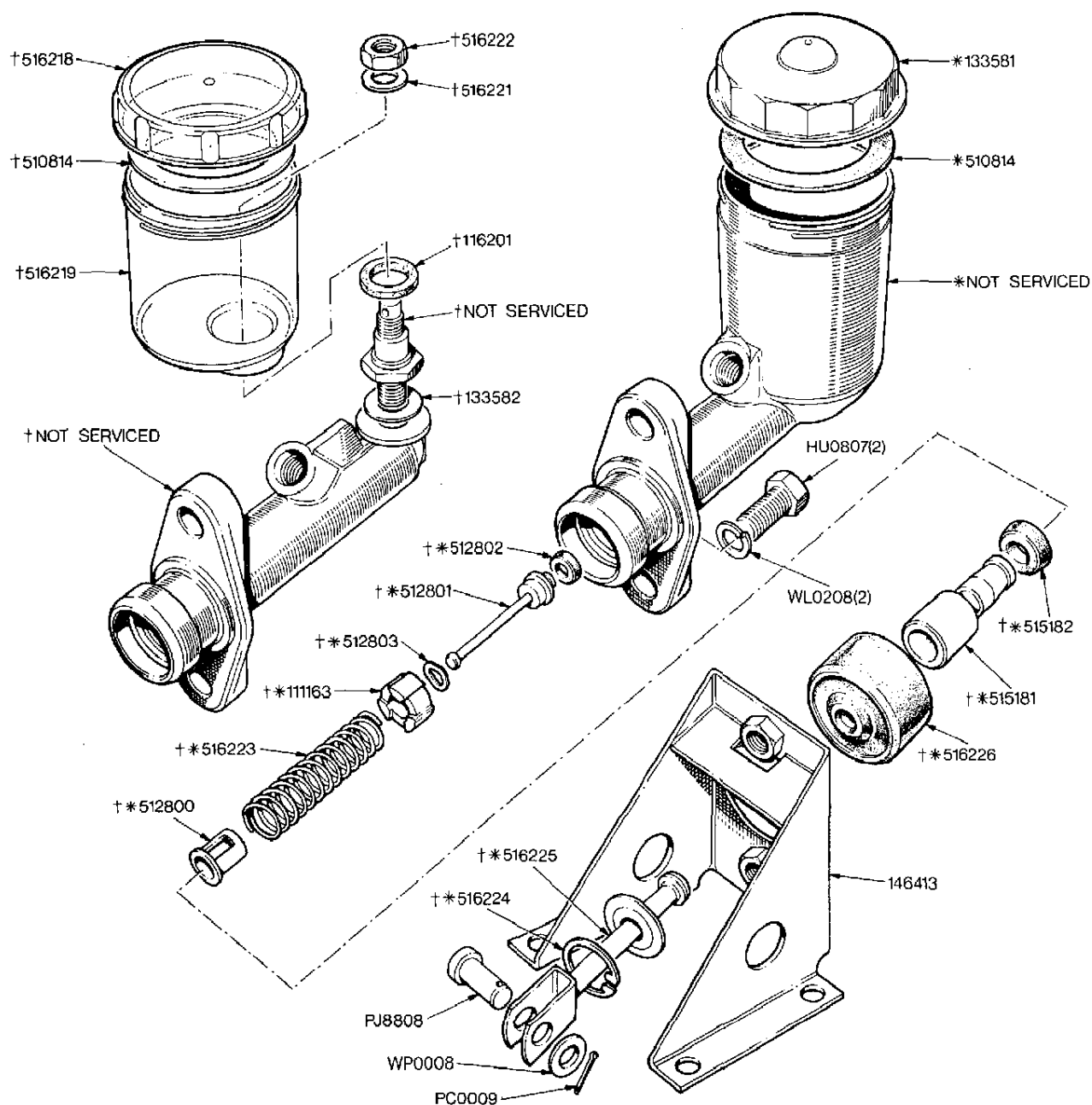
B2288

# CLUTCH MASTER CYLINDER



NOTE  
 GMC 205 Clutch Master Cylinder Assembly 1off comprising items marked \*  
 508445 Service Kit 1off comprising items marked †

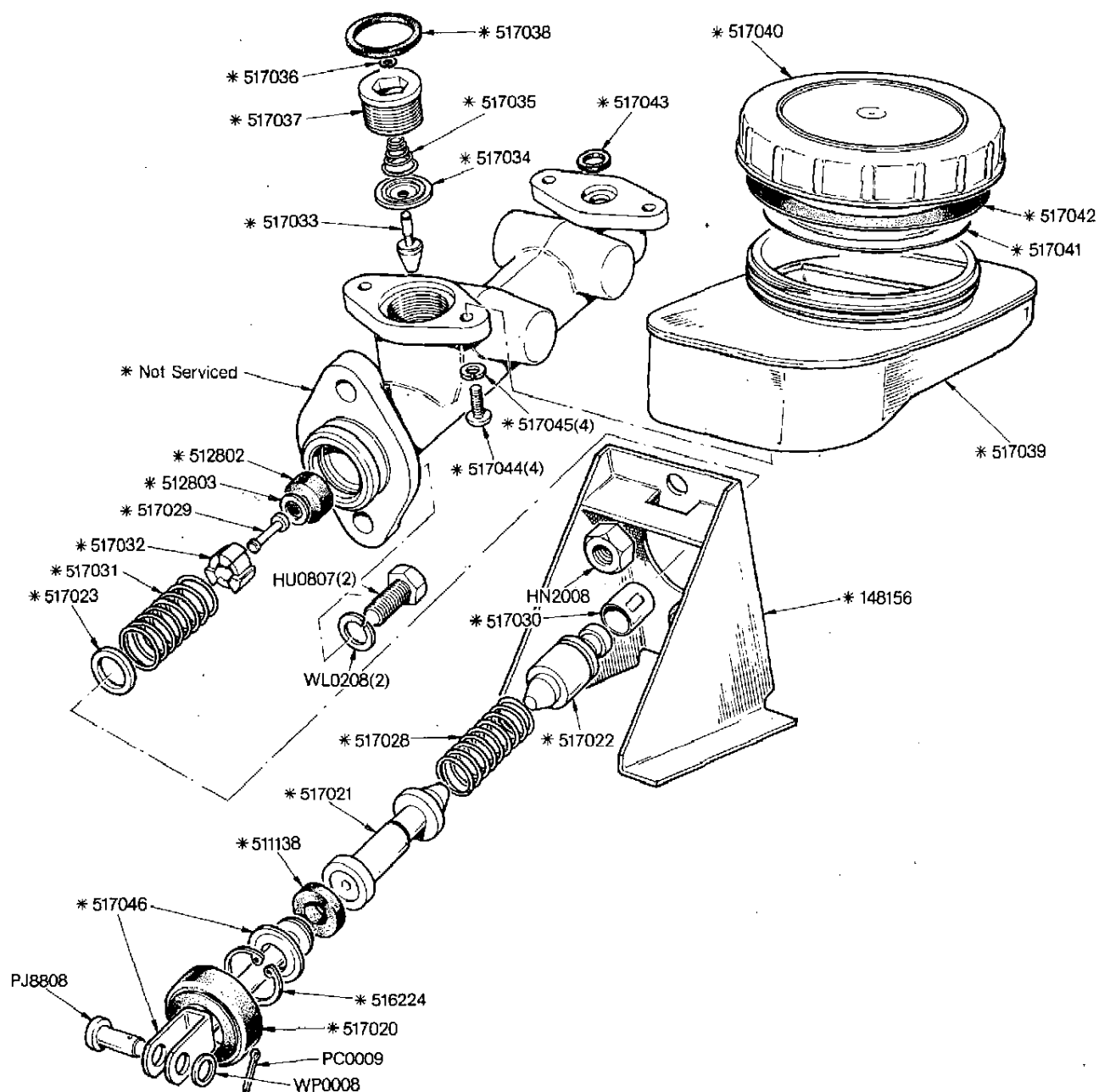
# BRAKE MASTER CYLINDER



## NOTE

|          |                                                                 |                                                        |
|----------|-----------------------------------------------------------------|--------------------------------------------------------|
| 146422   | Brake Master Cylinder Assembly (Comprising items marked thus *) | 1off. All markets except France and Benelux Countries  |
| 146423   | Brake Master Cylinder Assembly (Comprising items marked thus †) | 1off. France, Benelux Countries and Special Order only |
| * 515258 | Service Kit, Brake Master Cylinder                              | 1off                                                   |
| † 516227 | Service Kit, Brake Master Cylinder                              | 1off                                                   |

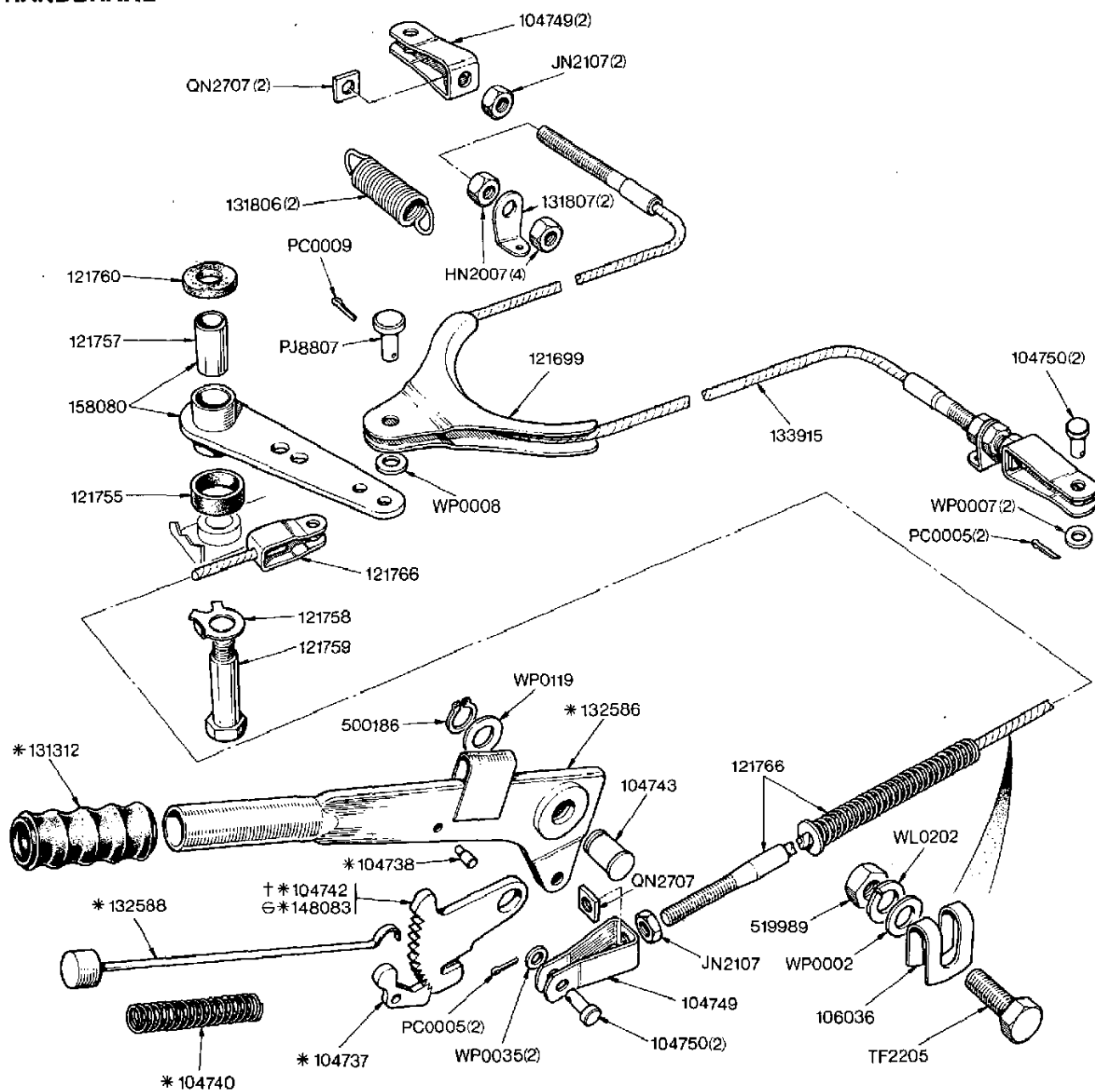
# **BRAKE MASTER CYLINDER - TANDEM**



## **NOTE**

517700 Service Kit (tandem master cylinder)  
 517333 Service Kit (reservoir)  
 213689 Brake Master Cylinder (tandem) Assembly L.H.S. Comprising items marked thus \* (Fitted to special order only)

## HANDBRAKE

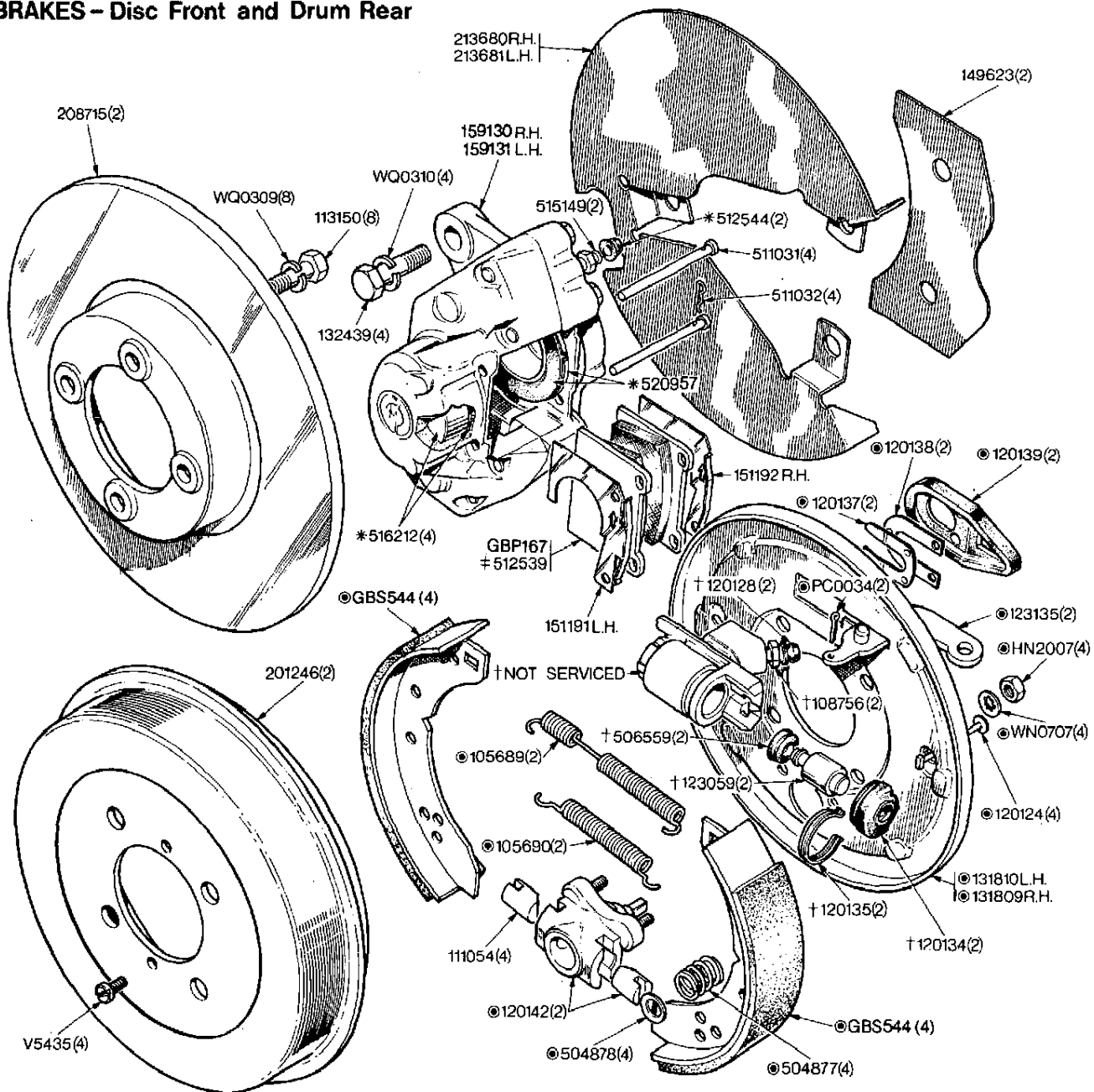


**NOTE**

**NOTE**  
132589 Handbrake assembly comprising items marked \*  
Items marked ⊖ alternatives to items marked †.



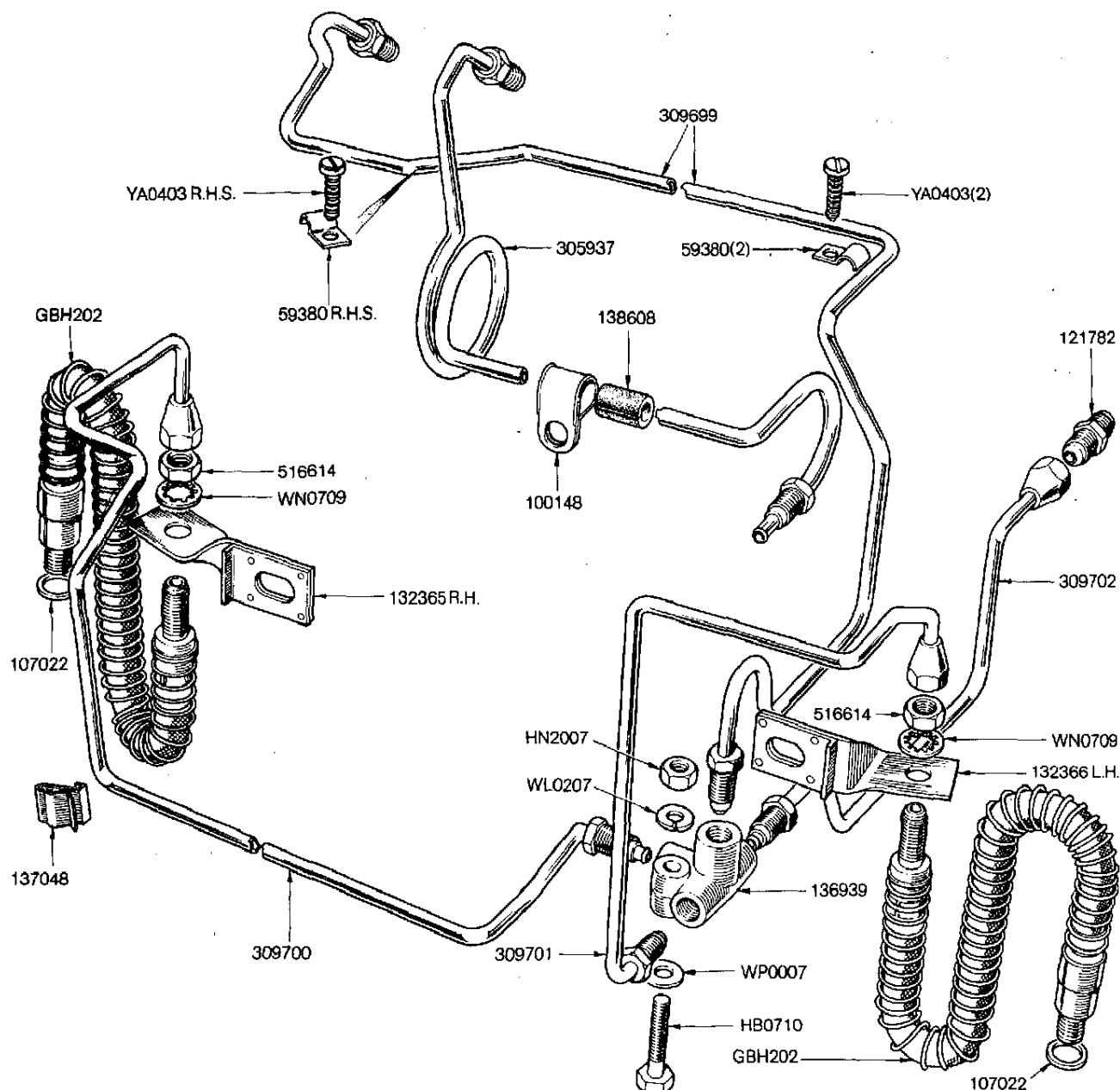
### **BRAKES – Disc Front and Drum Rear**



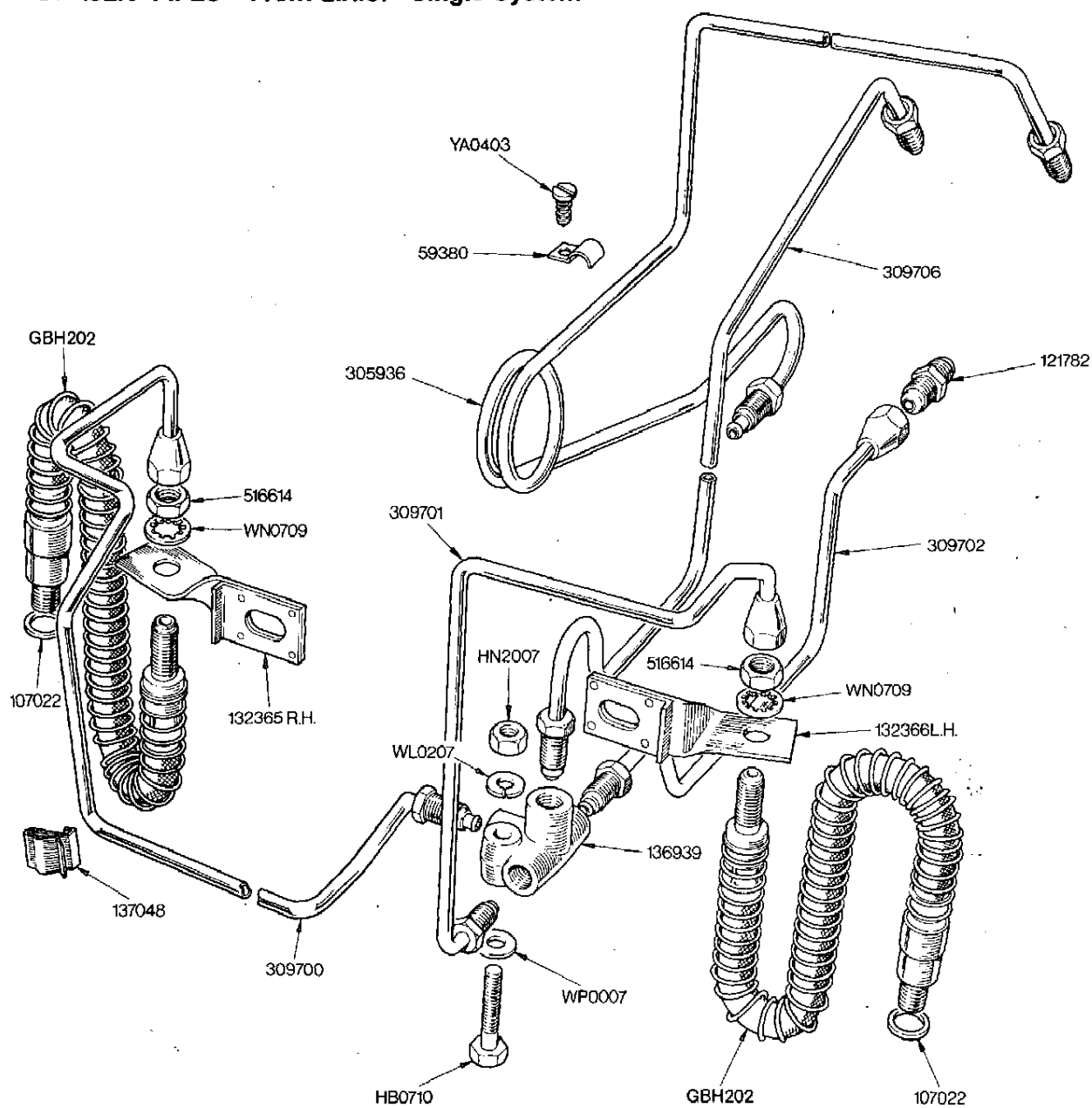
### NOTE

217097 Rear Brake Assembly L.H. } Comprising items marked thus ©  
217096 Rear Brake Assembly R.H. }  
©GWC1202 Rear Wheel Cylinder Assembly 2off Comprising items marked †  
Items marked thus \* are part of Caliper No.146951-2  
†For competition purposes only  
©507865 Service Kit, rear wheel cylinder 1off

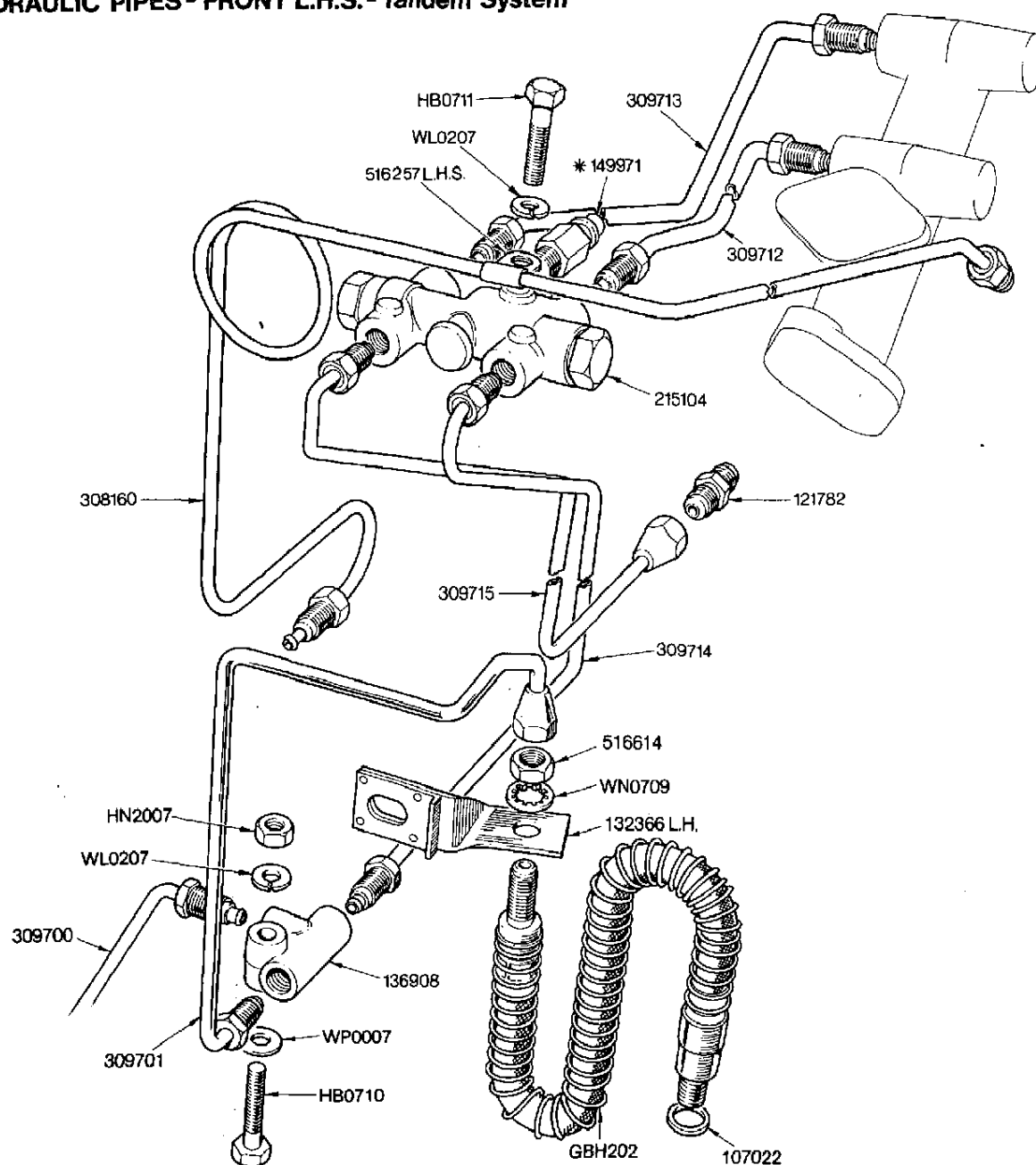
# HYDRAULIC PIPES - FRONT R.H.S. - Single System



# HYDRAULIC PIPES - Front L.H.S. - Single System



# HYDRAULIC PIPES - FRONT L.H.S. - Tandem System

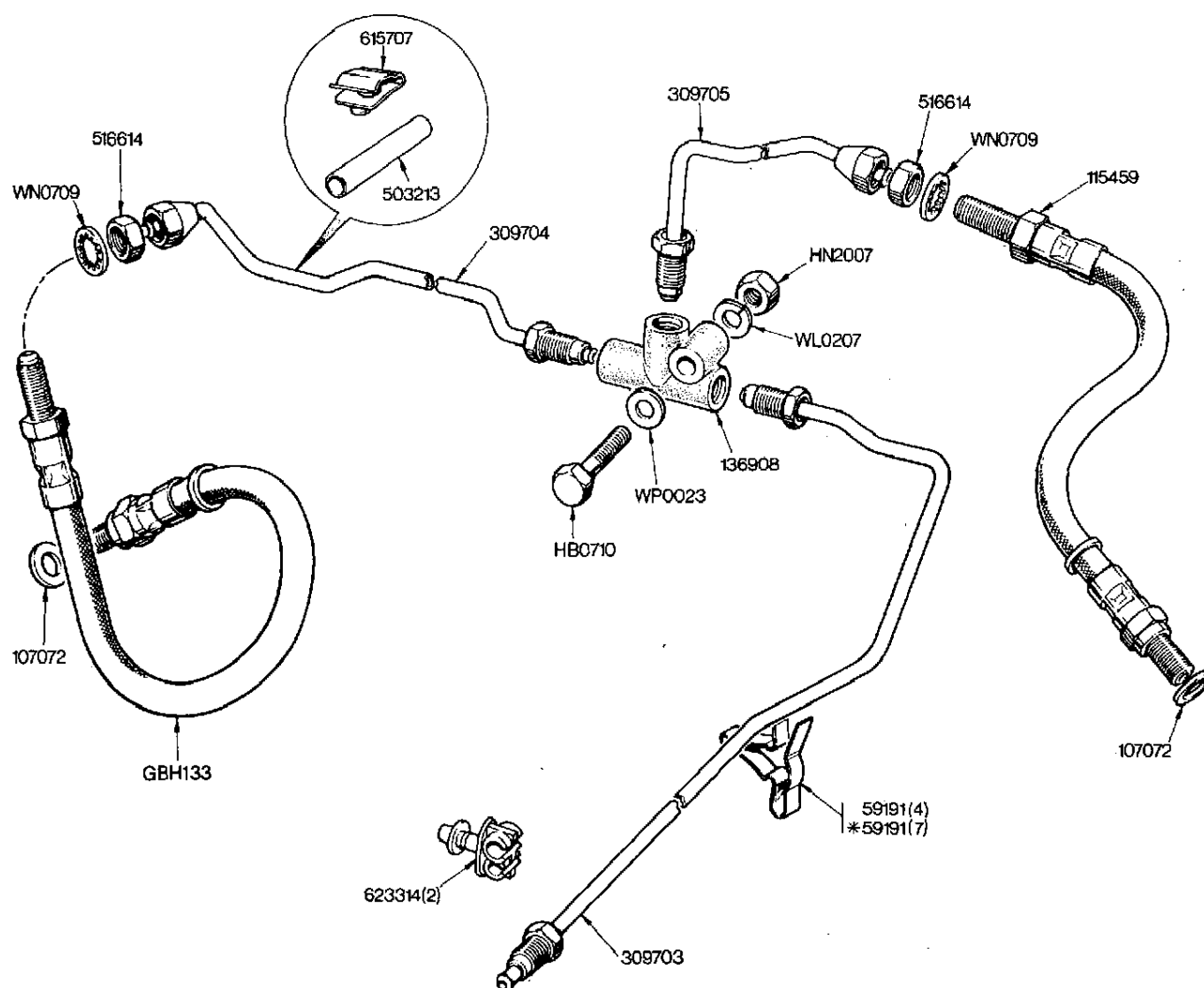


## NOTE

\* Part of Valve Assembly 215104

For right-hand front hose and details see Plate M1

# HYDRAULIC PIPES-Rear



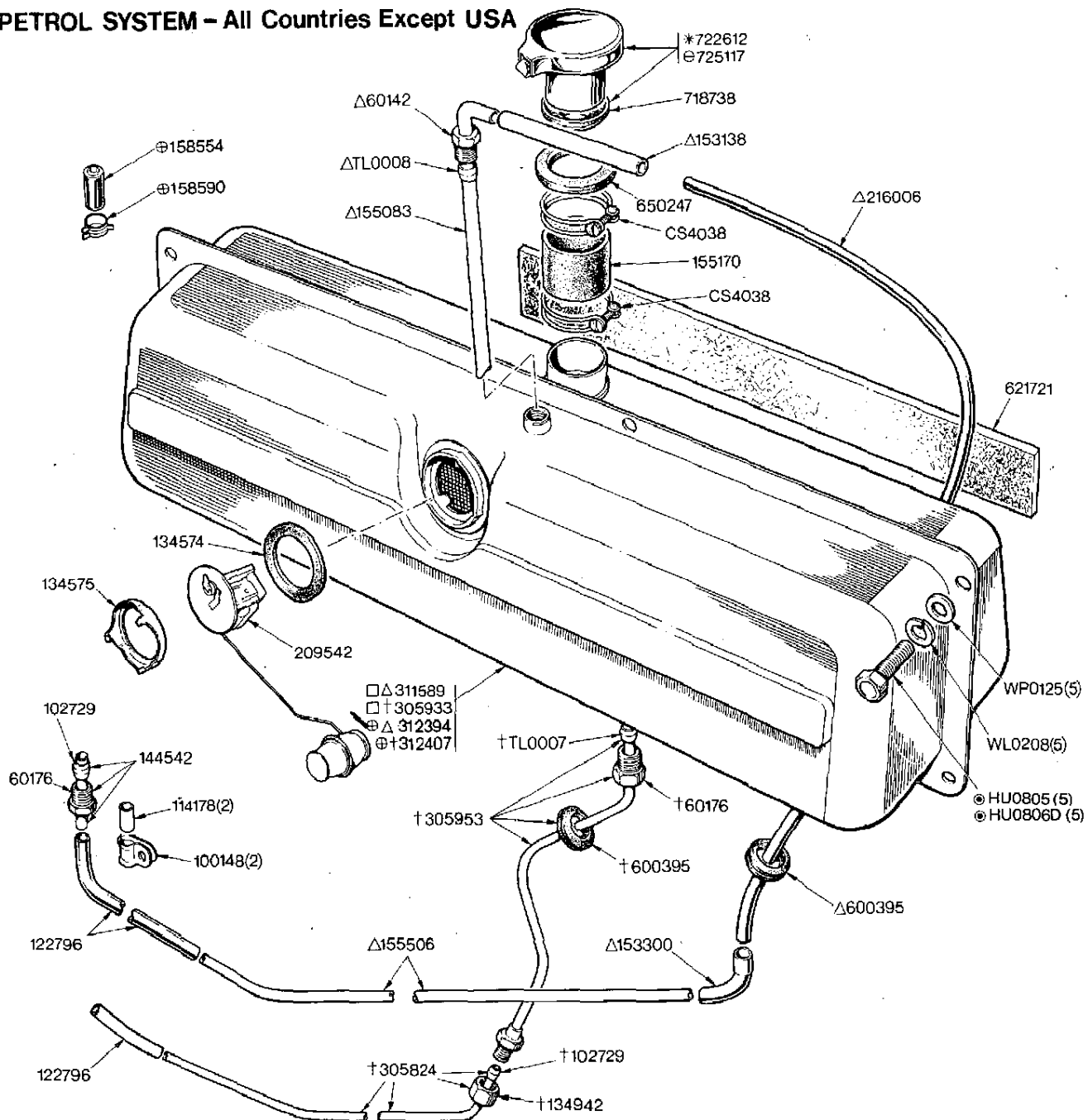
NOTE  
\*Sweden only

SPITFIRE MK IV

PLATE M4(01-54)

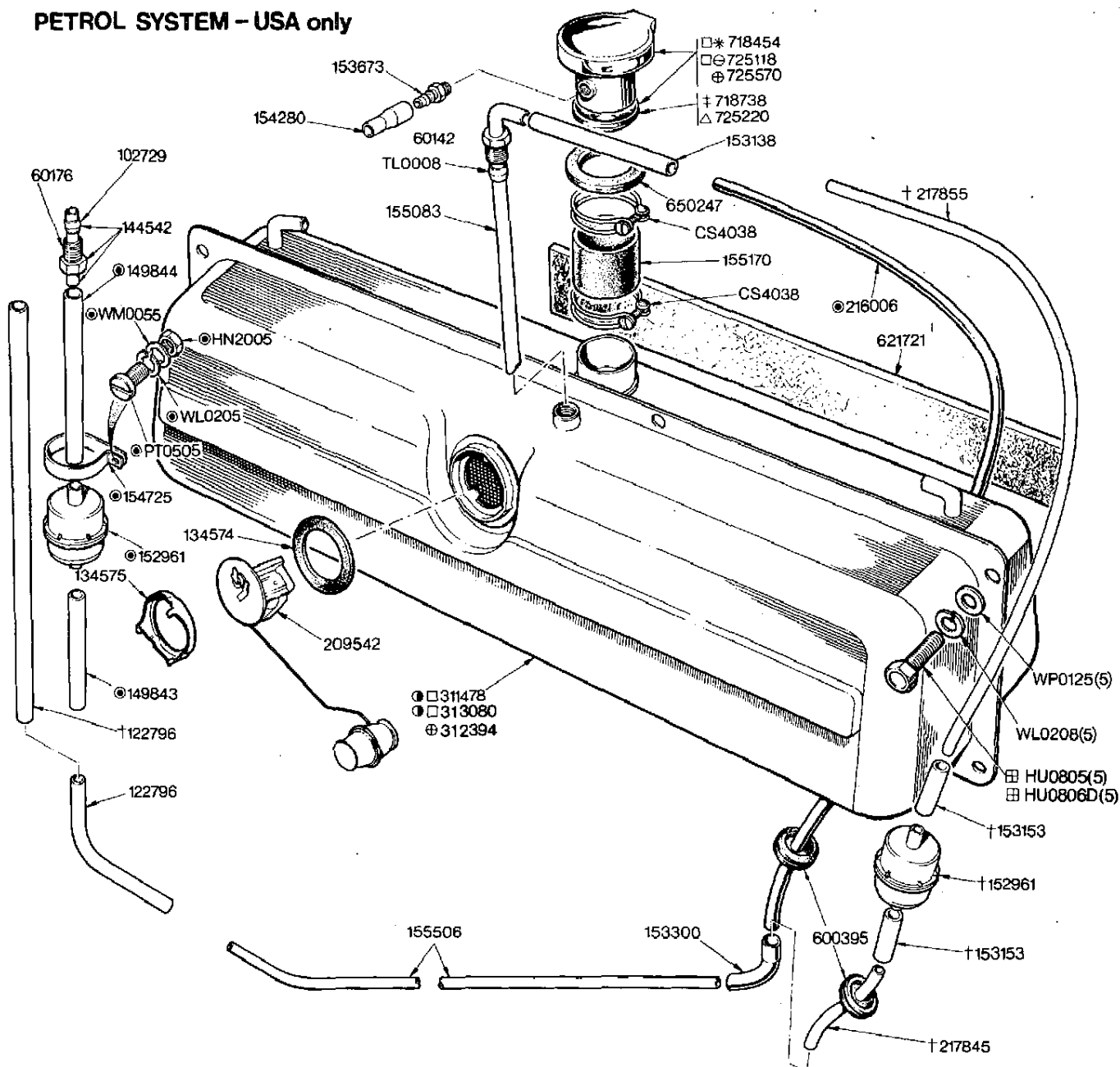
B2297/2

# PETROL SYSTEM - All Countries Except USA



Parts marked thus Δ are for all Countries except Germany  
 Parts marked thus † are for Germany only  
 Parts marked thus \* are alternatives to those marked thus ⊕  
 □ Fitted up to Commission No. FH28430  
 ⊕ Fitted from Commission No. FH28431  
 ⊙ Alternatives

# PETROL SYSTEM - USA only



## NOTE

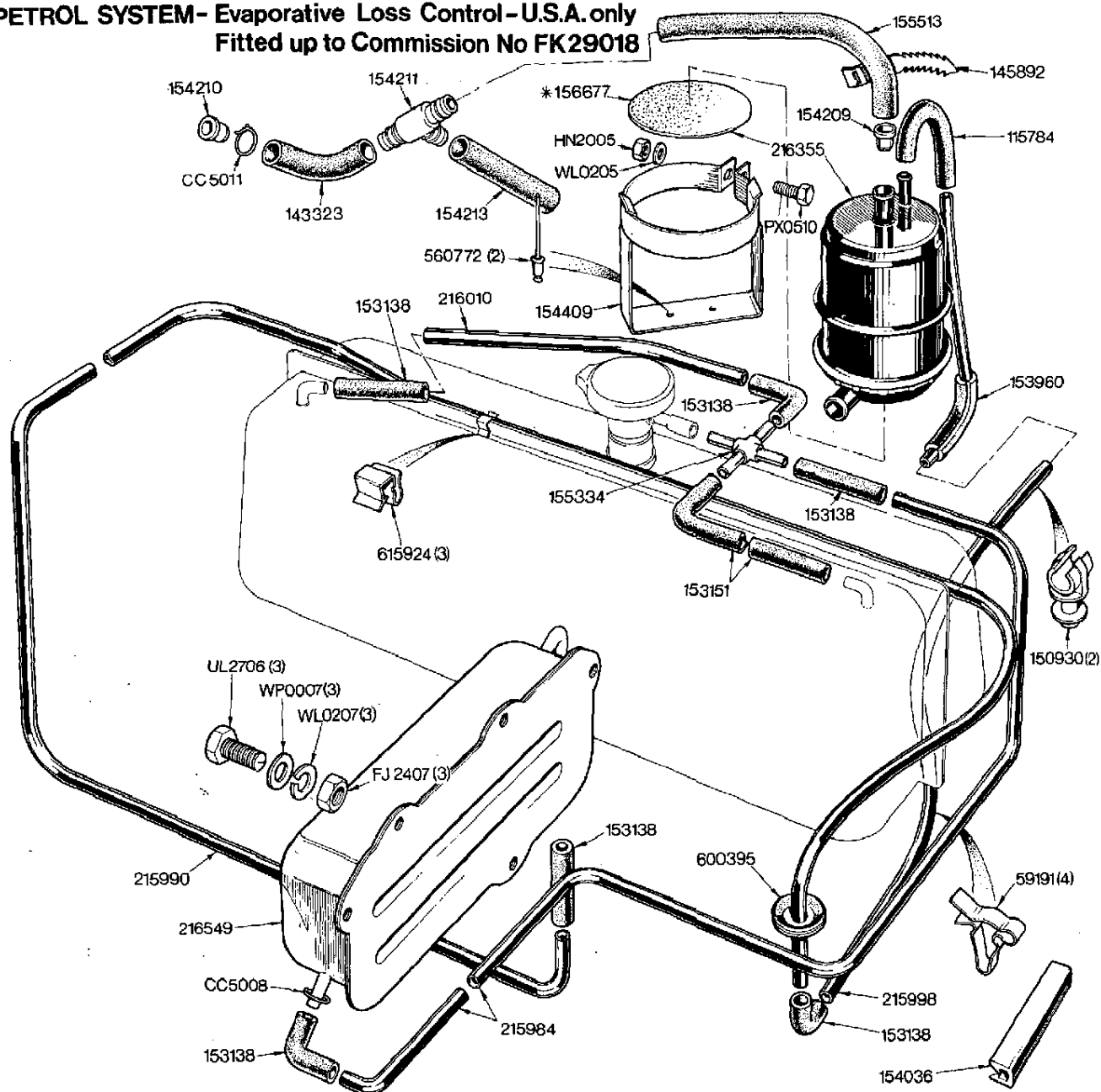
Parts marked \* are alternative to parts marked ⊕  
 † 718738 Seal, non-vented. For use with 718454 only  
 △ 725220 Seal, vented. For use with 725118 only  
 516107 Loctite Studlock  
 144259 Loctite Primer T  
 ⊕ Fitted up to Commission No. FK25000 only  
 † Fitted from Commission No. FK25001 and future  
 □ Fitted up to Commission No. FK29018  
 ⊕ Fitted from Commission No. FK29019  
 ⊕ Alternative Fitment 313080 will be supplied when stocks of 311478 are exhausted.  
 ⊕ Alternatives.

SPITFIRE MK IV

PLATE N2 (01-56)

B2299/2

**PETROL SYSTEM- Evaporative Loss Control-U.S.A. only**  
**Fitted up to Commission No FK29018**

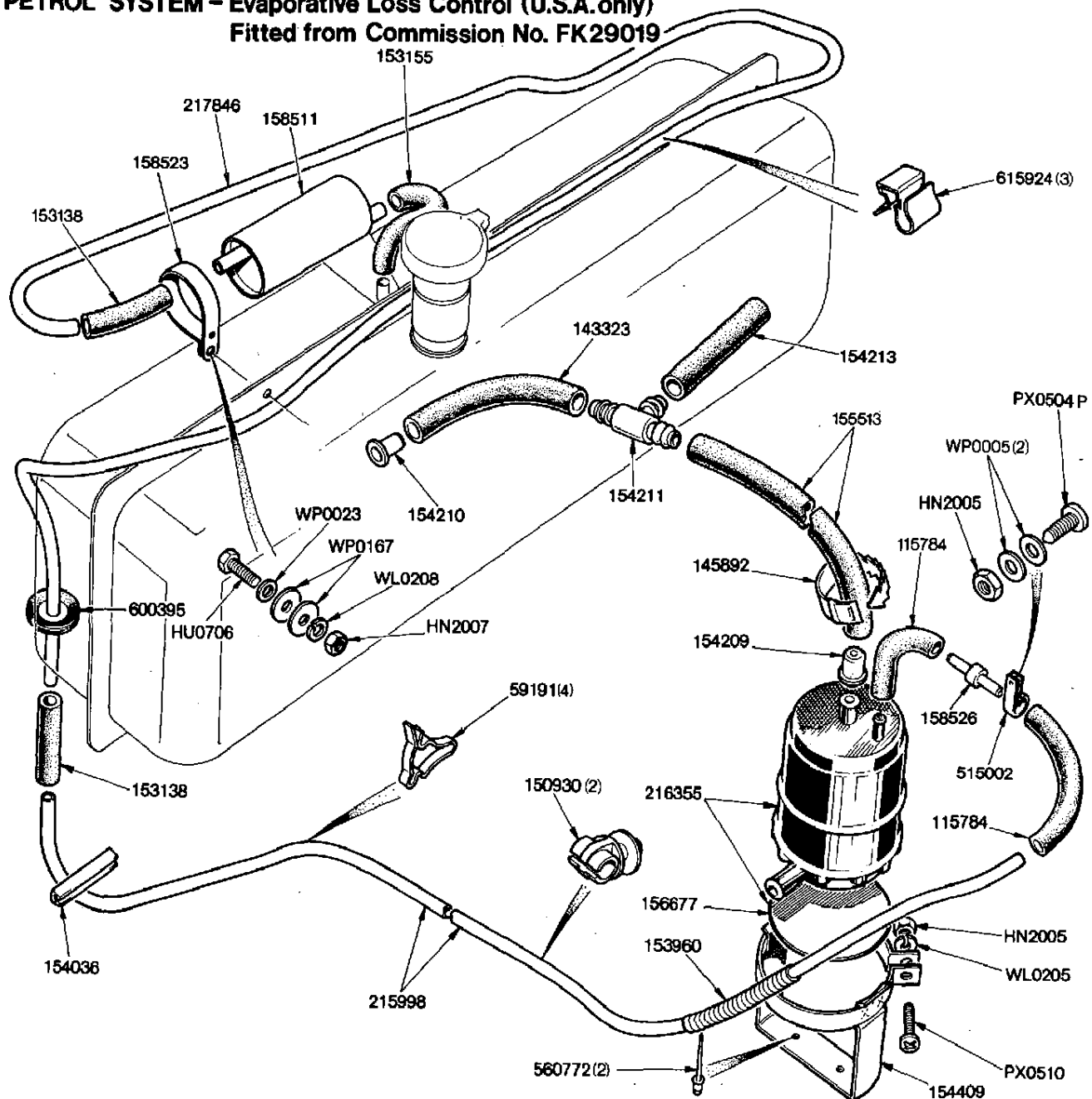


**NOTE**

\* Part of Canister, Part No. 216355



**PETROL SYSTEM - Evaporative Loss Control (U.S.A. only)**  
**Fitted from Commission No. FK29019**

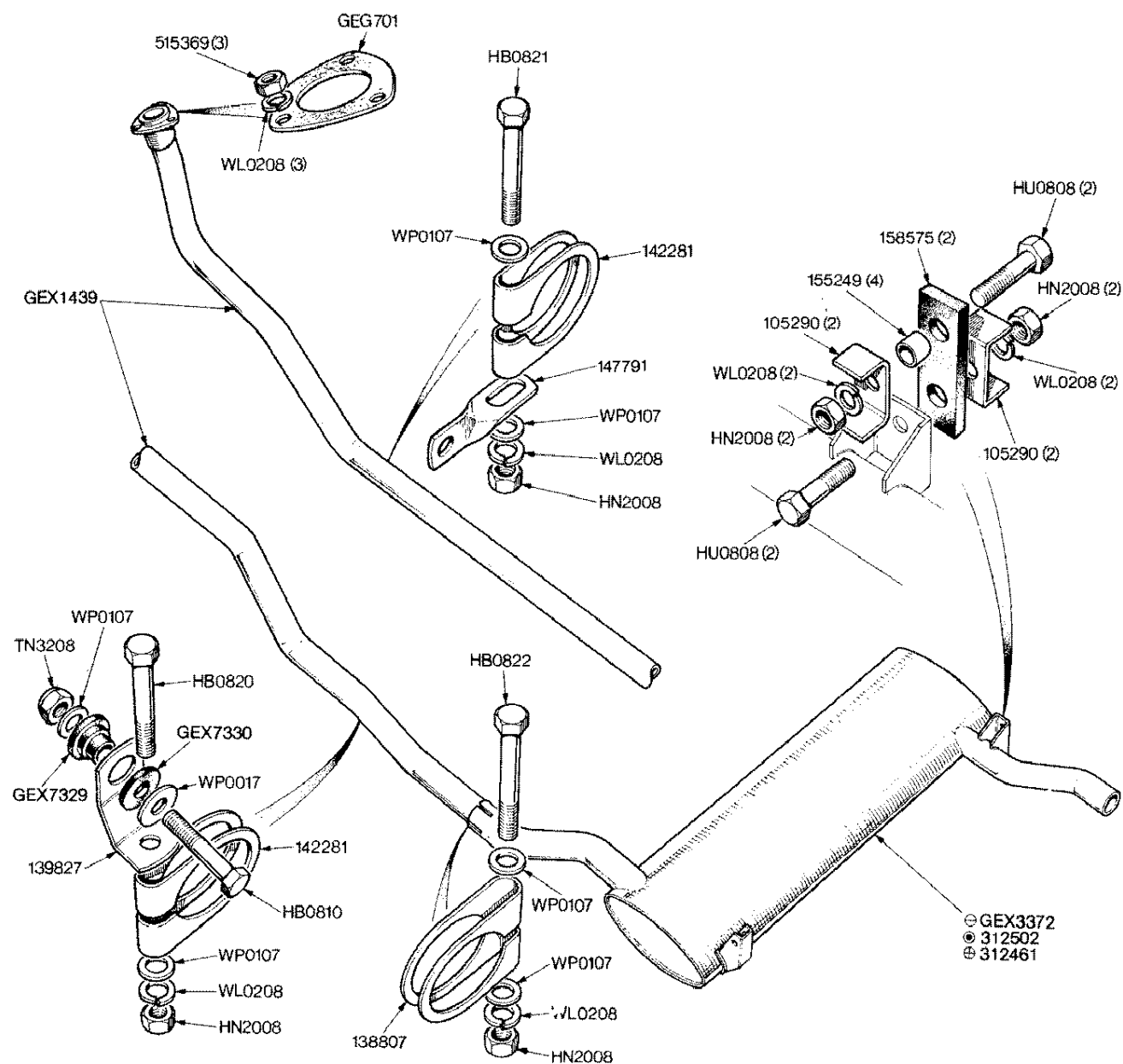


SPITFIRE MK IV

PLATE N4 (01- 58)

B2658

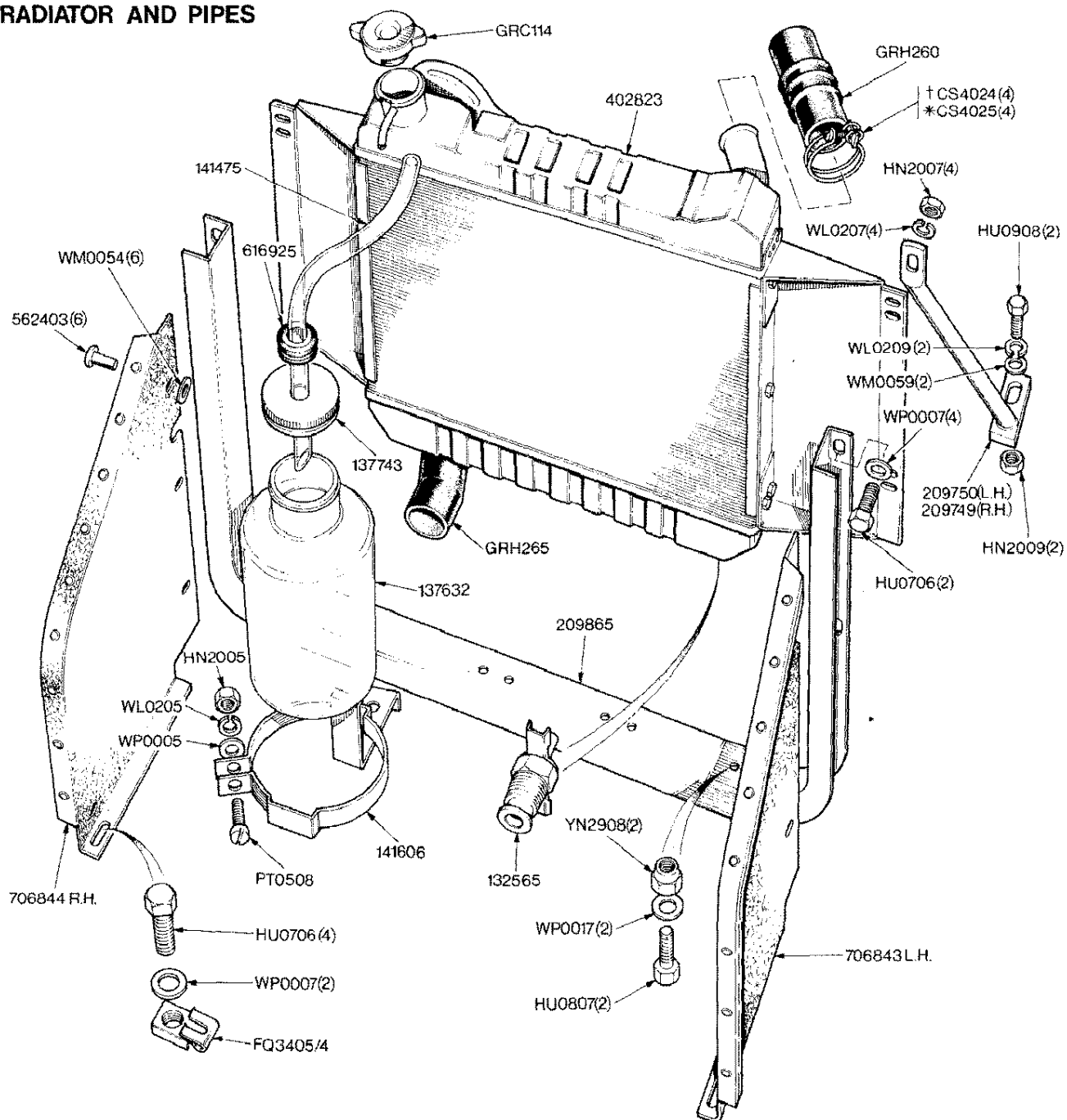
## EXHAUST SYSTEM



### NOTE

- ⊖ All markets except U.S.A. and France
- ⊙ U.S.A. only
- ⊕ France only. Will be supplied to other markets (except U.S.A.) when stocks of GEX3372 are exhausted.

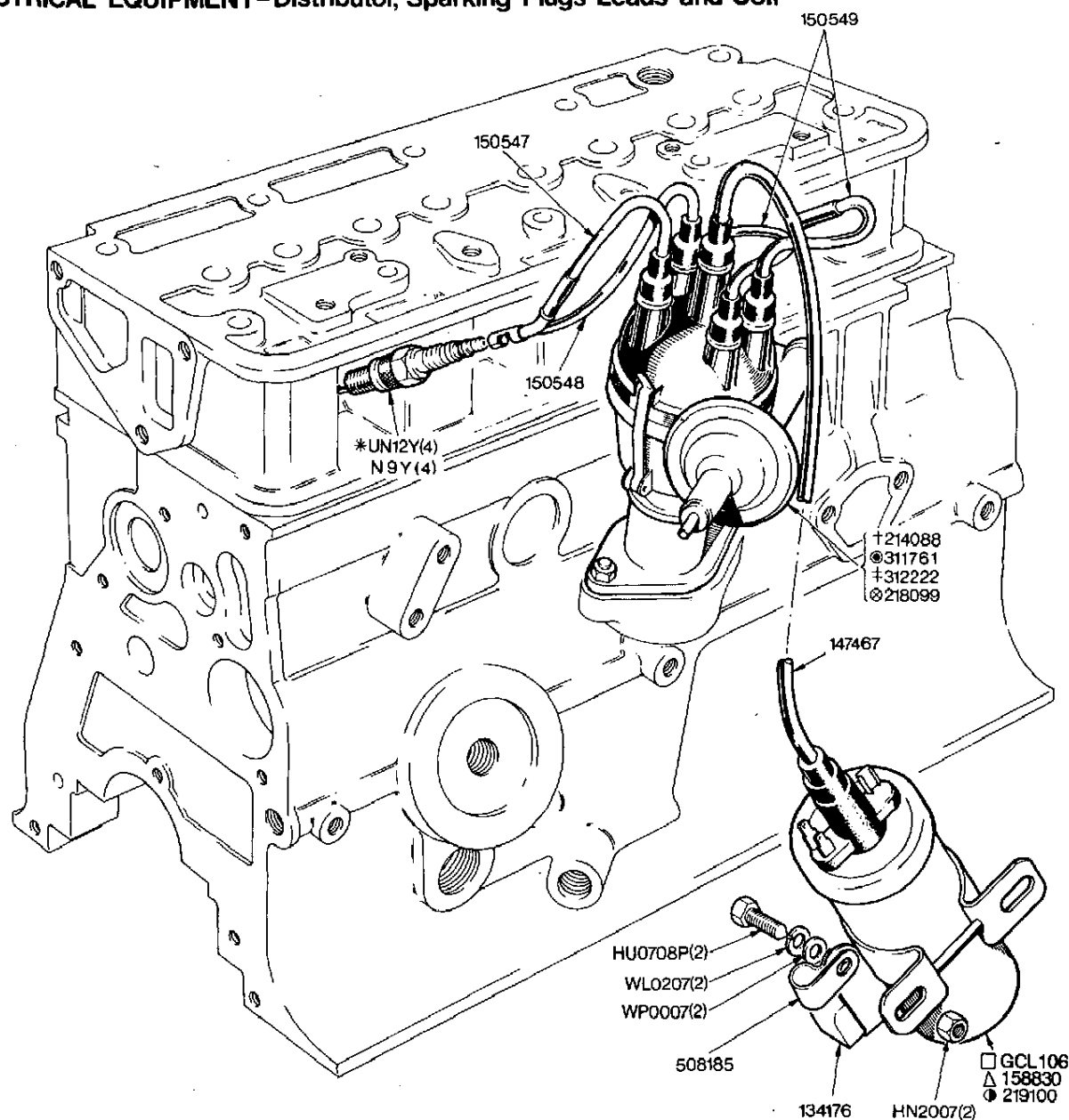
# RADIATOR AND PIPES



NOTE  
† Alternative \*

|                |                          |                      |                 |                      |                                |
|----------------|--------------------------|----------------------|-----------------|----------------------|--------------------------------|
| †149878        | Special Oil.             | Rear axle topping up | 1 pt. tin.      | *OWNERS HANDBOOK     | ●PASSPORT TO SERVICE           |
| 514302         | "                        | Gear box topping up  | 1 pt. tin.      | 545220 (English)     | 545232 (English Home)          |
| ‡GBF202        | Fluid Brake              | and Clutch           | 16 oz. tin.     | 545189 (U.S.A. only) | 545231 (English (Continental)) |
| GBF201         | "                        | "                    | 8 oz. tin.      | 545190 (French)      | 545224 (French)                |
| GBF203         | "                        | "                    | 32 oz. tin.     | 545191 (German)      | 545225 (German)                |
| ©153245        | Grease P.B.C.            | 1 oz. tube           | For use with    | 545253 (Flemish)     | 545226 (Flemish)               |
| 153317         | "                        | 4 oz. tube           | brake pad shims | 545251 (Italian)     | 545227 (Danish)                |
| 545233         | Owner Service Statement  | (English Home)       |                 | 545271 (Swedish)     | 545228 (Italian)               |
| ⊕716032        | Tool Pouch               |                      |                 | △WORKSHOP MANUAL     | 545229 (Portuguese)            |
| 716033         | Tool Pouch (U.S.A. only) |                      |                 | 545254 (English)     | 545230 (Swedish)               |
|                |                          |                      |                 | 545255 (French)      | 545235 (Spanish)               |
|                |                          |                      |                 | 545256 (German)      | 545236 (Norwegian)             |
|                |                          |                      |                 | 545257 (Dutch)       | 545237 (Finnish)               |
|                |                          |                      |                 | 545259 (Italian)     |                                |
| SPITFIRE MK IV |                          |                      |                 | PLATE R1(01-61)      |                                |

# **ELECTRICAL EQUIPMENT-Distributor, Sparking Plugs Leads and Coil**



## **NOTE**

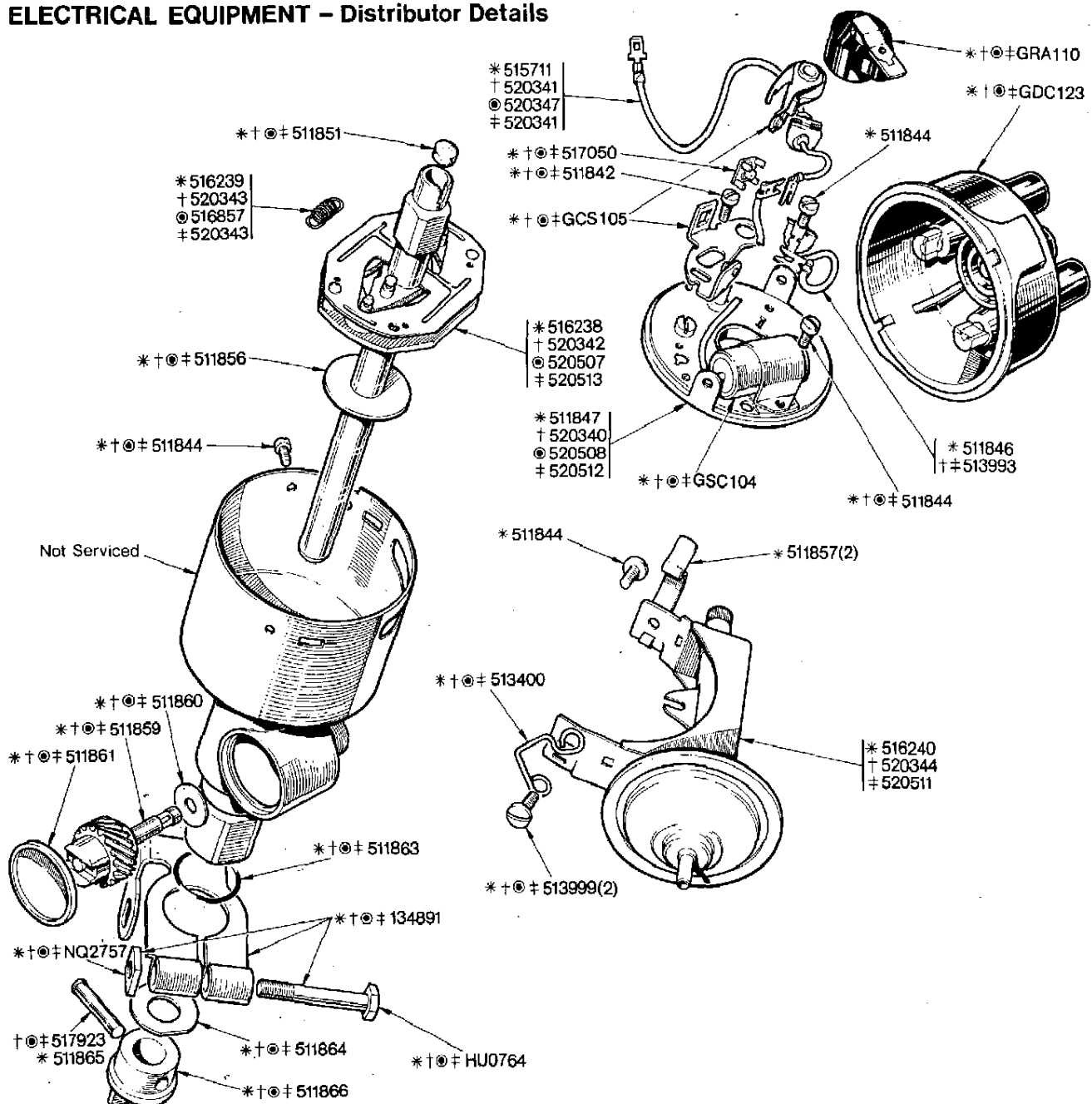
- †214088 Distributor Assembly all markets except USA and Sweden fitted up to Engine No. FH25000E only
- ⊙311761 Distributor Assembly USA, markets and Sweden fitted up to Engine No. FK25000E (USA) and FL25000E (Sweden) only
- †312222 Distributor Assembly USA, markets only from Engine No. FK25001UE and future
- ⊗218099 Distributor Assembly Fitted to all markets except USA, from Engine No. FH25001E and future
- \*UN12Y(4) Special order, U.S.A. and Sweden
- 517352 Coil and ignition lead kit
- Fitted up to Commission No.
- △ Fitted from Commission No.
- A.C. Delco Alternative fitment from

SPITFIRE MK IV

PLATE S1 (01-62)

B2304/2

## ELECTRICAL EQUIPMENT - Distributor Details

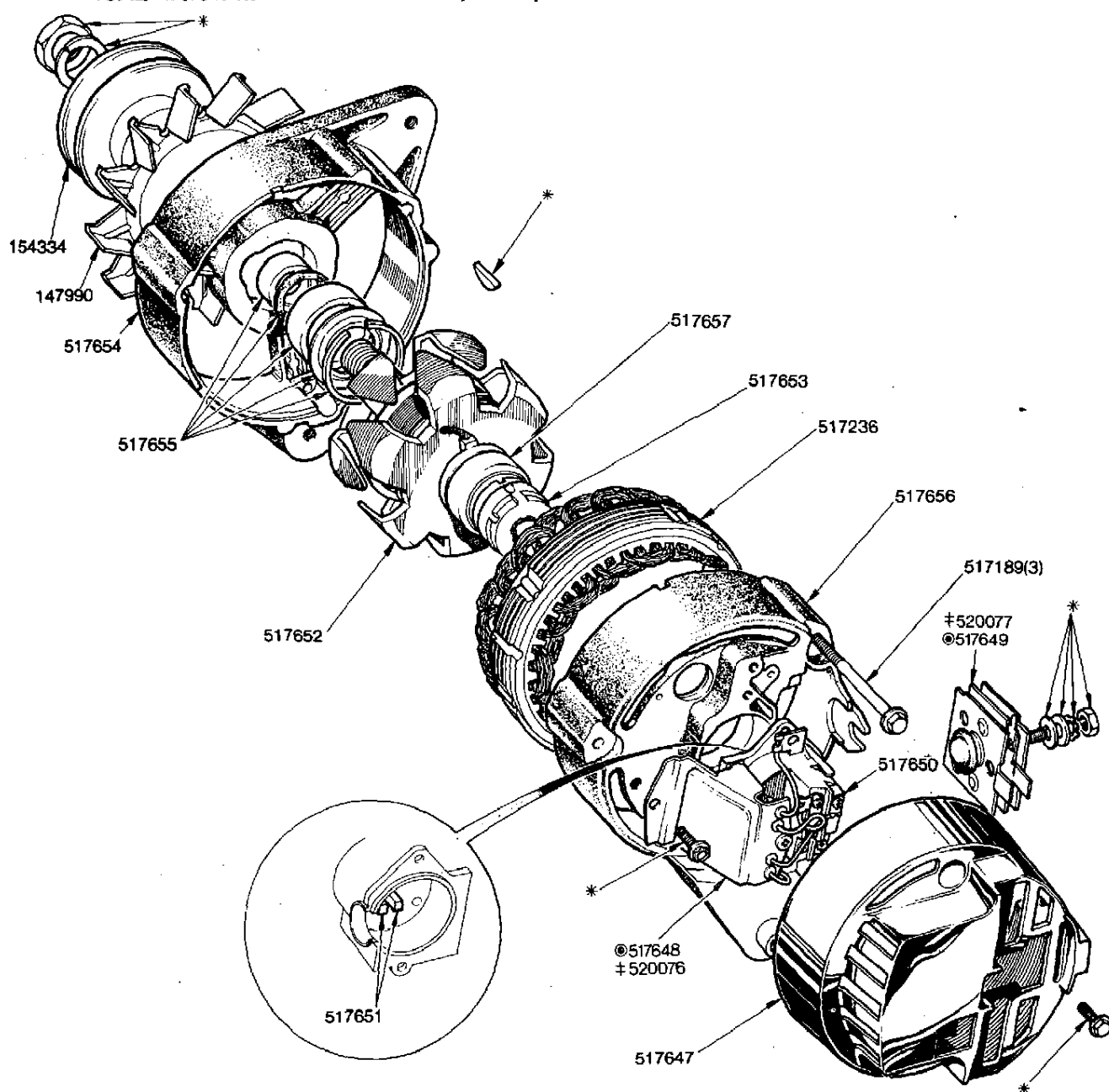


### NOTE

\* 214088 Distributor Assembly all markets except U.S.A. and Sweden.  
 ⊙ 311761 Distributor Assembly U.S.A. markets and Sweden.  
 + 312222 Distributor Assembly U.S.A. markets only.  
 ‡ 218099 Distributor Assembly fitted to all markets except U.S.A.

Fitted up to Engine No. FH25000E only.  
 Fitted up to Engine No. FK25000E (U.S.A.) and FL25000E (Sweden)  
 From Engine No. FK25001UE and future.  
 From Engine No. FH25001E and future.

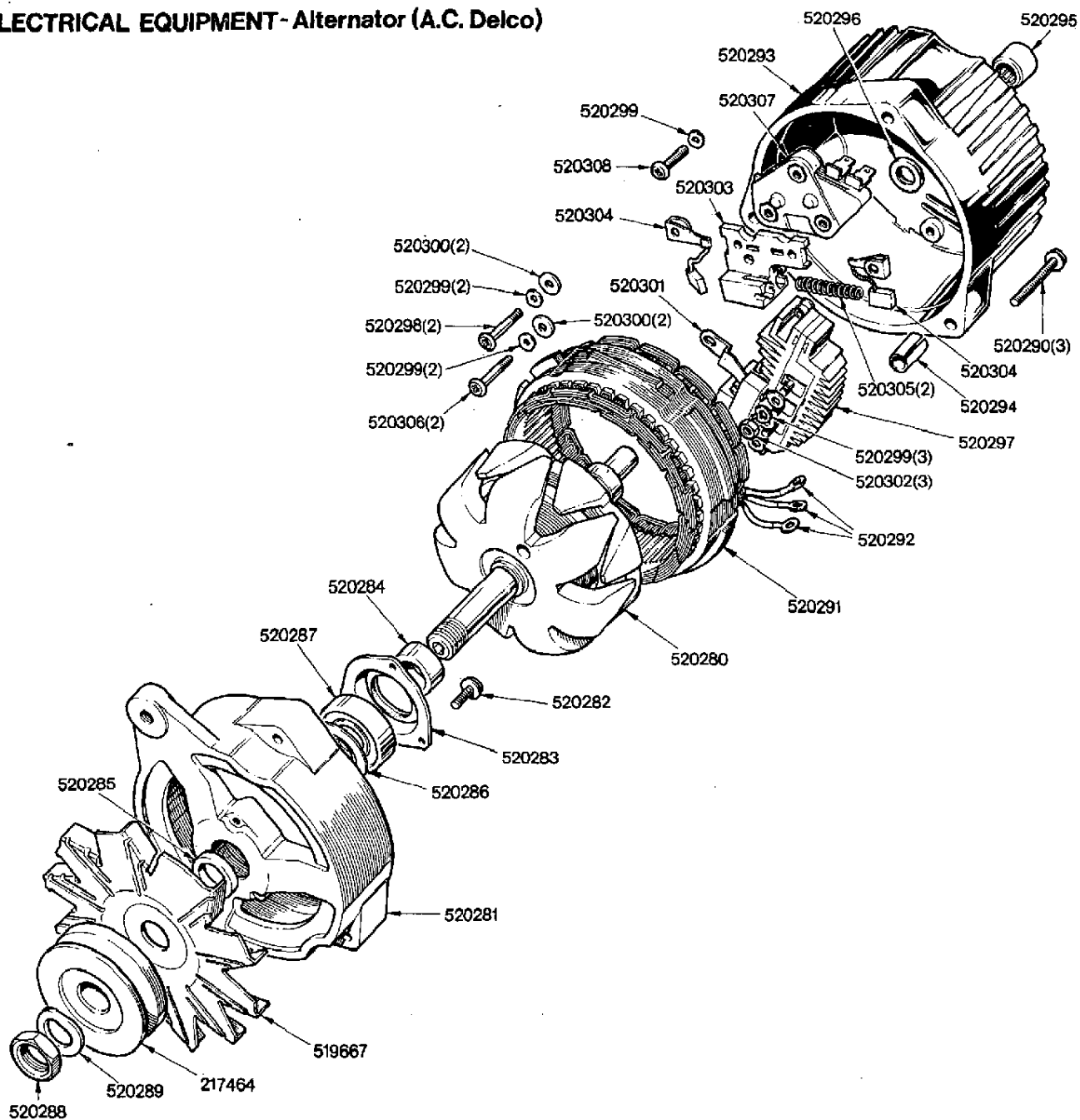
# **ELECTRICAL EQUIPMENT - Alternator (Lucas)**



## **NOTE**

215346 Alternator 15 A.C.R. (Battery sensed)-fitted up to Engine No. FH452 and FK233 only  
 217699 Alternator 15 A.C.R.(Machine sensed)-fitted from Engine No. FH453 and FK234 up to FH6452 and FK9213  
 217772 Alternator 15 A.C.R. (Lucas) machine sensed Fitted from Engine No. FH6453 and FK9214  
 ©Part of Alternator 215346 only  
 ‡Part of Alternator 217699 and 217772 only  
 \*Items marked thus are part of Sundry part set 517237  
 For Alternator mounting details see Plate A21  
 For A.C. Delco alternative Alternator see Plate No. S3a (01-65)

# **ELECTRICAL EQUIPMENT - Alternator (A.C. Delco)**

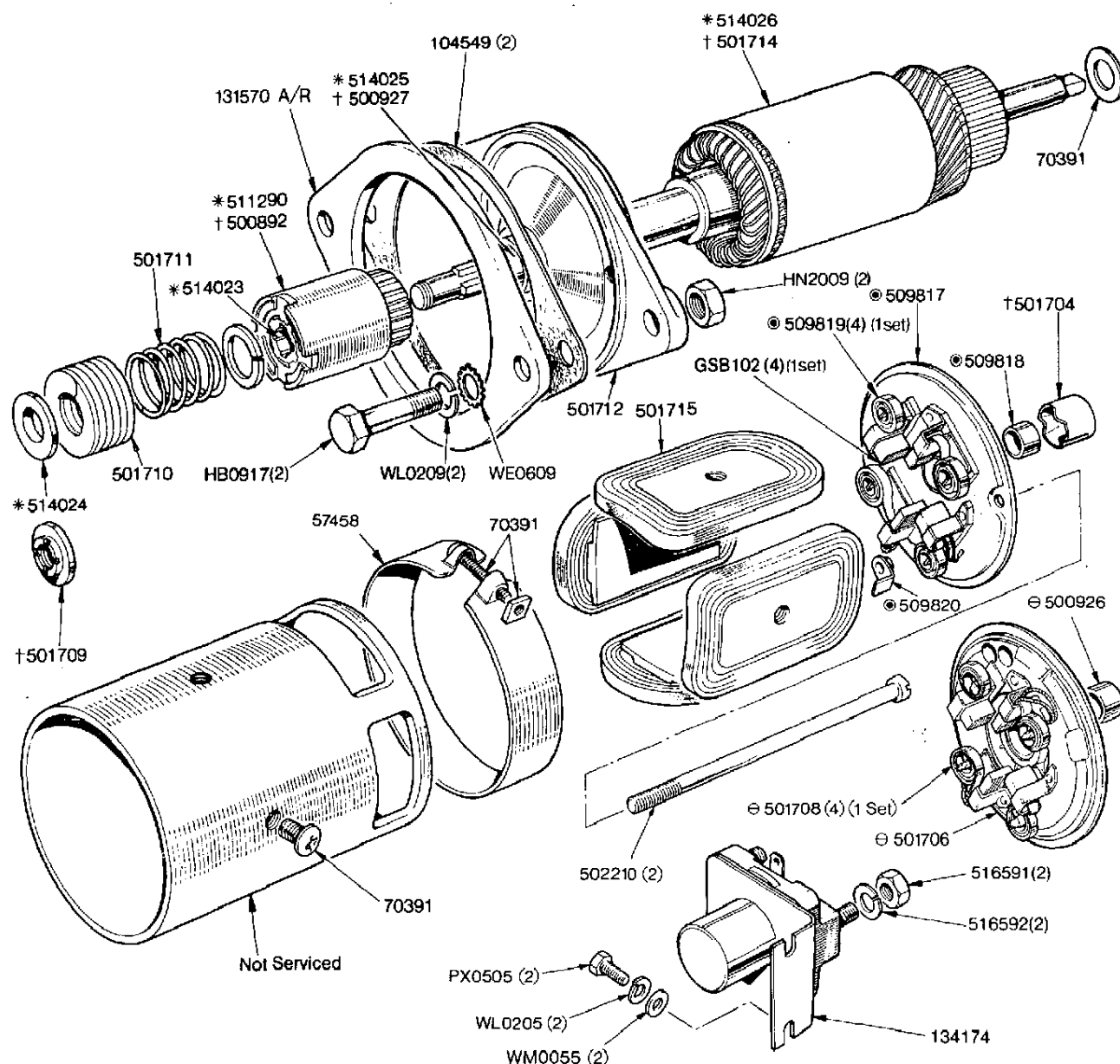


## **NOTE**

217456 Alternator 35 amp. (AC Delco) 1 off  
For Lucas alternative Alternator see Plate No. S3 (01-64)



# **ELECTRICAL EQUIPMENT—Starter Motor**



## **NOTE**

200535 Starter Motor

1 off

70391 Sundry Parts Set

1 off

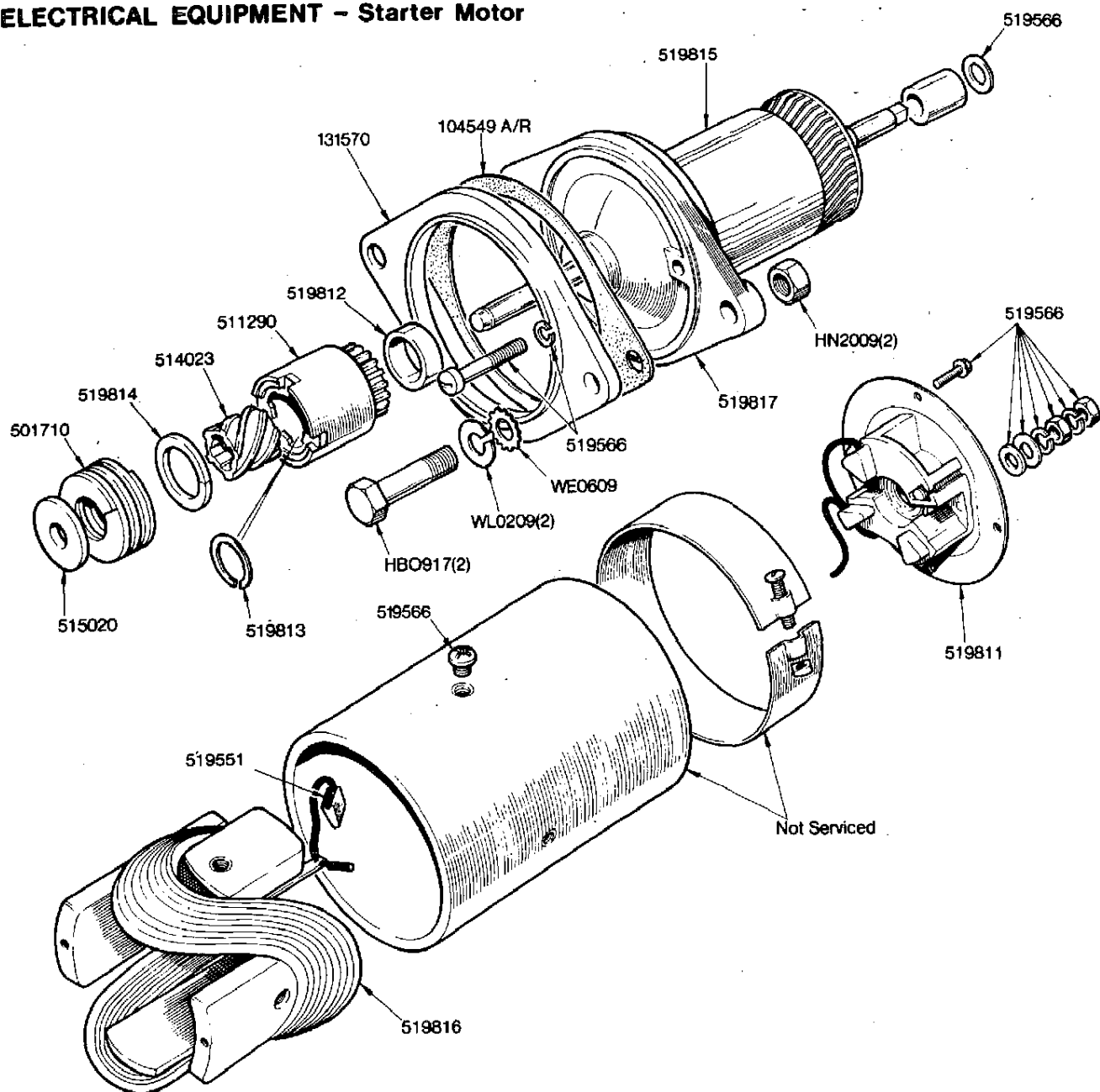
Items marked thus \* are part of Lucas No. 25079.B. only.

Items marked thus + are part of Lucas No. 25022 only.

Die cast commutator end bracket items are marked ⊖

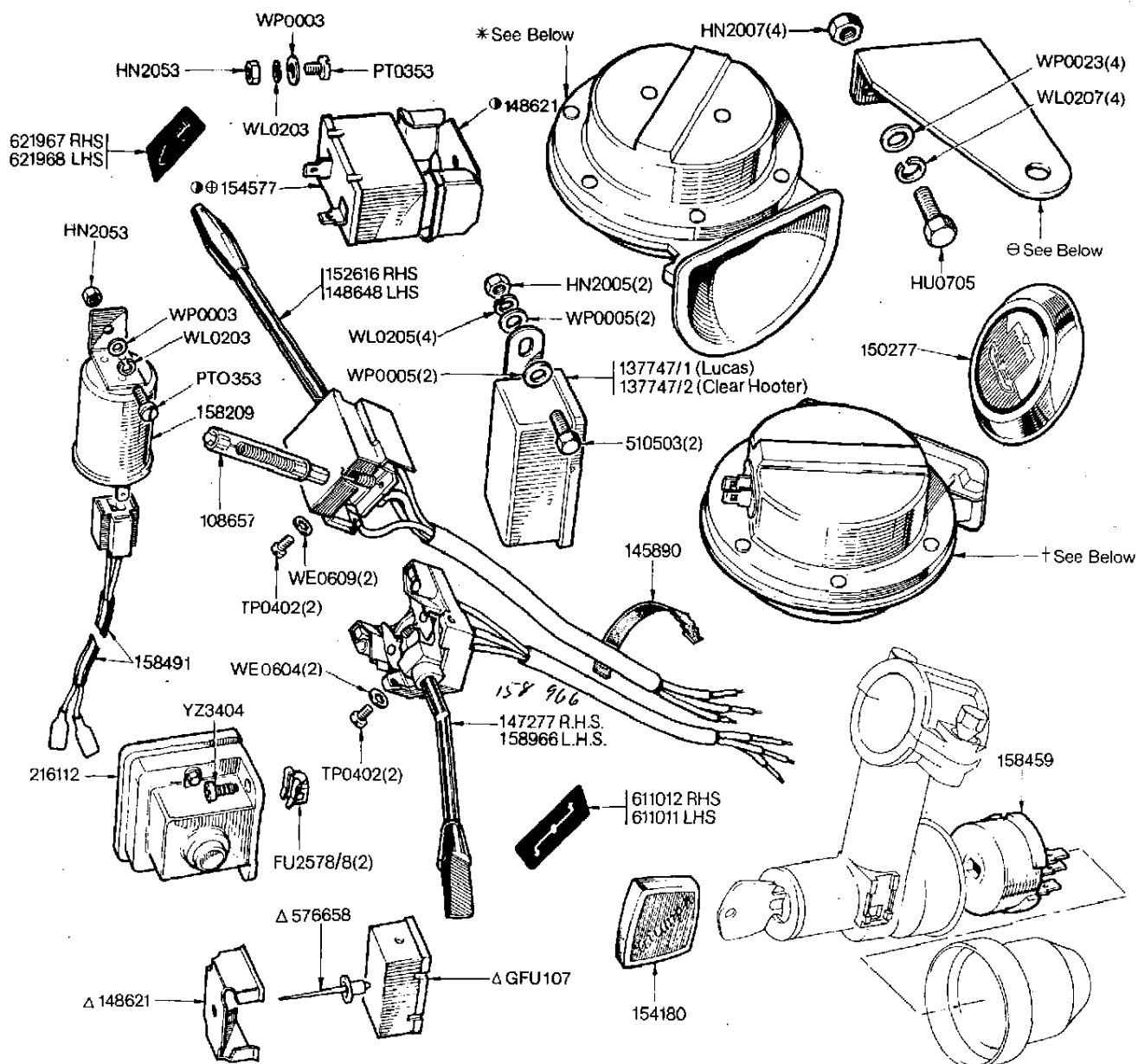
Pressed metal commutator end bracket items are marked ⊙

# **ELECTRICAL EQUIPMENT - Starter Motor**



NOTE  
200535 Starter Motor, inertia type (Lucas No. 25149B)

# **ELECTRICAL EQUIPMENT - Steering Column Switches, Flasher Units, Horns, Relay etc.**



## **NOTE**

|                                                                    |                                    |       |                                                                                                       |
|--------------------------------------------------------------------|------------------------------------|-------|-------------------------------------------------------------------------------------------------------|
| * 156277/1                                                         | Horn, high note—(Lucas)—RH         | 1 off | } Right Hand Steering only<br>up to Commission No.<br>FH16996 approx.                                 |
| * 156277/2                                                         | Horn, Super Post—(Clear Hooter)—RH | 1 off |                                                                                                       |
| + 156278/1                                                         | Horn, low note—(Lucas)—LH          | 1 off |                                                                                                       |
| + 156278/2                                                         | Horn, high note—(Clear Hooter)—LH  | 1 off |                                                                                                       |
| * 158137/1                                                         | Horn, high note (Lucas)—RH         | 1 off | } All Left Hand Steering.<br>Right Hand Steering from<br>Commission No FH16996<br>approx. and future. |
| * 158137/2                                                         | Horn, low note (Clear Hooter)—RH   | 1 off |                                                                                                       |
| + 158138/1                                                         | Horn, low note (Lucas)—LH          | 1 off |                                                                                                       |
| + 158138/2                                                         | Horn, high note (Clear Hooter)—LH  | 1 off |                                                                                                       |
| Lucas and Clear Hooter Horns are interchangeable in car sets only. |                                    |       |                                                                                                       |
| ⊖ 156264                                                           | Bracket, horn mounting—RH          | 1 off | } For use with Lucas horns only                                                                       |
| 156263                                                             | Bracket, horn mounting—LH          | 1 off |                                                                                                       |
| 156276                                                             | Bracket, horn mounting—RH          | 1 off | } For use with Clear Hooter horns only                                                                |
| 156275                                                             | Bracket, horn mounting—LH          | 1 off |                                                                                                       |

⊖ Left Hand Steering only. Also B.A.O.R. (R.H.S.) from

⊙ Right Hand Steering only. Also Left Hand Steering (except U.S.A. from Commission No.

Δ Not required Germany from Commission No.

□ Germany only from Commission No.

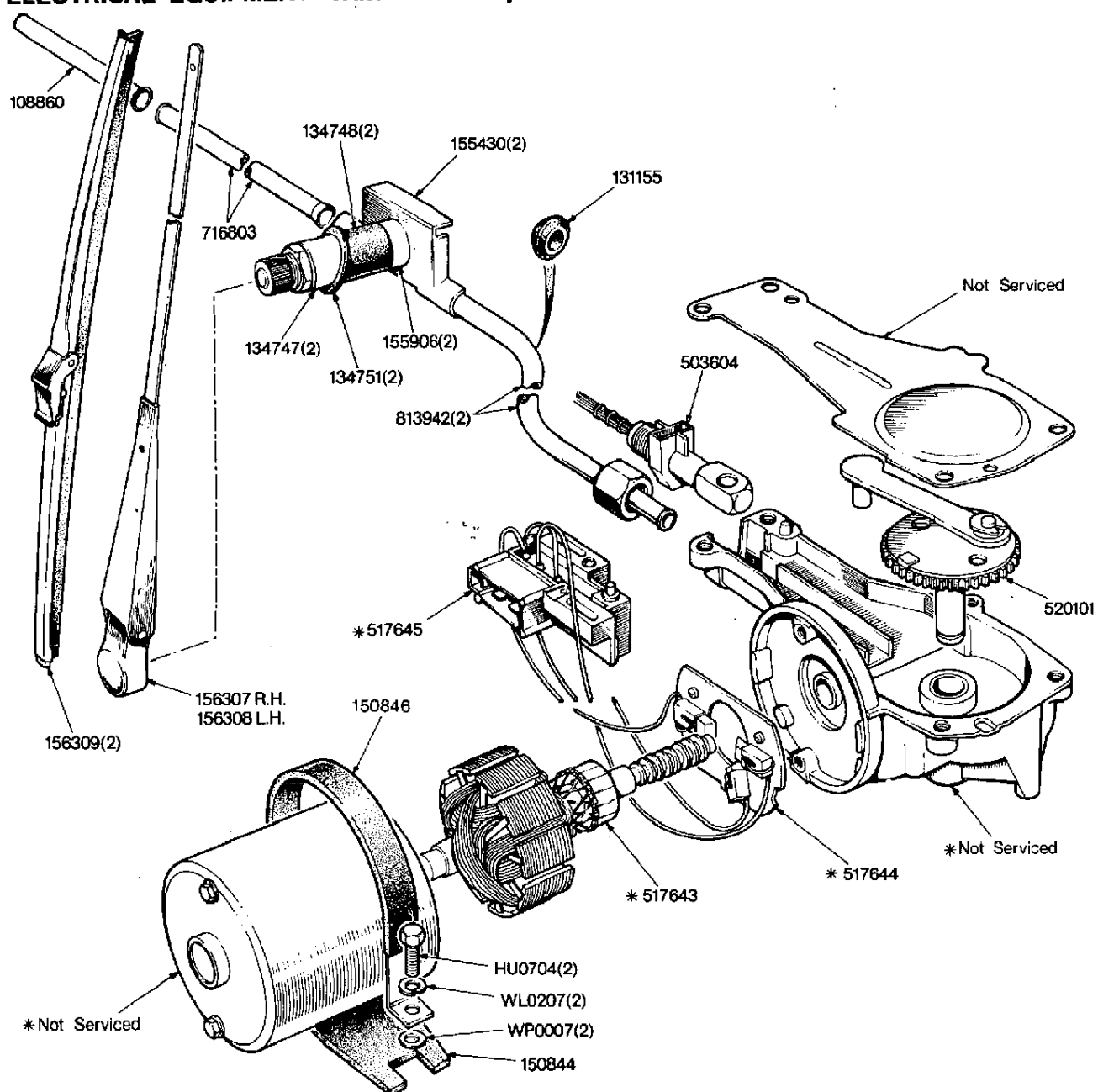
⊙ B.A.O.R. (R.H.S.) from

**SPITFIRE MK IV**

**PLATE S6(01-68)**

B2309/2

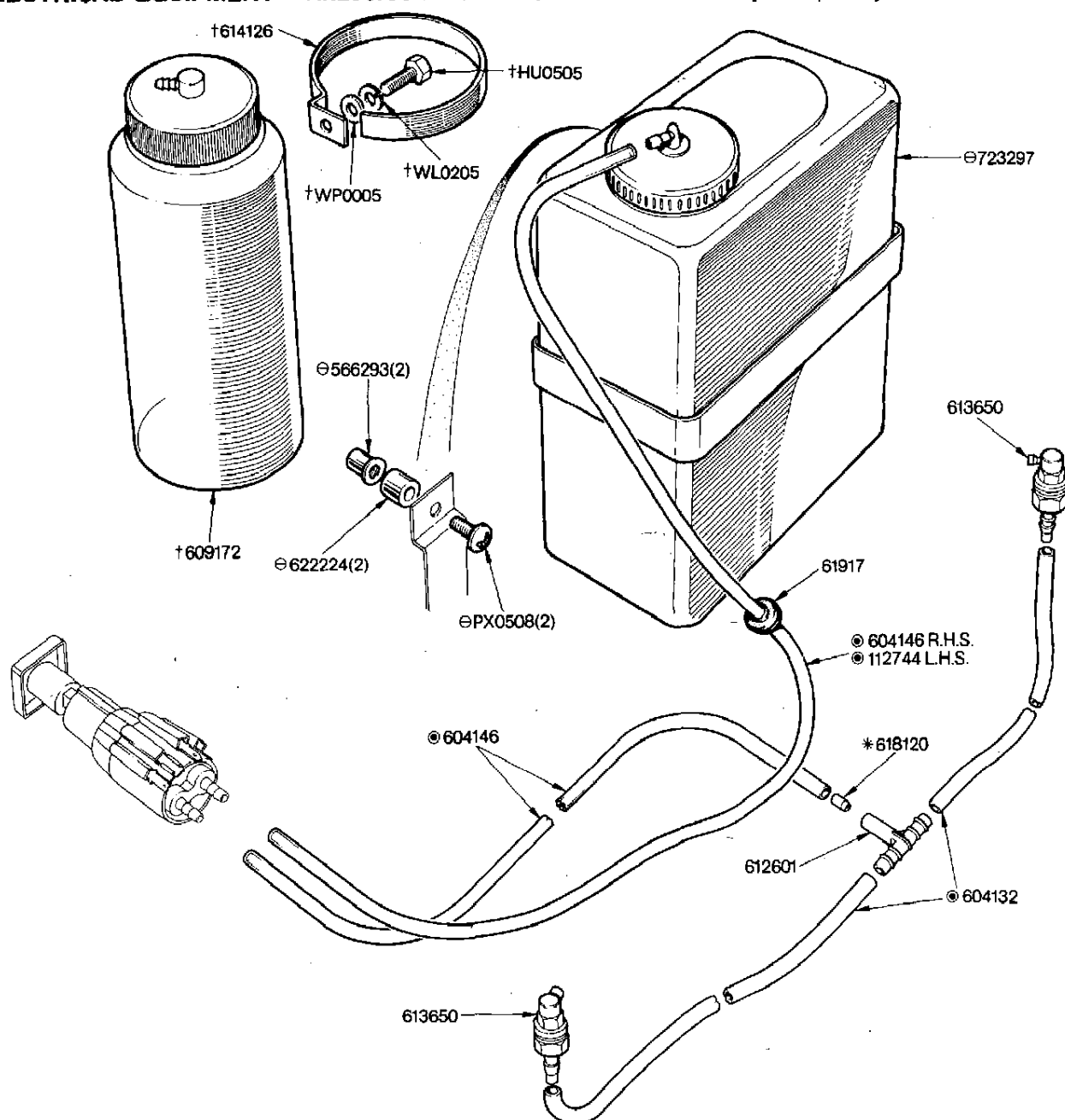
# **ELECTRICAL EQUIPMENT - Windscreen Wiper**



## **NOTE**

517621 Windscreen Wiper Motor (two speed) 1off  
(Comprising items marked thus \*)

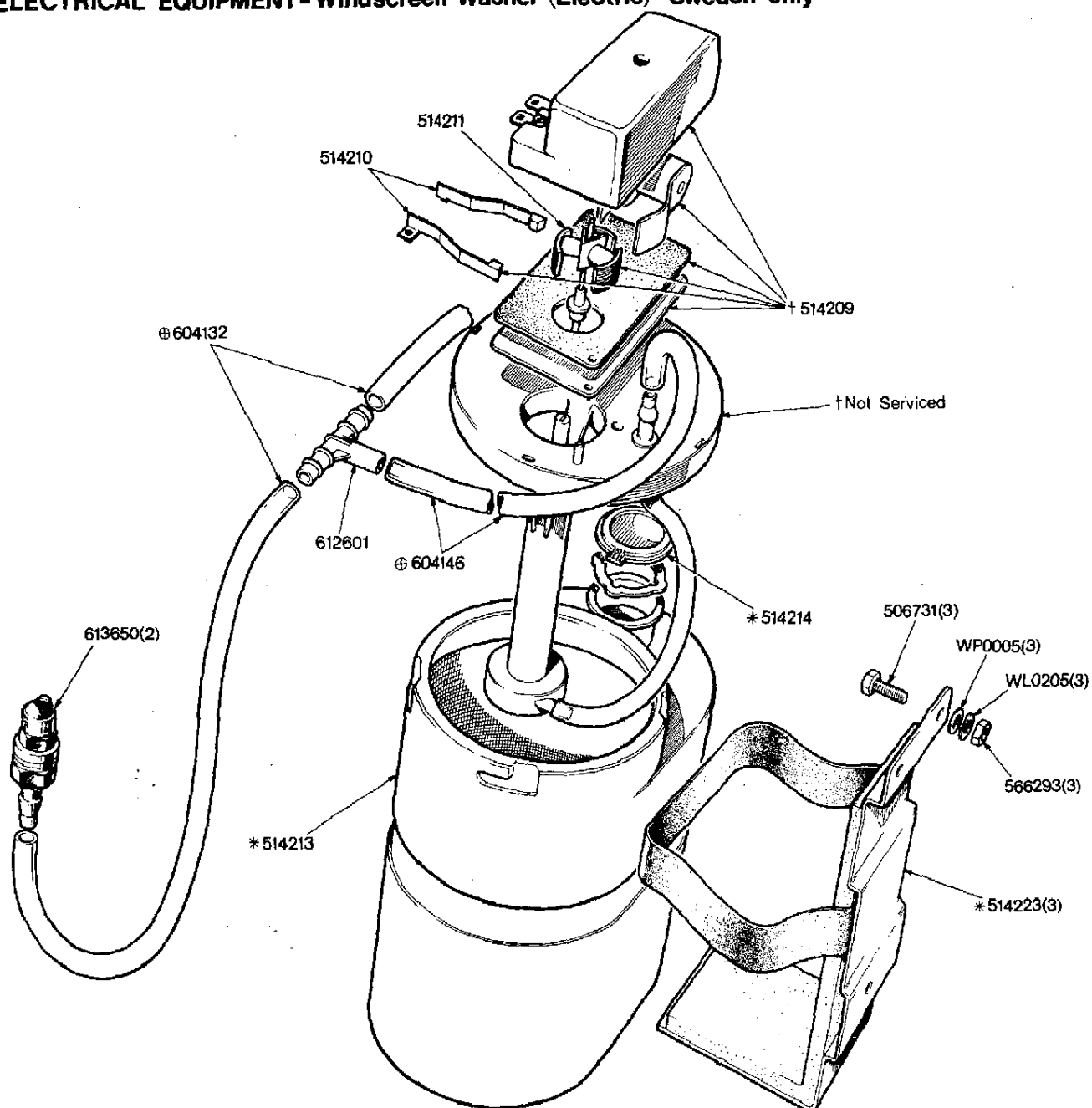
# **ELECTRICAL EQUIPMENT—Windscreen Washer (All countries except Sweden)**



## **NOTE**

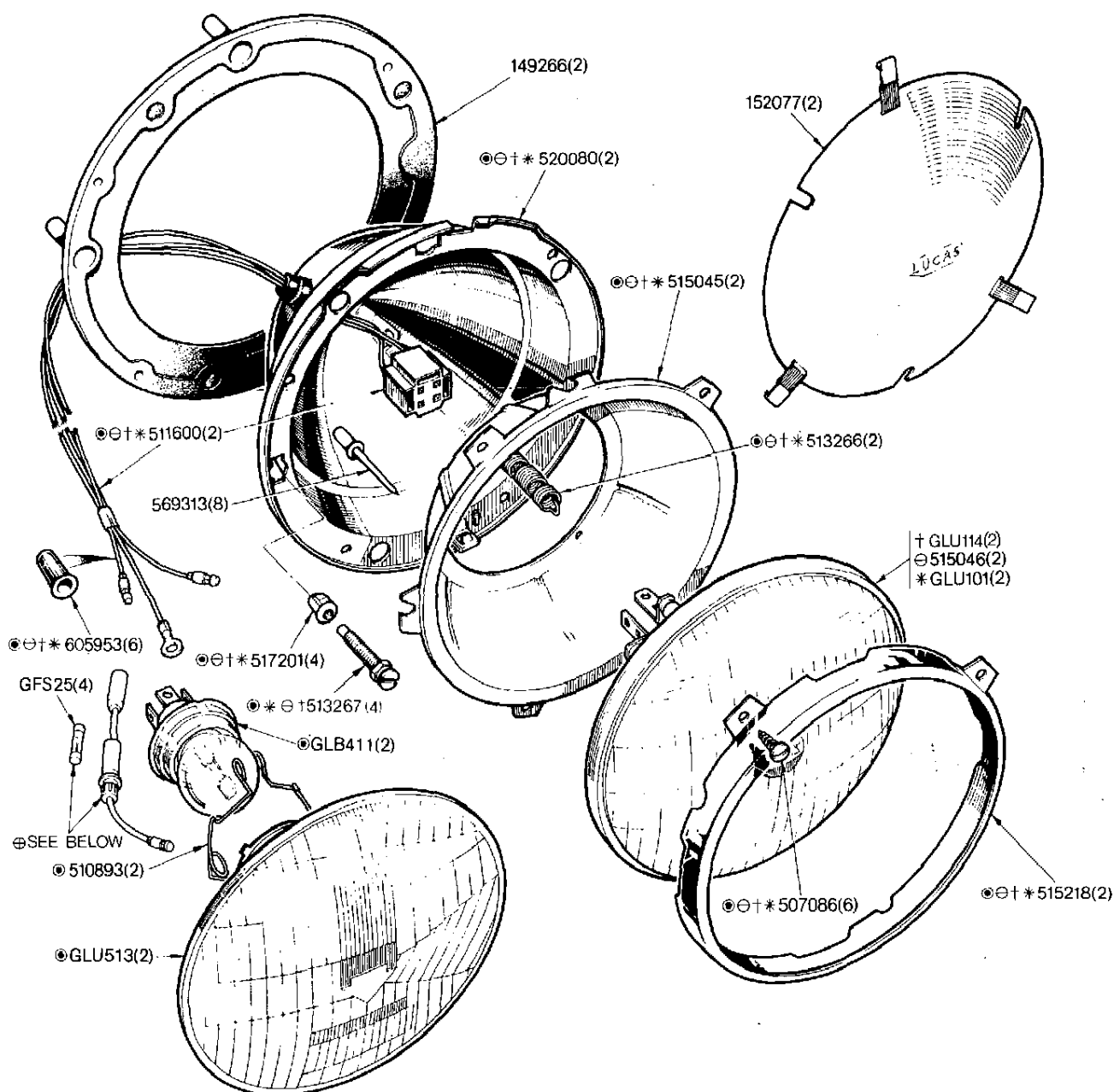
- ⊖ Germany only
- † Not required for Germany
- \* U.S.A. only
- ⊙ Sold in feet

# **ELECTRICAL EQUIPMENT - Windscreen Washer (Electric) - Sweden only**



|                                                                          |                                                                         |       |
|--------------------------------------------------------------------------|-------------------------------------------------------------------------|-------|
| <b>NOTE</b>                                                              |                                                                         |       |
| 211710                                                                   | Electric Washer and Bottle Assembly<br>(Comprising items marked thus *) | 1 off |
| * 514212                                                                 | Motor, Pump and Cover Assembly<br>(Comprising items marked thus †)      | 1 off |
| ⊕ Sold in feet                                                           |                                                                         |       |
| <div>SPITFIRE MK IV</div> <div>PLATE S9 (01-71)</div> <div>B231212</div> |                                                                         |       |

## ELECTRICAL EQUIPMENT-Headlamps



### NOTE

|         |                                               |                                                                 |            |
|---------|-----------------------------------------------|-----------------------------------------------------------------|------------|
| 514265  | Headlamp Assembly                             | L.H. Rule of the road. R.H.S. Home and Export                   |            |
| 517840  | Headlamp Assembly                             | R.H. Rule of the road. L.H.S. Except U.S.A., Canada and France. |            |
| 508793  | Headlamp Assembly                             | U.S.A. and Canada only. L.H.S.                                  |            |
| 514268  | Headlamp Assembly                             | France, Vietnam and French countries. L.H.S.                    |            |
| ⊕158858 | Fuse Assembly, in-line, Dip Beam, Blue/Red    | 2 off                                                           | Italy only |
| ⊕158734 | Fuse Assembly, in-line, Main Beam, Blue/White | 2 off                                                           |            |

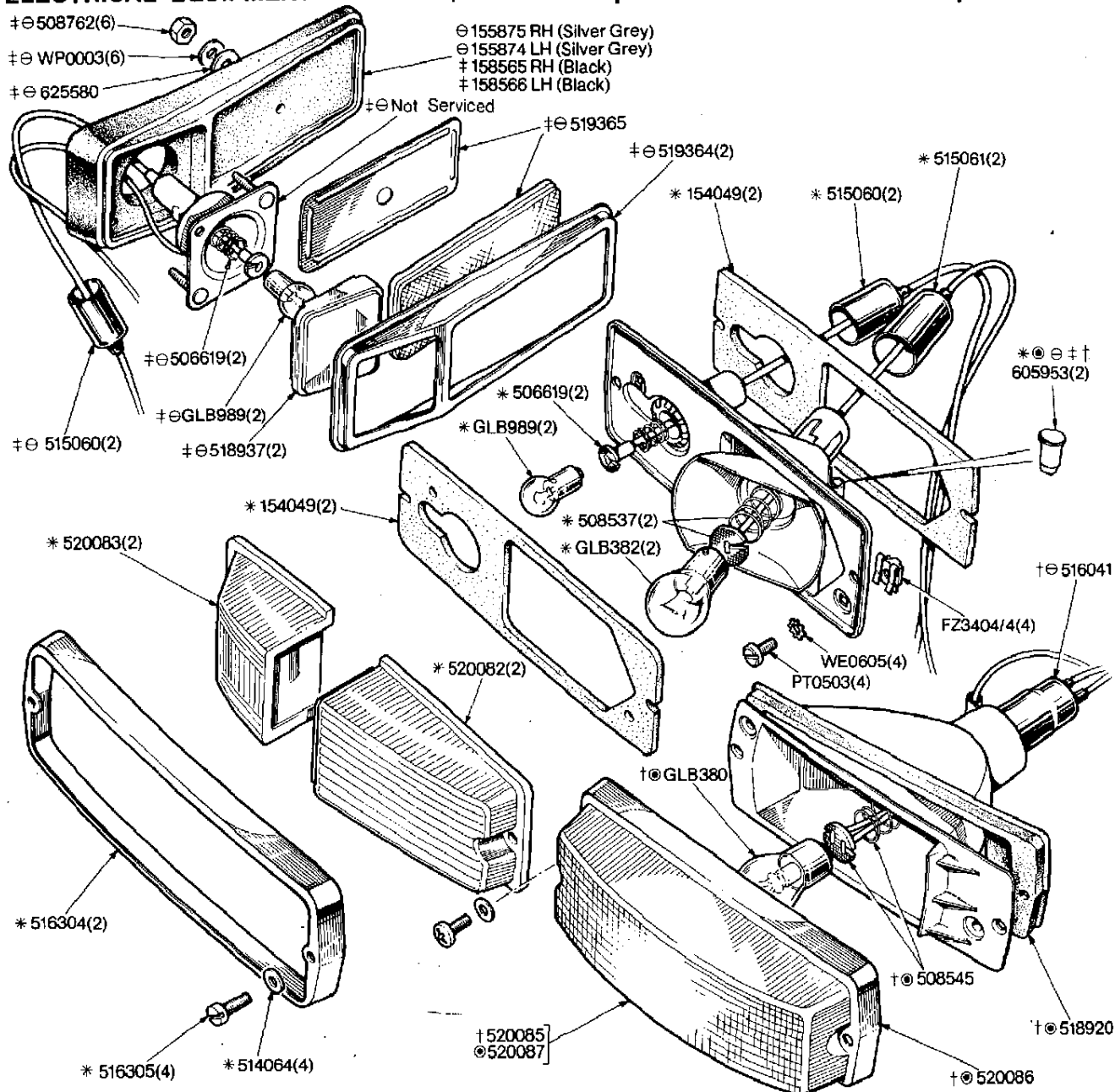
2 off Comprising items marked thus \*

2 off Comprising items marked thus †

2 off Comprising items marked thus ⊖

2 off Comprising items marked thus ⊙

# **ELECTRICAL EQUIPMENT-Front Side/Flasher Lamp and Front Side Marker Lamp**



## **NOTE**

|        |                                                                |                                             |                                                         |                                               |                                                                |       |                |
|--------|----------------------------------------------------------------|---------------------------------------------|---------------------------------------------------------|-----------------------------------------------|----------------------------------------------------------------|-------|----------------|
| 155416 | Front Side/Flasher Lamp<br>(Comprising items marked thus *)    | 2 off                                       | All markets except<br>U.S.A. and Italy                  | 158561                                        | Side/Marker Lamp, Front RH                                     | 1 off | } U.S.A. only. |
| 155417 | Front Side/Flasher Lamp<br>(Comprising items marked thus †)    | 2 off                                       | Italy only Fitted<br>up to Commission No.               | 158562                                        | Side/Marker Lamp, Front LH<br>(Comprising items marked thus ‡) | 1 off |                |
| 159154 | Front Side Flasher Lamp<br>(White Side/White Flasher)          | } Italy only. Fitted from<br>Commission No. |                                                         | Fitted from Commission No. FK25001 and future |                                                                |       |                |
| 155418 | Front Side/Flasher Lamp<br>(Comprising items marked thus ⊖)    | 2 off                                       | U.S.A. only                                             |                                               |                                                                |       |                |
| 155963 | Side/Marker Lamp, Front RH                                     | 1 off                                       | } U.S.A. only. Fitted up to Commission No. FK25000 only |                                               |                                                                |       |                |
| 155961 | Side/Marker Lamp, Front LH<br>(Comprising items marked thus ⊖) | 1 off                                       |                                                         |                                               |                                                                |       |                |

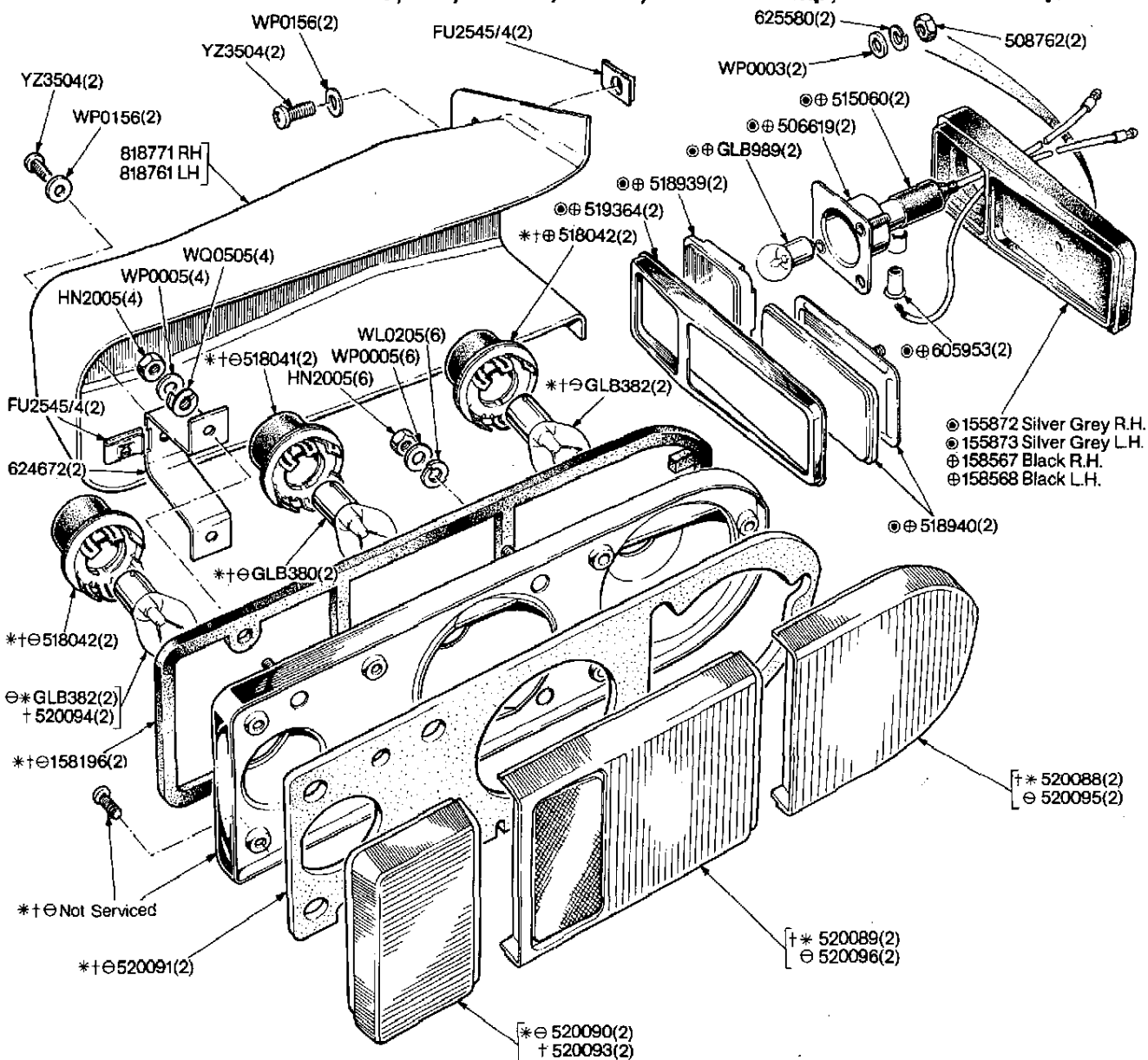
**SPITFIRE MK IV**

**S11(01-73)**

**B 2314/2**



**ELECTRICAL EQUIPMENT - Stop/Tail/Flasher/Reflex/Reverse Lamp,Side Marker Lamp**



**NOTE**

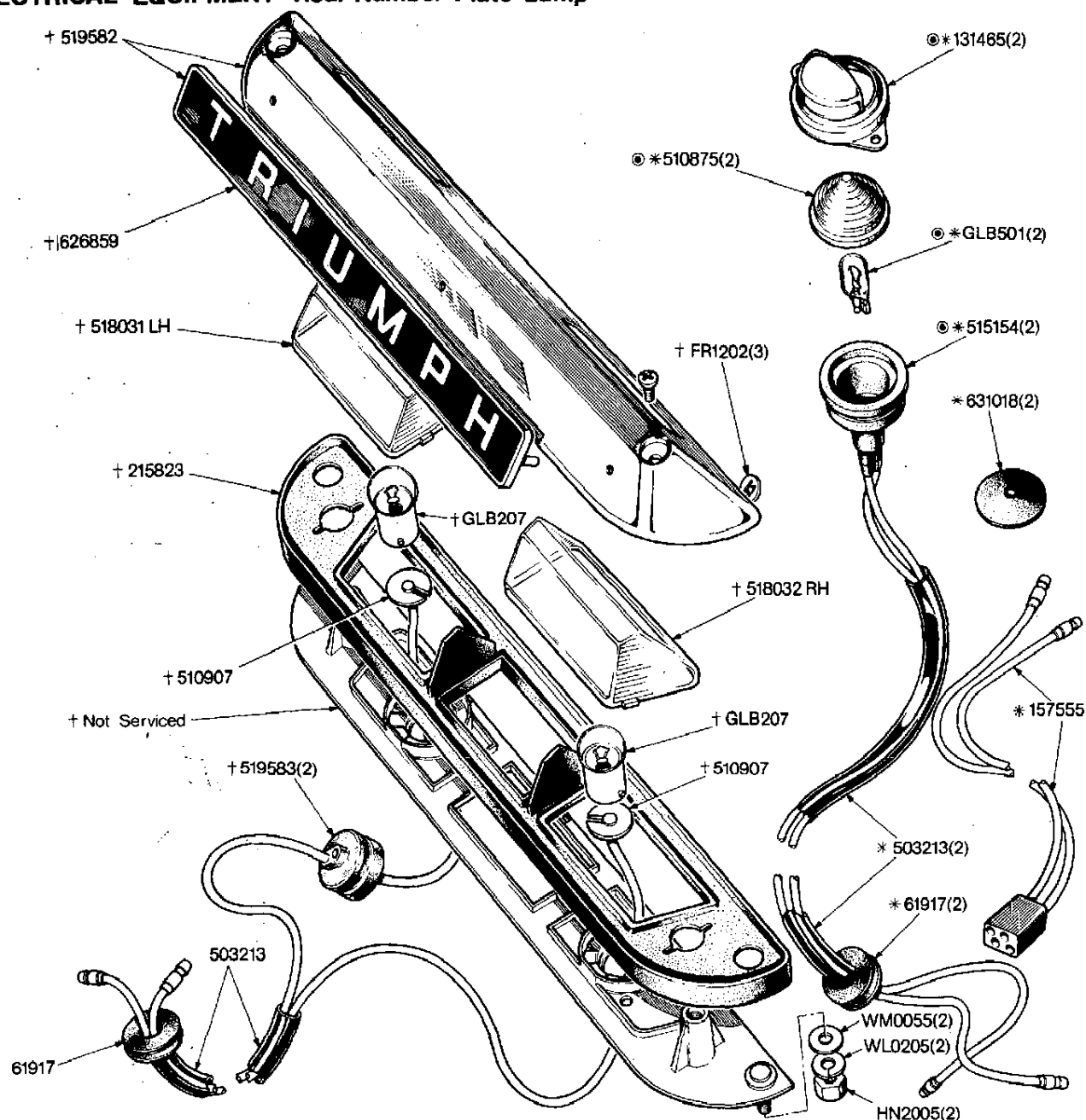
|        |                                                                                                    |                                                                             |
|--------|----------------------------------------------------------------------------------------------------|-----------------------------------------------------------------------------|
| 216932 | Stop Tail Flasher Reflex and Reverse Lamp R.H. }                                                   | All markets except U.S.A. and France<br>(Comprising items marked thus *)    |
| 216933 | Stop Tail Flasher Reflex and Reverse Lamp L.H. }<br>(Red Stop Tail, Amber Flasher, White Reverse). |                                                                             |
| 216934 | Stop Tail Flasher Reflex and Reverse Lamp R.H. }                                                   | France Only<br>(Comprising items marked thus †)                             |
| 216935 | Stop Tail Flasher Reflex and Reverse Lamp L.H. }<br>(Red Stop Tail, Amber Flasher, Amber Reverse). |                                                                             |
| 216936 | Stop Tail Flasher Reflex and Reverse Lamp R.H. }                                                   | U.S.A. Only<br>(Comprising items marked thus ⊖)                             |
| 216937 | Stop Tail Flasher Reflex and Reverse Lamp L.H. }<br>(Red Stop Tail, Amber Flasher, White Reverse). |                                                                             |
| 155962 | Side Marker Assembly—rear (red) R.H. }                                                             | U.S.A. Only, fitted up to Commission No<br>(Comprising items marked thus ⊗) |
| 155964 | Side Marker Assembly—rear (red) L.H. }                                                             |                                                                             |
| 158563 | Side Marker Assembly—rear (red) R.H. }                                                             | U.S.A. Only, fitted from Commission No.<br>(Comprising items marked thus ⊕) |
| 153564 | Side Marker Assembly—rear (red) L.H. }                                                             |                                                                             |

## SPITFIRE MK IV

PLATE S12 (01-74)

B 2315/2

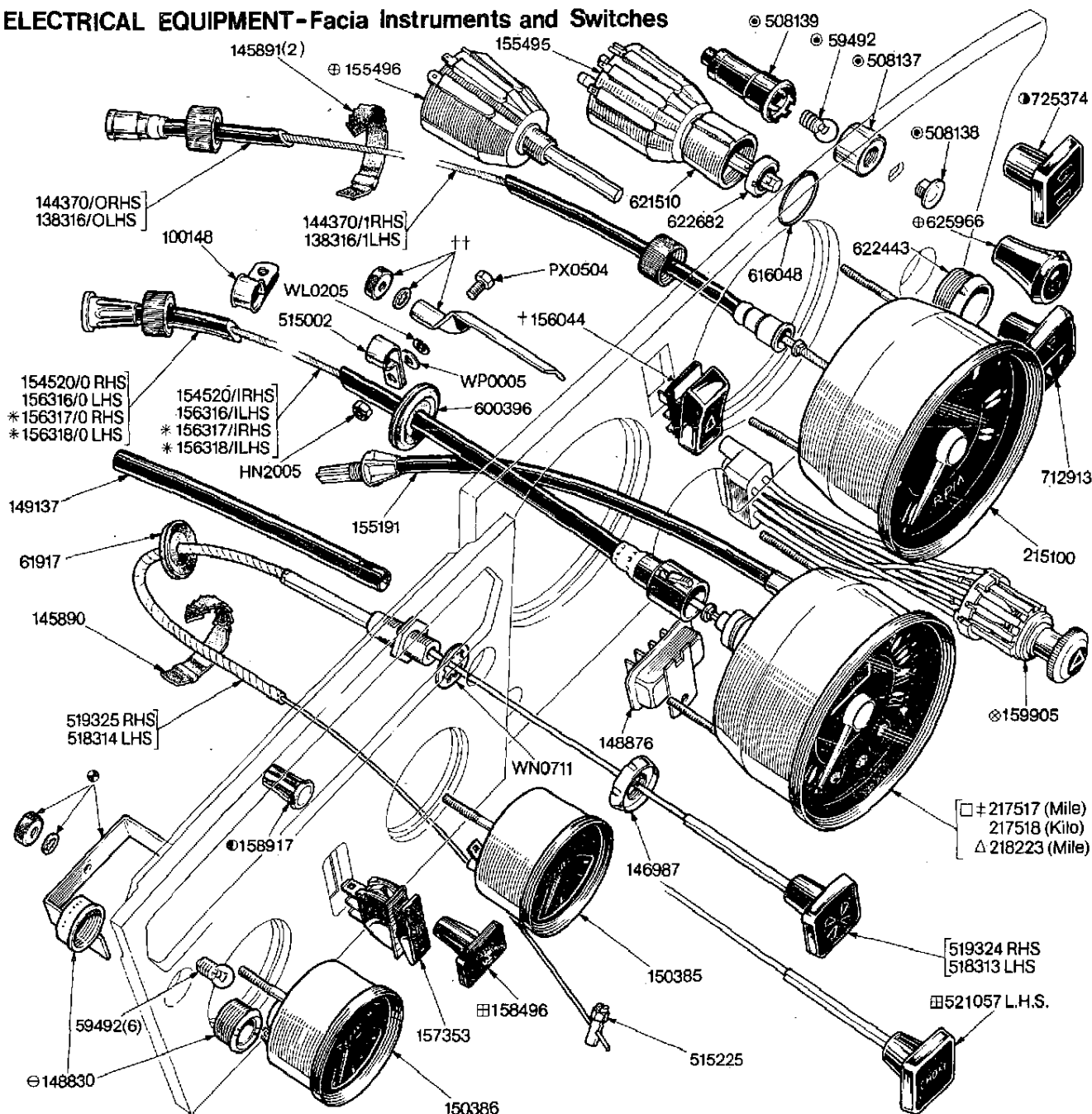
# **ELECTRICAL EQUIPMENT-Rear Number Plate Lamp**



## **NOTE**

|              |                                                      |                          |                                   |
|--------------|------------------------------------------------------|--------------------------|-----------------------------------|
| 718028       | Rear Number Plate Lamp and Badge Assembly            | 1 off                    | (Comprising items marked thus +)  |
| 142002       | Rear Number Plate Lamp Assembly                      | 2 off                    | (Comprising items marked thus * ) |
| * Italy only |                                                      |                          |                                   |
| 512786       | Set screw Number Plate and Surround to Rear Valance  | Italy only. Fitted up to |                                   |
| 566293       | Nut, Rawl, Number Plate and Surround to Rear Valance |                          |                                   |
| 518270       | Screws, Number Plate to Rear Bumper                  |                          |                                   |
|              |                                                      | Italy only Fitted from   |                                   |

# **ELECTRICAL EQUIPMENT-Facia Instruments and Switches**



## **NOTE**

- 119616 Flasher Warning Light (Comprising items marked thus ⊙)
- + 156044 Fitted on L.H.S. Cars only
- ⊖ 148830 Fitted on Models with Dual Brakes or Hazard Warning
- ++ Part of Speedometer assemblies 217517, 217518 and 218223
- ⊕ Part of Temperature Gauge assembly 150386
- \* Overdrive only
- ⊕ Sweden only
- ± All markets except U.S.A.
- ⊠ U.S.A. only up to Commission No. FK25000 only
- Δ U.S.A. only from Commission No. FK25001 and future

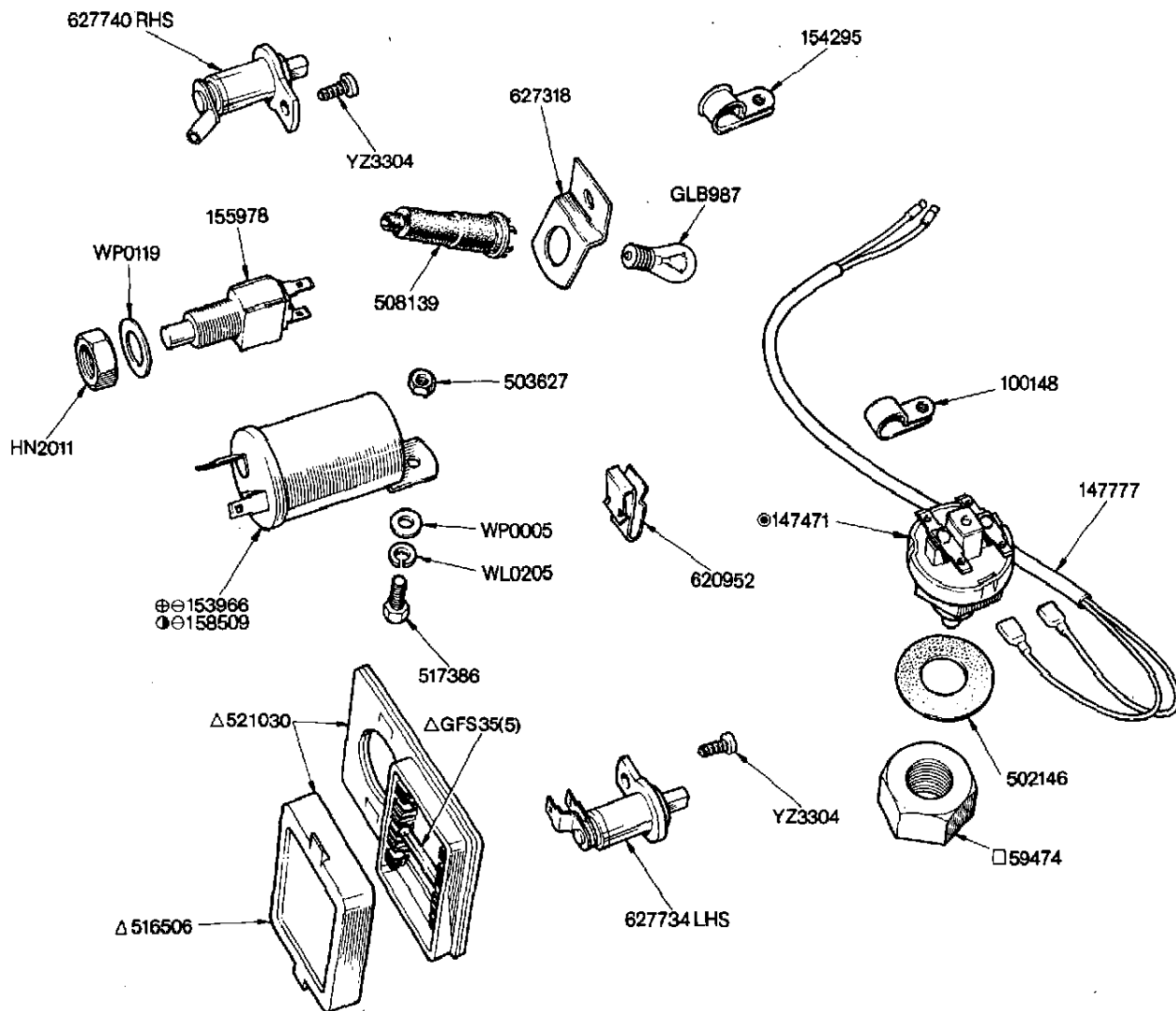
- ⊠ U.S.A. fitted from Commission No. FK30442U
- ⊙ U.S.A. only, but will be supplied for all markets when stocks of 625966 and 712913 are exhausted.
- ⊙ Italy only Fitted from Commission No.
- ⊙ B.A.O.R. (R.H.S.) from Commission No.

**SPITFIRE MK IV**

**PLATE S14 (01 -76)**

**B2317/2**

### **ELECTRICAL EQUIPMENT - Fuse, Fuse Cover, Courtesy Switch, etc.**



**NOTE**

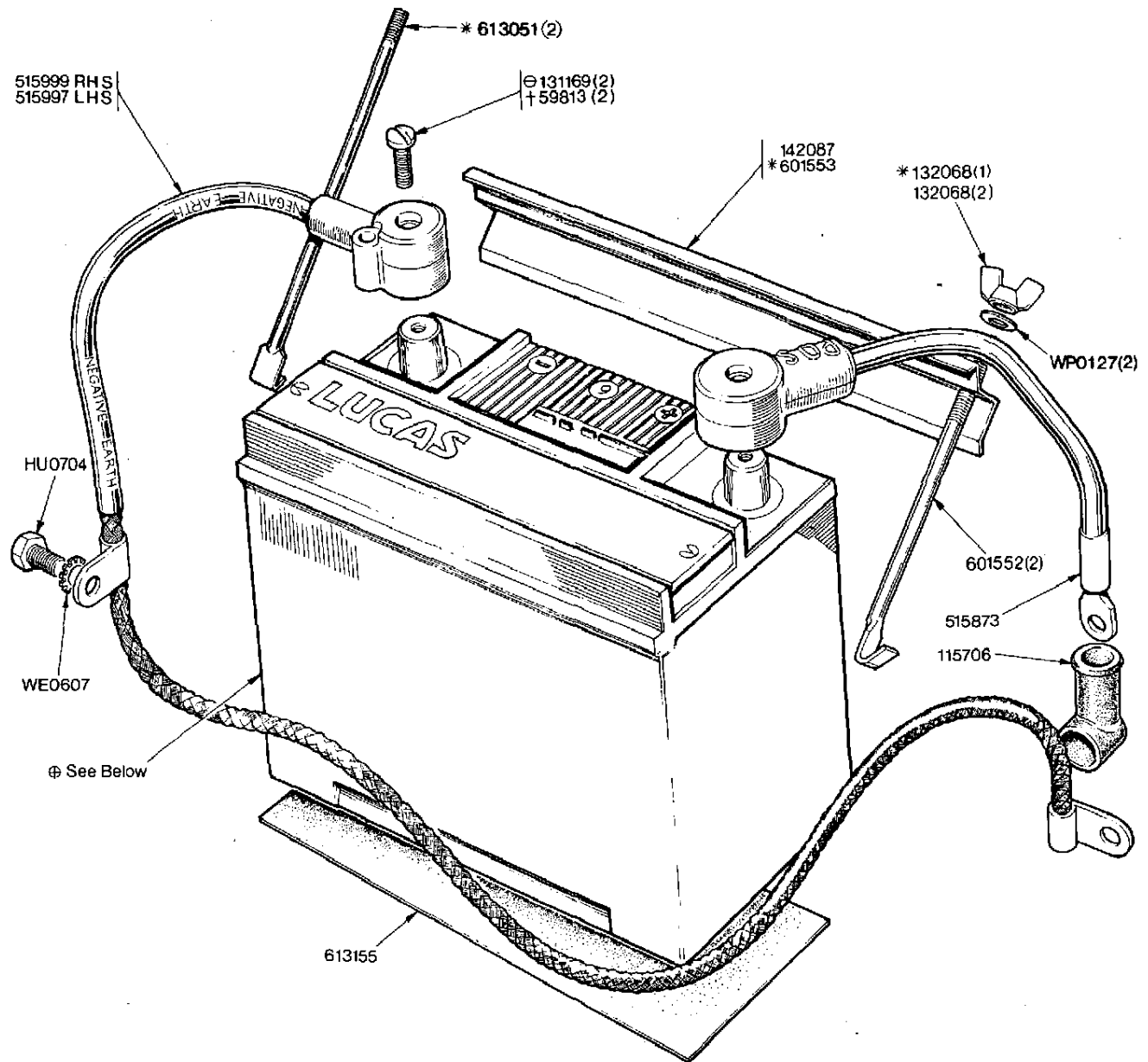
- △ Part of Main Harness Assembly.  
 { 1 Required for Reverse Light on all vehicles.  
 ⊕ 2 Required when Overdrive or Seat Sensor is fitted.  
 ⊕ 3 Required when Overdrive and Sensor is fitted.  
 ⊕ 4 Required when Overdrive and/or Seat Sensor is fitted.  
 ⊕ Fitted up to Commission No. FK30441U  
 ⊕ Fitted from Commission No. FK30442U  
 ⊕ U.S.A. only

## SPITFIRE MK IV

PLATE S15 (01-77)

B2318/2

# **ELECTRICAL EQUIPMENT-Battery and Leads**



## **NOTE**

⊖ Alternative to +  
 ⊕ 514124 Battery - Lucas } alternative 1off } normal fitment  
 515189 Battery - Exide } alternative 1off }  
 \* 141761 Battery - cold climate heavy duty 1off  
 \* Canada only

# **ELECTRICAL EQUIPMENT - Wiring Harness**

| Part No. | Description                                                  | No. per unit | Remarks                                                                          |
|----------|--------------------------------------------------------------|--------------|----------------------------------------------------------------------------------|
| 156087   | Body Harness R.H.S.                                          | 1            |                                                                                  |
| 155721   | Body Harness L.H.S.                                          | 1            |                                                                                  |
| 158525   | Body Harness L.H.S.                                          | 1            | U.S.A. only, Fitted from Comm. No. FK30442U                                      |
| 59813    | Screw, s/t, battery leads to battery                         | 2            | Alternative to 131169                                                            |
| 131169   | Screw, s/t, battery leads to battery                         | 2            | Alternative to 59813                                                             |
| 511551   | Sleeve, wiring clips to frame                                | 6            |                                                                                  |
| 503213   | Sleeve, wiring clips to body                                 | 38           |                                                                                  |
| 511541   | Sleeve, harness to grille clip                               | 1            |                                                                                  |
| 145890   | Cleat, cable (Coil H.T. lead to No.4. lead)                  | 1            |                                                                                  |
| 611793   | Clip, cable, horn leads to radiator cradle                   | 2            |                                                                                  |
| 125469   | Clip, headlamp cables to bonnet hinge                        | 1            |                                                                                  |
| 612703   | Clip, lighting cables to chassis                             | 7            |                                                                                  |
| 508726   | Clip, temperature lead to alternator bracket                 | 1            |                                                                                  |
| 311674   | Main harness R.H.S.                                          | 1            |                                                                                  |
| 311673   | Main Harness L.H.S.                                          | 1            |                                                                                  |
| 312397   | Main Harness L.H.S. (U.S.A.)                                 | 1            | } U.S.A. only. Fitted from Commission No. FK30442U                               |
| 158501   | Diode Encapsulated                                           | 1            |                                                                                  |
| 158371   | Gearbox Harness L.H.S. (U.S.A.)                              | 1            |                                                                                  |
| 149967   | Lead, extension, dual brake switch - L.H.S.                  | 1            |                                                                                  |
| 56177    | Connector, double snap - Italy only                          | 1            |                                                                                  |
| 508725   | Clip, cable, alternator leads                                | 1            |                                                                                  |
| 153984   | Lead, extension, windscreen wiper and washer                 | 1            |                                                                                  |
| 515002   | Clip, harness to engine bay valance                          | 1            |                                                                                  |
| PX0504   | Setscrew, clip to engine bay valance                         | 1            |                                                                                  |
| WP0005   | Washer, plain, clip to engine bay valance                    | 1            |                                                                                  |
| WL0205   | Washer, lock, clip to engine bay valance                     | 1            |                                                                                  |
| HN2005   | Nut, clip to engine bay valance                              | 1            |                                                                                  |
| 144117   | Clip edge, main harness to front suspension mounting bracket | 1            |                                                                                  |
| 134301   | Earth bond, steering rack to chassis - R.H.S.                | 1            |                                                                                  |
| WN0708   | Washer, shakeproof, earth bond, R.H.S.                       | 2            |                                                                                  |
| 511481   | Lead, starter to solenoid - R.H.S.                           | 1            |                                                                                  |
| 516064   | Lead, starter to solenoid - L.H.S.                           | 1            |                                                                                  |
| 159643   | Lead, conversion, reverse lamp feed through side lamps       | 1            | } Italy only. Fitted from Comm. No..... B.A.O.R. only. Fitted from Comm. No..... |
| 159644   | Lead, extension, side lamp warning light                     | 1            |                                                                                  |
| 160202   | Lead, extension, hazard warning                              | 1            |                                                                                  |

# **BODY AND FITTINGS - Body Assembly**

| Part No. | Description                                                                                  | No. per unit | Remarks                                  |
|----------|----------------------------------------------------------------------------------------------|--------------|------------------------------------------|
| 577065   | BODY COMPLETE,SOFT TOP,PAINTED AND TRIMMED<br>(INCLUDING SEATS) R.H.S.                       | 1            |                                          |
| 577072   | BODY COMPLETE,HARD TOP, PAINTED AND TRIMMED<br>(INCLUDING SEATS) R.H.S.                      | 1            |                                          |
| 577079   | BODY COMPLETE,HARD TOP AND SOFT TOP PAINTED<br>AND TRIMMED (INCLUDING SEATS) R.H.S.          | 1            |                                          |
| 577067   | BODY COMPLETE,SOFT TOP,PAINTED AND TRIMMED<br>(INCLUDING SEATS) L.H.S.                       | 1            | All Markets except<br>Germany and U.S.A. |
| 577074   | BODY COMPLETE,HARD TOP,PAINTED AND TRIMMED<br>(INCLUDING SEATS) L.H.S.                       | 1            |                                          |
| 577081   | BODY COMPLETE,HARD TOP AND SOFT TOP,PAINTED<br>AND TRIMMED (INCLUDING SEATS) L.H.S.          | 1            |                                          |
| 577069   | BODY COMPLETE,SOFT TOP, PAINTED AND TRIMMED<br>(INCLUDING SEATS) L.H.S. - GERMANY            | 1            | Germany only                             |
| 577076   | BODY COMPLETE,HARD TOP, PAINTED AND TRIMMED<br>(INCLUDING SEATS) L.H.S. - GERMANY            | 1            |                                          |
| 577083   | BODY COMPLETE, HARD TOP AND SOFT TOP<br>PAINTED AND TRIMMED (INCLUDING SEATS) L.H.S.-GERMANY | 1            |                                          |
| 577070   | BODY COMPLETE,SOFT TOP, PAINTED AND TRIMMED<br>(INCLUDING SEATS) L.H.S. - U.S.A.             | 1            | U.S.A. only                              |
| 577077   | BODY COMPLETE,HARD TOP,PAINTED AND TRIMMED<br>(INCLUDING SEATS) L.H.S. - U.S.A.              | 1            |                                          |
| 577084   | BODY COMPLETE,HARD TOP AND SOFT TOP,PAINTED<br>AND TRIMMED (INCLUDING SEATS) L.H.S. - U.S.A. | 1            |                                          |
| 577066   | BODY COMPLETE,SOFT TOP, PAINTED AND TRIMMED<br>(LESS SEATS) R.H.S.                           | 1            |                                          |
| 577073   | BODY COMPLETE,HARD TOP PAINTED AND TRIMMED<br>(LESS SEATS) R.H.S.                            | 1            |                                          |
| 577080   | BODY COMPLETE,HARD TOP AND SOFT TOP,PAINTED AND<br>TRIMMED (LESS SEATS) R.H.S.               | 1            |                                          |

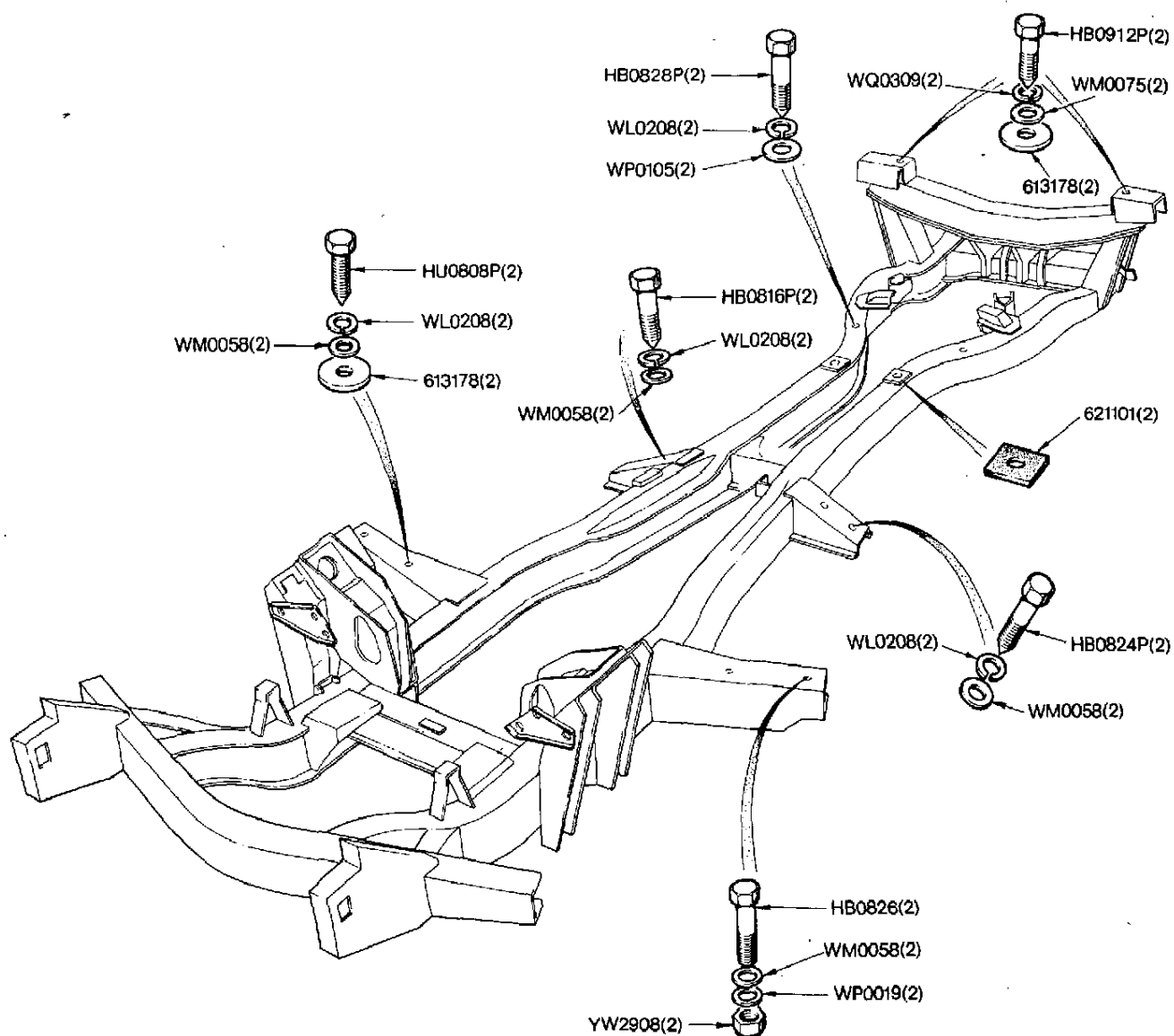
continued on Plate T2(25-05)

## BODY AND FITTINGS - Body Assembly

| Part No.                                                                                                                                                                                                                                                  | Description                                                                                  | No. per unit | Remarks                   |
|-----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|----------------------------------------------------------------------------------------------|--------------|---------------------------|
| 577068                                                                                                                                                                                                                                                    | BODY COMPLETE, SOFT TOP, PAINTED AND TRIMMED (LESS SEATS) L.H.S.                             | 1            | All Markets except U.S.A. |
| 577075                                                                                                                                                                                                                                                    | BODY COMPLETE, HARD TOP, PAINTED AND TRIMMED (LESS SEATS) L.H.S.                             | 1            |                           |
| 577082                                                                                                                                                                                                                                                    | BODY COMPLETE, HARD TOP AND SOFT TOP, PAINTED AND TRIMMED (LESS SEATS) L.H.S.                | 1            |                           |
| 577071                                                                                                                                                                                                                                                    | BODY COMPLETE, SOFT TOP, PAINTED AND TRIMMED (LESS SEATS) L.H.S. - U.S.A.                    | 1            | U.S.A. only               |
| 577078                                                                                                                                                                                                                                                    | BODY COMPLETE, HARD TOP, PAINTED AND TRIMMED (LESS SEATS) L.H.S. - U.S.A.                    | 1            |                           |
| 577085                                                                                                                                                                                                                                                    | BODY COMPLETE, HARD TOP AND SOFT TOP, PAINTED AND TRIMMED (LESS SEATS) L.H.S. - U.S.A.       | 1            |                           |
| Note:- The foregoing Body complete assemblies are supplied less the following items:- Facia Ash Tray, Steering Column, Parcel Tray Brackets and Cowl, Heater, Front and Rear Bumpers, Electrical Equipment, Instruments, Master Cylinders, Screen Washer. |                                                                                              |              |                           |
| 913831                                                                                                                                                                                                                                                    | BODY SHELL, PRIME FINISH - R.H.S.                                                            | 1            | All Markets except U.S.A. |
| 913832                                                                                                                                                                                                                                                    | BODY SHELL, PRIME FINISH - L.H.S.                                                            | 1            |                           |
| Note:- The above units are complete with Doors, Bonnet, Trunk Lid and Front Valance                                                                                                                                                                       |                                                                                              |              |                           |
| 913817                                                                                                                                                                                                                                                    | BODY SHELL, PRIME FINISH - R.H.S.                                                            | 1            | All Markets except U.S.A. |
| 913818                                                                                                                                                                                                                                                    | BODY SHELL, PRIME FINISH - L.H.S.                                                            | 1            |                           |
| Note:- The above units are Less Doors, Bonnet, Trunk Lid and Front Valance                                                                                                                                                                                |                                                                                              |              |                           |
| 913833                                                                                                                                                                                                                                                    | BODY SHELL, PRIME FINISH - L.H.S. (COMPLETE WITH DOORS, BONNET, TRUNK LID AND FRONT VALANCE) | 1            | U.S.A. only               |
| 913819                                                                                                                                                                                                                                                    | BODY SHELL, PRIME FINISH - L.H.S. (LESS DOORS, BONNET, TRUNK LID AND FRONT VALANCE)          | 1            | U.S.A. only               |



## BODY AND FITTINGS - Body Mounting Details



### NOTE

574245 Body Mounting Details Pack 1 off  
(Comprising all details on this Plate)

### BODY AND FITTINGS- Front Floor and Gearbox Cover

This diagram illustrates the assembly of the front floor and gearbox cover. The components are shown in an exploded view, with callouts identifying specific parts and their quantities. The parts include:

- WP0006(3)
- YH7406(3)
- †707349
- †608563
- †YZ3504
- †YZ3303
- †YZ3504
- †WP005(2)
- †608815
- †608756
- †803762
- 613362
- 611822
- YH6507(8)
- 608383(8)
- WP0031(3)
- WL0205(3)
- PX0504(3)
- HN2005(3)
- FU2549(8)
- \*612577(2)
- \*612527LH
- \*612528 RH
- \*908900
- \*603559(3)
- WP0028(4)
- 705789
- 712536
- \*624406
- \*631592
- \*807104
- \*903134
- \*623796(2)
- \*615980(2)
- 806634 LH
- 806635 RH
- 806638 LH
- 806639 RH

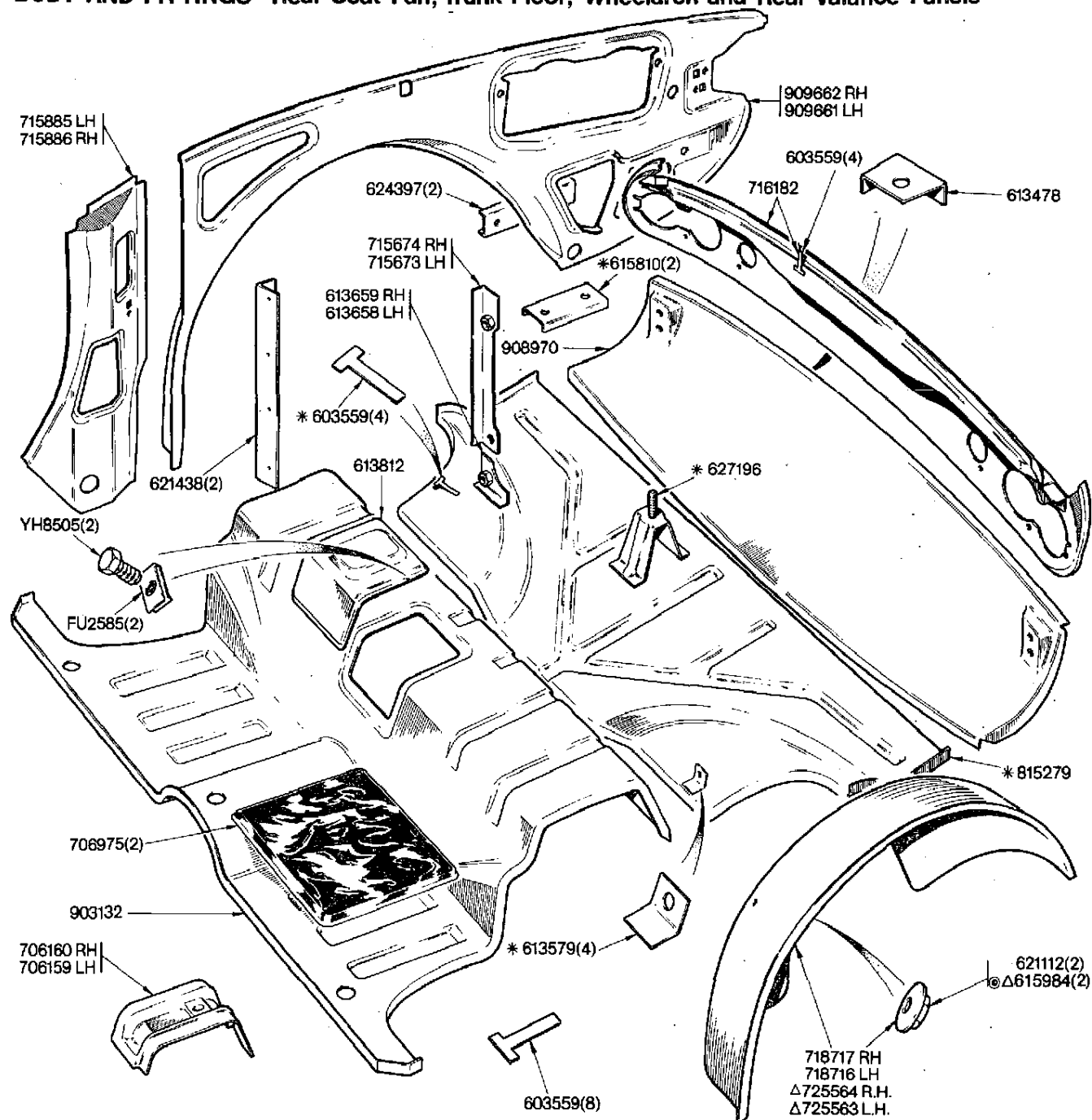
| NOTE   |                        |       |                                |
|--------|------------------------|-------|--------------------------------|
| 912846 | Main Floor Assembly    | 1 off | Comprising items marked thus * |
| 707349 | Cover Gearbox Assembly | 1 off | Comprising items marked thus † |

|        |                        |       |                                |
|--------|------------------------|-------|--------------------------------|
| 912846 | Main Floor Assembly.   | 1 off | Comprising items marked thus * |
| 707349 | Cover Gearbox Assembly | 1 off | Comprising items marked thus † |

PLATE T4 (02-07)

B2324/2

# BODY AND FITTINGS - Rear Seat Pan, Trunk Floor, Wheelarch and Rear Valance Panels



## NOTE

815279 Trunk Floor Assembly Comprising Items marked thus \*

Δ U.S.A. only. Fitted from Commission No. FK30442 U

© Part of Assembly 725563/4

621686 LHS

621706 LHS-LH

621707 RH-LHS

613685 RH-RHS

813946

908521

912980 RH-RHS

912978 RH-LHS

613687

613686

813945 RHS

813944 LHS

807030 LHS

806707 RHS

607610(4)

716150 RH

716149 LH

PX0454P(4)

WL0204(4)

WM0054(8)

612617(2)

612616(2)

HN2054(4)

603344(2)

615706

619482

611665(2)

\*CS4011

†CS4012

612850(4)

615706

607621

818786 RH-RHS

818780 RH-LHS

613025

612970

607637(2)

809740 LH-LHS

818785 LH-RHS

912979 LH-RHS

912977 LH-LHS

622150

603559(14)

809785 RHS

809786 LHS

613350 LH

613351 RH

556141(4)

706289 RH

706288 LH

715983 RH

715982 LH

903098 RH

903097 LH

706423 RH

706422 LH

Δ@156172

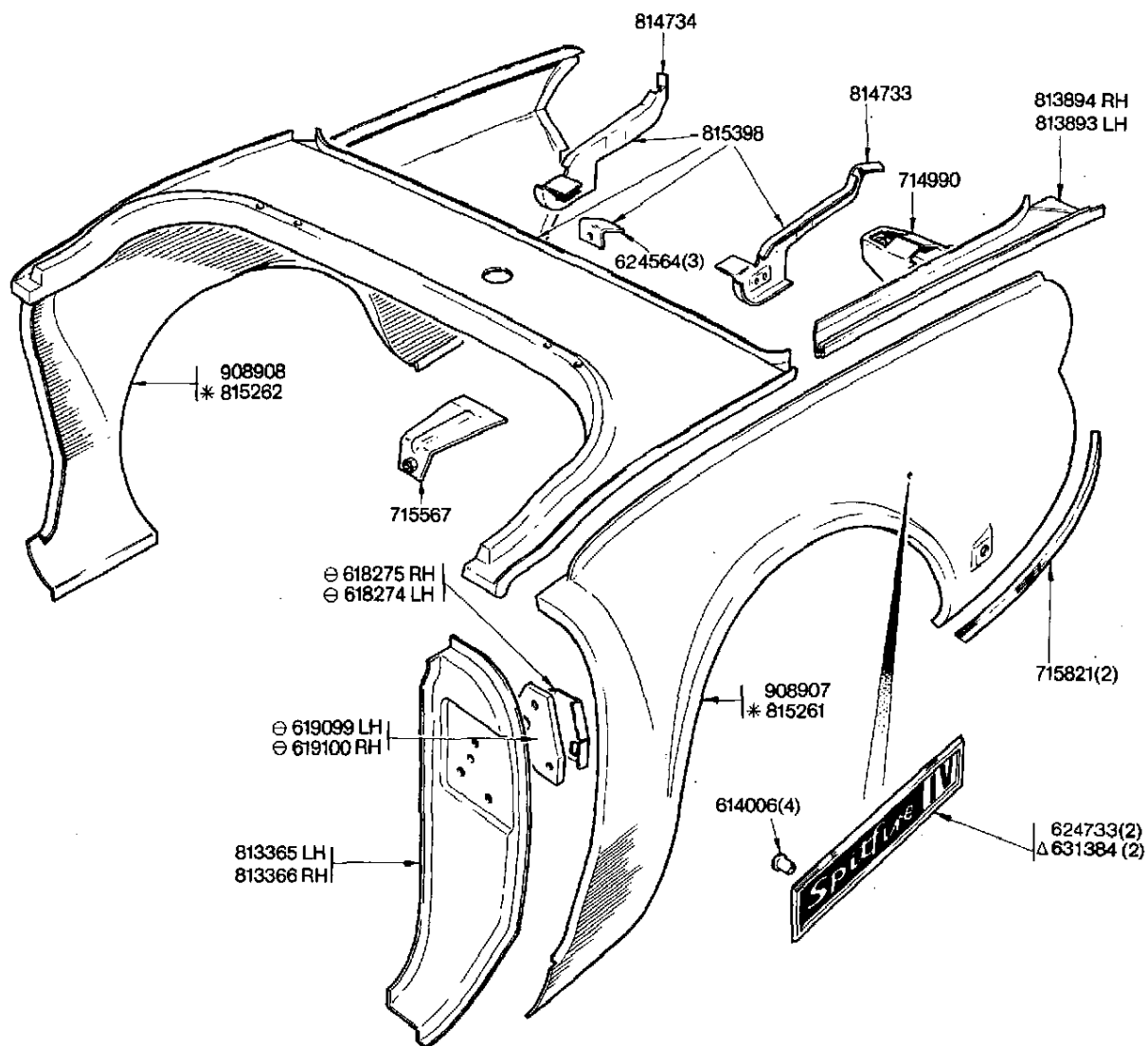
□@158347

□@158840

Θ569945(2)

\* Alternative to †  
 ⊕ U.S.A. only  
 Δ Fitted up to Commission No. FK25000  
 □ Fitted from Commission No. FK25001  
 ⊕ Canada only from Commission No. FK32935

# BODY AND FITTINGS- 'B' Post, Tonneau Side and Rear Deck Panels



## NOTE

\*U.S.A. only

813365-6 Includes items marked ⊖

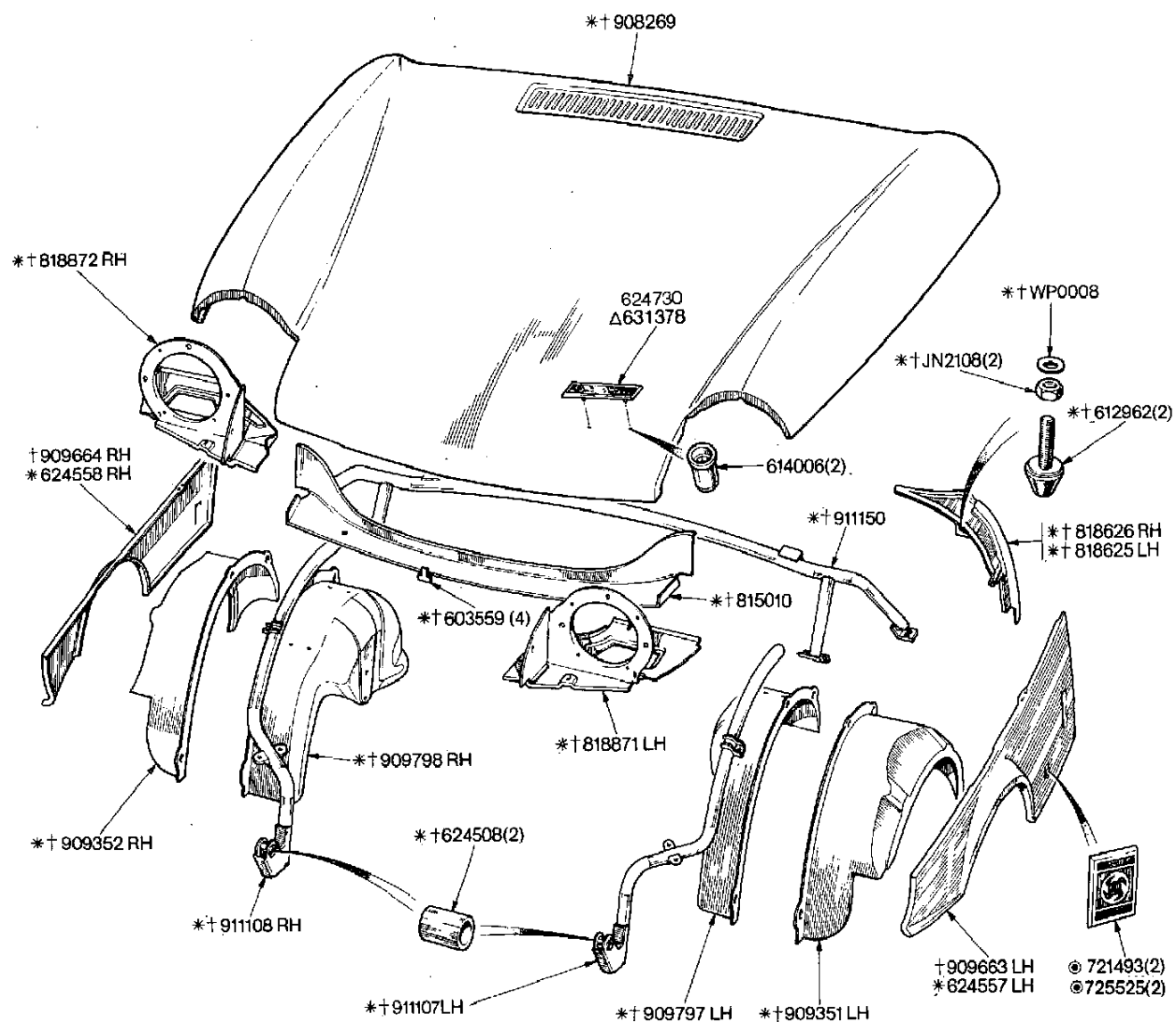
ΔGermany only.

SPITFIRE MK IV

PLATE T7(02-10)

B2327/2

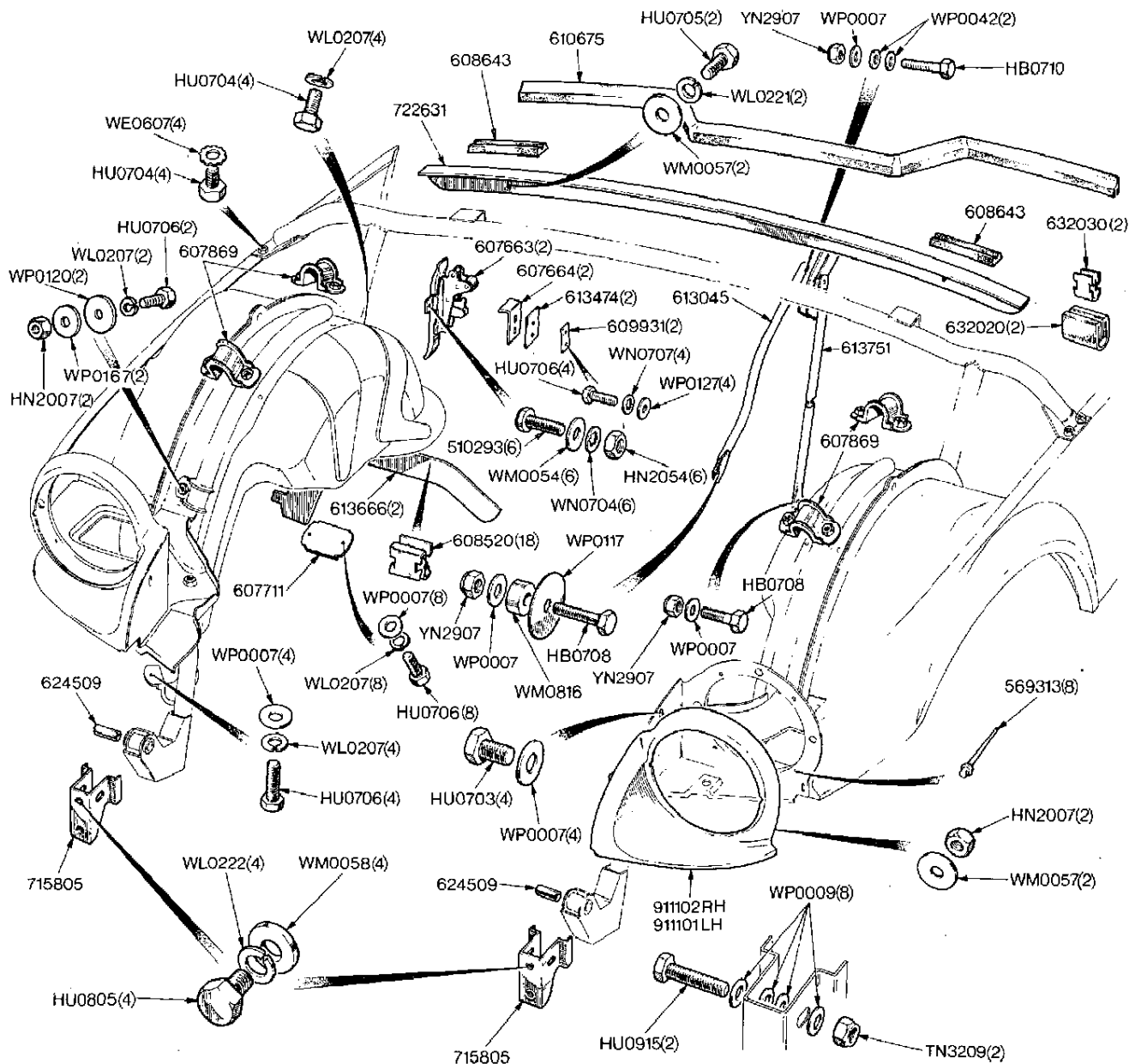
## BODY AND FITTINGS - Bonnet Assembly



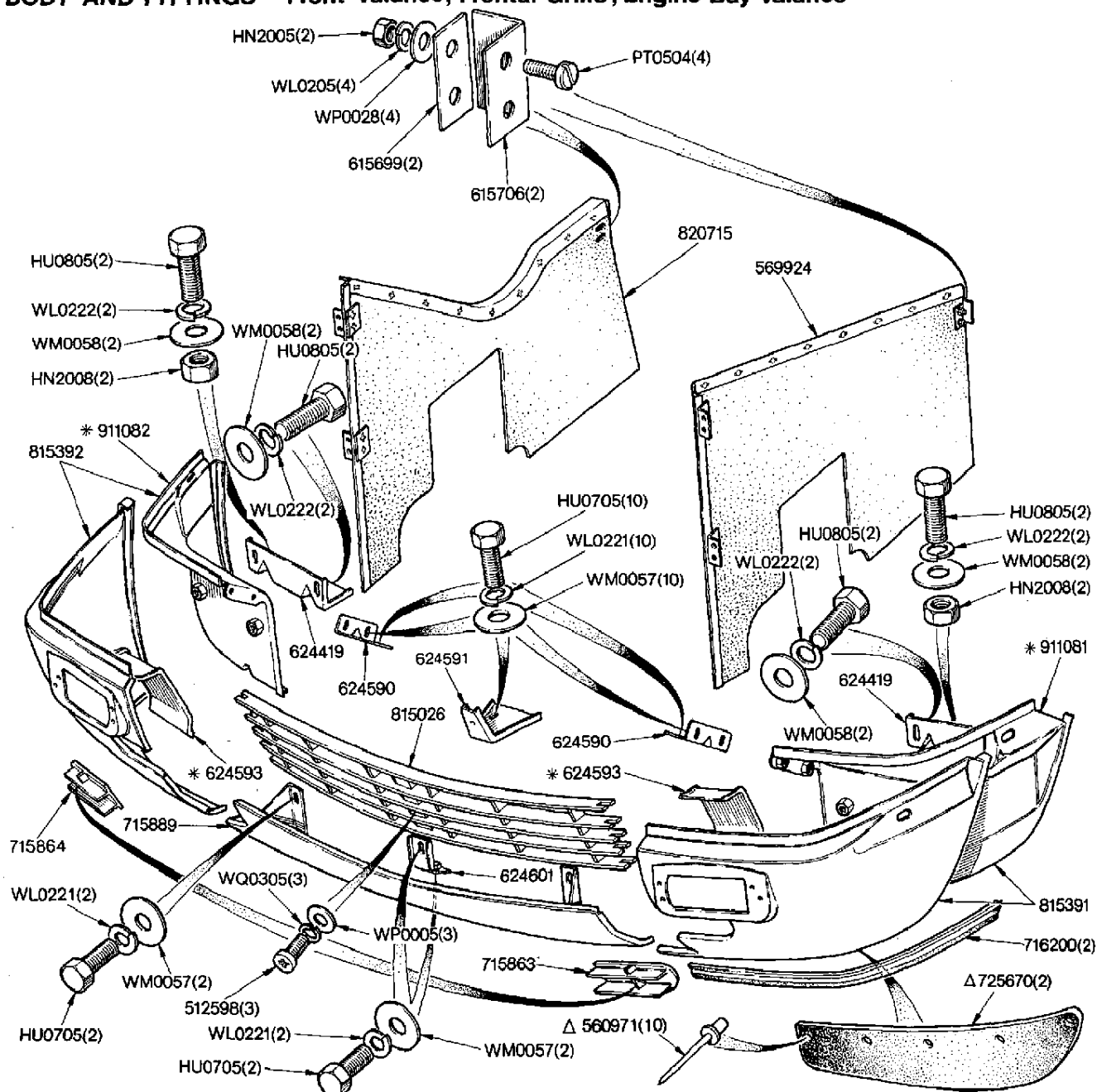
### NOTE

913764 Bonnet Assembly 1 off Comprising items marked †  
 913763 Bonnet Assembly (U.S.A. only) 1 off Comprising items marked \*  
 Δ Germany only  
 ● Alternative fitment in pairs.

# BODY AND FITTINGS - Bonnet Catch, Hinge, Attachment Details and Sealing Rubbers



# BODY AND FITTINGS - Front Valance, Frontal Grille, Engine Bay Valance



## NOTE

\* Part of Front Valance Corner Panel assembly 815391-2

Δ Germany only



# BODY AND FITTINGS - Door Assembly, Glass and Channels

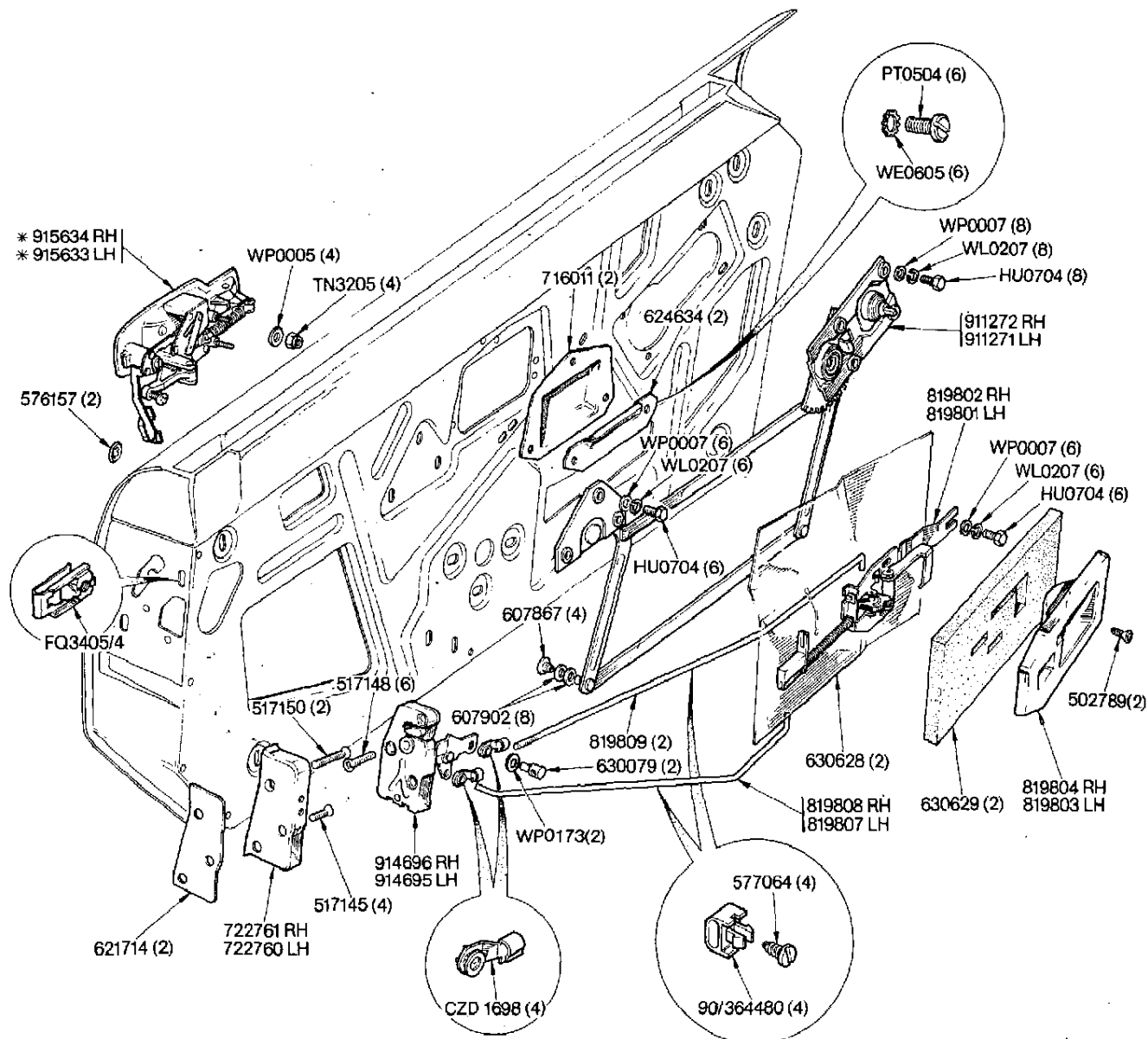
This diagram illustrates the assembly of a door, showing the main body, glass, and various fittings and channels. The components are labeled with part numbers and quantities in parentheses. The assembly includes a main door body, a glass panel, and various structural and mounting components.

**Part Numbers and Quantities:**

- 617078 (2)
- 613169 (14)
- 608604 (10)
- 553121 (4)
- 613239 (2)
- 602821 (2)
- 613024 (2)
- 706782 RH
- 706781 LH
- 915362 RH
- 915361 LH
- \* 613049 (4)
- \* WP0005 (4)
- \* WL0207 (4)
- 610042 (4)
- WL0208 (12)
- KX4806P (4)
- HU0807P (12)
- WL0208 (4)
- \* 613326 (4)
- \* 619509 (4)
- \* 511568 (4)
- \* WP0007 (4)
- \* JN2107 (4)
- 726387
- 726385
- YZ3505 (2)
- 612792 (2)
- 612806 (2)
- 819884 (2)
- 818496 (2)
- \* 156932
- \* 158691
- 613417 (2)
- WP0139 (2)
- WL0207 (2)
- HU0705P (2)
- 709388 RH
- 709387 LH
- 706790 RH
- 706789 LH
- WP0139 (2)
- WL0207 (2)
- HU0705P (2)
- WP0122 (2)
- WP0139 (2)
- WL0207 (2)
- HU0707P (2)
- 613378 (2)
- WP0005 (4)
- WL0205 (4)
- HU0504 (4)
- WP0122 (2)
- WP0139 (2)
- WL0207 (2)
- HU0705P (2)

\* Part of Channel Assembly 706789~90  
 @ U.S.A. only  
 † Fitted from Commission No. FK3462 up to FK25000  
 ⊖ Fitted from Commission No. FK25001  
 ⊕ Australia only Fitted to R.H. Door

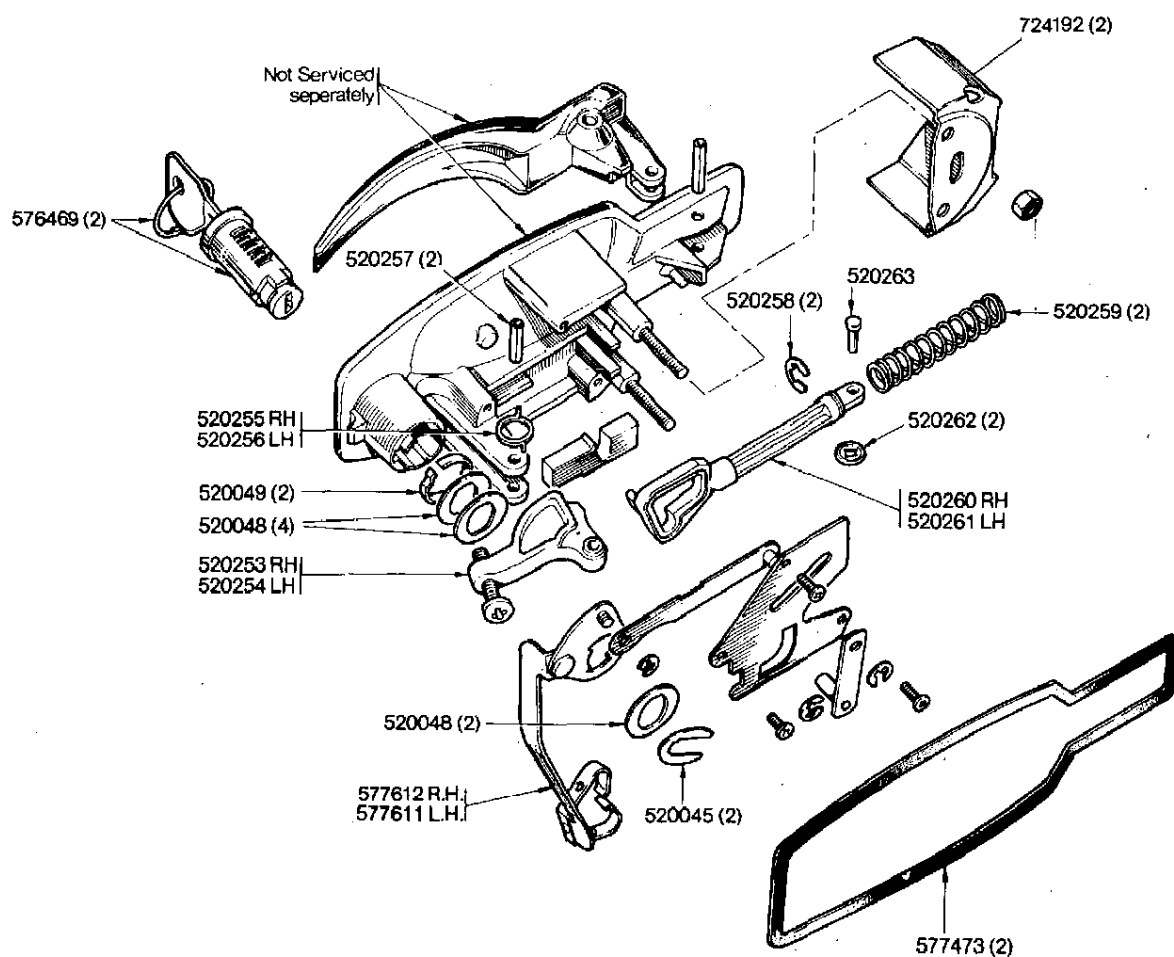
## BODY AND FITTINGS - Door Handles, Lock and Window Regulator



Note

\* For door lock details see Plate T13

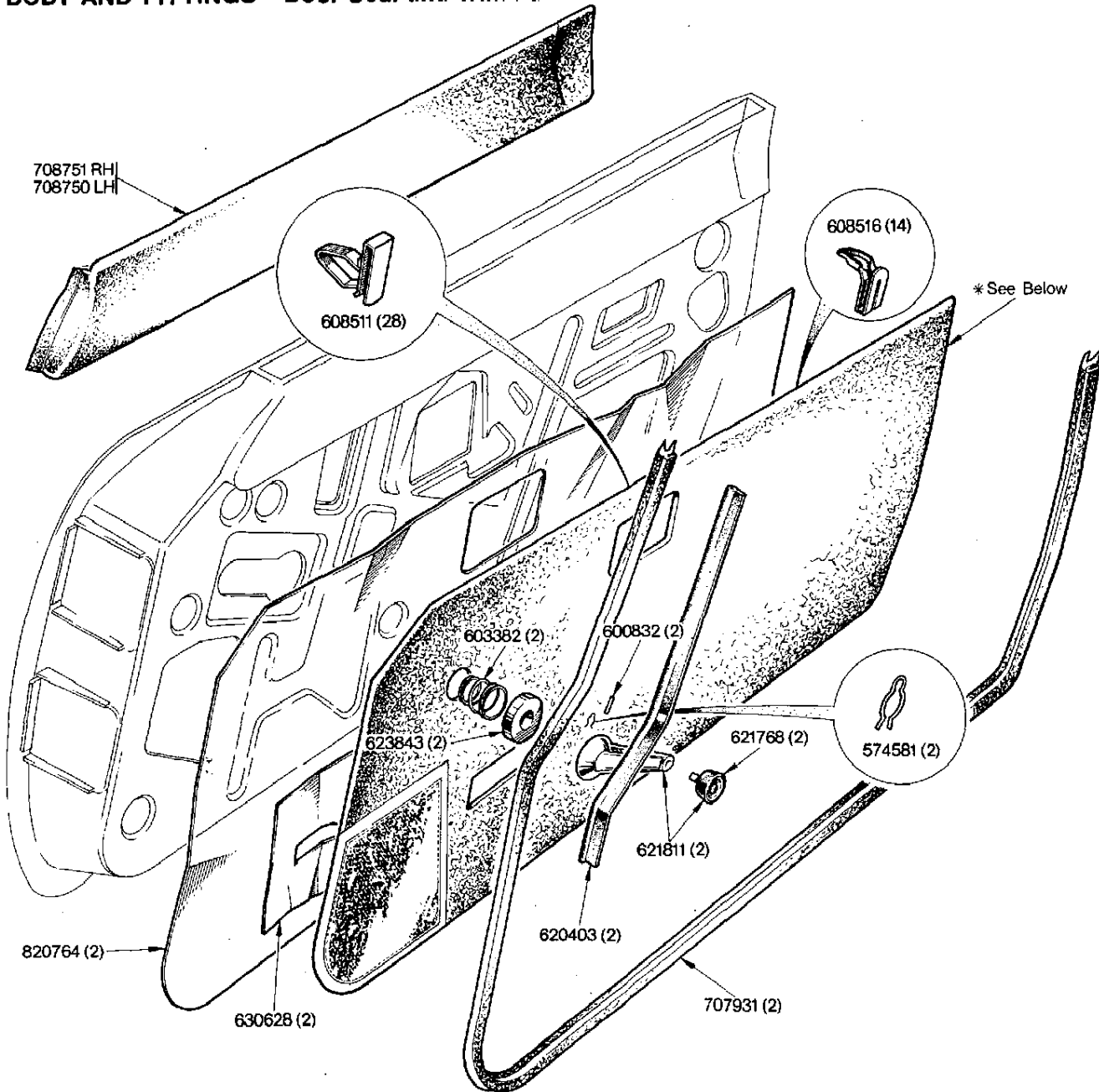
## BODY AND FITTINGS-Exterior Door Handle Details



### NOTE

For exterior Door handle Assembly see Plate no. T12

# BODY AND FITTINGS - Door Seal and Trim Pads



## NOTE

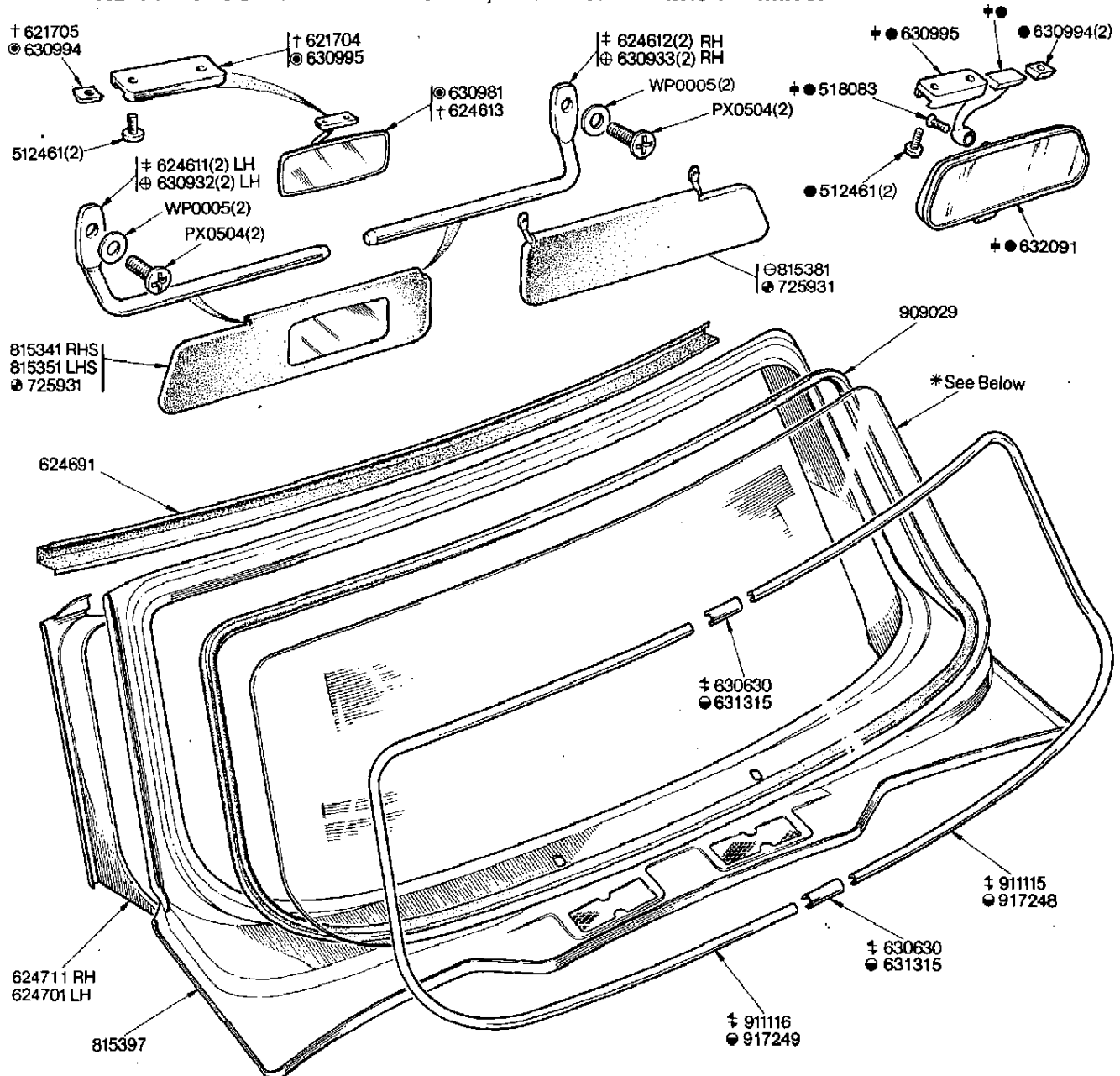
|          |                                     |             |       |
|----------|-------------------------------------|-------------|-------|
| * 716111 | Pad and Carpet Assy, door trim - RH | Black       | 1 off |
| * 716101 | Pad and Carpet Assy, door trim - LH | Black       | 1 off |
| * 716112 | Pad and Carpet Assy, door trim - RH | Matador Red | 1 off |
| * 716102 | Pad and Carpet Assy, door trim - LH | Matador Red | 1 off |
| 716113   | Pad and Carpet Assy, door trim - RH | New Tan     | 1 off |
| 716103   | Pad and Carpet Assy, door trim - LH | New Tan     | 1 off |
| 716117   | Pad and Carpet Assy, door trim - RH | Shadow Blue | 1 off |
| 716107   | Pad and Carpet Assy, door trim - LH | Shadow Blue | 1 off |
| 716118   | Pad and Carpet Assy, door trim - RH | Grey        | 1 off |
| 716108   | Pad and Carpet Assy, door trim - LH | Grey        | 1 off |

SPITFIRE MKIV

PLATE T14 (02-17)

B2334

## BODY AND FITTINGS - Windscreen Glass, Sun Visor and Interior Mirror

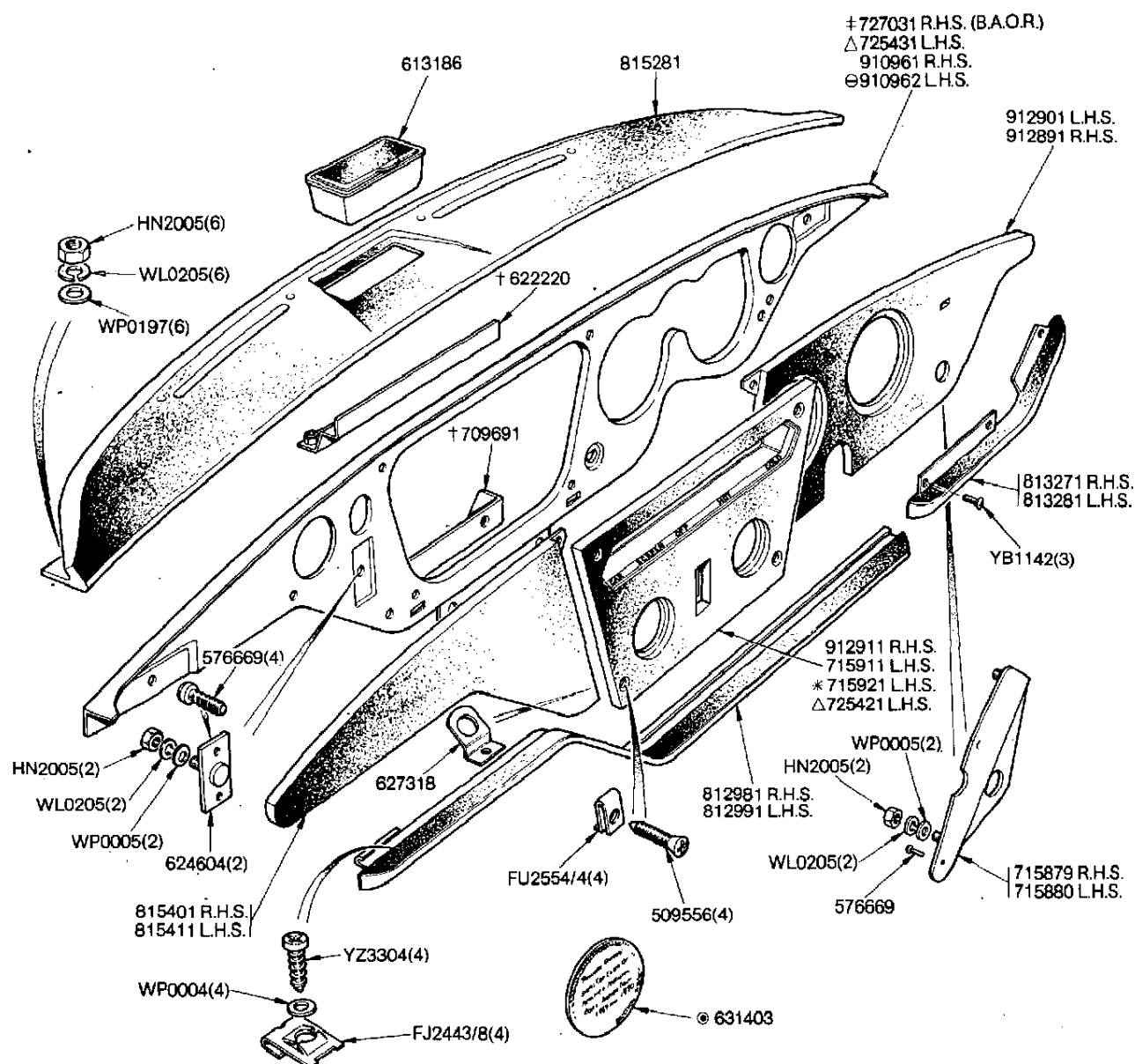


### NOTE

- \* 917668 Glass Windscreen, Laminated, High Impact Interlayer (U.S.A.). Will be supplied to all markets when stocks of 908976 are exhausted.
- \* 909328 Glass Windscreen Toughened (Zebra Zoned)
- \* 908976 Glass Windscreen Laminated high impact interlayer
- Items marked † are fitted up to Commission No. FH/FK4169 only
- Items marked ● are fitted from Commission No. FH/FK4170 and future
- ⊖ 815381 Sun Visor Assembly—Drivers side (Black) (also Sweden passenger side)
- Items marked ± are fitted up to Commission No.
- Items marked ⊕ are fitted from Commission No.
- Mirror assembly 630981 must be used as a replacement on U.S.A. vehicles, and, when stocks of 624613 are exhausted will be supplied for all market replacements.

- † Fitted up to Commission No.
- Fitted from Commission No.
- 632089 Interior Mirror Assembly (Comprising items marked †)
- France only
- ⊕ Australia only

# BODY AND FITTINGS—Facia Panels



## NOTE

\* 715921 Required when dual braking system is fitted. (All markets) U.S.A. fitment up to Commission No. FK30441 U

† 910961/2 Part of Facia Panel Assembly.

Δ U.S.A. fitment from Commission No. FK30442 U

⊖ All markets, but U.S.A. requirement up to Commission No. FK30441 U

⊙ U.S.A. only.

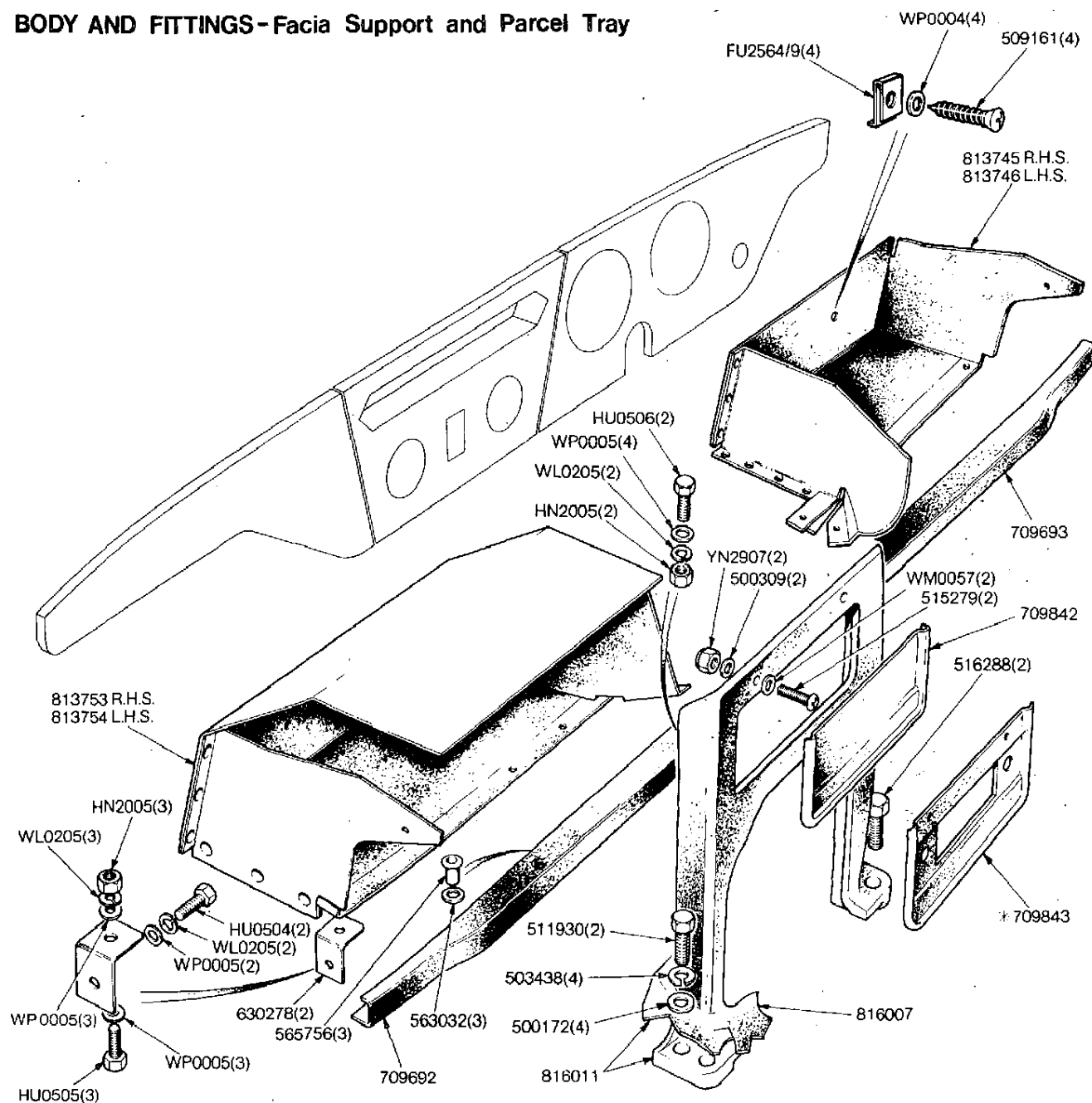
‡ Fitted from Commission No.

SPITFIRE MK IV

PLATE T16 (02-19)

B2536/2

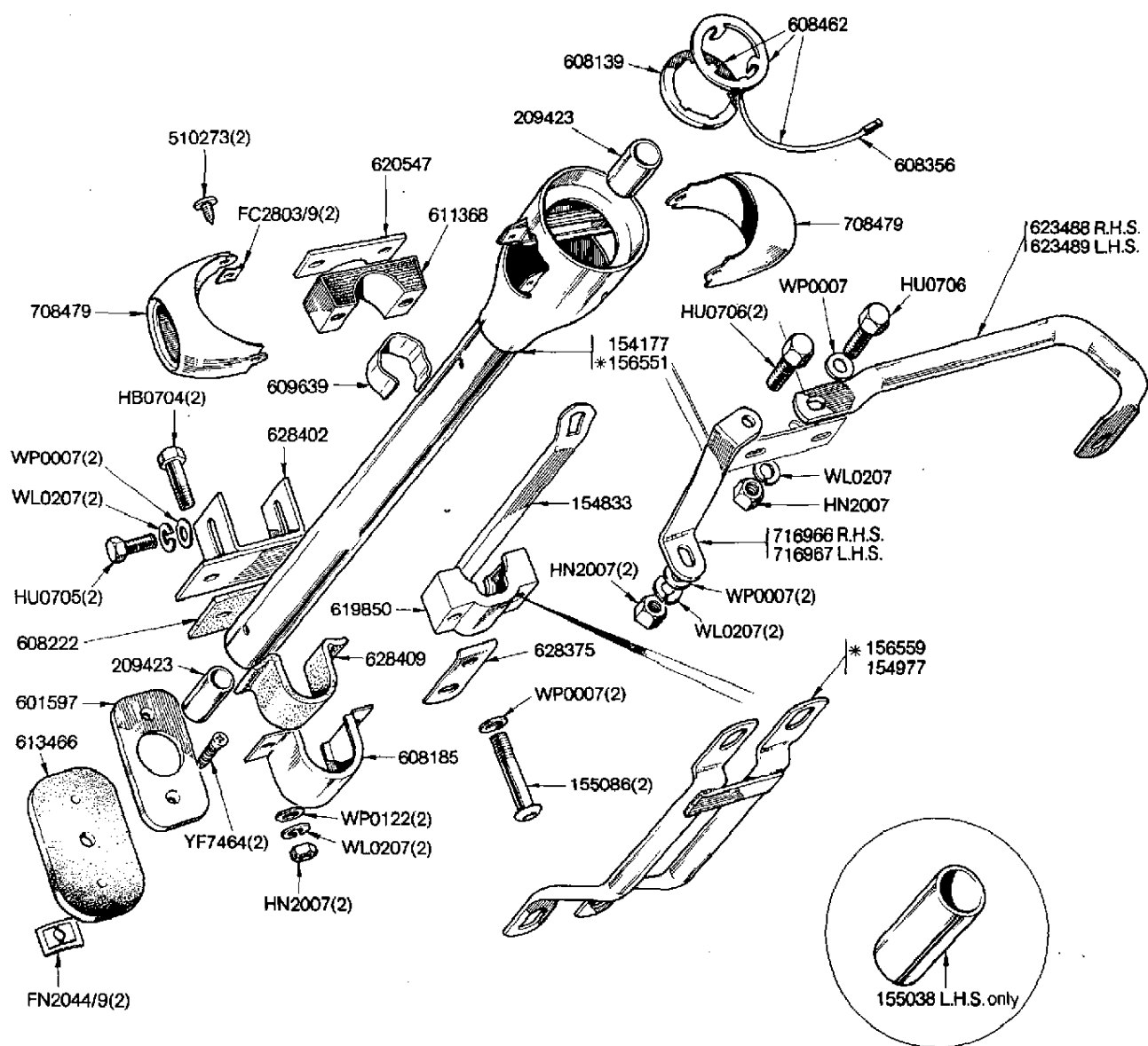
# BODY AND FITTINGS-Facia Support and Parcel Tray



## NOTE

\* U.S.A. and Canada only

# BODY AND FITTINGS-Steering Column Support

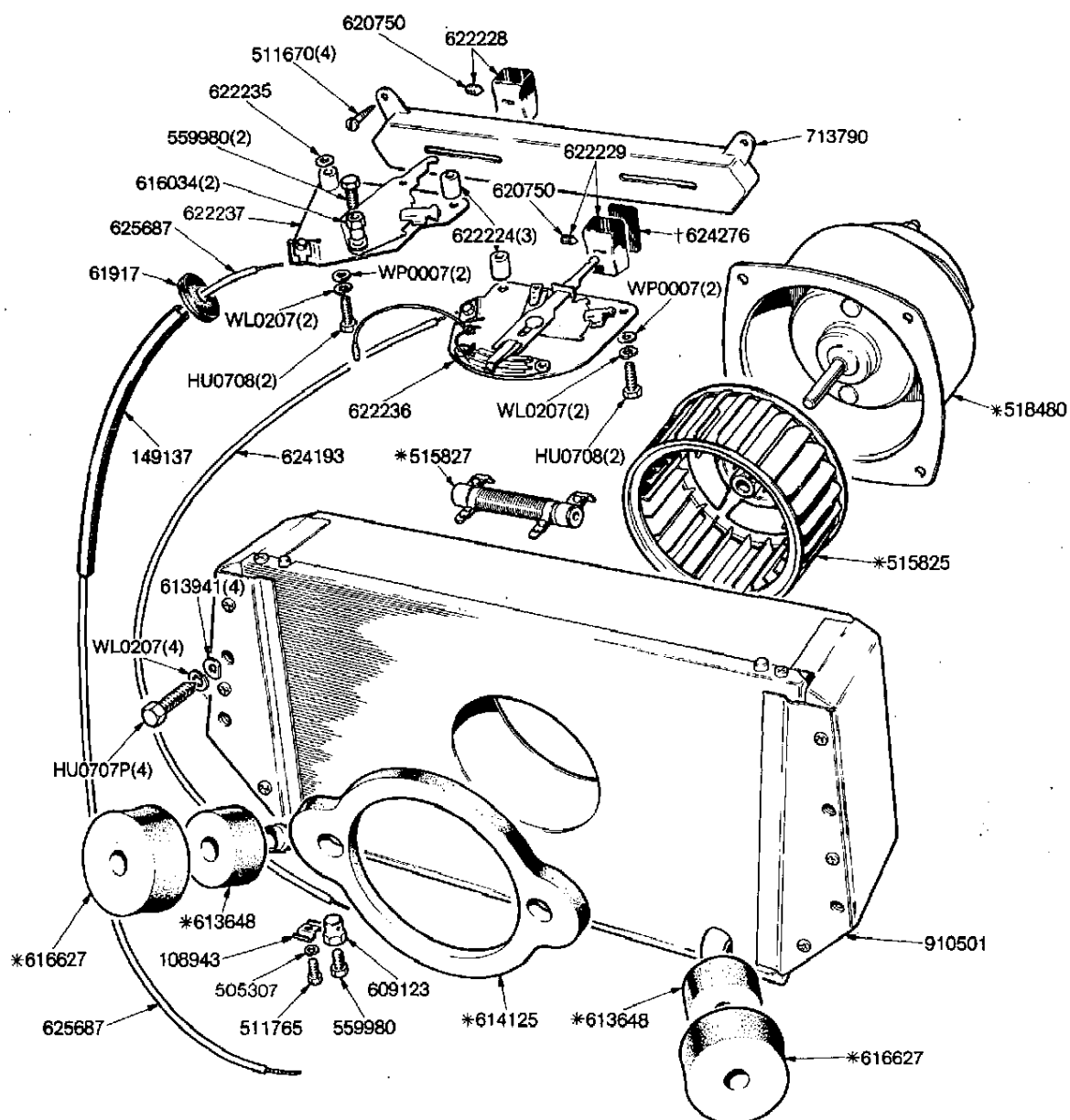


## NOTE

\* Sweden only.



## BODY AND FITTINGS-Heater Unit and Controls



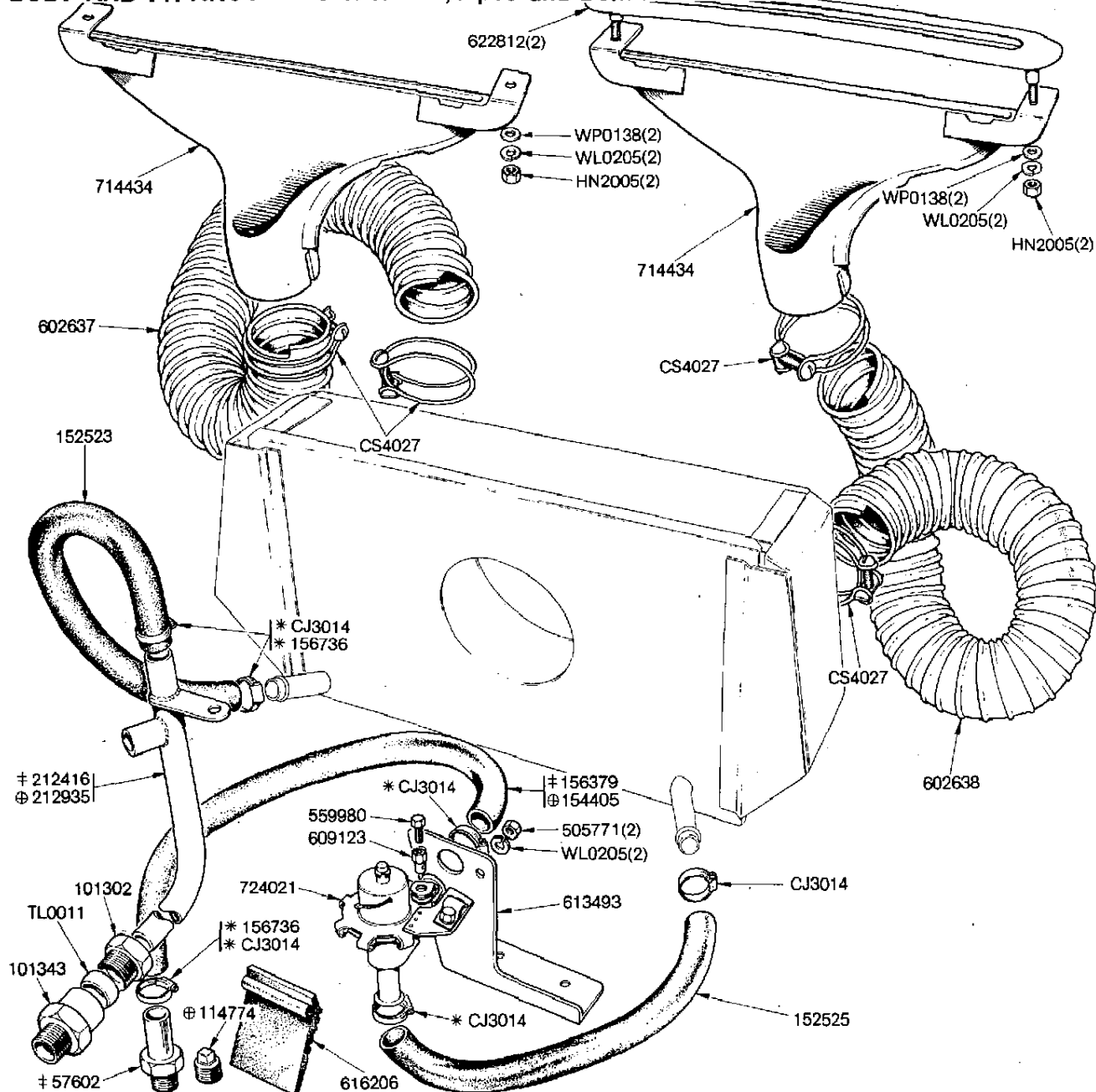
### NOTE

910501 Heater assembly (permanent Magnet Motor) 1 off (including items marked thus \* )

† 622229 Knob assembly

© 622228 Knob assembly

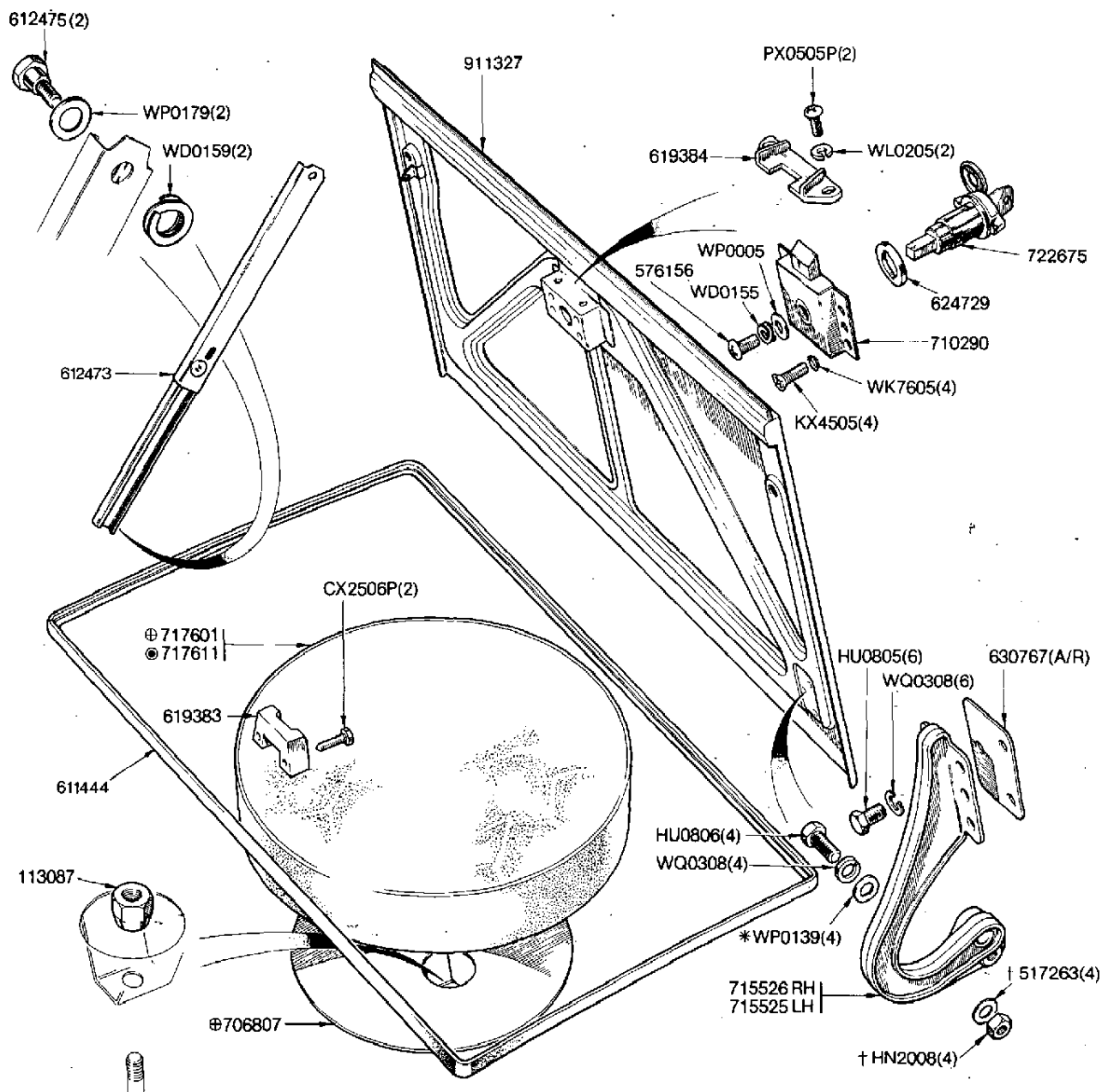
# **BODY AND FITTINGS - Heater Hoses, Pipes and Demister Nozzles**



## **NOTE**

- \* alternative
- † 212416 Not required U.S.A. and Sweden
- ⊕ 212935 U.S.A. and Sweden only
- ‡ Not required U.S.A. and Sweden
- ⊕ U.S.A. and Sweden only

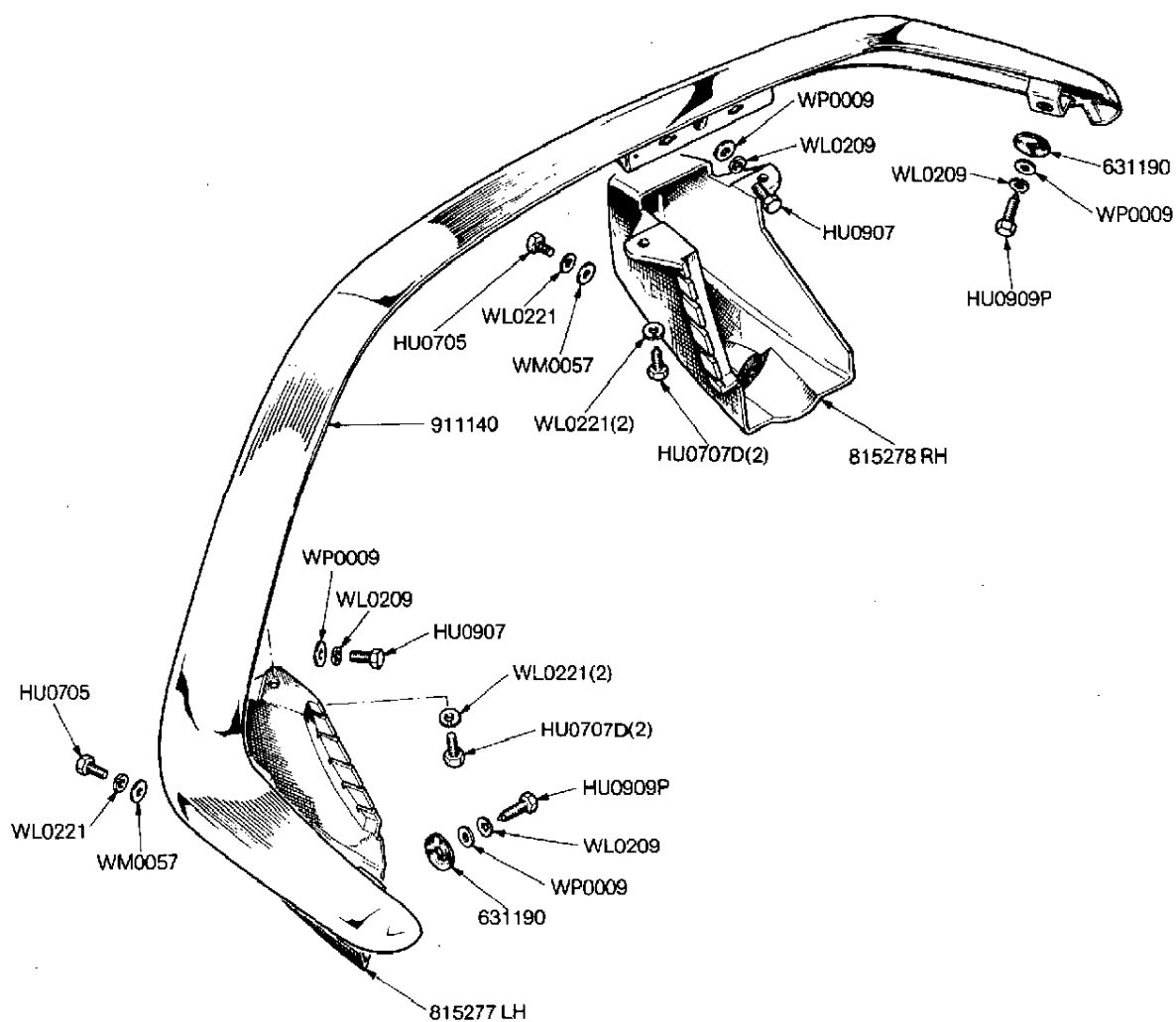
# BODY AND FITTINGS - Trunk Lid, Spare Wheel Cover



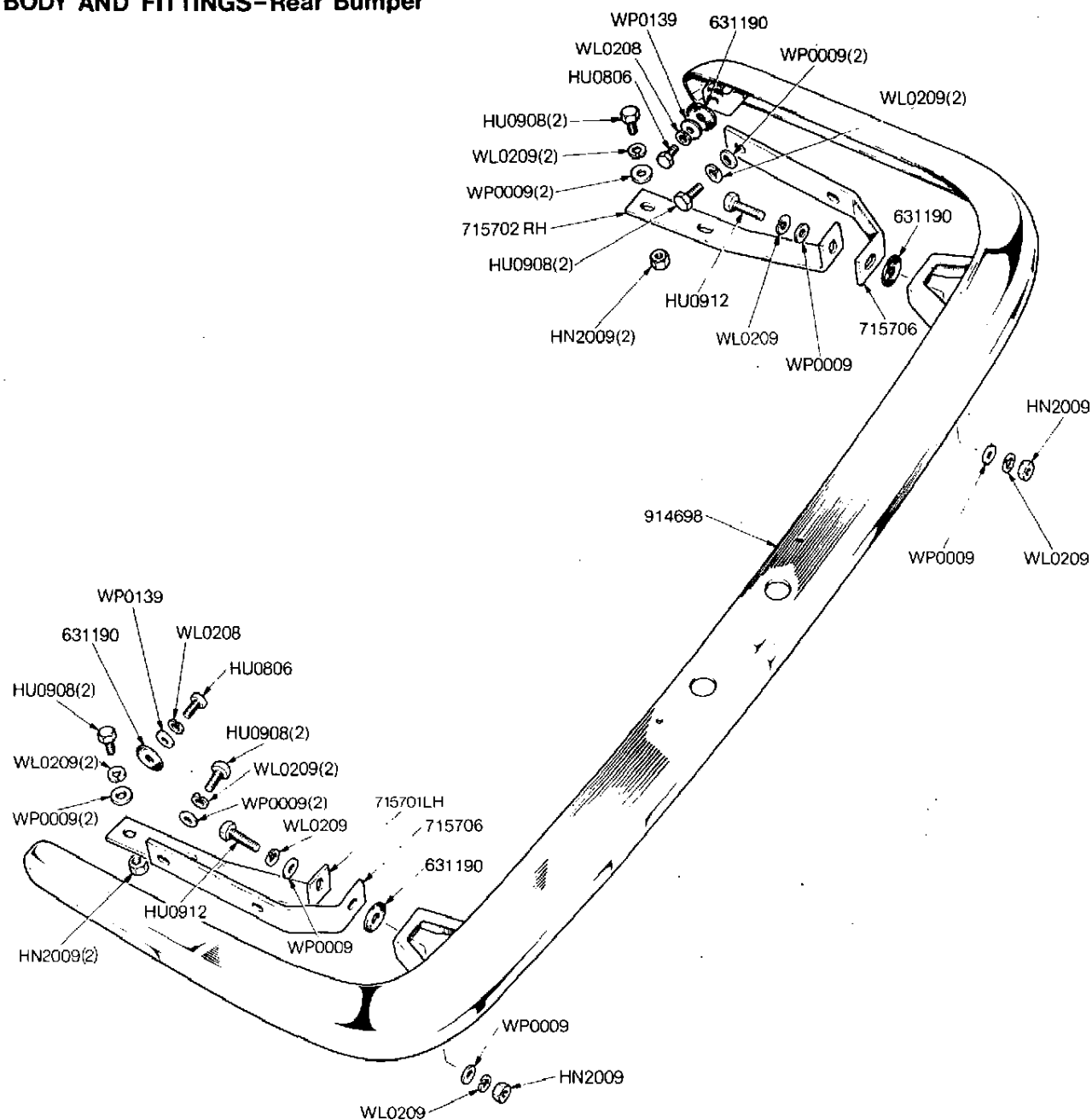
## NOTE

Items marked † are fitted up to Commission No.  
 Items marked \* are fitted from Commission No.  
 Items marked ⊕ are fitted with Disc Wheels only  
 Items marked ⊙ are fitted with Wire Wheels only

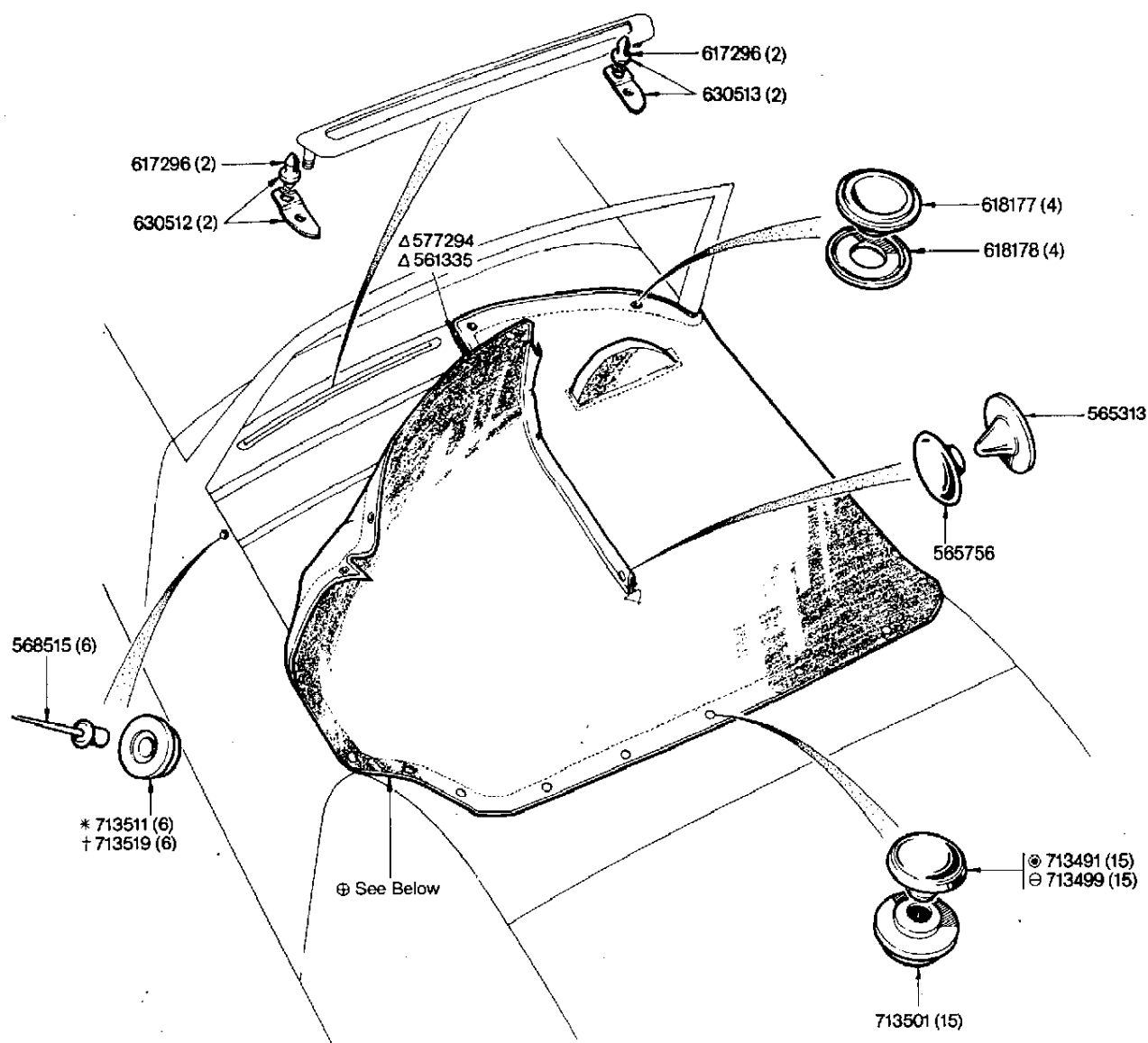
## BODY AND FITTINGS - Front Bumper



# BODY AND FITTINGS-Rear Bumper



## BODY AND FITTINGS-Tonneau Cover



### NOTE

|          |                                        |
|----------|----------------------------------------|
| 577264   | Tonneau Cover Kit-White-RHS            |
| 577265   | Tonneau Cover Kit-Black-RHS            |
| 577266   | Tonneau Cover Kit-White-LHS            |
| 577267   | Tonneau Cover Kit-Black-LHS            |
| 577268   | Tonneau Cover Kit-White-LHS (USA only) |
| 577269   | Tonneau Cover Kit-Black-LHS (USA only) |
| ⊕ 818719 | Tonneau Cover Assembly (White)-RHS     |
| 818711   | Tonneau Cover Assembly (Black)-RHS     |
| 818709   | Tonneau Cover Assembly (White)-LHS     |
| 818701   | Tonneau Cover Assembly (Black)-LHS     |

Comprising above details

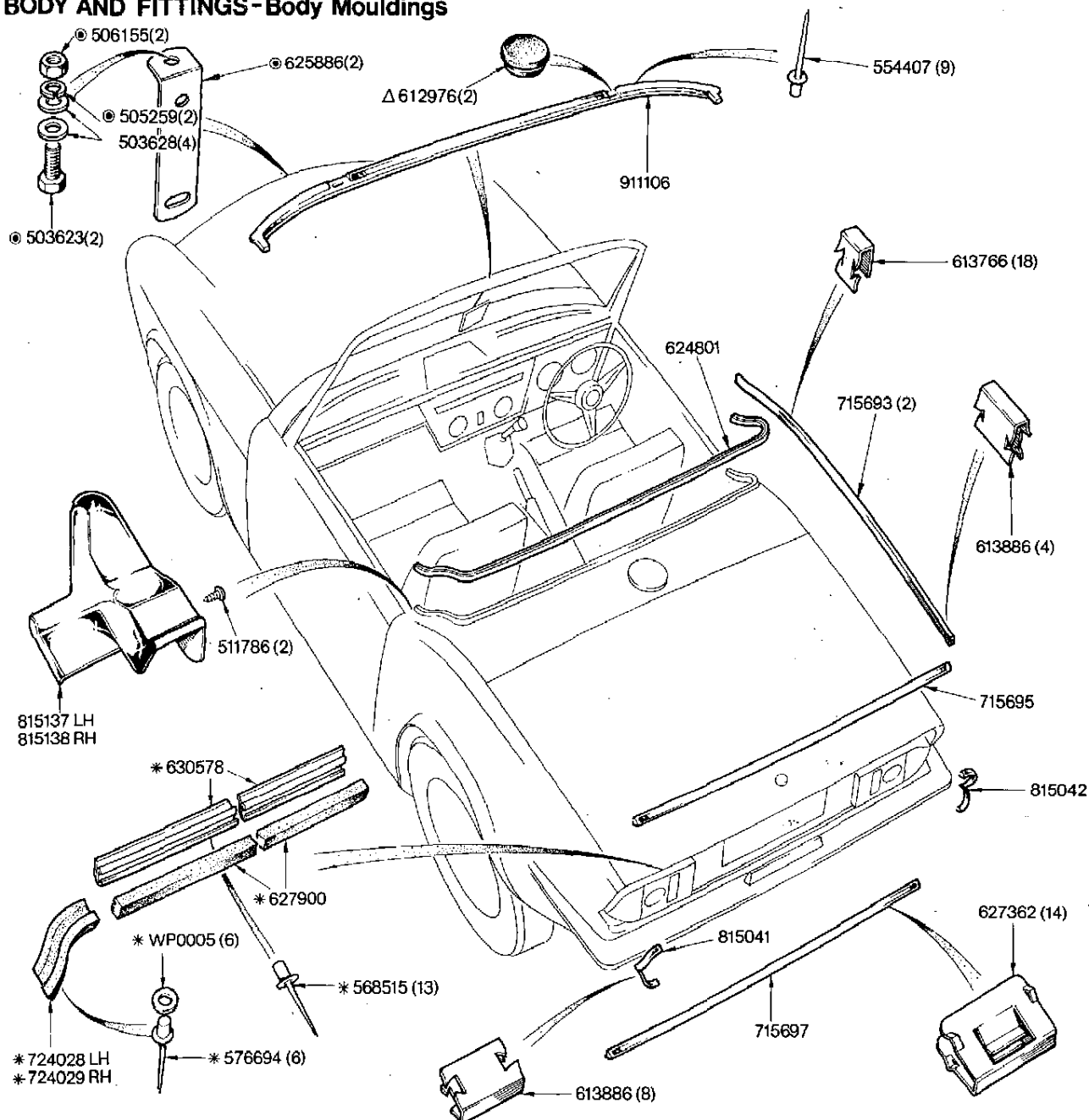
|          |                                             |
|----------|---------------------------------------------|
| ⊕ 820679 | Tonneau Cover Assembly (White) LHS (U.S.A.) |
| 820671   | Tonneau Cover Assembly (Black) LHS (U.S.A.) |
| * 713511 | Stud Black Tonneau Cover to door            |
| + 713519 | Stud White Tonneau Cover to door            |
| ⊙ 713491 | Button Black                                |
| ⊖ 713499 | Button White                                |
| Δ        | Alternatives                                |

SPITFIRE MK IV

PLATE T24(02-27)

B2344/2

# BODY AND FITTINGS-Body Mouldings



## NOTE

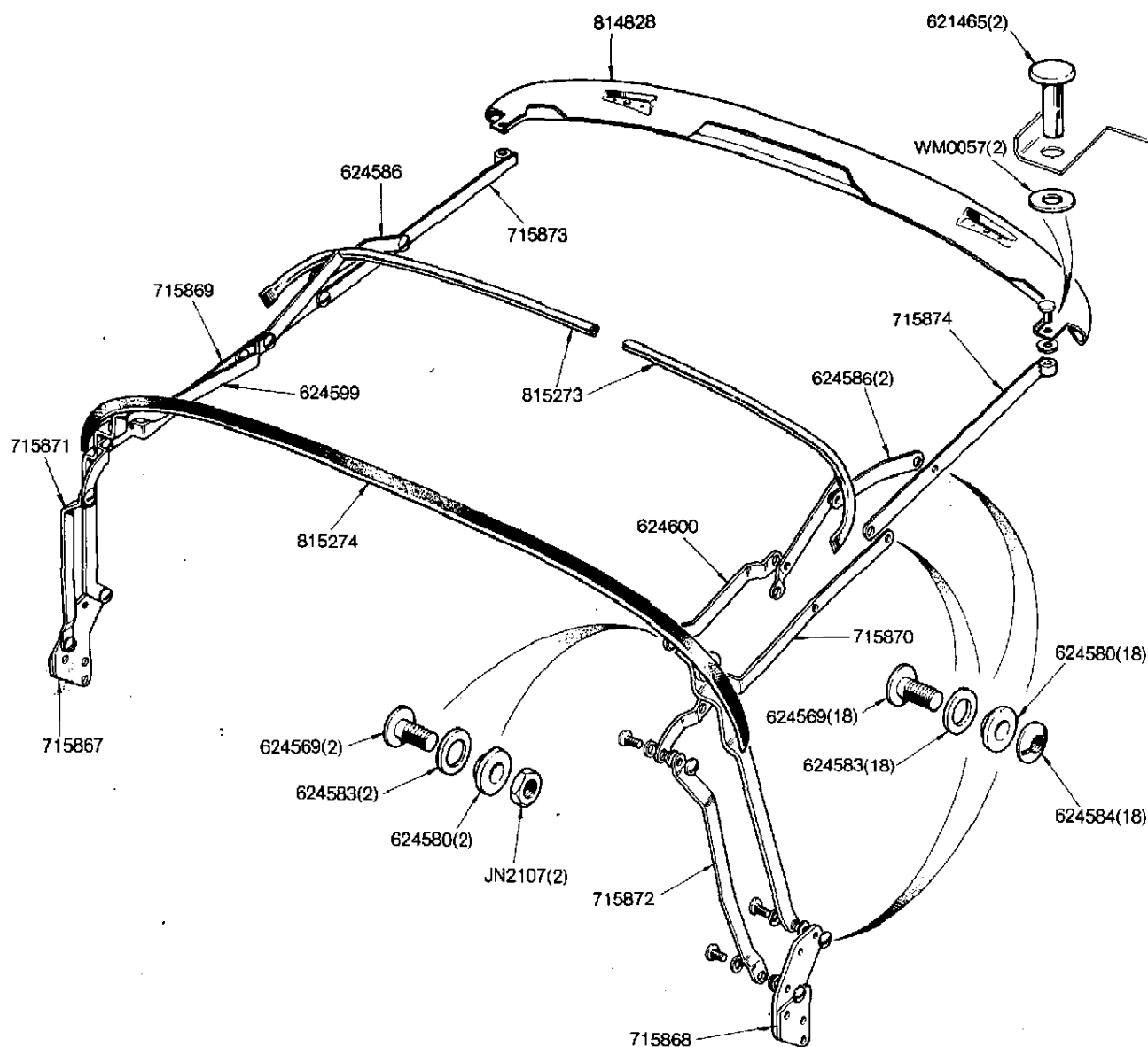
Items marked thus \* are for Germany only  
 Δ Not required when Hard Top is fitted  
 © U.S.A. only

SPITFIRE MK IV

PLATE T25(02-28)

B2345/2

## BODY AND FITTINGS - Hood Sticks

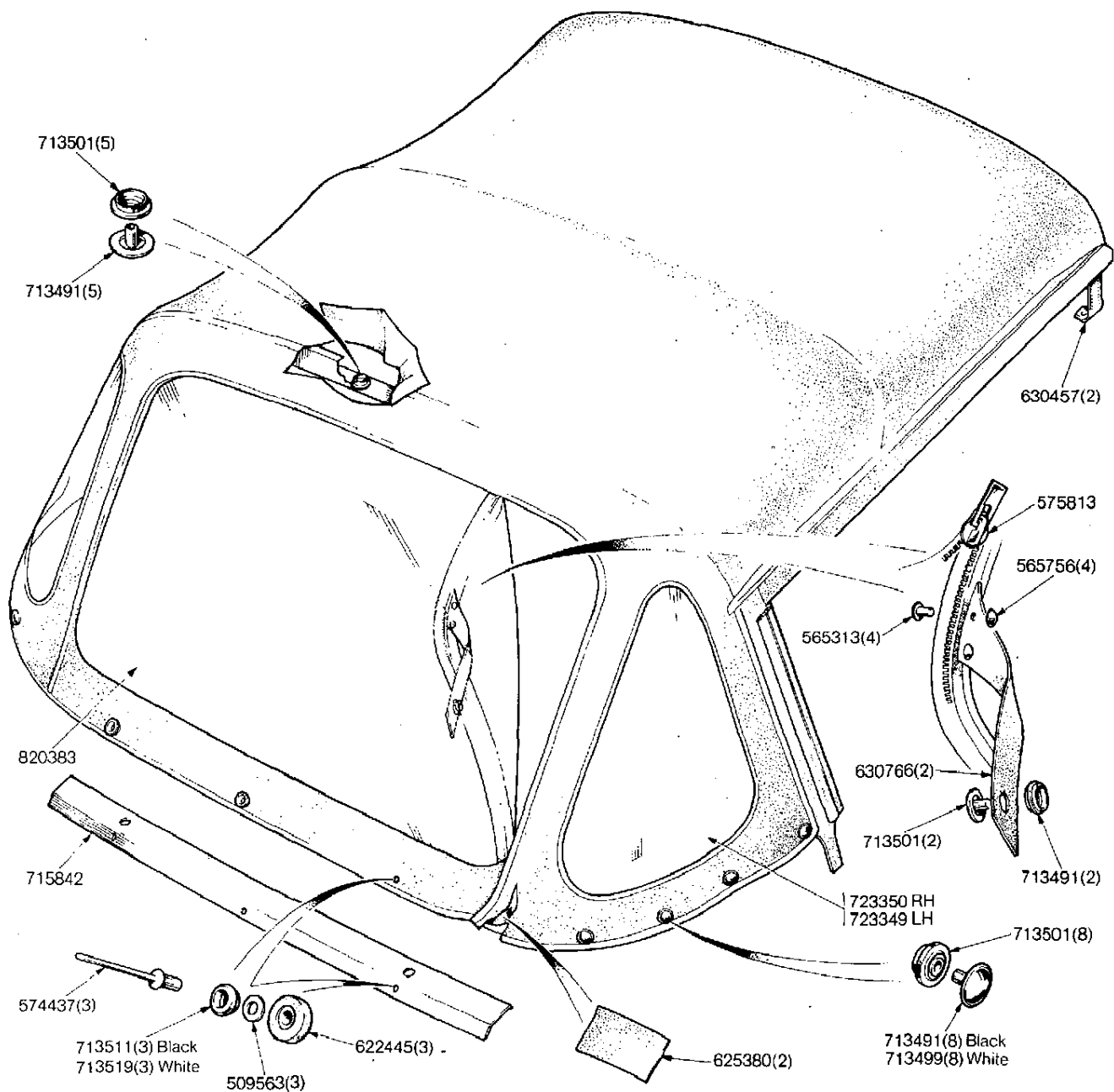


### NOTE

- 911149 Hood Frame Assembly. Comprising all items above.
- 519728 Hood Kit (Black). Comprising all items on Plates T26, T27 and T28
- 519724 Hood Kit (White). Comprising all items on Plates T26, T27 and T28



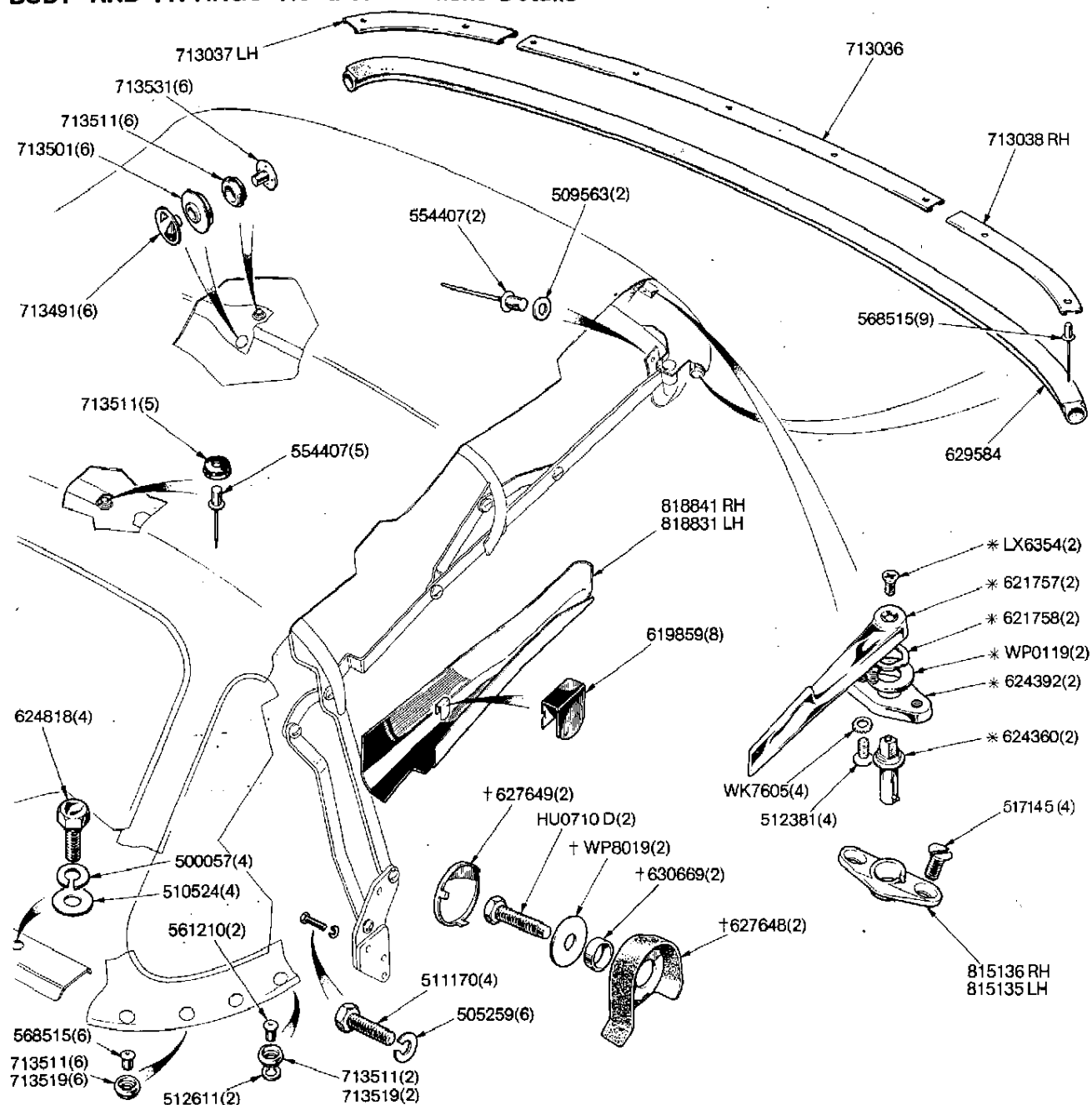
## BODY AND FITTINGS - Hood Cover



### NOTE

- 815301 Hood, Sewn Assembly - Black. Comprising all items above
- 815309 Hood, Sewn Assembly - White. Comprising all items above

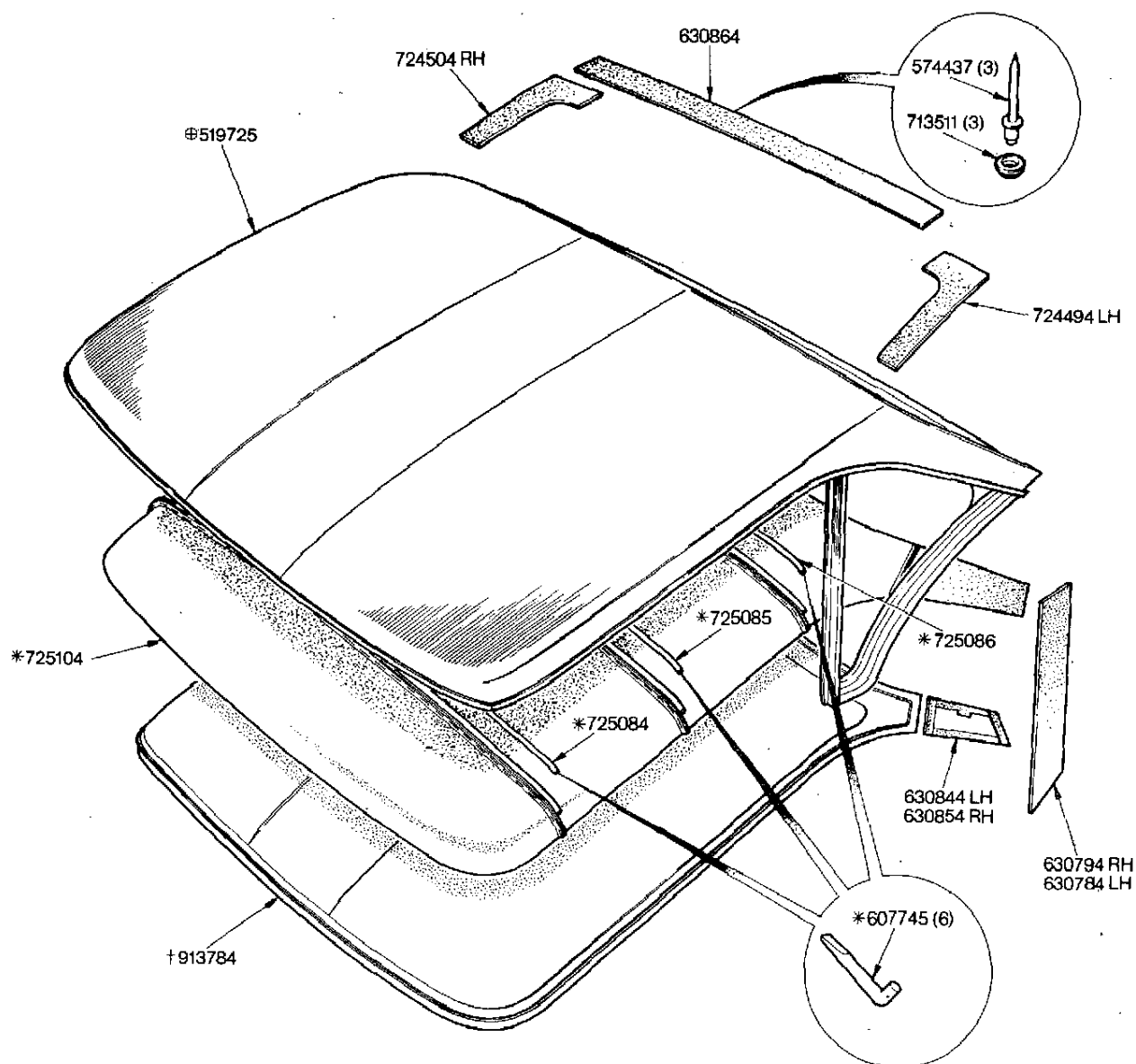
# BODY AND FITTINGS-Hood Attachment Details



## NOTE

624546 Handle Assembly RH }  
 624545 Handle Assembly LH } Comprising items marked thus \*  
 Parts marked † are required when hard top to soft conversion is fitted

## BODY AND FITTINGS - Hardtop Assembly

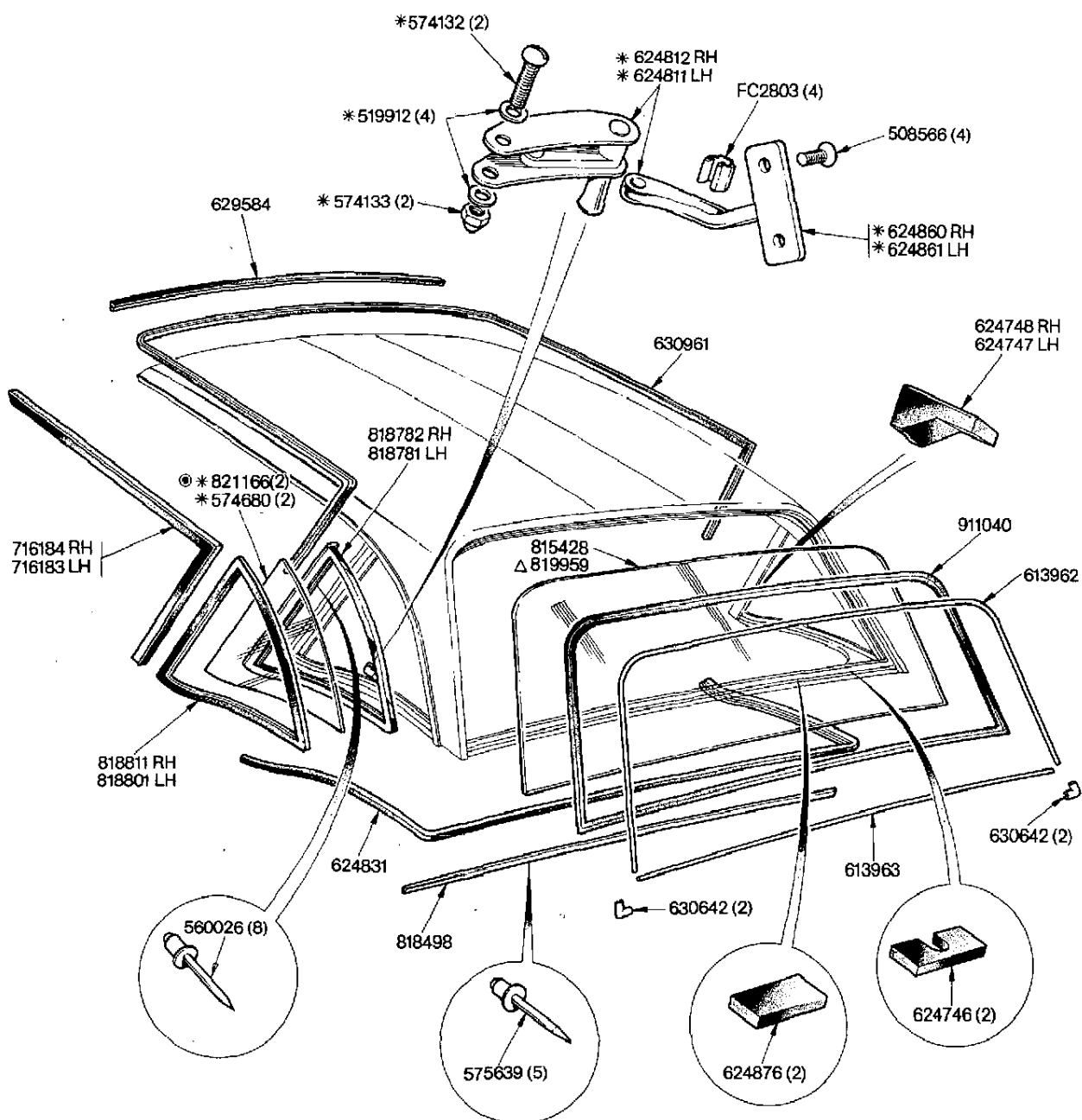


### NOTE

- |        |                                                           |       |                                               |
|--------|-----------------------------------------------------------|-------|-----------------------------------------------|
| 519723 | Hard Top Kit (Beige headlining)                           | 1 off | Comprising details on Plates T29, T30 and T31 |
| ⊕      | Hard Top Assembly, Primed, complete with beige headlining | 1 off | Comprising all items above                    |
| *      | Fitted up to Commission No. only.                         |       |                                               |
| †      | Fitted from Commission No. and future                     |       |                                               |

When Hard Top Kit is fitted it is recommended that the appropriate Hood Stowage Cover on Plate No. T34 is also supplied.

## BODY AND FITTINGS—Hardtop Glass and Sealing Rubbers

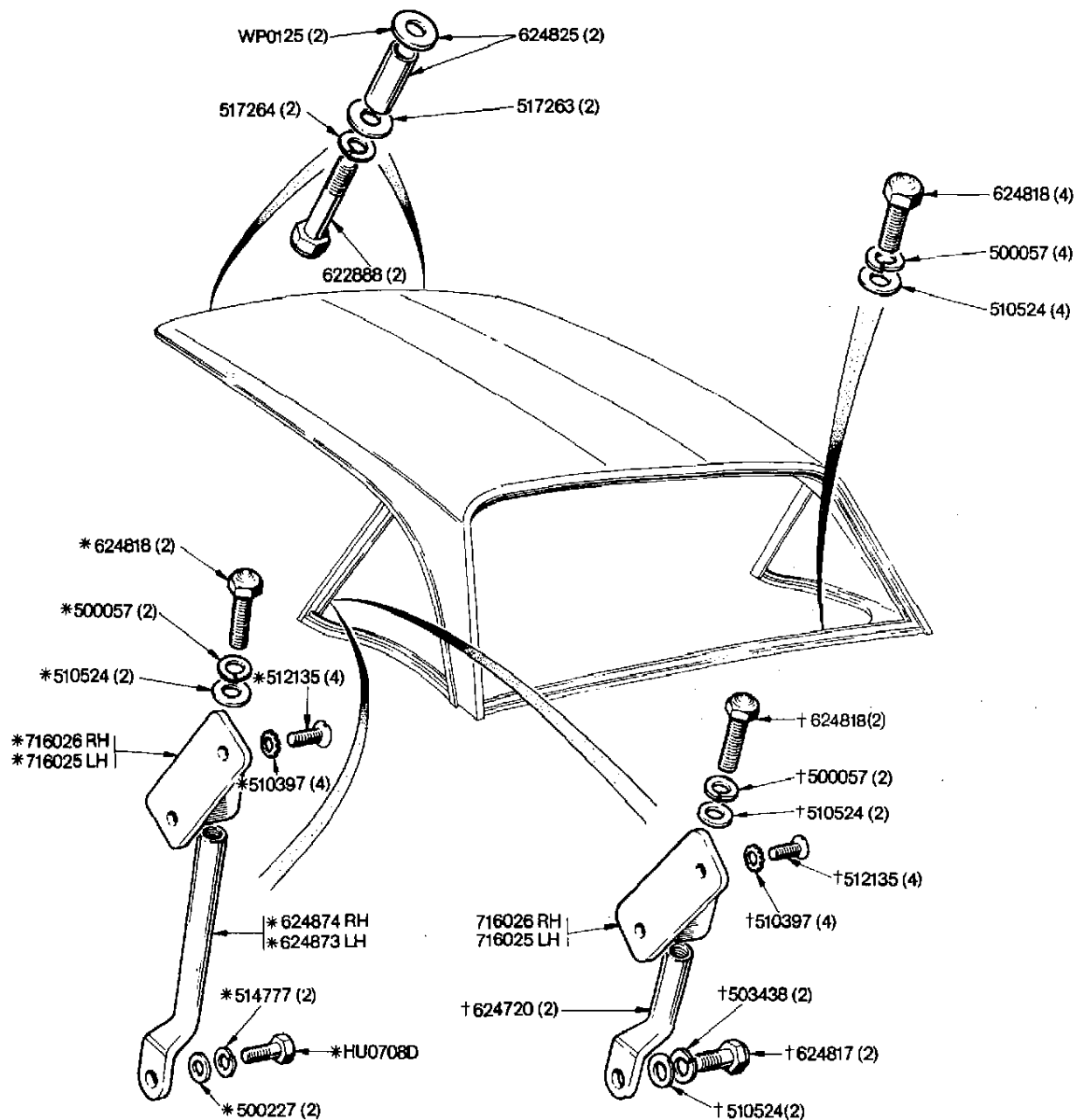


### NOTE

|        |                                    |       |                                                                                                                                                  |
|--------|------------------------------------|-------|--------------------------------------------------------------------------------------------------------------------------------------------------|
| 818782 | Vent Assembly, rear quarter - RH   | 1 off | } Includes items marked *                                                                                                                        |
| 818781 | Vent Assembly, rear quarter - LH   | 1 off |                                                                                                                                                  |
| 821165 | Vent Assembly, Rear Quarter - R.H. | 1 off | } U.S.A. only will be supplied for replacements to all markets when stocks of 818781 and 818782 are exhausted. Assemblies include items marked * |
| 821164 | Vent Assembly, Rear Quarter - L.H. | 1 off |                                                                                                                                                  |

⊙ U.S.A. only. Will be supplied for replacement to all markets when stocks of 574680 are exhausted  
 Δ U.S.A. only. Will be supplied for replacement to all markets when stocks of 815428 are exhausted

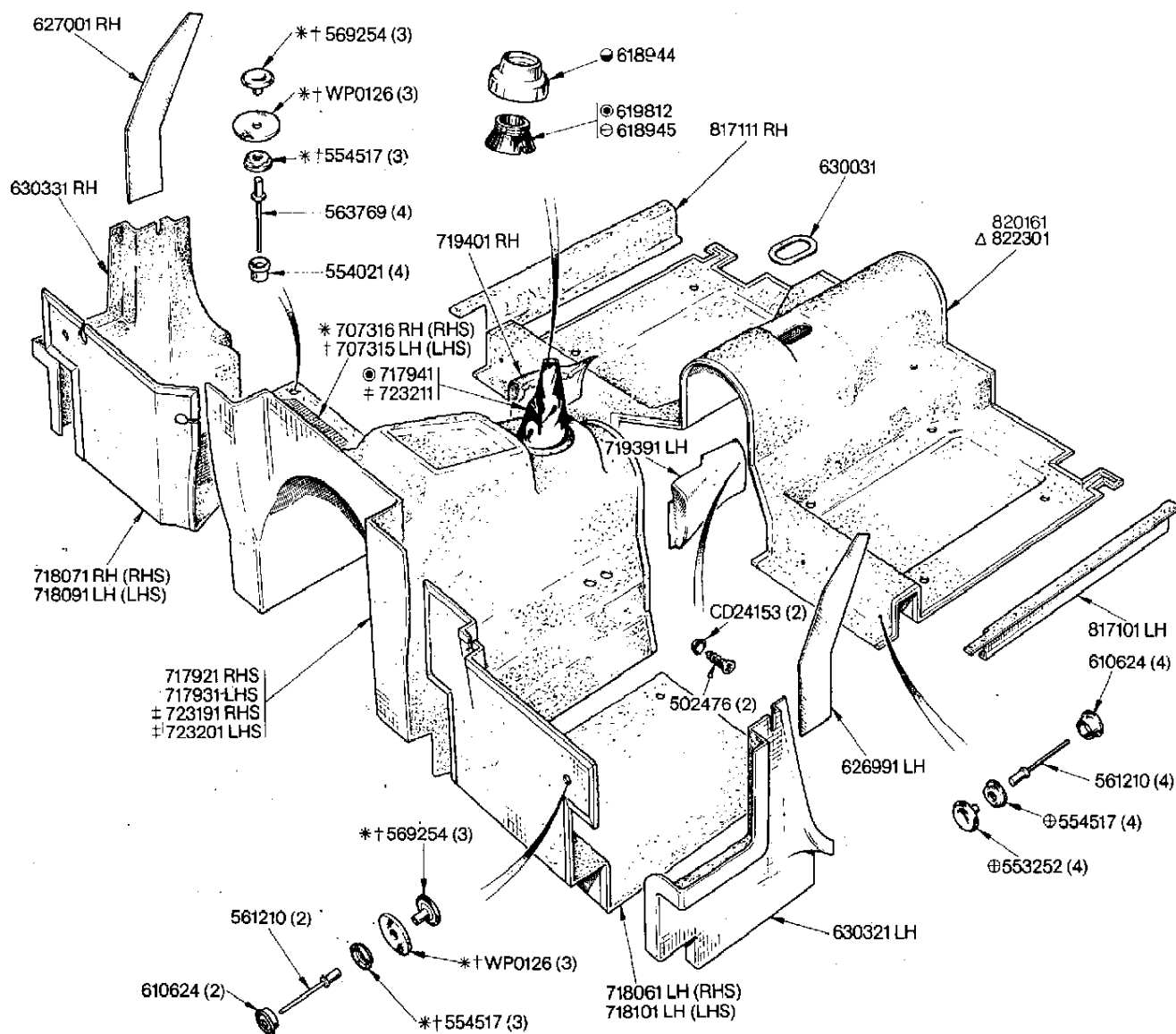
## BODY AND FITTINGS—Hardtop Attachment Details



### NOTE

- † Required when soft top is also fitted
- \* Required when soft top hood is not fitted

## BODY AND FITTINGS-Front Carpets and Dash Side Trim



### NOTE

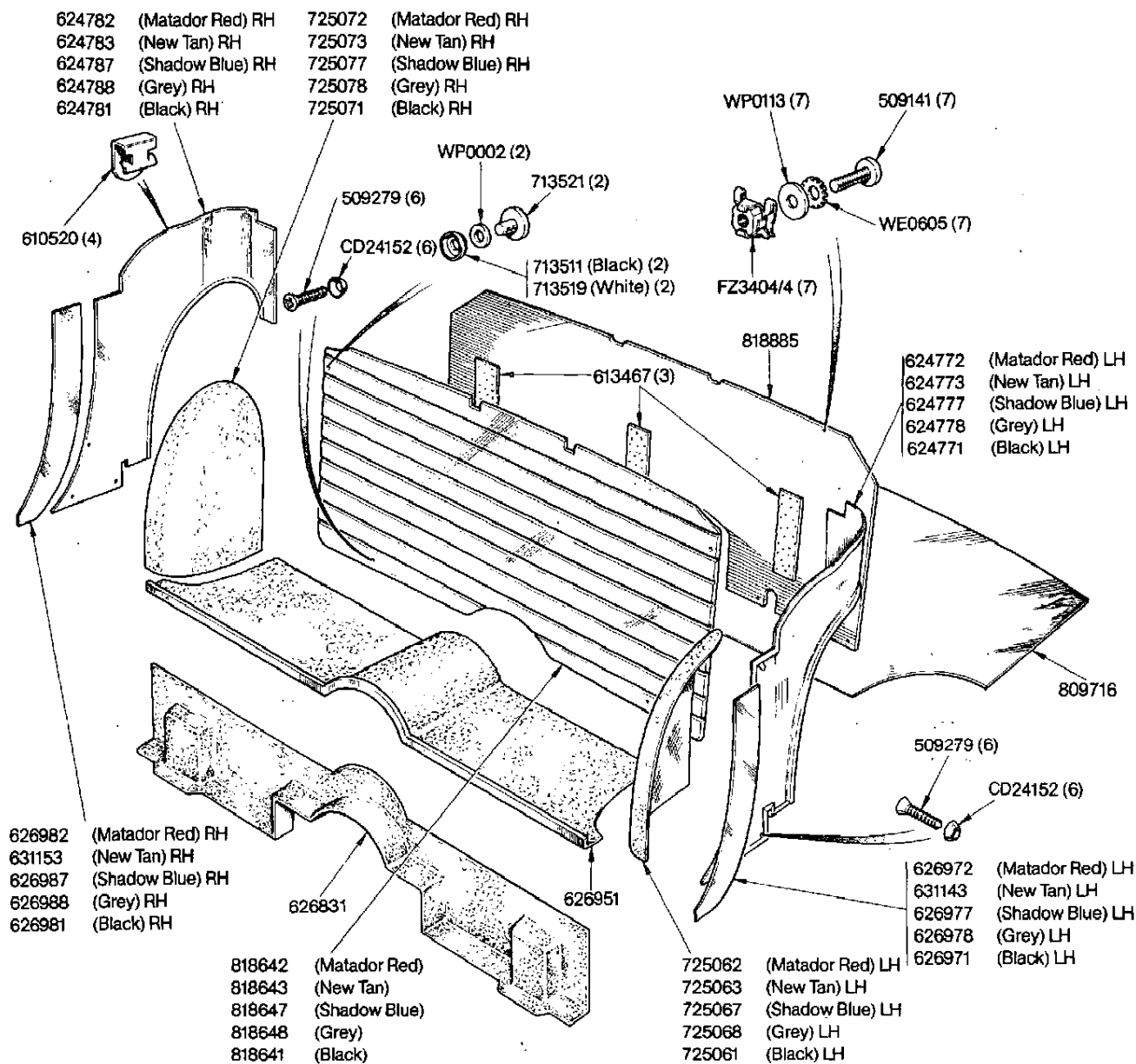
- \*Part of Carpet Assembly 718071
- †Part of Carpet Assembly 718101
- \*†Common to Assemblies 718071, 718061, 718091 and 718101
- ⊙Part of Assembly 717921 and 717931
- ±Overdrive only
- ⊖Part of Assemblies 723191 and 723201
- Common to Assemblies 717941 and 723211
- ⊕Part of Assemblies 820161 and 822301
- Δ U.S.A. only. Fitted from Commission No. FK30442 U

SPITFIRE MK IV

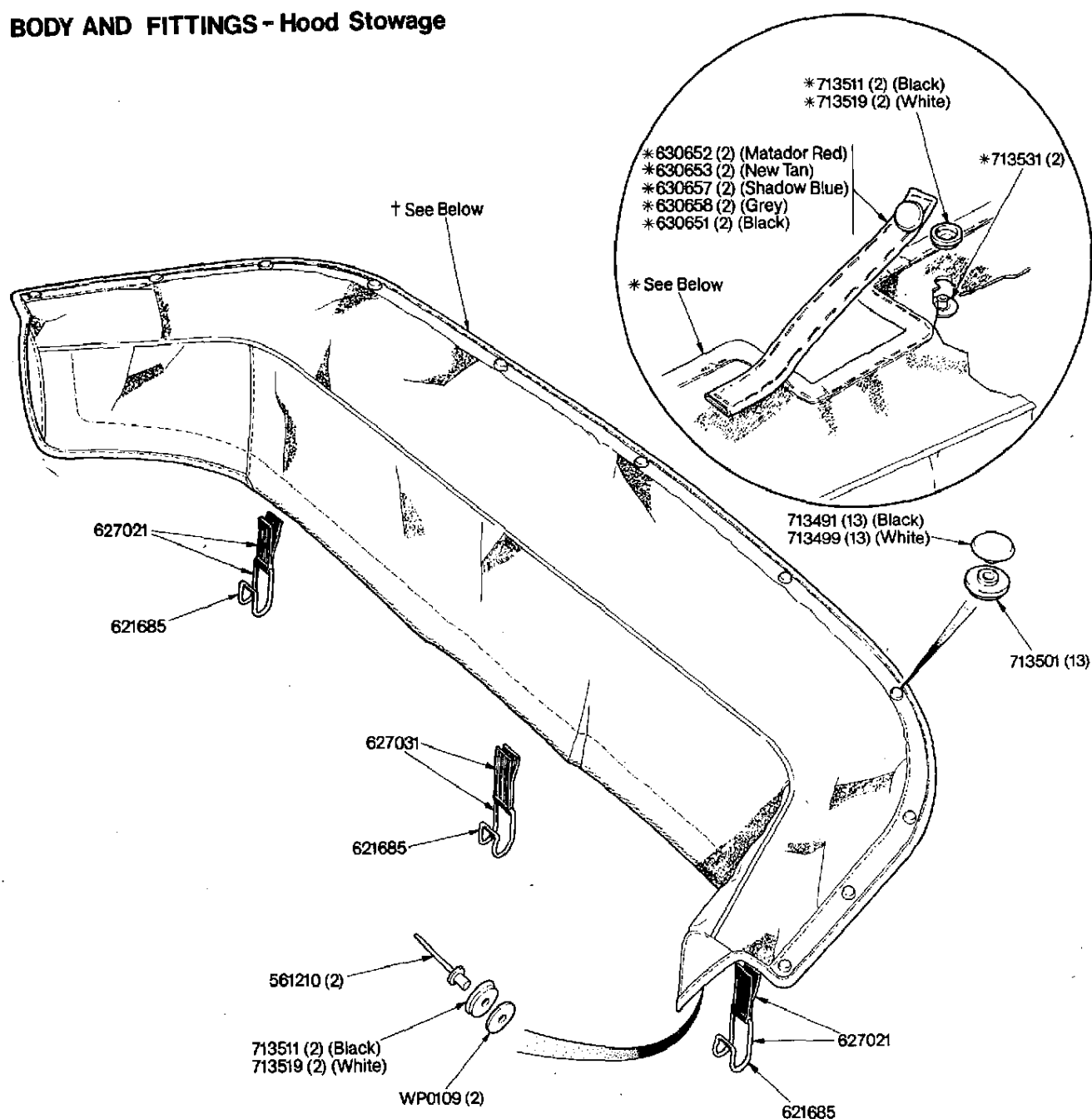
PLATE T32 (02-35)

B2352/2

## BODY AND FITTINGS -Rear Quarter and Seat Pan Trim



## BODY AND FITTINGS - Hood Stowage



### NOTE

|          |             |                                                     |       |
|----------|-------------|-----------------------------------------------------|-------|
| † 818522 | Matador Red | Hood Stowage Cover Assembly (for use with soft top) | 1 off |
| † 818523 | New Tan     |                                                     |       |
| † 818527 | Shadow Blue |                                                     |       |
| † 818528 | Grey        |                                                     |       |
| † 818521 | Black       |                                                     |       |
| * 820652 | Matador Red | Hood Stowage Cover Assembly (for use with hard top) | 1 off |
| * 820653 | New Tan     |                                                     |       |
| * 820657 | Shadow Blue |                                                     |       |
| * 820658 | Grey        |                                                     |       |
| * 820651 | Black       |                                                     |       |

SPITFIRE MK IV

PLATE T34 (02-37)

B2354



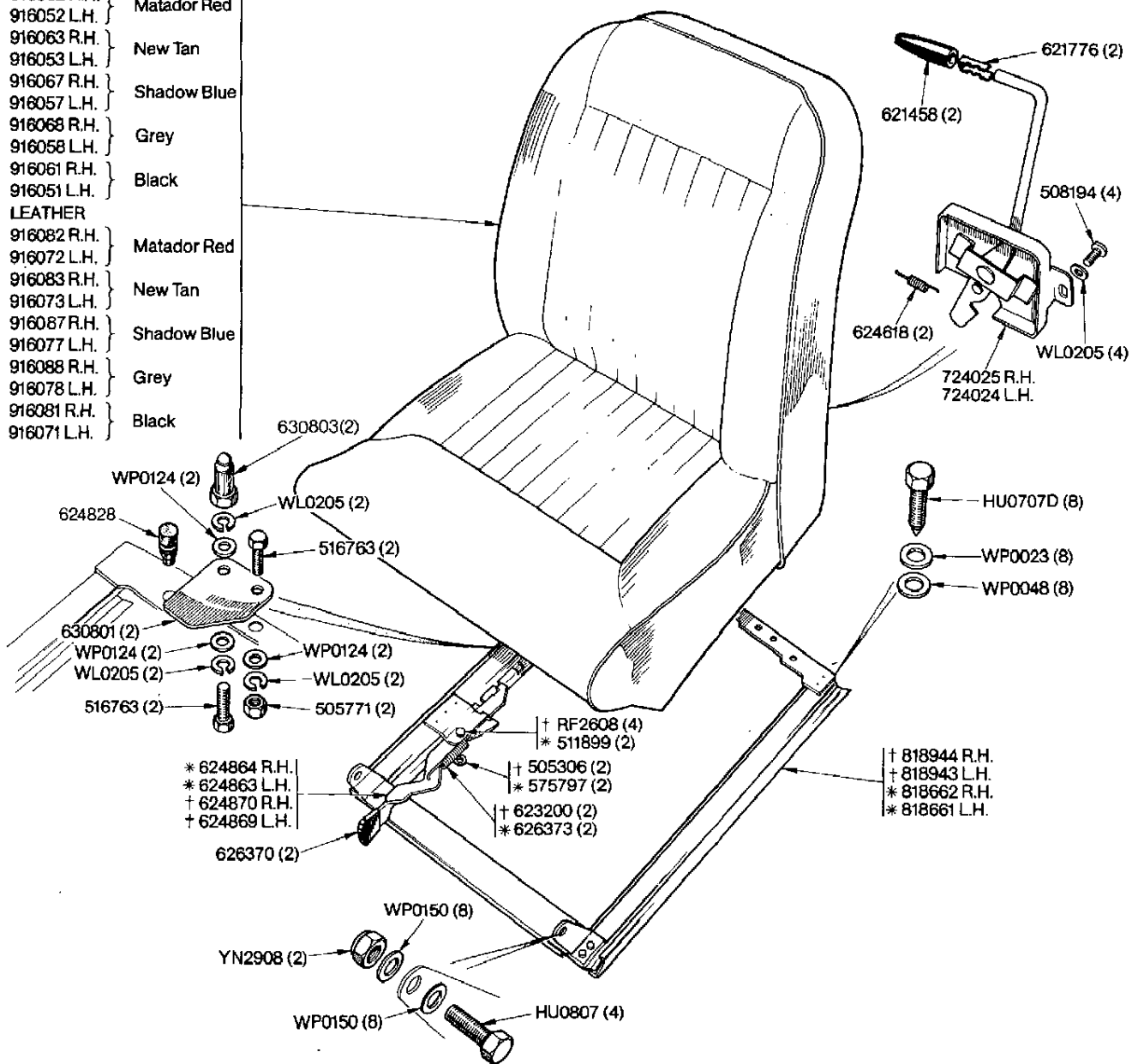
**BODY AND FITTINGS - Front Seat Assembly and Seat Slides**  
 (Australia up to Commission No. FH 25000 only)  
 (All markets except USA, Germany and Japan)

**LEATHERCLOTH**

- 916062 R.H. } Matador Red
- 916052 L.H. }
- 916063 R.H. } New Tan
- 916053 L.H. }
- 916067 R.H. } Shadow Blue
- 916057 L.H. }
- 916068 R.H. } Grey
- 916058 L.H. }
- 916061 R.H. } Black
- 916051 L.H. }

**LEATHER**

- 916082 R.H. } Matador Red
- 916072 L.H. }
- 916083 R.H. } New Tan
- 916073 L.H. }
- 916087 R.H. } Shadow Blue
- 916077 L.H. }
- 916088 R.H. } Grey
- 916078 L.H. }
- 916081 R.H. } Black
- 916071 L.H. }



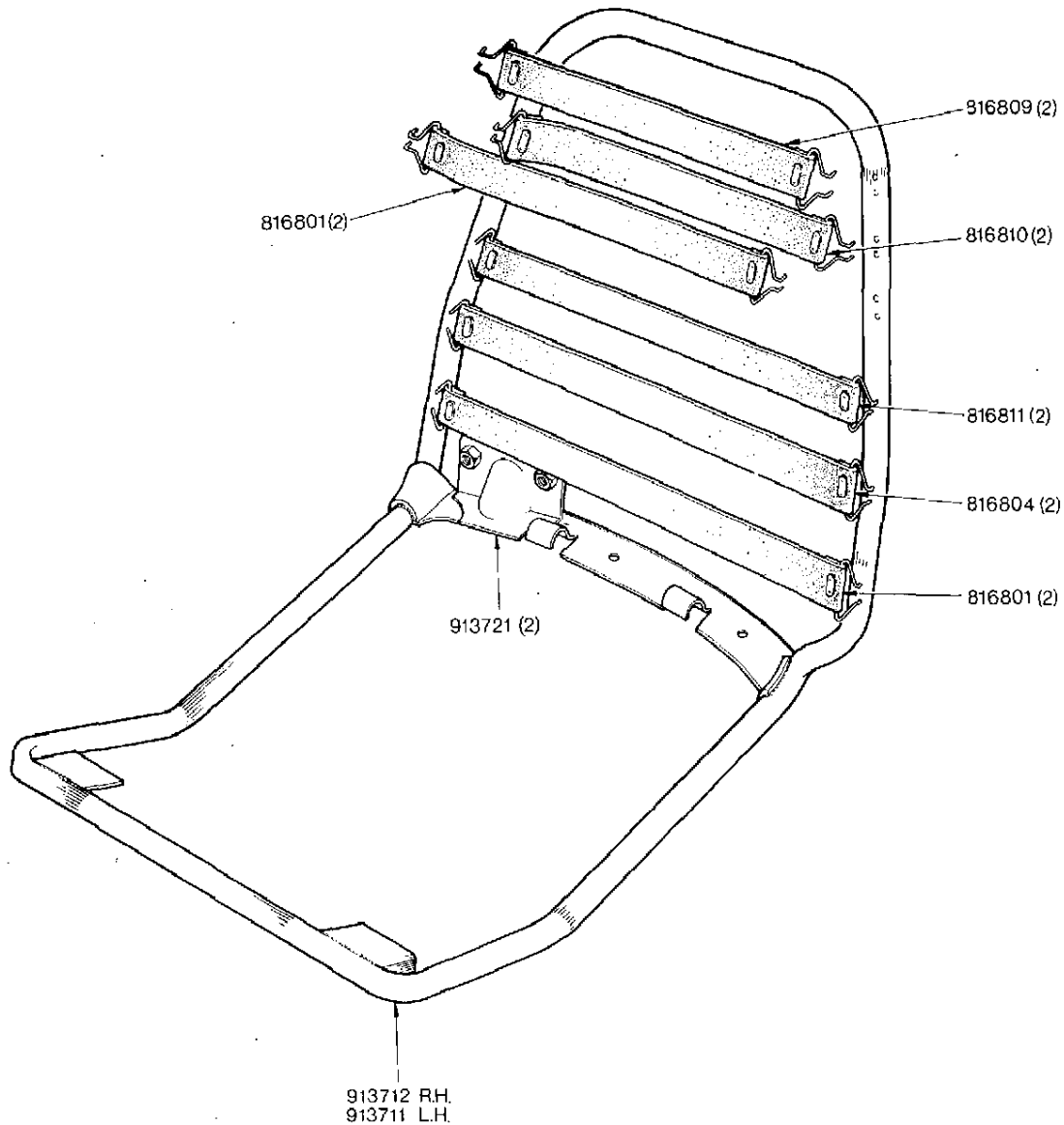
**NOTE**

Front Seat Assembly comprising details on Plates T36, T37 and T38

\* A. W. Chapman type

† Hallam, Sleigh and Cheston type

**BODY AND FITTINGS - Frame and Squab Assembly**  
**(All markets except U.S.A., Germany and Japan)**  
**(Australia up to Commission No. FH25000 only)**



**NOTE**

Frame and Squab Trimmed Assembly (comprising details above and on plate T37)

|             |              |             |             |
|-------------|--------------|-------------|-------------|
| 916102 R.H. | Matador Red  | 916122 R.H. | Matador Red |
| 916092 L.H. |              | 916112 L.H. |             |
| 916103 R.H. | New Tan      | 916123 R.H. | New Tan     |
| 916093 L.H. |              | 916113 L.H. |             |
| 916107 R.H. | Shadow Blue  | 916127 R.H. | Shadow Blue |
| 916097 L.H. | Leathercloth | 916117 L.H. | Leather     |
| 916108 R.H. |              | 916128 R.H. |             |
| 916098 L.H. | Grey         | 916118 L.H. | Grey        |
| 916101 R.H. |              | 916121 R.H. |             |
| 916091 L.H. | Black        | 916111 L.H. | Black       |

**SPITFIRE MK IV**

**PLATE T36 (02-39)**

**B2356**

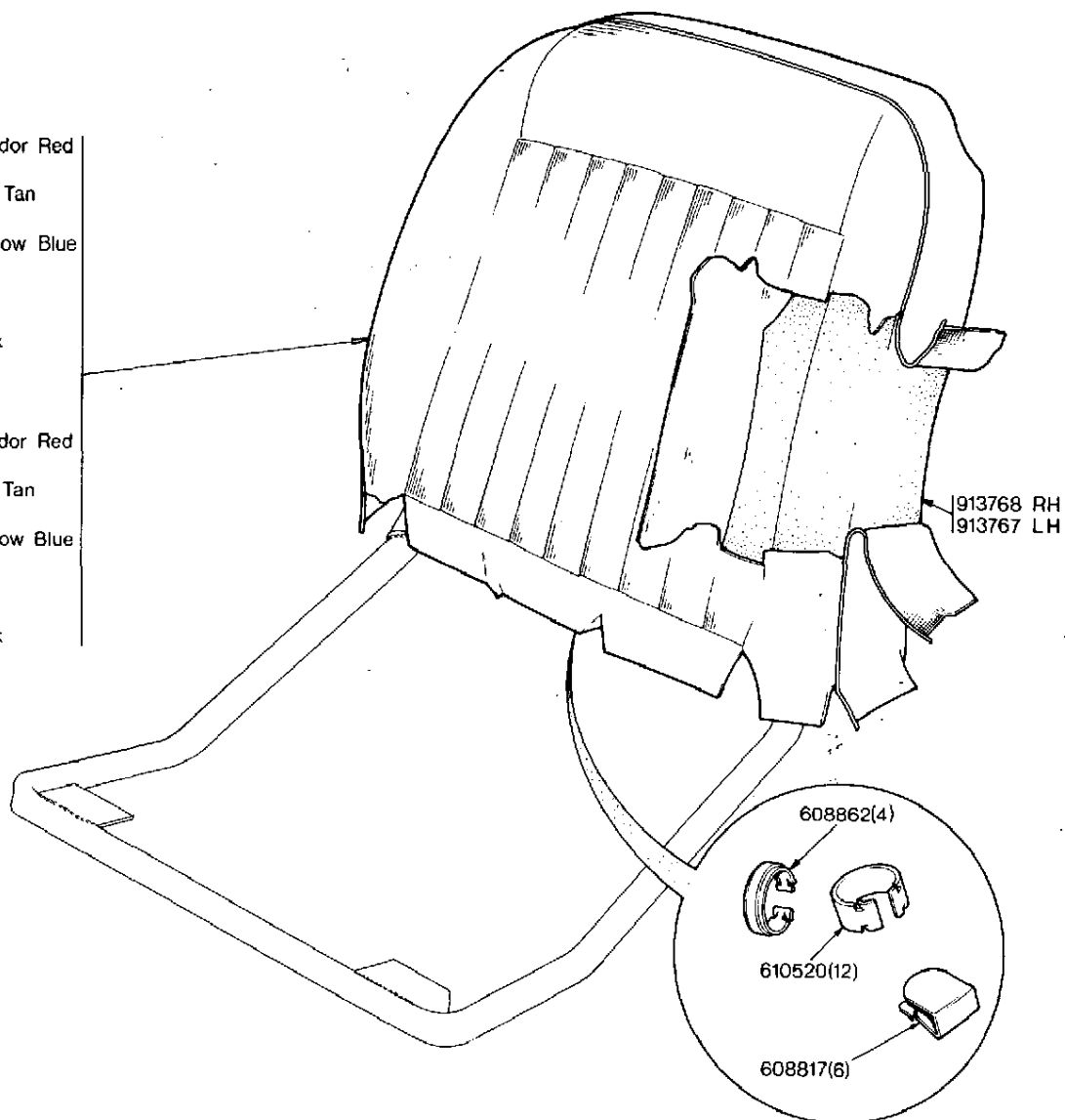
**BODY AND FITTINGS - Seat Squab Details (All markets except USA, Germany and Japan)**  
**(Australia up to Commission No FH25000 only)**

**LEATHERCLOTH**

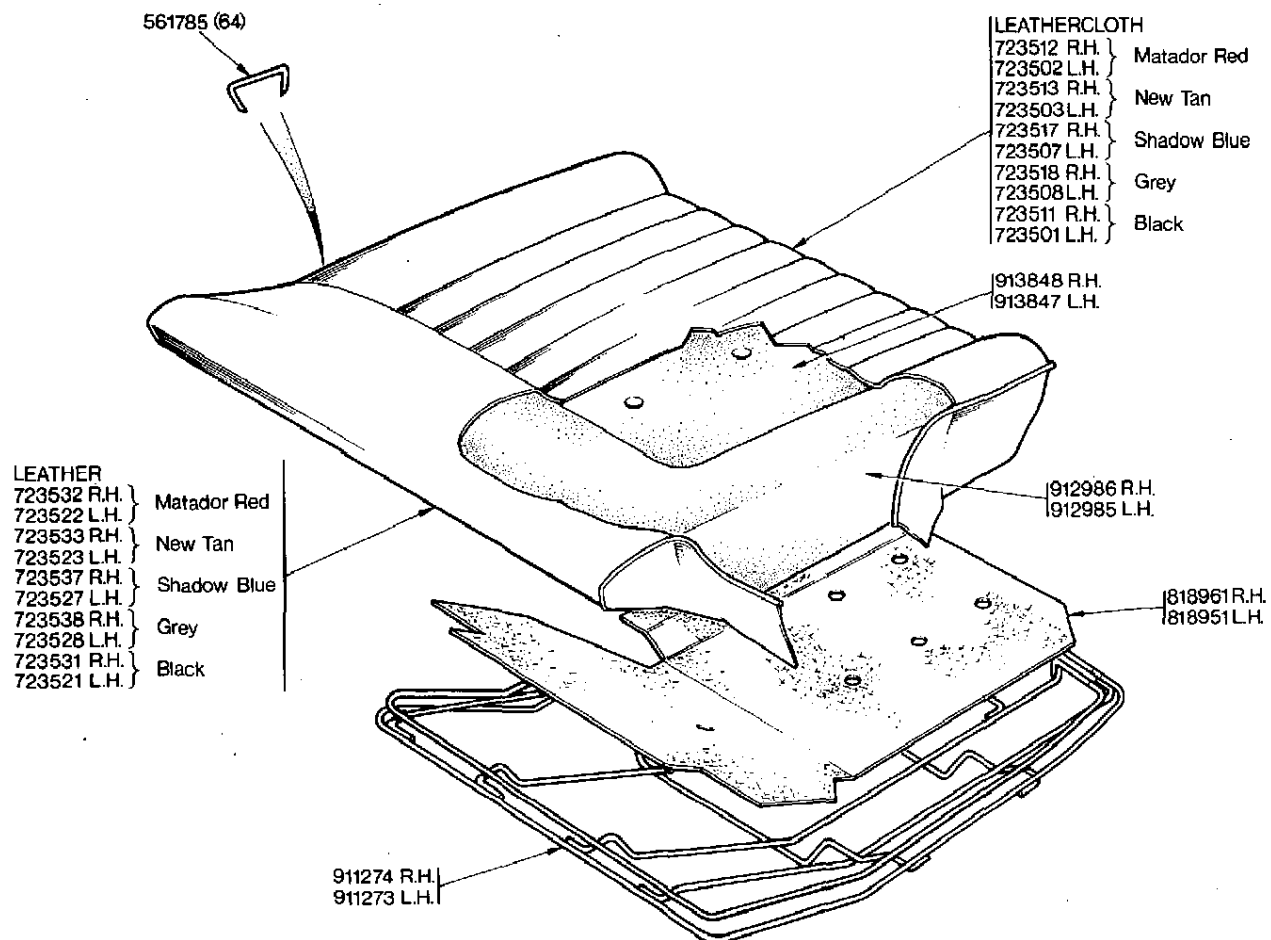
|           |             |
|-----------|-------------|
| 723792 RH | Matador Red |
| 723782 LH |             |
| 723793 RH | New Tan     |
| 723783 LH |             |
| 723797 RH | Shadow Blue |
| 723787 LH |             |
| 723798 RH | Grey        |
| 723788 LH |             |
| 723791 RH | Black       |
| 723781 LH |             |

**LEATHER**

|           |             |
|-----------|-------------|
| 723812 RH | Matador Red |
| 723802 LH |             |
| 723813 RH | New Tan     |
| 723803 LH |             |
| 723817 RH | Shadow Blue |
| 723807 LH |             |
| 723818 RH | Grey        |
| 723808 LH |             |
| 723811 RH | Black       |
| 723801 LH |             |



**BODY AND FITTINGS - Front Seat Cushion Assembly (All markets except U.S.A., Germany & Japan)**  
**(Australia up to Commission No.FH 25000 only)**

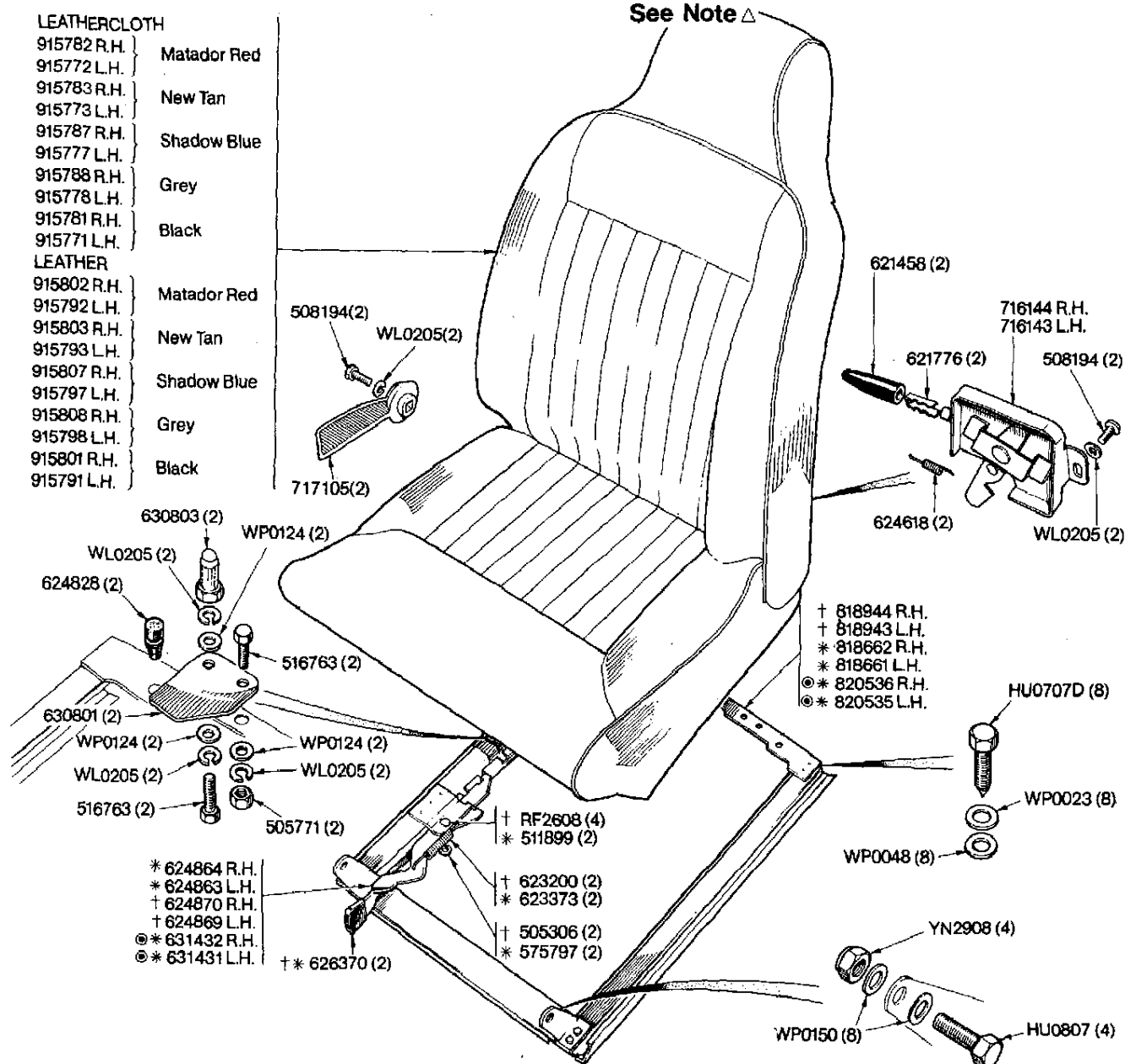


**NOTE**

Cushion Assembly trimmed complete (comprising all the above details)

|               |             |              |               |             |         |
|---------------|-------------|--------------|---------------|-------------|---------|
| 913902 R.H. } | Matador Red | Leathercloth | 913922 R.H. } | Matador Red | Leather |
| 913892 L.H. } |             |              | 913912 L.H. } |             |         |
| 913903 R.H. } | New Tan     | Leathercloth | 913923 R.H. } | New Tan     | Leather |
| 913893 L.H. } |             |              | 913913 L.H. } |             |         |
| 913907 R.H. } | Shadow Blue | Leathercloth | 913927 R.H. } | Shadow Blue | Leather |
| 913897 L.H. } |             |              | 913917 L.H. } |             |         |
| 913908 R.H. } | Grey        | Leathercloth | 913928 R.H. } | Grey        | Leather |
| 913898 L.H. } |             |              | 913918 L.H. } |             |         |
| 913901 R.H. } | Black       | Leathercloth | 913921 R.H. } | Black       | Leather |
| 913891 L.H. } |             |              | 913911 L.H. } |             |         |

**BODY AND FITTINGS - Front Seat Assembly and Seat Slides (USA and Japan)**  
**(Australia from Commission No FH 25001)**



**NOTE**

Front Seat Assembly comprising details on Plates T40, T41 and T42

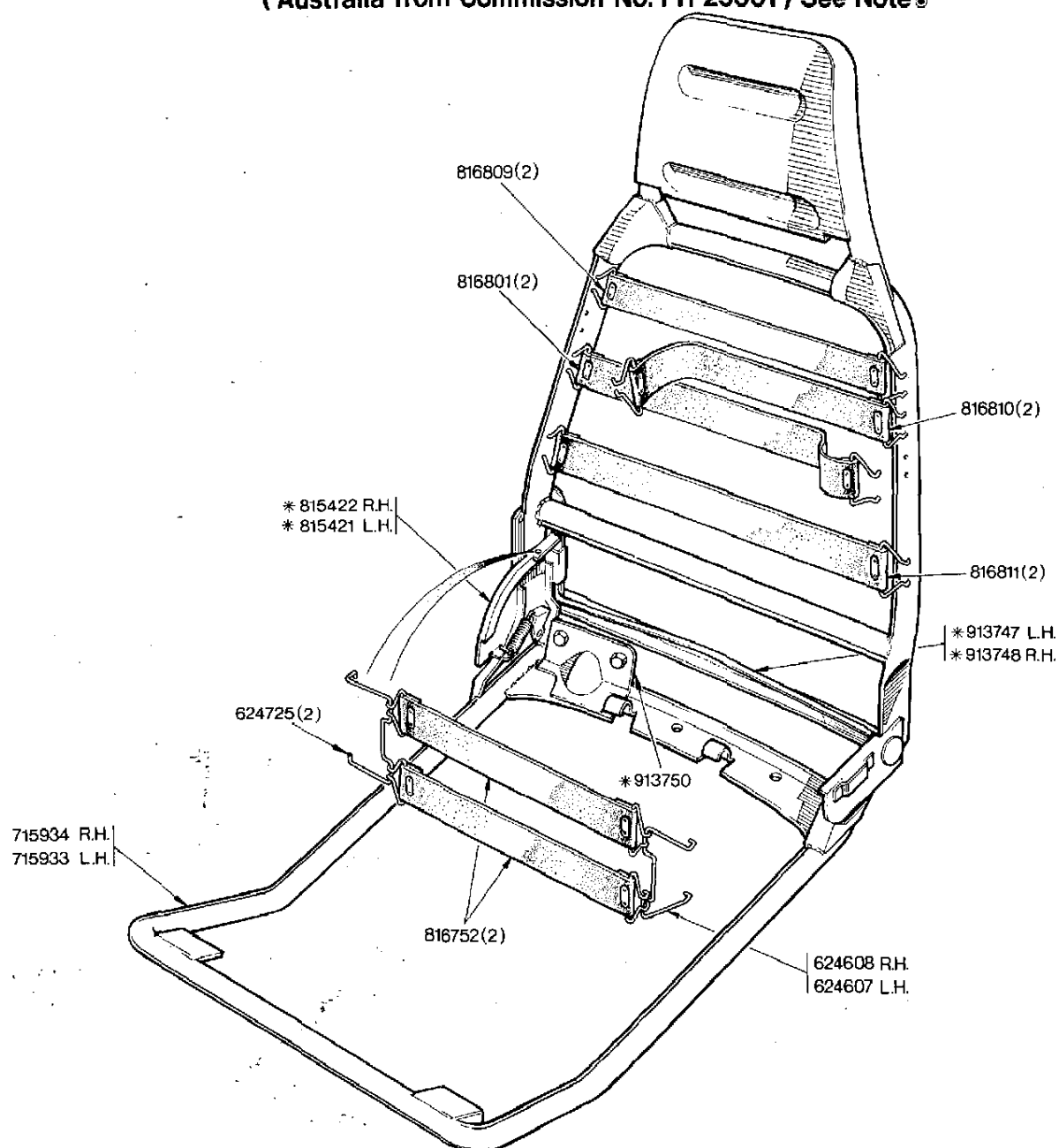
\* A. W. Chapman type

† Hallam, Sleigh and Cheston type

$\Delta$  For R.H. Seat details fitted to U.S.A. vehicles from Commission No. FK30442 U see Plates T42A, T42B, T42C, T42D

⊙ Seat Slide Assemblies and details fitted to U.S.A. vehicles from Commission No. FK30442 U

**BODY AND FITTINGS – Frame and Squab Assembly (U.S.A. and Japan )  
( Australia from Commission No. FH 25001 ) See Note ©**



**NOTE**

Frame and Squab (with Headrest) Trimmed  
(Comprising details above and on Plate T41)  
\*Part of Frame Assemblies 715933 and 715934  
©For R.H. Seat details fitted to U.S.A. vehicles  
from Commission No. FK30442 U see Plates  
T42A, T42B, T42C, T42D

**LEATHERCLOTH**

|             |             |
|-------------|-------------|
| 915942 R.H. | Matador Red |
| 915932 L.H. |             |
| 915943 R.H. | New Tan     |
| 915933 L.H. |             |
| 915947 R.H. | Shadow Blue |
| 915937 L.H. |             |
| 915948 R.H. | Grey        |
| 915938 L.H. |             |
| 915941 R.H. | Black       |
| 915931 L.H. |             |

**LEATHER**

|             |             |
|-------------|-------------|
| 915962 R.H. | Matador Red |
| 915952 L.H. |             |
| 915963 R.H. | New Tan     |
| 915953 L.H. |             |
| 915967 R.H. | Shadow Blue |
| 915957 L.H. |             |
| 915968 R.H. | Grey        |
| 915958 L.H. |             |
| 915961 R.H. | Black       |
| 915951 L.H. |             |

**SPITFIRE MK IV**

**PLATE T40(02-43)**

B2360/2

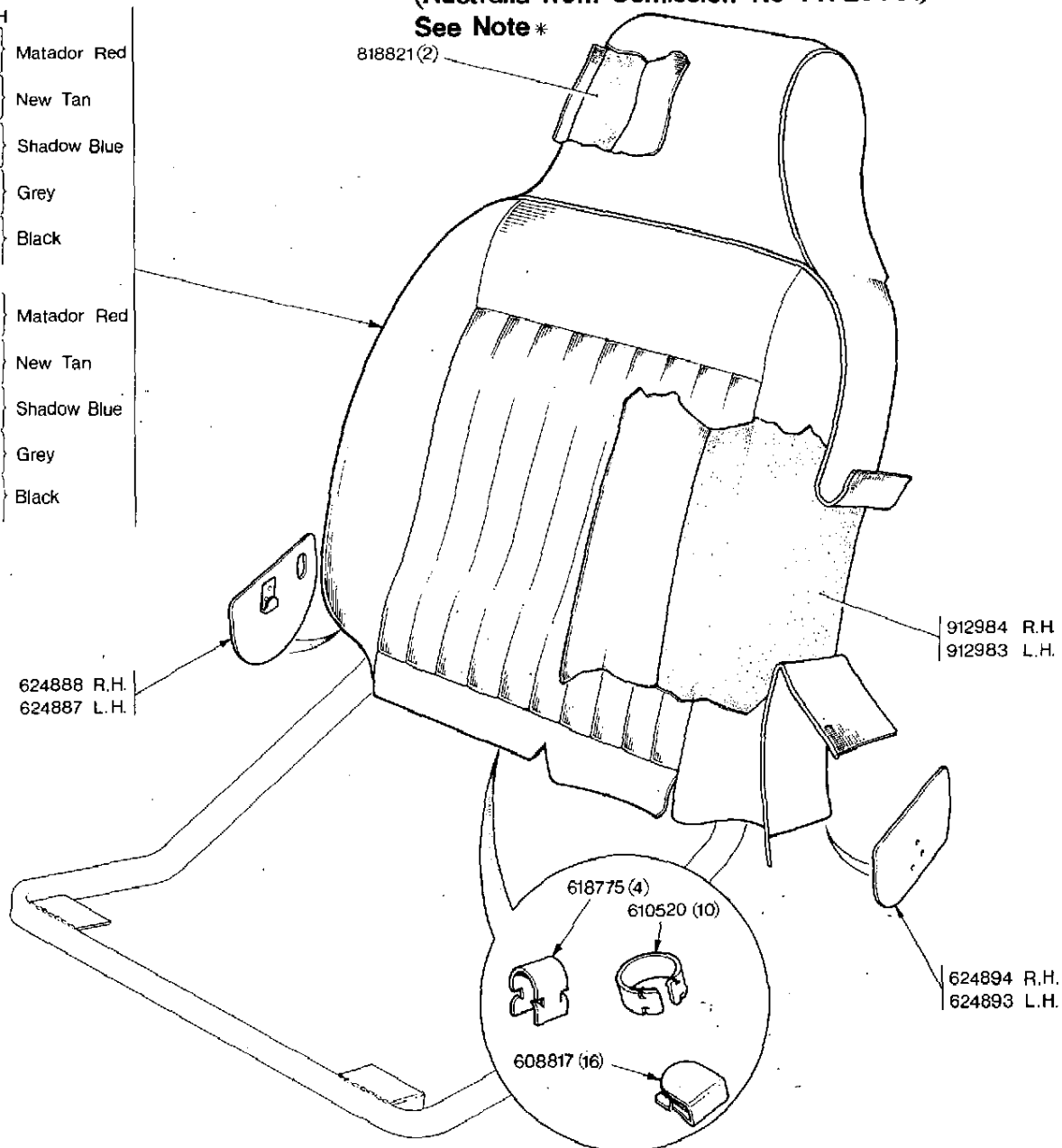
**BODY AND FITTINGS - Seat Squab Details (USA and Japan)**  
**(Australia from Commission No FH 25001)**  
**See Note \***

**LEATHERCLOTH**

|        |      |             |
|--------|------|-------------|
| 723632 | R.H. | Matador Red |
| 723622 | L.H. |             |
| 723633 | R.H. | New Tan     |
| 723623 | L.H. |             |
| 723637 | R.H. | Shadow Blue |
| 723627 | L.H. |             |
| 723638 | R.H. | Grey        |
| 723628 | L.H. |             |
| 723631 | R.H. | Black       |
| 723621 | L.H. |             |

**LEATHER**

|        |      |             |
|--------|------|-------------|
| 723652 | R.H. | Matador Red |
| 723642 | L.H. |             |
| 723653 | R.H. | New Tan     |
| 723643 | L.H. |             |
| 723657 | R.H. | Shadow Blue |
| 723647 | L.H. |             |
| 723658 | R.H. | Grey        |
| 723648 | L.H. |             |
| 723651 | R.H. | Black       |
| 723641 | L.H. |             |



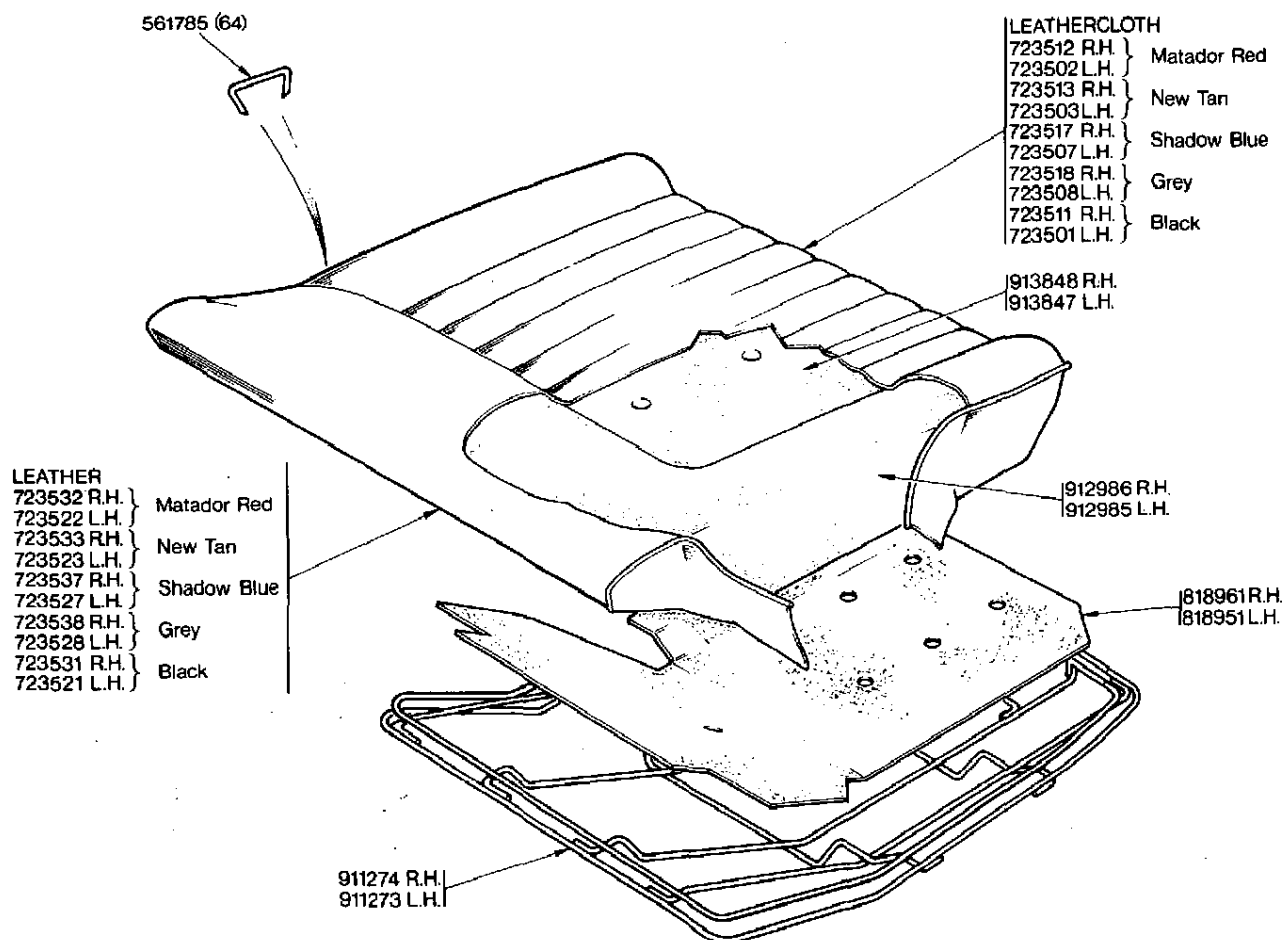
**NOTE**

\*For R.H. Seat details fitted to U.S.A. vehicles from Commission No. FK30442 U see Plates T42A, T42B, T42C, T42D

# **BODY AND FITTINGS - Front Seat Cushion Assembly (USA and Japan)**

(Australia from Commission No FH25001)

See Note \*



## **NOTE**

Cushion Assembly trimmed complete (comprising all the above details)

|                           |  |              |                           |  |         |
|---------------------------|--|--------------|---------------------------|--|---------|
| 913902 R.H. } Matador Red |  |              | 913922 R.H. } Matador Red |  |         |
| 913892 L.H. }             |  |              | 913912 L.H. }             |  |         |
| 913903 R.H. } New Tan     |  |              | 913923 R.H. } New Tan     |  |         |
| 913893 L.H. }             |  |              | 913913 L.H. }             |  |         |
| 913907 R.H. } Shadow Blue |  | Leathercloth | 913927 R.H. } Shadow Blue |  | Leather |
| 913897 L.H. }             |  |              | 913917 L.H. }             |  |         |
| 913908 R.H. } Grey        |  |              | 913928 R.H. } Grey        |  |         |
| 913898 L.H. }             |  |              | 913918 L.H. }             |  |         |
| 913901 R.H. } Black       |  |              | 913921 R.H. } Black       |  |         |
| 913891 L.H. }             |  |              | 913911 L.H. }             |  |         |

\* For RH Seat details fitted to U.S.A. vehicles from Commission No. FK30442 U see Plates T42A, T42B, T42C, T42D

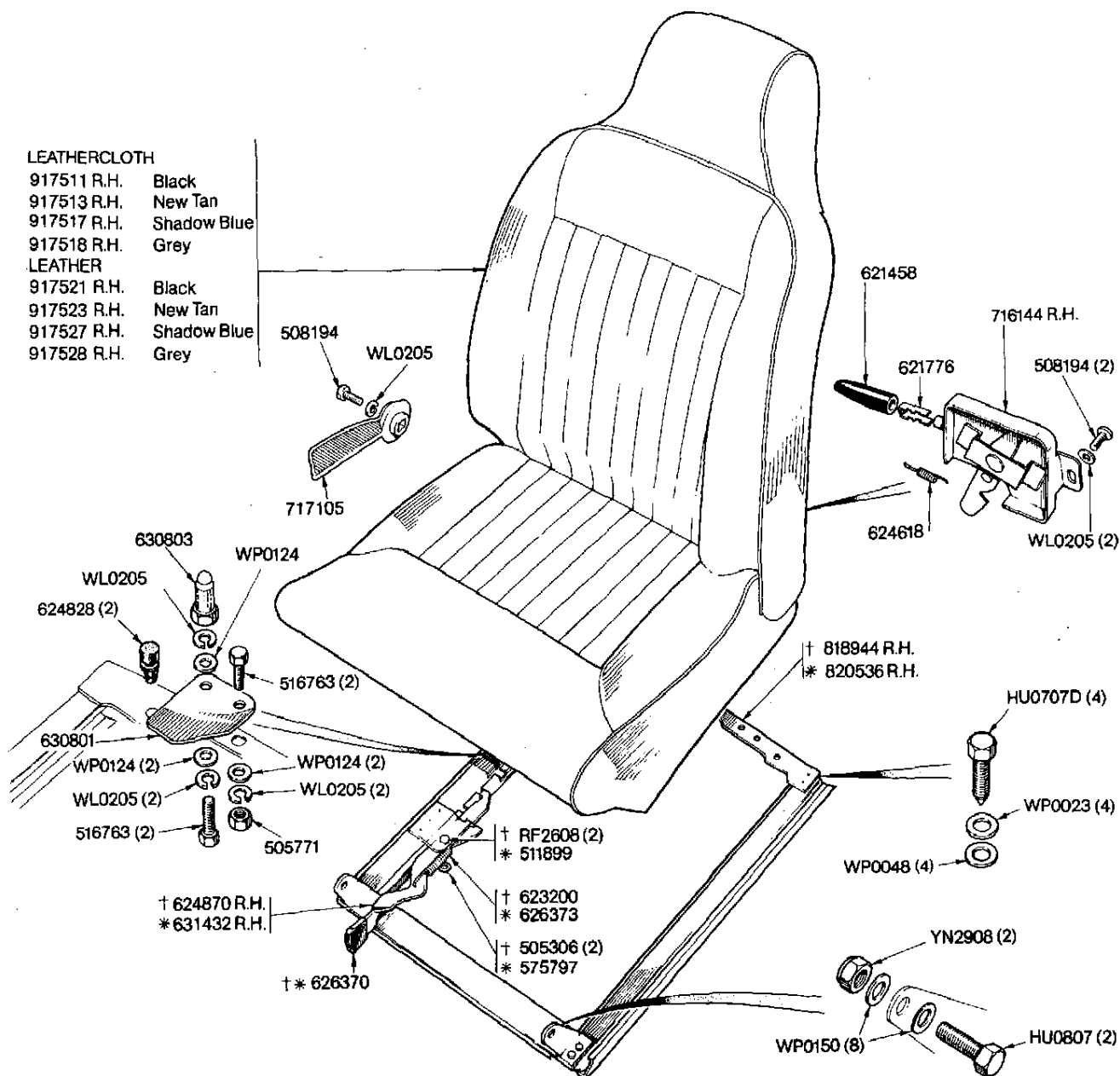
**SPITFIRE MK IV**

**PLATE T42(02-45)**

B2362



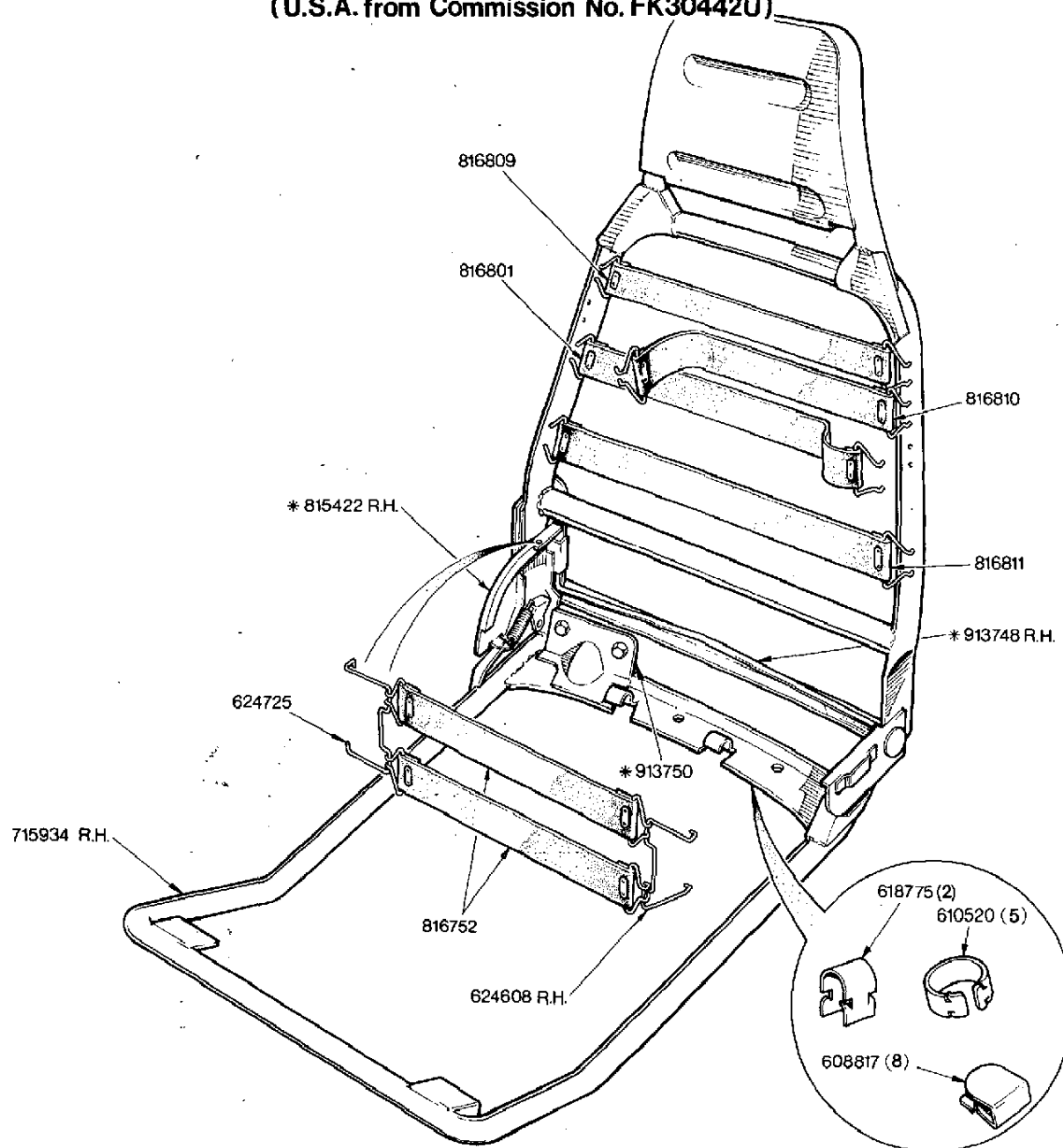
**BODY AND FITTINGS - Front Seat Assembly and Seat Slides R.H.  
(USA. from Commission No FK30442U)**



**NOTE**

- \* A. W. Chapman type
- † Hallam, Sleight and Cheston type

**BODY AND FITTINGS – Frame and Squab Assembly R.H.**  
**(U.S.A. from Commission No. FK30442U)**



**NOTE**

\*Part of Frame Assembly 715934

Frame and Squab Assembly ( with Headrest ) Trimmed

( Comprising details above and on Plate T42c )

**LEATHERCLOTH**

915943 R.H. New Tan  
 915947 R.H. Shadow Blue  
 915948 R.H. Grey  
 915941 R.H. Black

**LEATHER**

915963 R.H. New Tan  
 915967 R.H. Shadow Blue  
 915968 R.H. Grey  
 915961 R.H. Black

**SPITFIRE MK IV**

**PLATE T42b (02-47)**

B2660

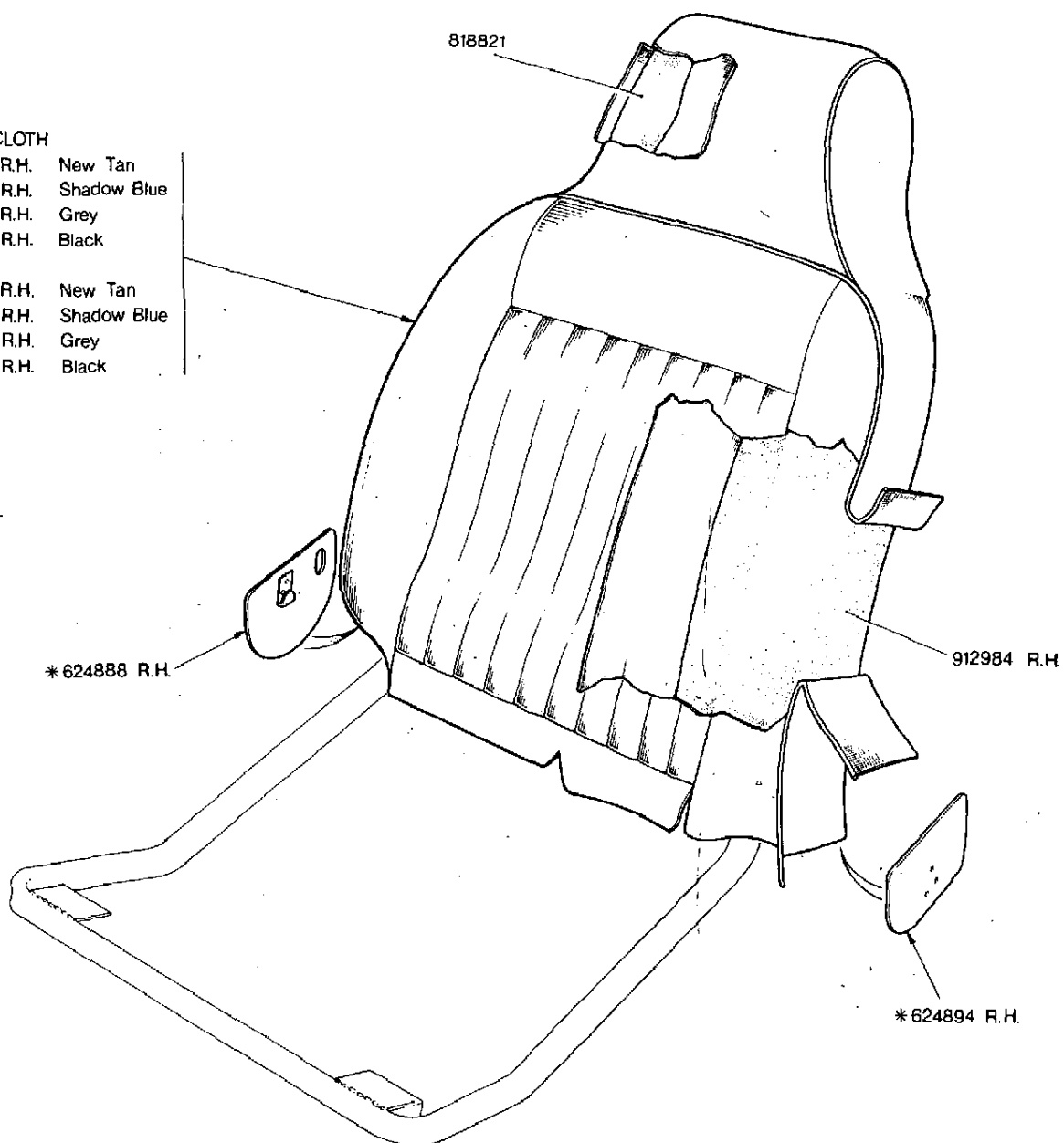
# **BODY AND FITTINGS -Seat Squab Details R.H.(U.S.A. from Commission No FK30442U)**

## **LEATHERCLOTH**

|        |      |             |
|--------|------|-------------|
| 723633 | R.H. | New Tan     |
| 723637 | R.H. | Shadow Blue |
| 723638 | R.H. | Grey        |
| 723631 | R.H. | Black       |

## **LEATHER**

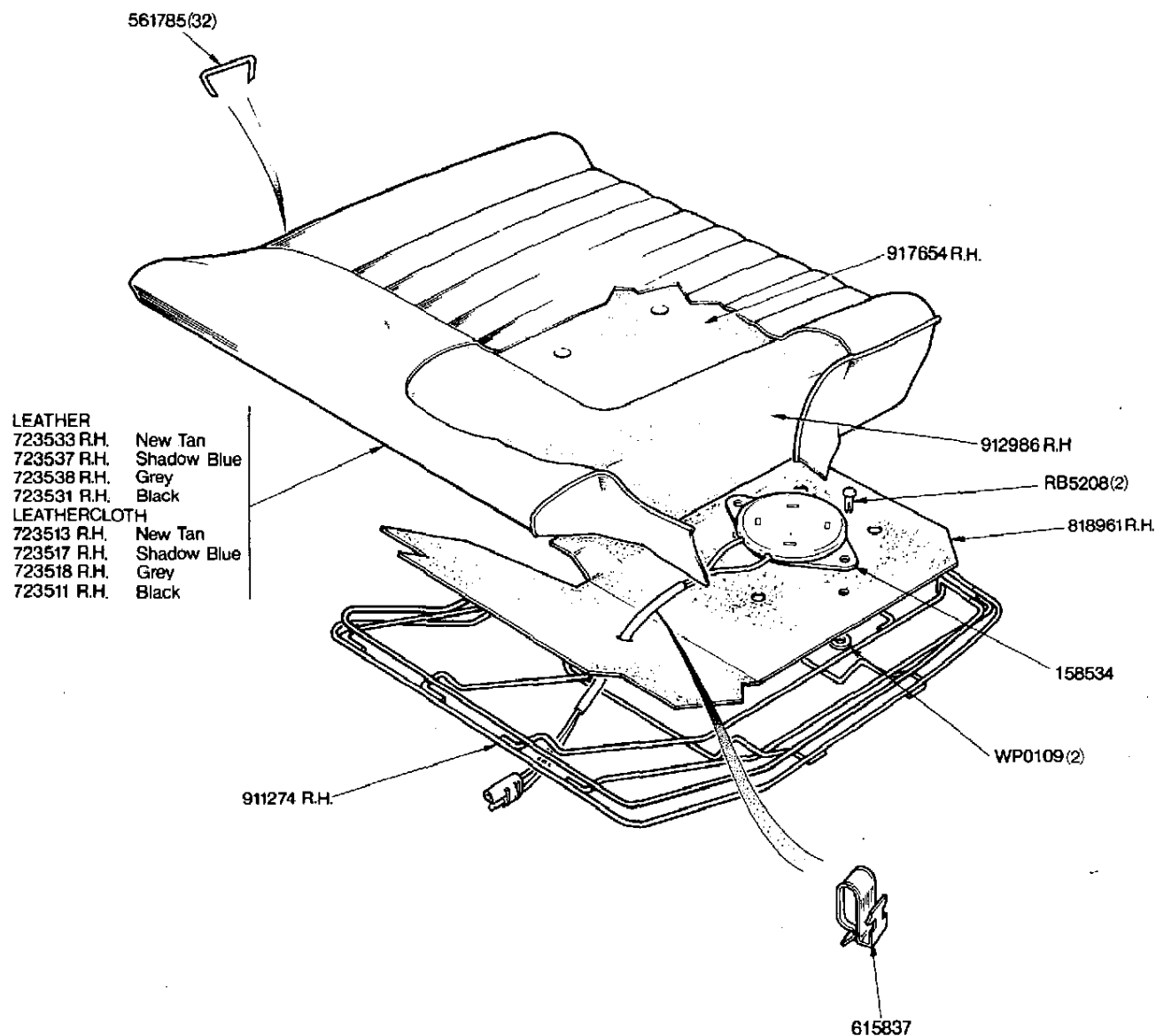
|        |      |             |
|--------|------|-------------|
| 723653 | R.H. | New Tan     |
| 723657 | R.H. | Shadow Blue |
| 723658 | R.H. | Grey        |
| 723651 | R.H. | Black       |



## **NOTE**

Items marked thus \* are part of Squab Cover Assemblies 723631-58.

# **BODY AND FITTINGS - Front Seat Cushion Assembly R.H.(USA from Commission NoFK30442U)**



**NOTE**  
 Cushion Assembly trimmed complete (comprising all the above details except Clip 615837)

|        |             |              |
|--------|-------------|--------------|
| 917391 | Black       | Leathercloth |
| 917393 | New Tan     |              |
| 917397 | Shadow Blue |              |
| 917398 | Grey        | Leather      |
| 917401 | Black       |              |
| 917403 | New Tan     |              |
| 917407 | Shadow Blue |              |
| 917408 | Grey        |              |

**SPITFIRE MK IV**

**PLATE T42d (02-49)**

**B2662**

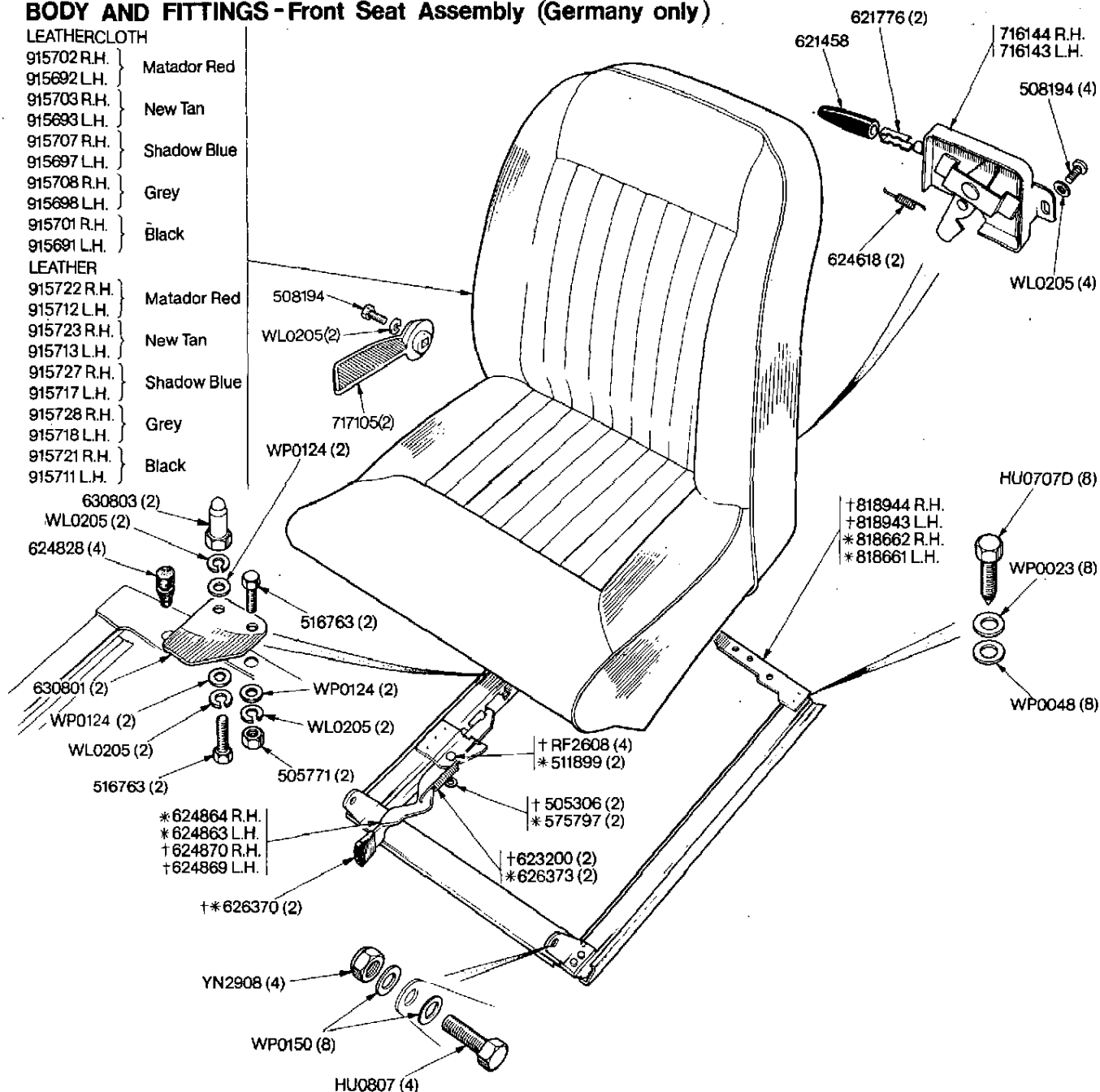
# **BODY AND FITTINGS - Front Seat Assembly (Germany only)**

## **LEATHERCLOTH**

|             |             |
|-------------|-------------|
| 915702 R.H. | Matador Red |
| 915692 L.H. |             |
| 915703 R.H. | New Tan     |
| 915693 L.H. |             |
| 915707 R.H. | Shadow Blue |
| 915697 L.H. |             |
| 915708 R.H. | Grey        |
| 915698 L.H. |             |
| 915701 R.H. | Black       |
| 915691 L.H. |             |

## **LEATHER**

|             |             |
|-------------|-------------|
| 915722 R.H. | Matador Red |
| 915712 L.H. |             |
| 915723 R.H. | New Tan     |
| 915713 L.H. |             |
| 915727 R.H. | Shadow Blue |
| 915717 L.H. |             |
| 915728 R.H. | Grey        |
| 915718 L.H. |             |
| 915721 R.H. | Black       |
| 915711 L.H. |             |



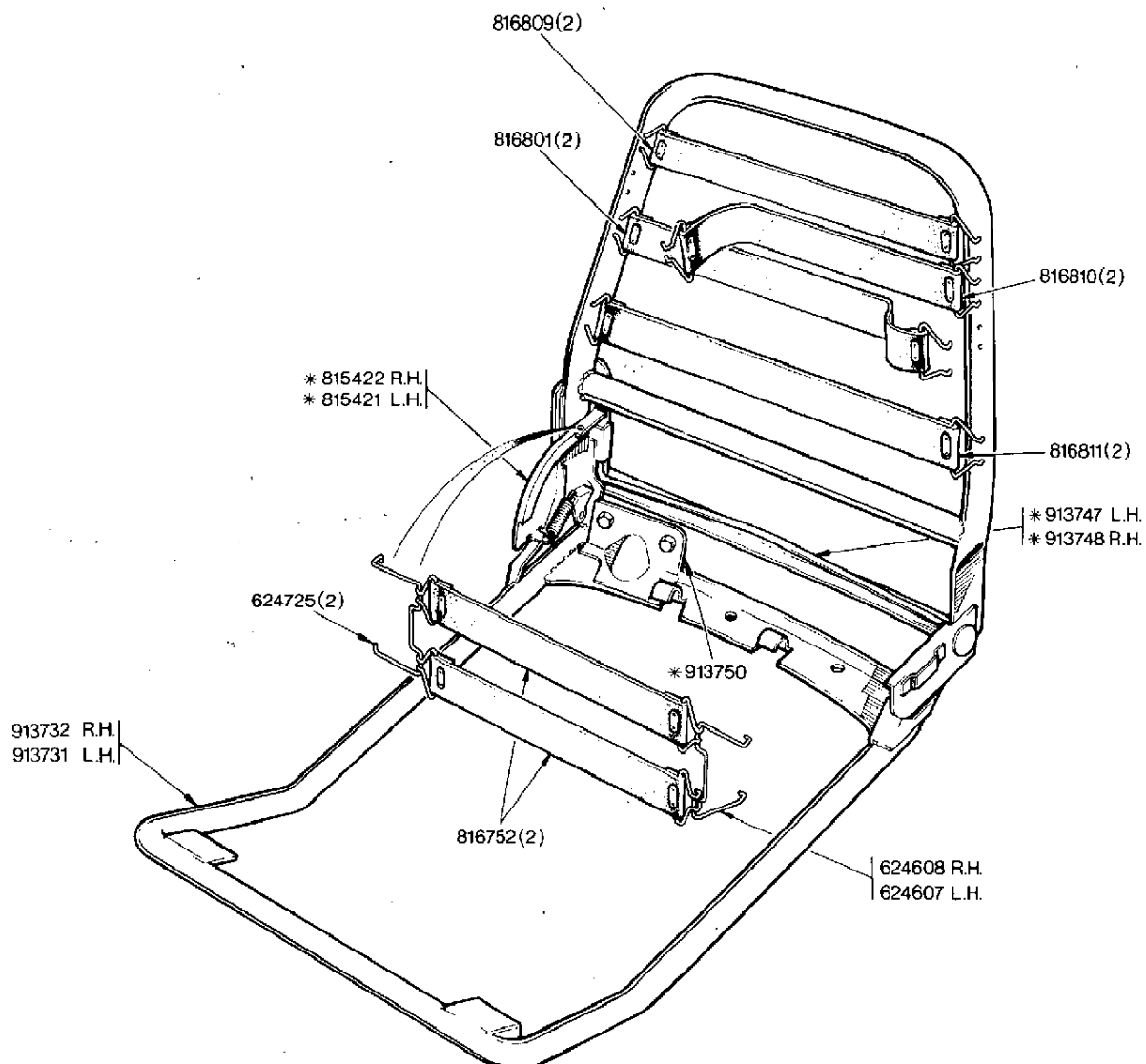
## **NOTE**

Front Seat Assembly comprising details on Plates T44, T45 and T46

\* A. W. Chapman type

† Hallam, Sleight and Cheston type

# BODY AND FITTINGS - Frame and Squab Assembly (Germany only)



## NOTE

Frame and Squab trimmed Assembly  
(Comprising details above and on Plate T45)  
\* Part of Seat Frame Assy 913731 and 2

## LEATHERCLOTH

|             |             |
|-------------|-------------|
| 915862 R.H. | Matador Red |
| 915852 L.H. |             |
| 915863 R.H. | New Tan     |
| 915853 L.H. |             |
| 915867 R.H. | Shadow Blue |
| 915857 L.H. |             |
| 915868 R.H. | Grey        |
| 915858 L.H. |             |
| 915861 R.H. | Black       |
| 915851 L.H. |             |

## LEATHER

|             |             |
|-------------|-------------|
| 915882 R.H. | Matador Red |
| 915872 L.H. |             |
| 915883 R.H. | New Tan     |
| 915873 L.H. |             |
| 915887 R.H. | Shadow Blue |
| 915877 L.H. |             |
| 915888 R.H. | Grey        |
| 915878 L.H. |             |
| 915881 R.H. | Black       |
| 915871 L.H. |             |

SPITFIRE MK IV

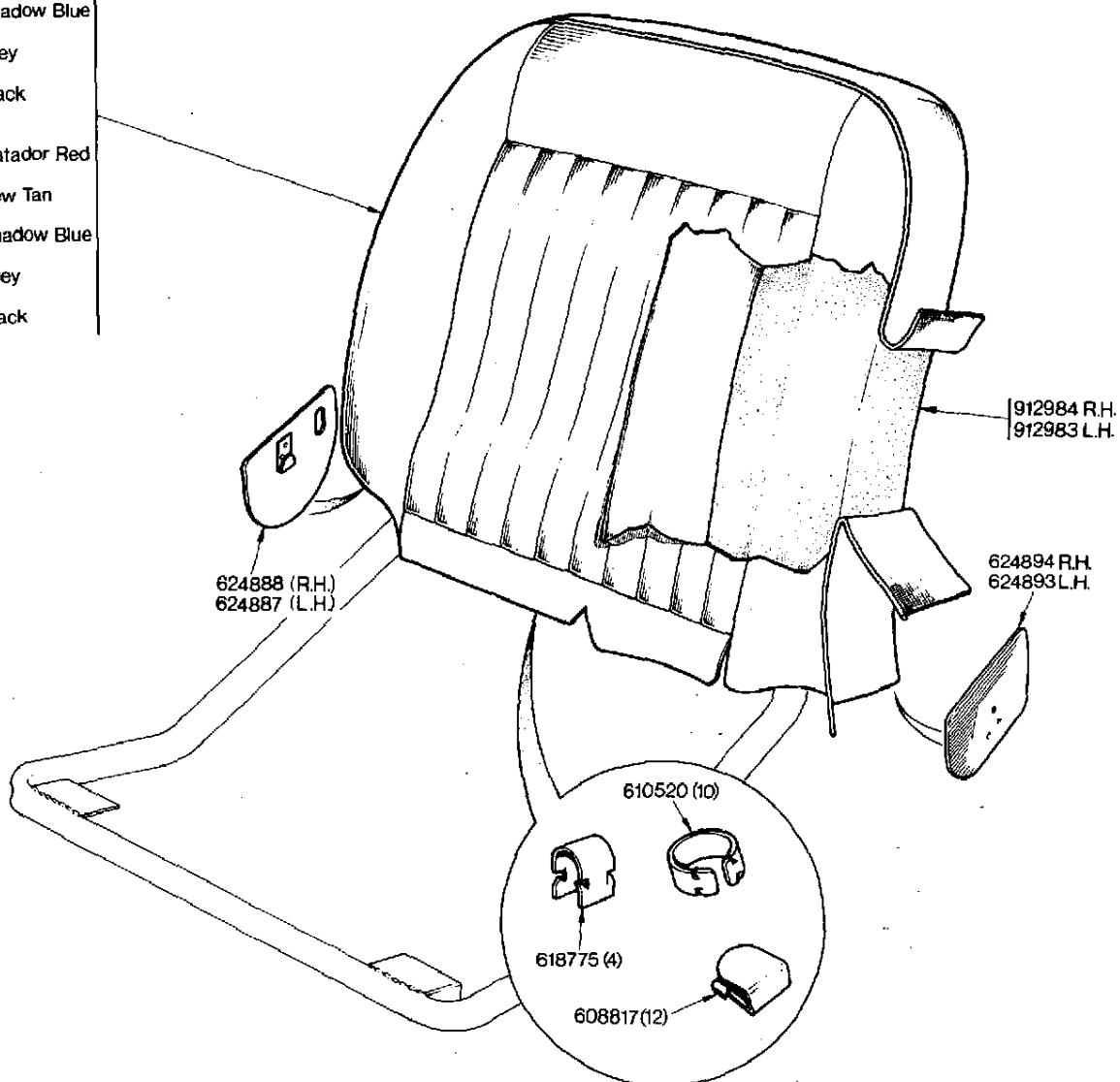
PLATE T44(02-51)

B2364/2

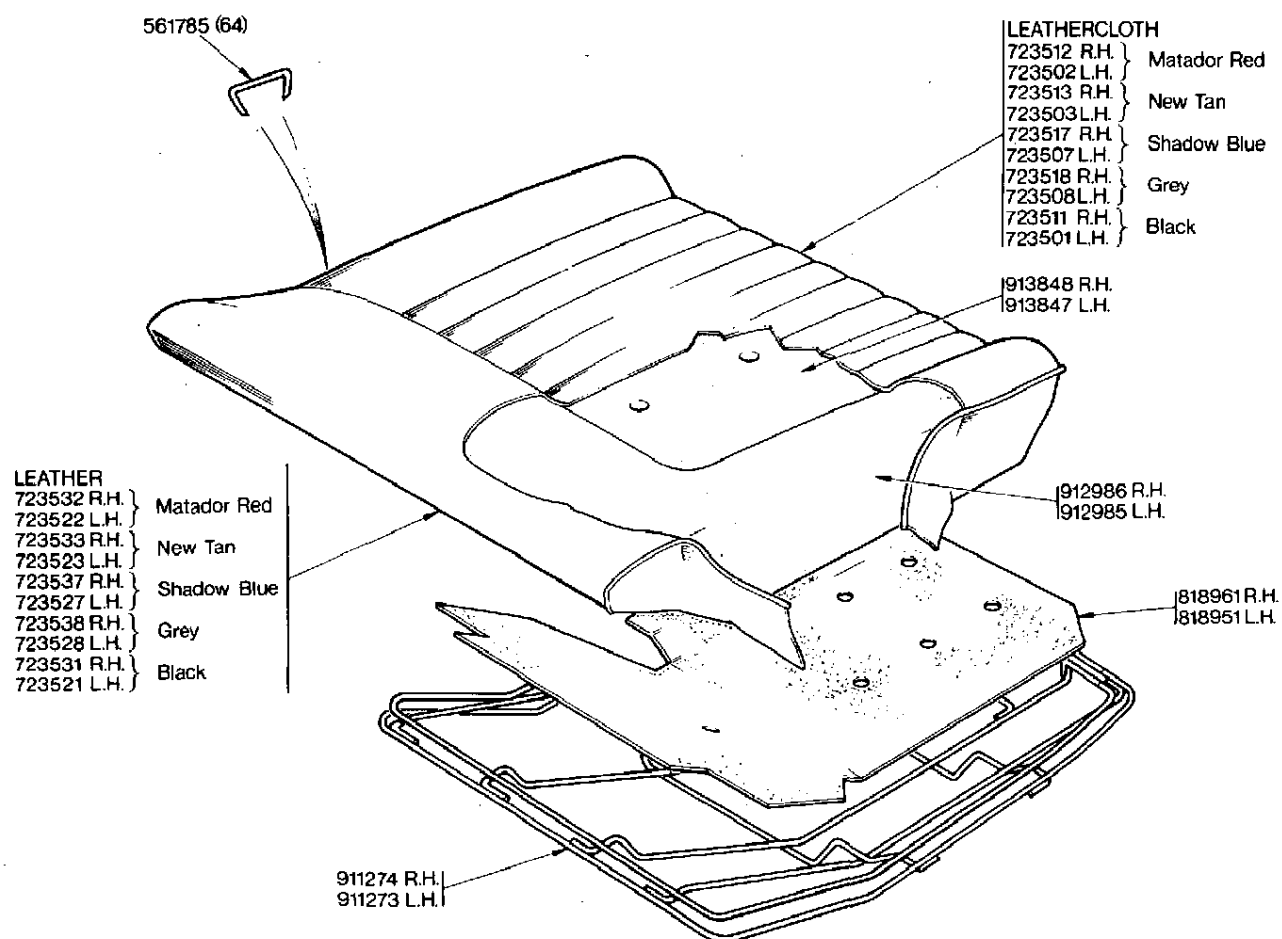
# **BODY AND FITTINGS - Seat Squab Details (Germany only)**

## **LEATHERCLOTH**

|                |             |
|----------------|-------------|
| 723832 R.H.    | Matador Red |
| 723822 L.H.    |             |
| 723833 R.H.    | New Tan     |
| 723823 L.H.    |             |
| 723837 R.H.    | Shadow Blue |
| 723827 L.H.    |             |
| 723838 R.H.    | Grey        |
| 723828 L.H.    |             |
| 723831 R.H.    | Black       |
| 723821 L.H.    |             |
| <b>LEATHER</b> |             |
| 723852 R.H.    | Matador Red |
| 723842 L.H.    |             |
| 723853 R.H.    | New Tan     |
| 723843 L.H.    |             |
| 723857 R.H.    | Shadow Blue |
| 723847 L.H.    |             |
| 723858 R.H.    | Grey        |
| 723848 L.H.    |             |
| 723851 R.H.    | Black       |
| 723841 L.H.    |             |



# **BODY AND FITTINGS - Front Seat Cushion Assembly (Germany only)**



## **NOTE**

Cushion Assembly trimmed complete (comprising all the above details)

|             |             |              |             |             |         |
|-------------|-------------|--------------|-------------|-------------|---------|
| 913902 R.H. | Matador Red | Leathercloth | 913922 R.H. | Matador Red | Leather |
| 913892 L.H. |             |              | 913912 L.H. |             |         |
| 913903 R.H. | New Tan     |              | 913923 R.H. | New Tan     |         |
| 913893 L.H. |             |              | 913913 L.H. |             |         |
| 913907 R.H. | Shadow Blue |              | 913927 R.H. | Shadow Blue |         |
| 913897 L.H. |             |              | 913917 L.H. |             |         |
| 913908 R.H. | Grey        |              | 913928 R.H. | Grey        |         |
| 913898 L.H. |             |              | 913918 L.H. |             |         |
| 913901 R.H. | Black       |              | 913921 R.H. | Black       |         |
| 913891 L.H. |             |              | 913911 L.H. |             |         |

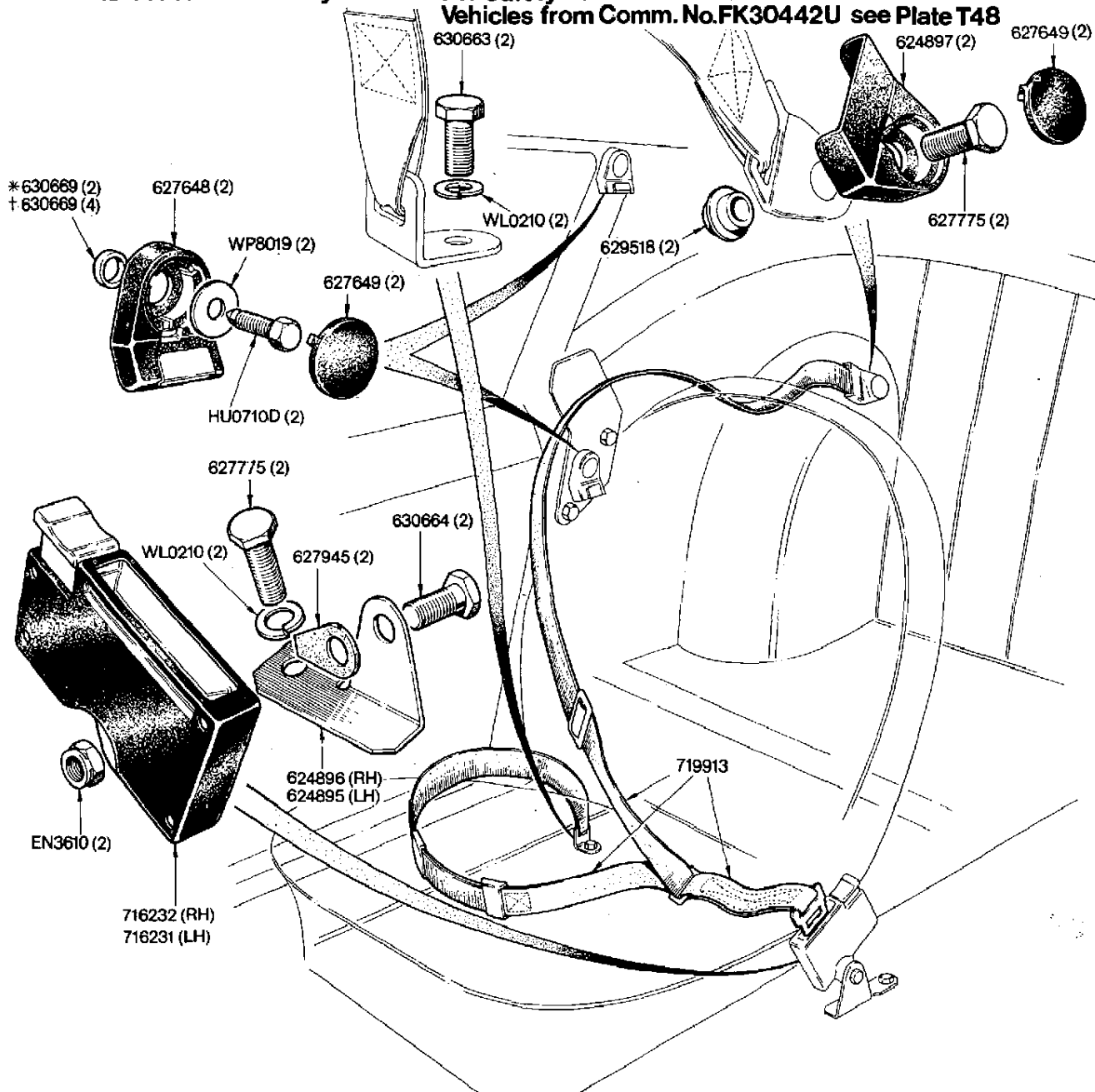
**SPITFIRE MK IV**

**PLATE T46 (02-53)**

**B2366/2**



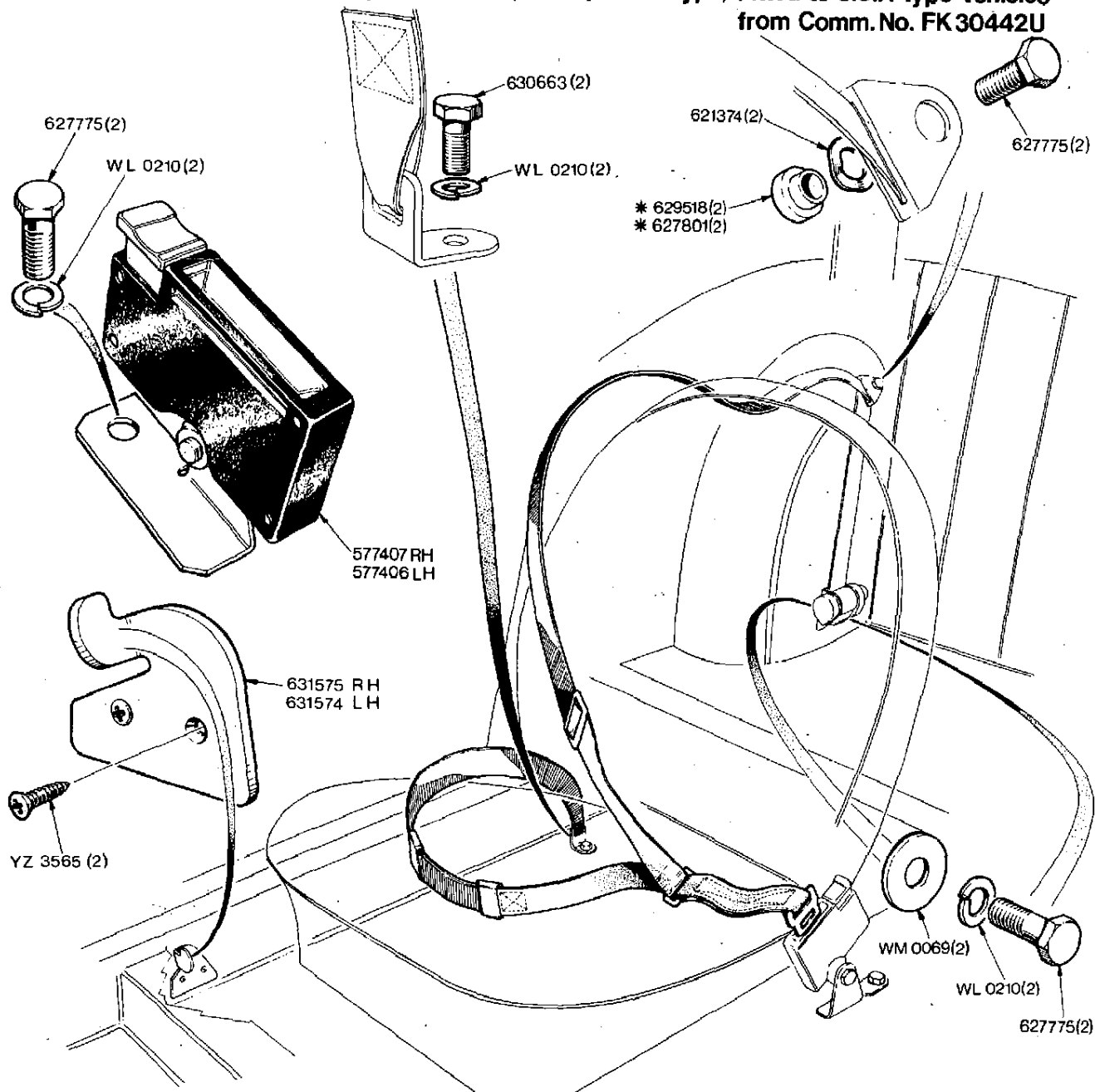
**BODY AND FITTINGS - Safety Harness For Safety Harness Details Fitted to U.S.A  
Vehicles from Comm. No.FK30442U see Plate T48**



**NOTE**

719912 Safety Harness Kit 1 off Comprising all details on this plate  
 \* 630669 (2) Spacer (Soft Top)  
 † 630669 (4) Spacer (Hard Top)  
 Front Seat Belts for the following countries are local supply and fitment:  
 Switzerland, Australia, Norway, Finland, Netherlands, Japan, France, Denmark, Sweden.

**BODY AND FITTINGS - Safety Harness -(Seat Sensor Type) Fitted to U.S.A Type Vehicles  
from Comm. No. FK 30442U**



**NOTE**

577617 Safety Harness Kit L.H. 1off }  
577618 Safety Harness Kit R.H. 1off } Comprising all details on this plate  
\* Alternatives

**SPITFIRE MKIV**

**PLATE T48(02-55)**

**B2663**

# MISCELLANEOUS BODY FITTINGS

| Part No.              | Description                                                                                   | No. per Unit | Remarks                           |
|-----------------------|-----------------------------------------------------------------------------------------------|--------------|-----------------------------------|
| BLANKING PLUG DETAILS |                                                                                               |              |                                   |
| 600399                | Plug, Main Floor (1" hole) Paint Drainage Holes                                               | 4            |                                   |
| 600399                | Plug, Trunk Floor (1" hole) Paint Drainage Holes                                              | 2            |                                   |
| 600399                | Plug, Seat Pan (1" hole) Paint Drainage Holes                                                 | 3            |                                   |
| 612301                | Plug, Seat Pan (1 1/8" hole) Paint Drainage Holes                                             | 2            |                                   |
| CD25672               | Plug, Heelboard Crossmember (3/8" hole) Paint Drainage Holes                                  | 2            |                                   |
| 600398                | Plug, Sill Panel (1/2" hole) Paint Drainage Holes                                             | 4            |                                   |
| 600399                | Plug, Rear Wheelarch, Outer (1" hole) Paint Drainage Holes                                    | 2            |                                   |
| 600399                | Plug, Heelboard Crossmember (1" hole) Paint Drainage Holes                                    | 2            |                                   |
| 600421                | Plug, Floor Hole (13/16" hole) Paint Drainage Holes                                           | 1            |                                   |
| HU0803                | Screw, Set, Skid Hole Blanking                                                                | 2            |                                   |
| WP0008                | Washer, Plain, Skid Hole Blanking                                                             | 2            |                                   |
| 603790                | Plug, Rubber, (5/16") Dash Shelf Panel                                                        | 1            |                                   |
| 61917                 | Grommet, Water Valve Cable through Dash Shelf                                                 | 1            |                                   |
| 631018                | Plug, Blanking, Rear Bumper Holes                                                             | 2            | Italy only                        |
| 61917                 | Grommet, Number Plate Cable Entry Rear Valance                                                | 1            |                                   |
| 600421                | Plug, Door (13/16" Hole)                                                                      | 4            |                                   |
| 600398                | Plug, Blanking, Bulkhead                                                                      | 1            |                                   |
| 600399                | Plug, Blanking, Trunk Floor (Required when Evaporative Emission Control System is not fitted) | 1            |                                   |
| PX0703                | Setscrew, fitted in Bulkhead (L.H.S.)                                                         | 1            | } When Dual Braking is not fitted |
| WP0007                | Washer, Plain, on Setscrew (L.H.S.)                                                           | 1            |                                   |
| CD27769               | Plug, Rubber, (3/8" hole) Heelboard Panel                                                     | 4            |                                   |
| 61917                 | Grommet, Choke Cable R.H.S.                                                                   | 1            |                                   |
| 600398                | Plug, Blanking, L.H.S.                                                                        | 1            |                                   |
| 600396                | Grommet, Airbox, Rev. Counter Cable                                                           | 1            |                                   |
| 158293                | Label, Approval, Door Locks, Hinges and Steering                                              | 1            | Fitted from Comm.No. FH30795      |

# MISCELLANEOUS BODY FITTINGS

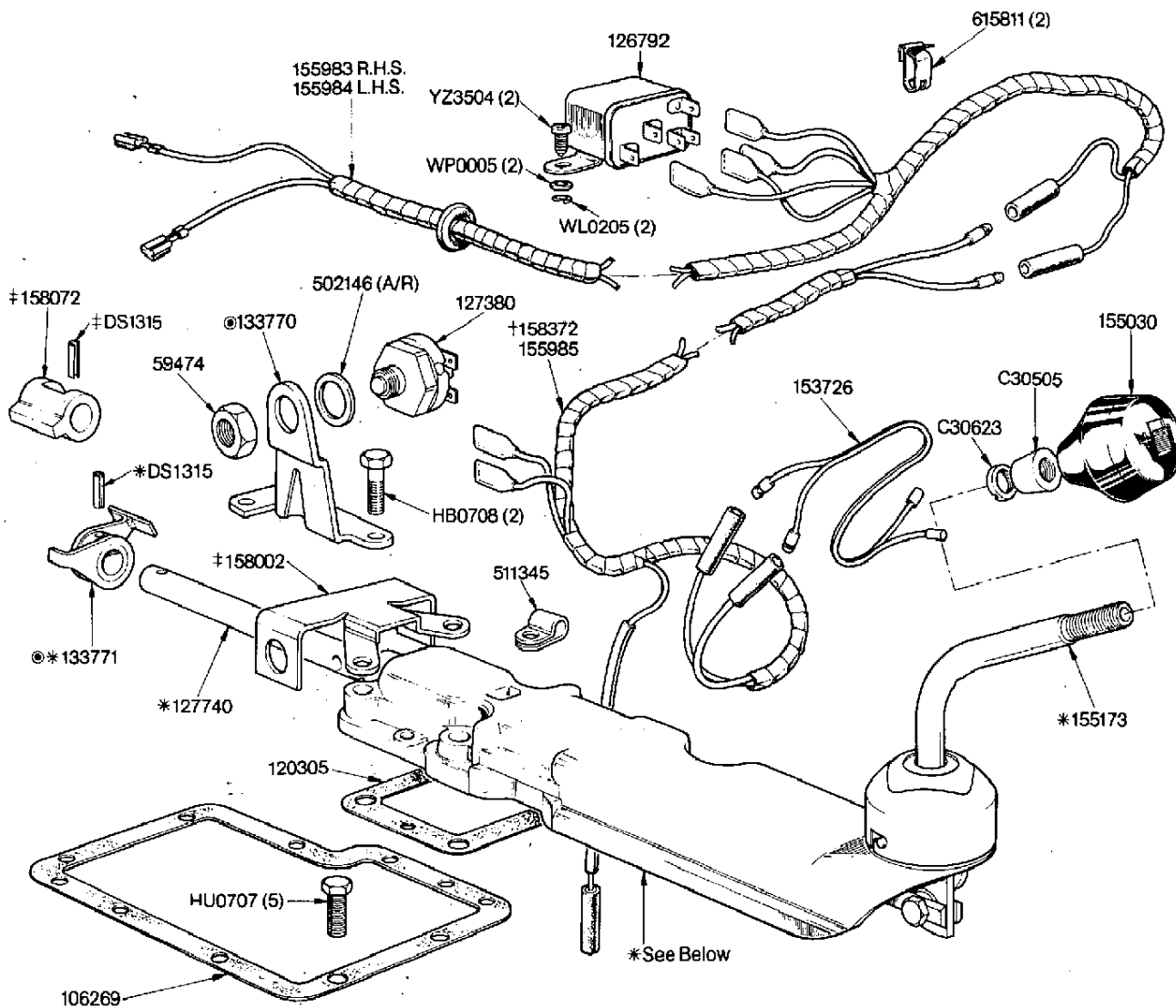
| Part No.               | Description                  | No.per<br>Unit | Remarks                                                                |
|------------------------|------------------------------|----------------|------------------------------------------------------------------------|
| TOUCH-IN-PAINT DETAILS |                              |                |                                                                        |
| GTU 281                | EMERALD GREEN                | A/R            | <div> <div></div> <div> <div>1</div> <div>pint tin</div> </div> </div> |
| GTU 283                | ICE BLUE                     | A/R            |                                                                        |
| GTU 153                | WHITE                        | A/R            |                                                                        |
| GTU 156                | WEDGWOOD BLUE                | A/R            |                                                                        |
| GTU 154                | SIGNAL RED                   | A/R            |                                                                        |
| GTU 278                | SAPPHIRE BLUE                | A/R            |                                                                        |
| GTU 166                | VALENCIA BLUE                | A/R            |                                                                        |
| GTU 167                | DAMSON                       | A/R            |                                                                        |
| GTU 163                | LAUREL GREEN                 | A/R            |                                                                        |
| GTU 277                | PIMENTO                      | A/R            |                                                                        |
| GTU 276                | SAFFRON                      | A/R            |                                                                        |
| GTU 161                | SIENNA BROWN                 | A/R            |                                                                        |
| GTU 164                | SLATE GREY                   | A/R            |                                                                        |
| GTU 282                | MALLARD                      | A/R            |                                                                        |
| 217614                 | Towing Attachment Kit - Rear | 1              |                                                                        |
| 520176                 | Continental Touring Kit      | 1              |                                                                        |

Exploded view diagram of a mechanical assembly, likely a pump or motor component, showing various parts and their assembly relationships. The diagram includes the following labeled components:

- 156317/1 RHS
- 156318/1 LHS
- 307862 (For details see Plate V3)
- 156317/0 RHS
- 156318/0 LHS
- 611938
- YZ3403(3)
- FJ2444/4(3)
- 112626
- 120694
- HU0807(2)
- WL0208(2)
- 147630
- 147632
- WL0208(2)
- HN2008(2)
- HU0805(2)
- HU0806(2)
- WP0008(2)
- 148897
- WL0208(2)
- HN2008(2)
- HN2008(6)
- WL0208(7)
- JN2108
- 305137
- 106437
- 132115(7)
- 217386
- WL0207(8)
- HN2007(8)

B2370/2

## OVERDRIVE-Overdrive Kit Continued



**NOTE**

- |         |                                                                               |
|---------|-------------------------------------------------------------------------------|
| ⊕518943 | Top Cover Extension and Hand Lever Assembly comprising items marked *         |
| ⊕217383 | Propellor Shaft, strap drive. Alternative fitment to 217073                   |
| ⊕217073 | Propellor Shaft, frictionless. Alternative fitment to 217383                  |
| ⊕518928 | Gearbox Assembly (Less Top Cover extension, gearbox extension and hand lever) |
| ⊕520146 | Gearbox Assembly. Reconditioned unit.                                         |
| ⊕723191 | Carpet Assembly, gearbox cover (Black) R.H.S.                                 |
| ⊕723201 | Carpet Assembly, gearbox cover (Black) L.H.S.                                 |

Items marked ⊕ are not part of Overdrive Kits and must be ordered separately.

†U.S.A. only fitted from Commission No.  
FK30442U

The above gearbox assemblies comprise mainshaft Part No. 217386 and all other details in the gearbox section

©Fitted up to Commission No. FH31846 and FK30441U (U.S.A.)

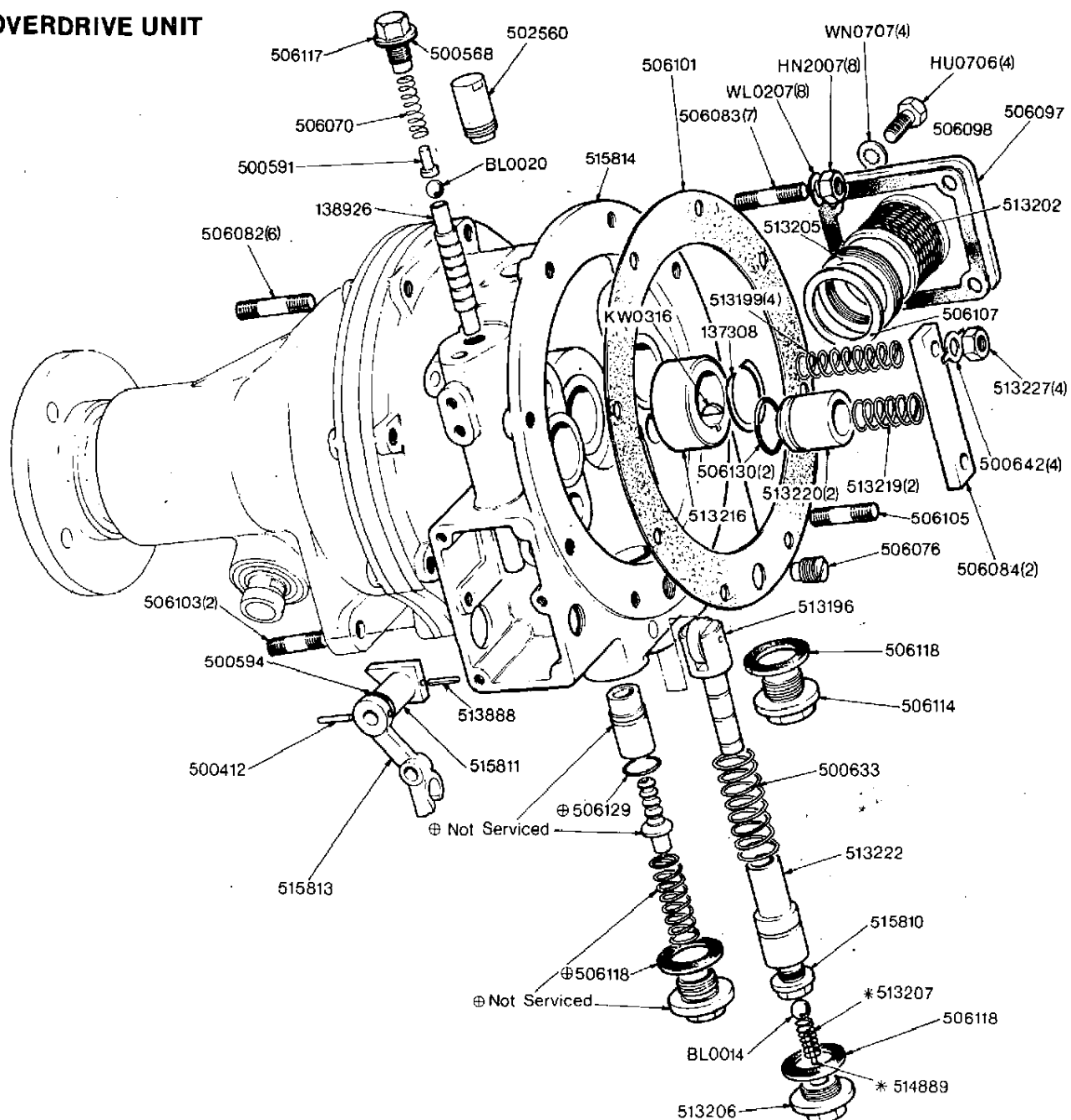
‡ Fitted from Commission No. FH31847 and FK30442 (U.S.A.)

## SPITFIRE MK IV

PLATE V2 (02-59)

B2357/2

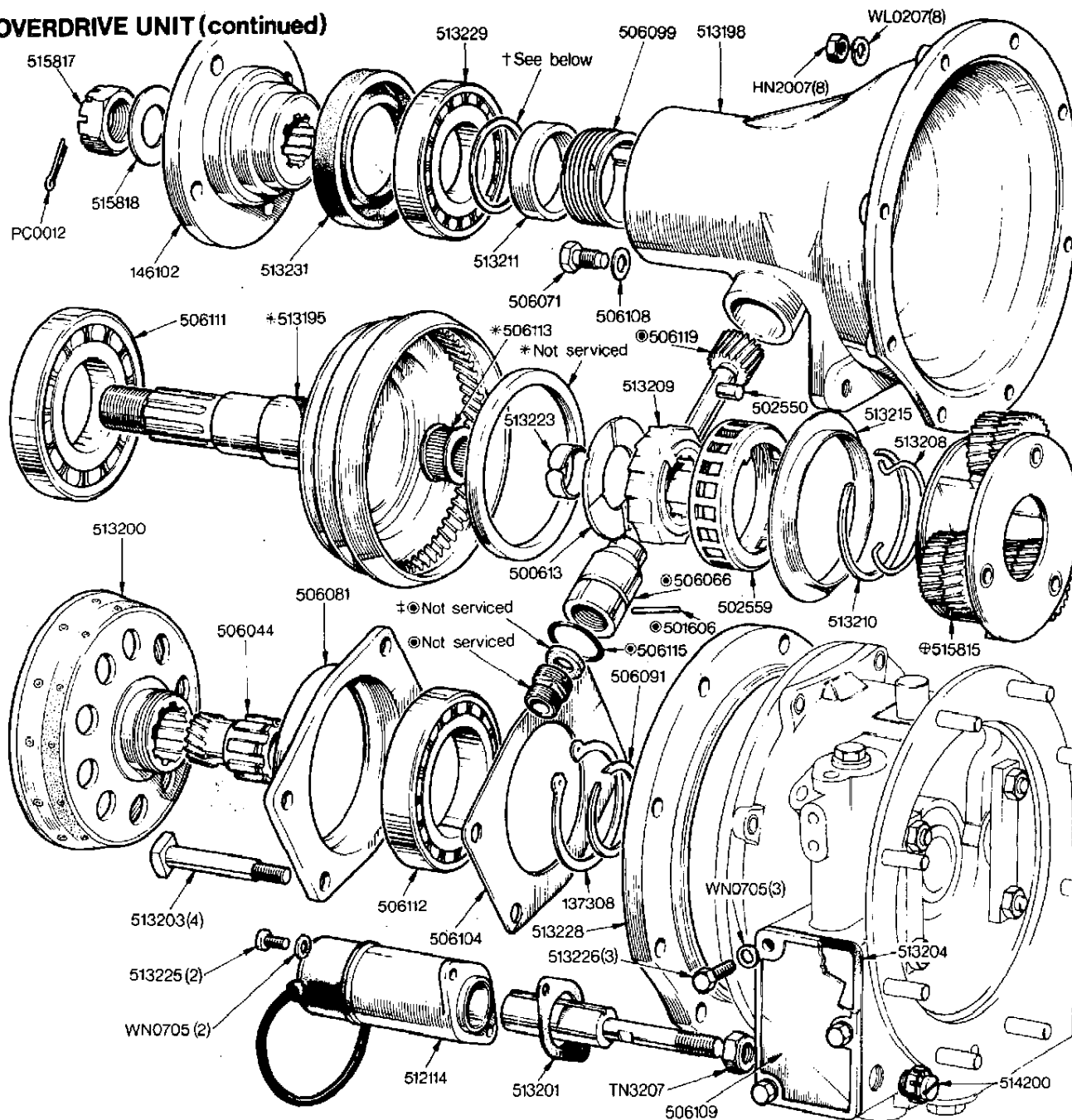
# OVERDRIVE UNIT



## NOTE

Items marked thus \* are alternative fitment to 517294 Spring Valve  
 307862 Overdrive Unit 1 off comprising all items on plate V3 and V4  
 515816 Relief Valve Kit 1 off comprising items marked ⊕

# OVERDRIVE UNIT (continued)



## NOTE

Items marked thus ‡ part of Annulus Assembly \* 513195

Items marked thus © part of Speedometer Assembly © 506066

† Seal oil for replacement order 506066

513224 Bearing needle roller

500412 Pin mills securing bearings

† 513214/1 adjustment washer (.105)

513214/2 adjustment washer (.100)

513214/3 adjustment washer (.095)

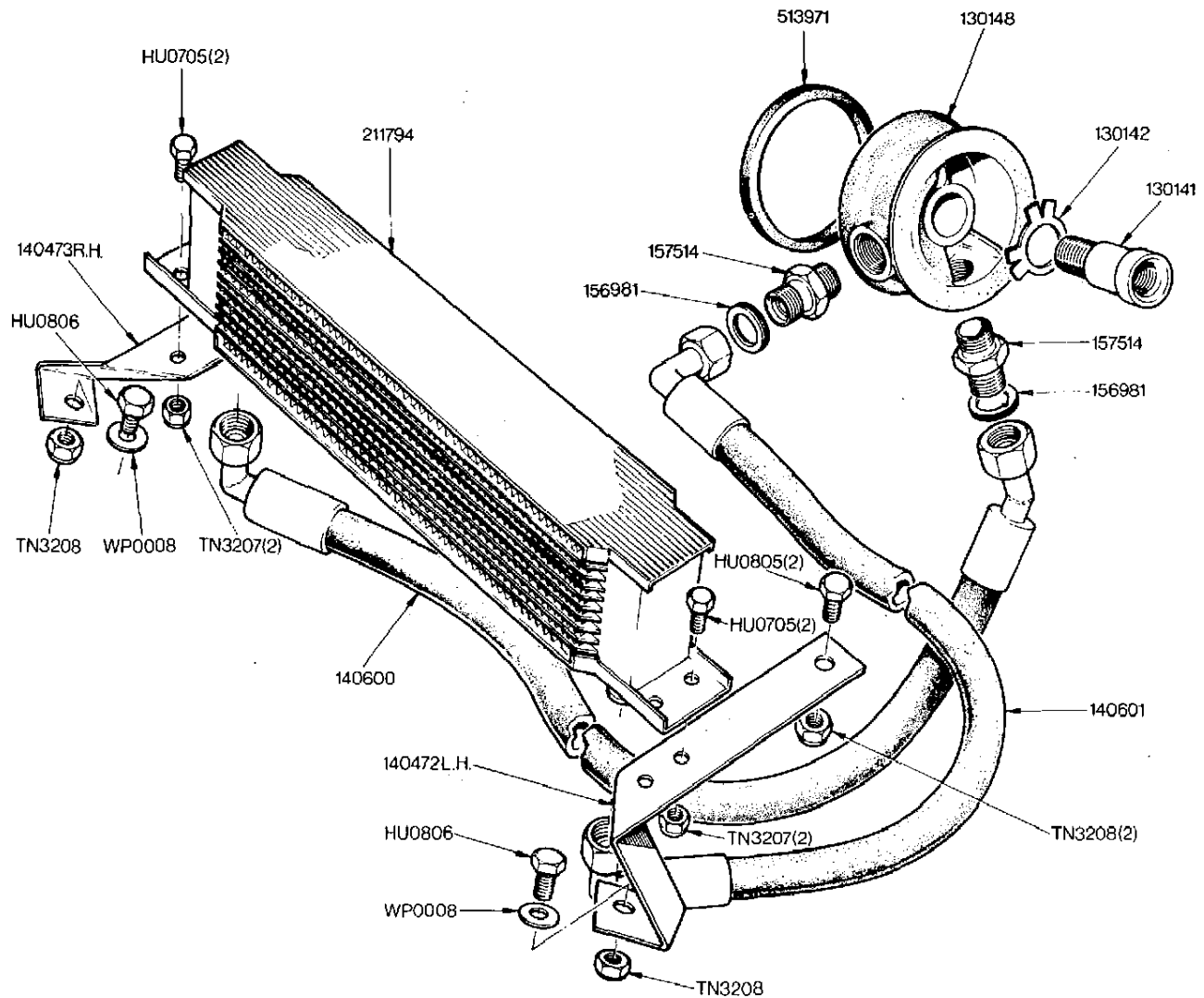
513214/4 adjustment washer (.090)

6 off } not illustrated, part of © 515815 planet carrier assembly  
3 off }

A/R



# OIL COOLER



NOTE  
514082 Engine Oil Cooler Kit 1off (Comprising all above details)

SPITFIRE MK IV

PLATE W1(02-62)

B2374/2

