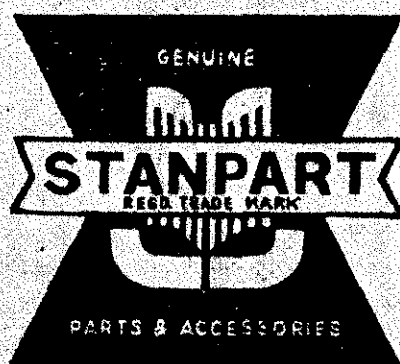


TRIUMPH

20 TR 4

SPORTS CAR

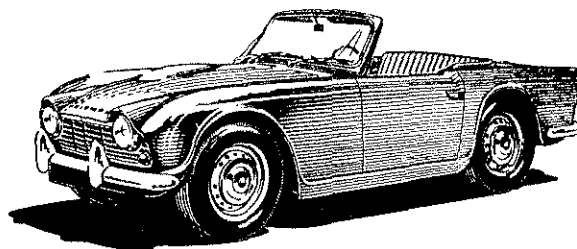
SPARE PARTS CATALOGUE



STANDARD-TRIUMPH SALES LTD.

A MEMBER OF THE LEYLAND MOTOR CORPORATION

**SPARES DIVISION - FLETCHAMSTEAD HIGHWAY
COVENTRY - ENGLAND**



FOREWORD

This catalogue has been compiled to assist all purchasers requiring Spare Parts for the Triumph TR4 models.

You are requested to note carefully the method and procedure for ordering parts which is contained in the introductory notes.

The Sale of Spare Parts is always made in accordance with the Company's current conditions of sale.

STANDARD-TRIUMPH SALES LTD.

SPARES DIVISION :

FLETCHAMSTEAD HIGHWAY, COVENTRY

Telegrams : STANPART, COVENTRY

Telephone : 75511 (16 lines)

SERVICE DIVISION :

BIRMINGHAM ROAD, ALLESLEY, COVENTRY

Telegrams : STANSER, COVENTRY

Telephone : 22115 (5 lines)

HOW TO ORDER PARTS

VERY IMPORTANT

Read this section on how to order, even if you are in the habit of dealing with auto spares.

DESCRIPTION

The part required should be referred to in the catalogue and the part number quoted with the technical description. If any doubt exists as to the name and number of the part, a sketch or the old part should be sent to assist in correct interpretation. When trim material is ordered, a specimen of the material required should be sent whenever possible.

INTERPRETATION OF CATALOGUE

Details forming part of an assembly are indicated by inseting the alignment of the description, as shown in the following example.

EXHAUST MANIFOLD ASSEMBLY

Stud, inlet manifold attachment,
Stud, exhaust pipe attachment,
Pin, spring anchor,
Peg, spring stop,
Spring (bi-metal), flap valve spindle,
Stop, spring,
Pin, split, retaining spring and stop,
Weight, balance,
Pin, mills, balance weight attachment.

Thus, the four items immediately following the assembly form part of the assembly, whilst the remaining five are individual items and are subject to separate order.

PATTERNS

When parts are sent as patterns it is important that they should be carefully and individually labelled indicating the address of the sender together with advice by separate post giving any reference or order number to which they refer. All patterns must be sent Carriage Paid to the Spares Division, Fletchamstead Highway, Coventry, and unless special instructions are given on the order they will not be returned.

RIGHT AND LEFT-HAND PARTS

Where Right-hand and Left-hand Parts are required it is essential that this is clearly stated on the order.

QUANTITIES

Do not designate the quantities by sets but state specifically the number of parts that are required.

ORDERS

Orders for replacement parts should be submitted to the nearest Standard-Triumph Distributor or Dealer.

SPECIAL NOTE FOR DISTRIBUTORS

It is helpful to ensure that :—

- (a) The address is clearly stated and the order submitted on the approved Order Form.
- (b) Parts required are in numerical sequence.
- (c) Where possible, the order should be typed or written in ink.

NOTICE OF MODIFICATION

When modifications relevant to these models are introduced Bulletins will be issued to Standard-Triumph Distributors and Dealers to ensure that the catalogue may be amended in accordance with the latest information.

CHASSIS NUMBERS

Where there is doubt about the correct description for a spare part, always quote the chassis number with prefix or suffix letters (if any) of the car concerned. This will save delay and ensure speedier despatch. The Chassis number may be found stamped on a brass plate, on the scuttle under the bonnet.

CAR REPAIRS. Note to Customers

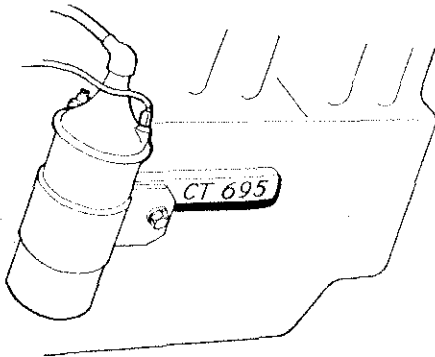
A Service School is established where the representatives from our Distributors and Dealers are trained in the upkeep and maintenance of Standard-Triumph Cars. Customers should therefore avail themselves of the service which our agents are able to give in all matters relative to service and maintenance.

CAUTION

WHEN REPLACEMENTS ARE MADE IT IS OF THE UTMOST IMPORTANCE THAT PARTS OF GENUINE STANDARD MOTOR CO. LTD. MANUFACTURE SHOULD BE USED. THIS ENSURES THAT THE SERVICE GIVEN BY THE ORIGINAL PART WILL BE MAINTAINED BY THE REPLACEMENT. REMEMBER THE GENUINE PART CARRIES WITH IT A GUARANTEE.

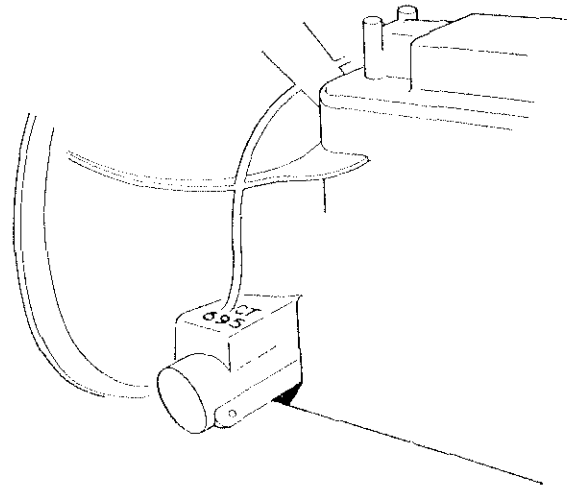
THE EXPERIENCE GAINED BY THE MANUFACTURERS ENSURES THAT THE HIGHEST QUALITY MATERIAL IS USED AND THE STRICTEST ACCURACY MAINTAINED IN MANUFACTURE.

UNIT SERIAL NUMBERS



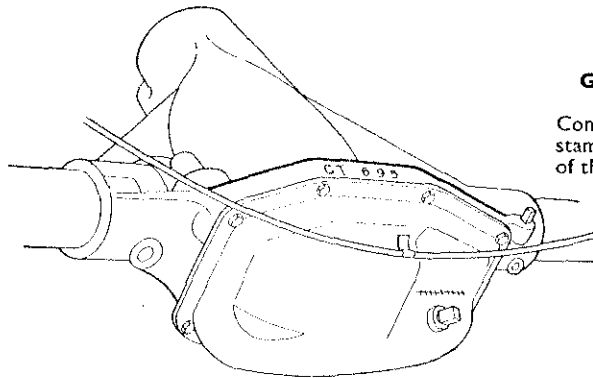
ENGINE SERIAL NUMBER

Commencing at CT 1 E, this number is stamped on the left-hand side of the cylinder block.



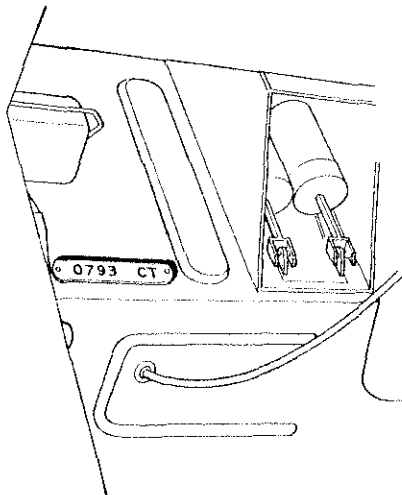
GEARBOX SERIAL NUMBER

Commencing at CT 1, this number is stamped on a boss on the left-hand side of the gearbox casing.



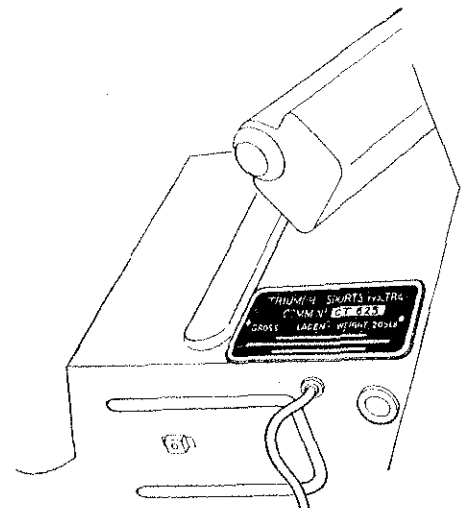
REAR AXLE SERIAL NUMBER

Commencing at BT 1 for 3.7 : 1 ratio axles and CT 1 for 4.1 : 1 ratio axles, this number is stamped on the top of the rear cover plate mounting flange, adjacent to the breather.



BODY SERIAL NUMBER

Commencing at 1 CT, this number is stamped on a plate which is riveted to the right-hand bulkhead panel.

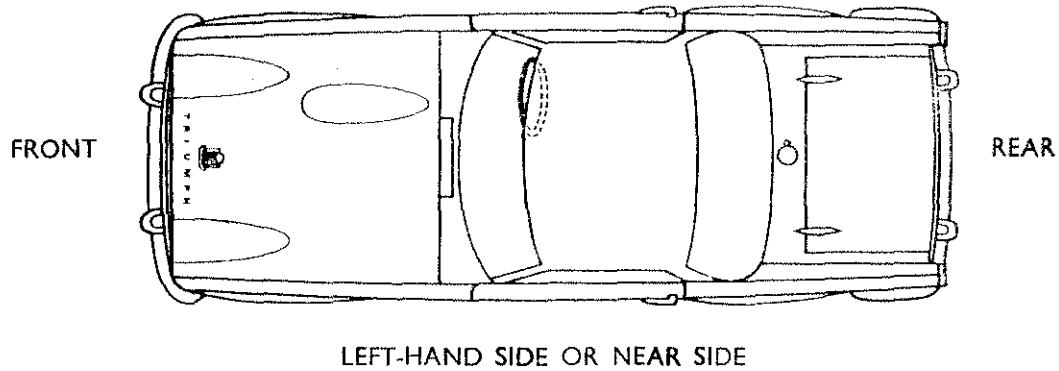


COMMISSION NUMBER

This number is stamped on a plate which is riveted to the left-hand bulkhead panel. Commission number details are listed on the following page.

RIGHT-HAND SIDE OR OFF SIDE

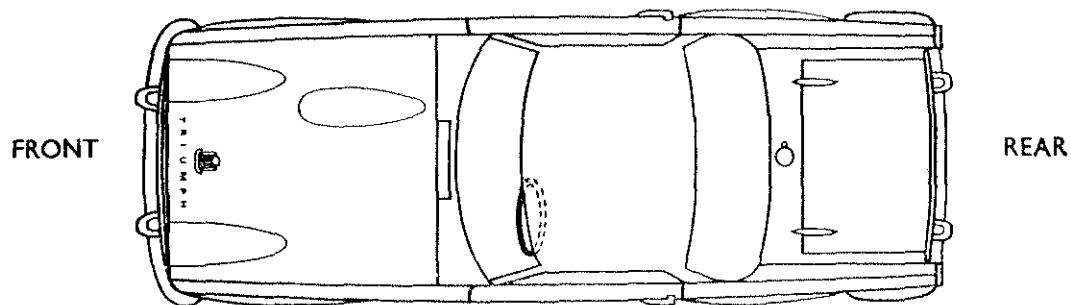
RIGHT-HAND STEERING



COMMISSION NUMBERS AND SUFFIX

Right-Hand Steering	...	...	...	...	CT	...	
Left-Hand Steering	...	..	...	...	CT	...	L
Right-Hand Steering (with Overdrive)				...	CT	...	O
Left-Hand Steering (with Overdrive)				...	CT	...	LO

RIGHT-HAND SIDE OR NEAR SIDE



LEFT-HAND STEERING

LEFT-HAND SIDE OR OFF SIDE

ALPHABETICAL INDEX

Description	Page	Plate	Description	Page	Plate	Description	Page	Plate
ENGINE ...	1-21		CLUTCH ...	22-23		ANTI-ROLL BAR ...	36	Q
Air Cleaner ...	20	H	Cover ...	22	K	REAR AXLE ...	37-38	
Breather Pipe ...	3	A	Driven Plate ...	22	K	Axle Casing Assembly ...	37	R
Camshaft ...	7	B	Operating Fork ...	22	K	Crown Wheel and Pinion ...	37	R
Camshaft Bearing ...	7	B	Push Rod ...	23	K	Differential Bearing ...	37	R
Camshaft Chain Wheel ...	7	B	Release Bearing ...	22	K	Differential Gears ...	37	R
Carburettor ...	14-19	H	Shaft ...	22	K	Hub ...	38	R
Carburettor Link Rods ...	16-19	H	Slave Cylinder ...	22	K	Pinion Flange ...	37	R
Carburettor Jet Lever ...	14	H	Slave Cylinder Mounting ...	23	K	Rear Cover ...	38	R
Carburettor Jets ...	14-18	H				Shaft ...	38	R
Connecting Rods ...	7	B	GEARBOX ...	24-28		Shaft Bearing ...	38	R
Connecting Rod Bearings ...	7	B	Attachment Details ...	26		Shaft Oil Seal ...	38	R
Crankshaft ...	6	B	Casing ...	24	L			
Crankshaft Bearings ...	6	B	Constant Pinion Bearing ...	27	M	REAR SUSPENSION 39-40		
Crankshaft Chain Wheel ...	6	B	Constant Pinion Shaft ...	27	M	Axle Buffer ...	40	S
Crankshaft Pulley ...	6	B	Counter Shaft ...	28	M	Check Strap ...	40	S
Cylinder Block ...	1	A	Counter Shaft Gears ...	28	M	Road Spring ...	39	S
Cylinder Head ...	3	A	Change Speed Lever Details ...	26	L	Shackle Plate ...	39	S
Cylinder Liner ...	2	A	Extension ...	24	L	Shock Absorber ...	40	S
Distributor Pedestal ...	8	B	Front End Cover ...	24	L	'U' Bolt ...	39	S
Distributor Drive Gear ...	8	B	Front End Cover Oil Seal ...	24	L			
Dynamo Fan ...	21	J	Gear Lever ...	26	L	PROPELLOR SHAFT 41		
Dynamo Mounting ...	21	J	Knob, Gear Lever ...	26	L	Shaft ...	41	S
Dynamo Pulley ...	21	J	Mainshaft ...	27	M	Universal Joint ...	41	S
Engine Mounting Front ...	2	A	Mainshaft Bearing ...	27	M			
Engine Plate ...	2	A	Mainshaft Flange ...	27	M	ROAD WHEELS ...	41	
Exhaust Manifold ...	11	E	Mainshaft Gears ...	27	M	Disc Road Wheel ...	41	S
Fan ...	6	B	Reverse Gear ...	28	M	Medallion ...	41	S
Fan Belt ...	9	C	Reverse Spindle ...	28	M	Nave Plate ...	41	S
Fan Pulley ...	6	C	Rear Oil Seal ...	24	L	Wire Wheels ...	41	S
Flywheel ...	6	B	Selectors ...	25	L			
Gasket Set ...	1		Selector Forks ...	25	L	STEERING ...	42-44	
Inlet Manifold ...	11	E	Speedo Driven Gears ...	24	L	Flexible Coupling ...	42	T
Oil Filter ...	13	G	Speedo Driven Gear Bearing ...	24	L	Inner Ball Joint ...	43	T
Oil Filter Element ...	13	G	Top Cover ...	25	L	Lower Column ...	42	T
Oil Pipes ...	13	G				Mounting Block ...	44	T
Oil Pump ...	11	E	CHASSIS FRAME ...	29	N	Outer Ball Joint ...	44	T
Oil Sump ...	2	A	Cross Tube—Top ...	29	N	Rack and Pinion Assembly ...	43	T
Petrol Pump ...	12	F	Cross Member ...	29	N	Steering Wheel ...	42	T
Piston ...	8	B	Jack Bracket ...	29	N	Upper Inner Column ...	42	T
Piston Rings ...	8	B	Radiator Skid Shield ...	30	N	Upper Outer Column ...	42	T
Push Rods ...	4	A						
Radiator Hose (Bottom) ...	10	D	FRONT			HAND BRAKE		
Radiator Hose (Top) ...	10	D	SUSPENSION ...	31-35		ASSEMBLY ...	45-46	
Rear Oil Seal ...	2	A	Bottom Trunnion Assembly ...	34	P	Cable Assembly ...	45	U
Rockers ...	5	A	Bump Rubber ...	35	P	Compensator ...	45	U
Rocker Cover ...	5	A	Hub ...	33	P	Hand Lever ...	45	U
Rocker Shaft ...	5	A	Hub Bearing ...	33	P	Hand Grip ...	45	U
Starter Bolt ...	5	B	Hub Oil Seal ...	33	P	Pawl ...	45	U
Sparking Plug ...	21		Lower Wishbone Arm ...	34	P	Ratchet ...	45	U
Timing Chain ...	7	B	Road Spring ...	35	P			
Timing Chain Tensioner ...	7	B	Road Spring Pan ...	34	P	ACCELERATOR		
Timing Cover ...	7	B	Shock Absorber ...	35	P	CONTROL ...	47	
Valves ...	4	A	Steering Lever ...	33	P	Accelerator Pedal ...	47	V
Valve Rocker ...	5	A	Stub Axle ...	33	P	Bearing ...	47	V
Valve Tappet ...	4	A	Upper Wishbone Arm ...	31	P	Fulcrum Bracket ...	47	V
Water By-Pass Hose ...	10	D	Upper Fulcrum Pin ...	31	P	Lever ...	47	V
Water Pump ...	9	C	Vertical Link ...	33	P	Return Spring ...	47	V
Water Thermostat ...	10	D						

ALPHABETICAL INDEX

Description	Page	Plate	Description	Page	Plate	Description	Page	Plate
CLUTCH AND BRAKE PEDAL ... 48			ELECTRICAL EQUIPMENT			BODY AND FITTINGS		
Brake Pedal ...	48	W	—continued			—continued		
Bracket, Support ...	48	W	Distributor ...	60	AA	Bonnet Hinge ...	86	AL
Clutch Pedal ...	48	W	Distributor Brush and Spring ...	60	AA	Bonnet Letters ...	86	AL
Master Cylinder Support			Distributor Contact Set ...	60	AA	Bonnet Release Cable ...	87	AL
Bracket ...	48	W	Distributor Rotor Arm ...	60	AA	Bonnet Safety Catch ...	87	AL
Pad, Rubber ...	48	W	Dynamo ...	62	AB	Bonnet Sealing Rubber ...	87	AL
Shaft ...	48	W	Dynamo Armature ...	62	AB	'B' Post Assembly ...	84	AK
Shaft Cover ...	48	W	Dynamo Brush Set ...	62	AB	Bulkhead Assembly ...	83	AJ
MASTER CYLINDER 49			Engine Leads ...	80		Bulkhead End Panel ...	83	AJ
Boot ...	49	W	Flasher Unit ...	63	AC	Carpets ...	111, 112	AY
Cap ...	49	W	Flasher Warning Light ...	78	AF	Cubby Box ...	111	AP
Cover ...	49	W	Front Flasher Lamp ...	71, 72	AE	Cubby Box Hinge ...	111	AP
Plunger ...	49	W	Fuse Box ...	79	AG	Cubby Box Lid ...	111	AP
Push Rod ...	49	W	Headlamps 65, 66, 67, 68, 69, 70	AE		Cubby Box Lock ...	111	AP
Valve ...	49	W	Headlamp Dipping Switch ...	79	AG	Detachable Backlight (Hard		
BRAKE UNIT ... 50-52			Horn ...	63	AC	Top) ...	106	AV
Front Brake Cylinder Assy. ...	50	X	Ignition Coil ...	61	AA	Door ...	88	AM
Front Brake Friction Disc ...	51	X	Ignition Switch ...	77	AF	Door Check Strap ...	88	AM
Front Brake Lining Pad ...	50	X	Ignition Warning Light ...	78	AF	Door Draught Excluder ...	92	AM
Rear Brake Assembly ...	51	X	Main Harness ...	79		Door Glass ...	90	AM
Rear Brake Drum ...	52	X	Motor and Gearbox ...	64	AD	Door Glass Channel ...	90	AM
Rear Brake Shoe ...	52	X	Number Plate Lamp ...	73	AE	Door Glass Stop Bracket ...	91	AM
Rear Brake Wheel Cylinder ...	52	X	Oil Pressure Gauge ...	76	AF	Door Handle—Outside ...	90	AM
HYDRAULIC PIPES ... 53 Y			Panel Light Switch ...	77	AF	Door Hinges ...	80	AM
PETROL SYSTEM 55-56 Y			Petrol Gauge ...	76	AF	Door Lock ...	88	AM
Filler Cap and Neck ...	55	Y	Rev. Counter Cable ...	75	AF	Door Lock Striker ...	89	AM
Gauge, Tank Unit ...	55	Y	Rev. Counter Gauge ...	75	AF	Door Pull Handle ...	92	AM
Petrol Pipes ...	56	Y	Side Flasher Lamp ...	72	AE	Door Remote Control ...	89	AM
Petrol Tank ...	55	Y	Side Lamp ...	70	AE	Door Remote Control		
EXHAUST SYSTEM 57			Side and Headlamp Switch ...	77	AF	Handle ...	90	AM
Front Pipe ...	57	Z	Solenoid Switch ...	62	AB	Door Restraint Device ...	90	AM
Silencer ...	57	Z	Speedometer ...	74	AF	Door Sealing Rubber ...	91	AM
Tail Pipe ...	57	Z	Speedometer Cable ...	74	AF	Door Trim Pad ...	92	AM
RADIATOR ... 58			Starter Armature ...	62	AB	Door Window Regulator ...	91	AM
Block ...	58	Z	Starter Brush Set ...	62	AB	Door Window Regulator		
Filler Cap ...	58	Z	Starter Motor ...	62	AB	Handle ...	91	AM
Mounting ...	58	Z	Starter Pinion and Sleeve ...	62	AB	Facia Crash Pad ...	95, 96	AP
MISCELLANEOUS CHASSIS DETAILS ... 59			Starter Switch ...	62	AB	Facia Panel ...	94	AP
Instruction Book ...	59		Steering Column Control ...	63	AC	Facia Support Bracket ...	95	AP
Lifting Jack ...	59		Stop, Tail, Flasher and			Facia Vent Grille ...	95	AP
Repair Kits ...	59		Reflex Lamp ...	73	AE	Folding Head Assembly (Soft		
Tools ...	59		Stop Lamp Switch ...	79	AG	Top) ...	104	AU
ELECTRICAL EQUIPMENT ... 60-80			Thermometer ...	75	AF	Fresh Air Control Duct ...	94	AP
Ammeter ...	76	AF	Windscreen Wiper ...	64	AB	Fresh Air Control Knob ...	95	AP
Battery ...	79		Wiper Arm ...	64	AD	Fresh Air Control Valve ...	94	AP
Choke Control ...	78	AF	Wiper Blade ...	64	AD	Frontal Medallion ...	86	AL
Control Box ...	79	AG	Wiper Switch ...	78	AF	Front Bumper ...	108	AW
BODY AND FITTINGS 81-120			BODY AND FITTINGS 81-120			Front Bumper Overider ...	108	AW
'A' Post Inner Assembly ...	84	AK	'A' Post Inner Assembly ...	84	AK	Front Bumper Support		
'A' Post Outer Assembly ...	84	AK	'A' Post Outer Assembly ...	84	AK	Spring ...	108	AW
Ash Tray—Front ...	76A	AP	Ash Tray—Front ...	76A	AP	Front Seat 114, 115, 116, 117, 118	AZ	
Body Mouldings ...	110	AX	Body Mouldings ...	110	AX	Front Seat Slide ...	119	AZ
Body Mounting Pads ...	81	AH	Body Mounting Pads ...	81	AH	Front Upper Valance ...	82	AJ
Body Shell ...	81		Body Shell ...	81		Front Valance Panel ...	82	AJ
Bonnet ...	86	AL	Bonnet ...	86	AL	Front Wheelarch ...	82	AJ
Bonnet Fastener ...	87	AL	Bonnet Fastener ...	87	AL	Front Wheelarch Closing		
Bonnet Fastener Catch Plate ...	87	AL	Bonnet Fastener Catch Plate ...	87	AL	Panel ...	82	AJ
						Front Wing ...	82	AJ

ALPHABETICAL INDEX

Description	Page	Plate
-------------	------	-------

BODY AND FITTINGS

--continued

Gearbox Cover	...	...	85	AK
Headlining (Hard Top)	...	...	106	AV
Heater Controls	...	...	99	AR
Heater Demister Duct	...	...	99	AR
Heater Demister Hose	...	...	99	AR
Heater Demister Outlet	...	...	100	AR
Heater Kit	...	...	99	AR
Heater Unit	...	...	99	AR
Heater Water Hose	...	...	99	AR
Heelboard	...	...	85	AK
Hood Cover	...	...	106	AU
Hood Stick Assembly	...	...	104	AU
Hood Stick Cover	...	...	104	AU
Hood Webbing	...	...	104	AU
Instrument Panel	...	...	96	AR
Interior Mirror	...	...	93	AN
Interior Sun Visor	...	...	93	AN
Main Floor Panel	...	...	85	AK
Petrol Tank Casing Board	...	...	113	AY
Plenum Assembly	...	...	83	AS
Propshaft Tunnel	...	...	85	AK
Radiator Duct	...	...	82	AJ
Radiator Grille	...	...	86	AL
Radiator Stay Rod	...	...	86	AJ
Rear Bumper	...	...	109	AW
Rear Bumper Overider	...	...	109	AW
Rear Bumper Support Spring	...	...	109	AW
Rear Deck Assembly	...	...	85	AK
Rear Floor Side Panel	...	...	85	AK
Rear Occasional Seat	...	...	120	AZ
Rear Quarter Casings	112,	113		AY
Rear Seat Pan	...	...	85	AK
Rear Squab	...	...	120	AZ
Rear Valance Assembly	...	...	85	AK
Rear Wheelarch	...	...	84	AK
Rear Wheelarch Closing Panel	...	...	84	AK

Description	Page	Plate
-------------	------	-------

BODY AND FITTINGS

—continued

Rear Wheelarch Cover	...	90	AY
Rear Wing Assembly	...	84	AK
Roof Assembly (Hard Top)		106	AV
Rubber Mats	...	111	AY
Safety Harness Attachment		120	
Scuttle Panel Assembly	...	83	AJ
Sill Inner Panel	...	84	AK
Sill Outer Panel	...	84	AK
Spare Wheel Clamp	...	103	AT
Spare Wheel Cover	...	113	AY
Spare Wheel Pan	...	85	AK
Steering Column Escutcheon		97	AQ
Steering Column Shroud	...	97	AQ
Steering Column Support	...	97	AQ
Sun Visor	...	93	AN
Switch Mounting Plate	...	96	AP
Switch Mounting Plinth	...	96	AP
Tool Stowage Strap	...	103	AT
Trunk Lid	...	102	AT
Trunk Lid Handle	...	103	AT
Trunk Lid Hinge	...	102	AT
Trunk Lid Letters	...	103	AT
Trunk Lid Stay	...	102	AT
Vent Lid Assembly	...	83	AJ
Vent Lid Lever	...	95	AP
Windscreen Frame	...	93	AN
Windscreen Glass	...	93	AN
Windscreen Glazing Rubber		93	AN
Windscreen Washer	...	101	AS

MISCELLANEOUS

BODY FITTINGS ... 121

OVERDRIVE	...	121-125	
Accumulator Piston	...	124	BB
Accumulator Pressure Spring		124	BB
Adaptor Plate	...	123	BB

Description	Page	Plate
-------------	------	-------

OVERDRIVE—continued

Clutch	...	...	124	BB
Gearbox Assembly	...	...	125	
Gearbox Cover	...	...	122	
Gearbox Mainshaft	...	...	122	BA
Gearbox Top Cover	...	...	122	BA
Harness	...	...	122	
Oil Filter	...	...	123	BB
Oil Pump Plunger	...	...	123	BB
Operating Piston	...	...	124	BB
Overdrive Kit	...	...	122	BA
Overdrive Unit	...	123-125	BB	
Planet Carrier	...	...	124	BB
Rear Casing	...	...	125	BB
Solenoid	...	...	123	BB
Speedo Cable	...	...	122	BA
Speedo Driven Gear	...	...	122	BA
Switch	...	...	122	BA
Unidirectional Clutch	...	...	124	BB

ACCESSORIES AND

SPECIAL ORDERS 126-130

Aluminium Oil Sump Kit ...	126
Anti-Mist Panel ...	129
Continental Touring Kit ...	127
Electric Defroster ...	129
Flywheel Assembly ...	126
Fog Lamp ...	127
Reverse Lamp Kit ...	128
Safety Harness ...	129
Sparkling Plug ...	126
Spot Lamp ...	127
Starting Handle Kit ...	126
Surrey Conversion Kit ...	129
Touch-in Paint Details ...	129
Two Speed Windscreen	
Wiper Kit ...	126

NUMERICAL INDEX

KEY TO MODELS MENTIONED IN NUMERICAL LIST

O Triumph 2000
P Standard 8, 10, Pennant and 7 cwt. Van
R TR.2 and 3
J Vanguard I & II
Y Ensign and Ensign De Luxe
K Triumph GT6
L Triumph TR4 & TR4A
M Leyland 2 Tonner
Z Triumph 1300

T Sportsman & Vanguard III
B Atlas Commercial Vehicle
V Leyland 20
A Herald Models
C Vanguard VI
D Leyland 15
E Vitesse
F Spitfire

Part No.	Description	Page	Also Used on Models
24731	Tool Roll	59	P, T, Y
27378	Core Plug	3	A, B, J, P, R, T, Y
27645	Spring, Return	47	J, P, R, T, Y
30047	Wire	22, 42	J, P, R, T, Y
30123	Wire (Lead)	13	A, B, J, P, R, T, Y
32307	Felt Washer	2	A, B, J, P, R, T, Y
33085	Washer	7	A, J, R, T, Y
33148	Clamp, Manifold	11	R, T
36567	Tab Washer	38	B, J, R, T, Y
36581	Shim	38	B, J, R, T, Y
36582	Shim	38	B, J, R, T, Y
36583	Shim	38	B, J, R, T, Y
36997	Bush	24	J, R, T, Y
36998	Bush	24	J, R, T, Y
37502	Spring	26	J, R, T, Y
38054	Nut, Locking Screw	13	J, R, T, Y
38073	'Y' Piece	20	
38264	Shim	13	B, J, R, T, Y
38303	Clip, Suction Pipe to Petrol Pipe	16	A, B, J, P, R, T, Y
39888	Washer, Joint	12	J, R, T, Y
41326	Strut	22	J, T, Y
41674	Clip	54	P, R
42243	Grommet	58	A, R
42244	Washer, Rubber	58	
42537	Pin	22	J, R, T, Y
42880	Screw, Locking Pedestal	5	J, R, T, Y
43404	Tensioner, Chain	7	J, R, T, Y
43929	Spring	23	T, Y
44370	Bush	5	J, R, T, Y
44473	Core Plug	1	A, B, J, P, R, T, Y
44630	Washer	5	B, J, R, T, Y
45918	Washer, Thrust, Top	6	J, R, T, Y
45919	Washer, Thrust, Bottom	6	J, R, T, Y
45985	Circlip	8	J, R, T, Y
46032	Plate	22	T
47246	Bush	6	J, R, T, Y
47263	Wire	40	R
48101	Packing	58	R
48650	Spring, Thrust	22	J, R, T, Y
52337	Shakeproof Washer	5	J, R, T, Y
52399	Cover	22	J, R, T, Y
52406	Unit Package	41	R, T, Y
52479	Link	12	J, R, T, Y

Part No.	Description	Page	Also Used on Models
52483	Pin	12	A, B, J, P, R, T, Y
52484	Clip, securing Pin	12	A, B, J, P, R, T, Y
52486	Washer, Rocker Pin	12	J, R, T, Y
52490	Screw, Cover to Upper Casting	12	A, B, J, P, R, T, Y
52492	Spring, Diaphragm	12	J, R, T, Y
52494	Spring, Rocker Arm	12	J, R, T, Y
52498	Spring	12	J, R, T, Y
53920	Grease Nipple	41	B, J, R, T, Y
54505	Plug	25, 122	R
54902	Washer	76	J, R, T, Y
55707	Circlip	27	J, R, T, Y
55773	Cover	24	J, R, T, Y
55774	Washer	24	J, R, T, Y
55810	Sealing Block	2	J, R, T, Y
55943	Gasket	127	
55971	Chain Wheel	6	J, R, T, Y
56214	Gasket	9, 127	J, T, Y
56237	Washer	9	J, R, T, Y
56243	Stud	9	J, R, T, Y
56251	Small End Bush	7	J, R, T, Y
56282	Joint Washer	10	J, R, T, Y
56293	Locking Plate	7	J, R, T, Y
56305	Screw	7	A, J, R, T, Y
56327	Timing Cover Assembly	7	R, T
56328	Joint Washer	7	J, R, T, Y
56370	Setscrew	7, 25	J, R, T, Y
56384	Setscrew	7	J, R, T, Y
56389	Washer, Joint	2	J, R, T, Y
56405	Bush	1	J, R, T, Y
56407	Joint Washer	8	J, R, T, Y
56522	Shim	6	J, R, T, Y
56523	Chainwheel Shim	6	J, R, T, Y
56524	Plate, Locking	6	
56574	Screw, Sealing Block Attachment	2	J, R, T, Y
56646	Joint Washer	2, 126	J, R, T, Y
56675	Nut	11	J, R, T, Y
56763	Bolt	7	J, R, T, Y
56765	Core Plug	1	J, R, T, Y
56793	Thrust Washer	37	B, J, R, T, Y
56894	Breather	37	B, J, R, T, Y
56895	Washer	37	B, J, R, T, Y
56934	Nipple	32, 34	J, R, T, Y

NUMERICAL INDEX

2

Part No.	Description	Page	Also Used on Models
56965	Pin	22	J, R, T, Y
57014	Water Pump Body	9	J, R, T, Y
57110	Nut, Locking Ball Pin Rockers	5	A, B, J, P, R, T, Y
57113	Chain Wheel	7	J, R, T, Y
57121	Setscrew	1	J, R, T, Y
57151	Timing Chain	7	J, R, T, Y
57190	Clevis Joint Assembly	46	R, Y
57193	Clevis Joint	23	B, J, R, T, Y
57196	Oil Deflector	6	J, R, T, Y
57361	Washer, Spring, on Screw	12	A, J, P, R, T, Y
57464	Brush Set	62	J, R, T, Y
57465	Spring	62	J, R, T, Y
57469	Rotor Arm	60, 127	A, B, J, P, R, T, Y
57492	Spring	64, 126	A, B, J, P, R, T, Y
57579	Cover Band	62	J, R, T, Y
57580	Armature Assembly	62	R, T, Y
57868	Nut	27	
57933	Tappet, Push Rod	4	J, R, T, Y
57950	Spring	48	J, R, T, Y
57992	Peg, securing Dog	60	A, B, P, R, T, Y
58224	Seal	34	
58258	Clamp, Manifold Attachment	11	A, B, J, P, R, T, Y
58282	Bearing	47	R
58334	Mills Pin	5, 8	J, R, T, Y
58335	Packing, Felt	1	J, R, T, Y
58391	Bearing	27	J, R, T, Y
58465	Fuse, 35 Amp.	79	A, R
58483	Cap	62	J, T, Y
58688	Manifold Stud	3	J, R, T, Y
58701	Pin	7	J, R, T, Y
58773	Housing, Hub Bearing	38	J, R, T, Y
58784	Slotted Nut	38	B, J, R, T, Y
58800	Oil Seal	37	B, J, R, T, Y
58801	Oil Seal	38	B, J, R, T, Y
58912	Bracket	21	J, R, T, Y
58914	Link	21	J, R, T, Y
58917	Manifold Stud	3	R, Y
58923	Guide	3	J, R, T, Y
58924	Fan Belt	9, 127	J, R, T, Y
58948	Flange	27	J, R, T, Y
58949	Washer	27	J, R, T, Y
58955	Circlip	27	J, R, T, Y
58956	Circlip	27	J, R, T, Y
58958	Seal	24	J, R, T, Y
58969	Gear	24	J, R, T, Y
59011	Stud	3	R, Y
59015	Pedestal	21	J, R, T, Y
59115	Bolt	21	J, R, T, Y
59191	Clip, Pipe to Frame	53, 55, 56	
59380	Pipe Clip	53	J, R, T, Y
59381	Pad	2	J, R, T, Y
59428	Spanner	59	J, R, T, Y
59443	Washer	27	J, R, T, Y
59445	Washer	77, 78, 79	
59456	Piece, Distance	28	
59469	Bulb, 12V., Dip Right	65	A, B, P
59471	Bulb, Headlamp (Yellow)	127	
59492	Bulb	74, 75, 76, 78	A, P
59537	Washer	24	J, R, T, Y
59615	Body, Relief Valve	13	J, R, T, Y
59621	Facing Package	22	R, Y

Part No.	Description	Page	Also Used on Models
59654	Priming Handle Set	12	J, R, T, Y
59655	Arm, Rocker	12	J, R, T, Y
59660	Screw, securing Valve Retainer	12	A, B, J, P, R, T, Y
59757	Bush	62	J, R, T, Y
59765	Bolt	62	J, T, Y
59776	Clip	79	
59777	Resistance	79	
59781	Dust Excluder	65, 66, 67, 70	
59844	Electric Defroster	129	
60078	Washer	27	J, T, Y
60142	Tubing Nut	56	J, R, T, Y
60176	Nut	56	
60214	Bearing, Front	7	J, R, T, Y
60215	Oil Seal	24	J, R, T, Y
60246	Screwed End	8, 24	J, R, T, Y
60247	Oil Seal	8, 24	J, R, T, Y
60254	Pin, Gudgeon	8	J, R, T, Y
60274	Spring	45	J, R, T, Y
60313	Bearing Seal	9	A, B, J, P, R, T, Y
60414	Spring	13	J, R, T, Y
60416	Screw	13	J, R, T, Y
60420	Plug	24	J, R, T, Y
60527	Cleat, Cable	80	
60658	Oil Thrower	27	J, R, T, Y
60733	Collar	5	J, R, T, Y
60796	Bulb, 12V.	66	A, B, J, P, R, T, Y
60862	Rear Oil Seal Assembly	2	J, R, T, Y
61282	Sleeve	70	A, B, P
61302	Nut	32	R
61478	Water Tap	1	A, B, J, P, R, T, Y
61864	Tap	58	J, R, T, Y
61917	Grommet	55, 78, 83, 87, 101	J, R, T, Y
70062	Spring	62	T, Y
70280	Cable	127	
70361	Lead and Cap Assembly	65, 66, 67	
70380	Clutch Cover Assembly	22	J, R, T, Y
70391	Sundry Parts Set	62	A, B, J, P, R, T, Y
100148	Clip	13, 75	R, Y
100157	Front End Cover	24	J, R, T, Y
100159	Sleeve	22	J, R, T, Y
100175	Rubber	35	R
100422	Bearing, Pinion Shank	37	
100536	Bearing	33	
100562	Shim, Adjusting Bearing, .003"	37	A, B, J, P, R, T, Y
100563	Shim, Adjusting Bearing, .005"	37	A, B, J, P, R, T, Y
100564	Shim, Adjusting Bearing, .010"	37	A, B, J, P, R, T, Y
100569	Bar Assembly	46	R
100572	Washer	46	J, R, T, Y
100573	Bearing	33	
100682	Oil Filter Assembly	11	J, R, T, Y
100697	Distance Piece	32	
100726	Gaiter	32	
100749	Set Screw	2	J, R, T, Y
100751	Washer	35	
100760	Distance Piece	9	J, R, T, Y
100763	Snap Ring	9	J, R, T, Y

NUMERICAL INDEX

Part No.	Description	Page	Also Used on Models
100766	Washer	9	J, R, T, Y
100792	Tube	3	R, T, Y
100844	Differential Cross Pin	37	B, R, T, Y
100846	Bearing Spacer	37	B, J, R, T, Y
100858	Seal	9, 127	A, B, J, P, R, T, Y
100869	Road Wheel Stud	38	B, R
100878	Set Screw	37	B, R, J, Y
100894	Adjusting Shim, .003"	37	B, R, T, Y
100895	Adjusting Shim, .005"	37	B, R, T, Y
100896	Adjusting Shim, .010"	37	B, R, T, Y
100897	Pinion Head Bearing	37	B, T, Y
100898	Oil Seal	37	B, R, T, Y
100954	Bush	48	R
100965	Adjusting Shim, .003"	37	B, R, T, Y
100966	Adjusting Shim, .005"	37	B, R, T, Y
100967	Adjusting Shim, .010"	37	B, R, T, Y
100978	Bearing	9	J, R, T, Y
101092	Washer, Abutment	9	A, B, J, P, R, T, Y
101229	Washer	35	
101236	Spring	25	R
101247	Fork End	45	B, R, T, Y
101302	Nut	99	J, P, R, T, Y
101343	Adaptor	99	J, P, R, T, Y
101359	Joint Washer	38	B, R, T, Y
101407	Stop, Steering Lock	34	
101440	Cup	29	R
101442	Stud	11	J, R, T, Y
101478	Gasket	10	J, R, T, Y
101533	Washer, Thrust	34	
101557	Trunnion	34	
101586	Washer	27	J, R, T, Y
101615	Bush	34	
101951	Screw, Set	35	
101963	Filter Element	13	J, R, T, Y
102014	Shim	62	J, R, T, Y
102065	Set Screw	6	J, R, T, Y
102137	Sleeve	80	P, Y
102139	Dipstick	2	R
102213	Union Screw	55	R
102227	Clip	13	J, R, T, Y
102228	Rubber Bush	31	R
102238	Flexible Pipe	13, 127	J, R, T, Y
102266	Dynamo Pulley	21	J, R, T, Y
102474	Stud	3	R
102564	Valve Spring	4	A, Y
102689	Cap	33	
102690	Washer, 'D'	33, 39	A, B, P
102711	Grommet	21	R, T, Y
102729	Sleeve, Tubing	56	
102785	Set Screw	1	
102801	Thrust Washer	37	B, R, T, Y
102805	Bolt	22	J, R, T, Y
102941	Insert	3	J, R, T, Y
102986	Fan Assembly	21	A, B, J, P, R, T, Y
103222	Drain Plug	55	A, B, J, P, R, T, Y
103268	Setscrew	124	R, T, Y
103270	Bolt	123	R, T
104449	Core Plug	25, 122	A, B, P, R, T, Y
104662	Oil Seal	7	J, R, T, Y
104740	Spring	45	A, P
104953	Bush	39	R

Part No.	Description	Page	Also Used on Models
104966	Shaft	8	R
105036	Nut, Terminal, H.T. Cable	61	A, B, J, P, R, T, Y
105220	Set Screw	2	J, R, T, Y
105226	Housing	47	R
105280	Stud	8	J, R, T, Y
105290	Clamp Plate	57	A, B, J, P, R, T, Y
105291	Strip, Flexible Mounting	57	P, R
105312	Bolt	7	R
105313	Washer	7	R, T
105438	Nut	42	A, P
105504	Spindle	9	R
105537	Water Pump Pulley	9	R
105539	Cylinder Liner	2	R
105598	Connector	10, 127	R, T, Y
105626	Constant Gear	28	R, T, Y
105629	2nd Speed Gear	27	R, T, Y
105630	3rd Speed Gear	27	R, T, Y
105659	Countershaft Gear	28	R, T, Y
105676	Cover, Bleed Screw	22, 50, 52	
105752	Spring	22	J, R, T, Y
105758	Washer	25	R, T, Y
105788	Roller	25	R
105803	Collar	4	R
105925	Link Assembly	40	R
105981	Impellor	9	J, R, T, Y
106022	Clutch Operating Fork Assy.	22	J, R, T, Y
106050	Ring	25	R
106051	Plate	25	R
106084	Spring	22	A, B, P, R
106088	Retainer, Spring	49	A, B, P, R
106090	Washer	49	A, B, P, R
106092	Circlip	49	A, B, P, R
106093	Cover	49	A, P, R
106094	Lid, Reservoir	49	A, P, R
106095	Gasket	49	A, P, R
106102	Pipe	58	R
106156	Spring	49	A, E, F, K, M, P, R, V, Z
106157	Stem, Valve	49	A, B, P, R
106158	Seal, Valve	49	A, B, P, R
106184	Gear	8	R
106194	Bracket	29	R
106196	Fulcrum Pin—Lower Wishbone	29	R
106229	Tube	29	R
106231	Bolt	39	R
106347	Anchor Plate	23	R, Y
106448	Fulcrum	28	A, B, P
106481	Plunger	25	
106489	Spring	25	A, B, P
106577	Lower Wishbone Arm Assembly—Front R.H. and Rear L.H.	34	
106578	Lower Wishbone Arm Assembly—Front L.H. and Rear R.H.	34	
106641	Washer, Tab	33	
106663	Split Cone	4	A, B, R
106670	Pedal Shaft Cover Assy.	48	R
106678	Bracket	48	R
106706	Washer	21	J, R, T, Y

NUMERICAL INDEX

Part No.	Description	Page	Also Used on Models
106747	Hose	53	P, R
106753	Lever Assembly	47	R
106756	Lever, Bellcrank Assembly	16	R
106763	Bracket	47	R
106764	Link Rod Assy.—Long	16, 19	R
106765	Link Rod Assy.—Short	16, 19	R
106771	Dowel	7	R, T
106841	Pin	35	
106843	Bracket	35	
106844	Bracket	35	
106845	Rubber	34	
106958	Joint Washer	11, 57, 127	R
106959	Stud	1	R, T
106960	Stud	1	R, T
106966	Oil Pressure Gauge	76	R
106968	Push Rod Assembly	4	R
106969	Housing, Bearing Assembly	9	R
106981	Gear	8	R
107055	Stud	3	R, T
107069	Connection, Five Way	53	B, P, R
107070	Connection	53	B, P, R
107072	Gasket	53, 54	A, B, P, R
107106	Distance Piece	33	
107176	Seal	52	A, B, P, R
107194	Seal	33	
107250	Hub, Fan Pulley	6	
107252	Pulley	6	
107350	Stud	34	
107430	Bracket, Outer	34	
107476	Check Strap	40	R
107477	Bolt, Mounting	29	R
107492	Spring	4, 127	R
107493	Spring	4, 127	R
107534	Plate	39	R
107535	Plate, Shackle	39	
107554	Clip, Vent Pipe	55	
107582	Ring	8	R
107602	Clip	57	
107626	Valve	4, 127	R
107630	Plate	45	R
107631	Ratchet	45	R
107632	Pawl	45	R
107633	Rod	45	R
107634	Bolt	45	R
107636	Button	45	R
107637	Lever Assembly	45	R
107665	Washer	29	R
107682	Packing Piece	35	
107742	Bush	45	R
107746	Screw	24	R
107747	Bearing	24	R
107749	Speedo Driven Gear and Bearing Assembly	24, 122	R
107750	Ring	24	R
107769	Bush	39	R
107834	Jet Control Connecting Rod	15	R
107857	Washer	6	R
107858	Piece	6	R
107947	Flange	37	R, T, Y
107948	Nut	41	R
107949	Nut	41	R

Part No.	Description	Page	Also Used on Models
107953	Washer	45	R
107960	Bolt	41	R, T, Y
108012	Rocker No. 1	5	R
108014	Rocker No. 2	5	R
108114	Top Cover Plug	25	B, R
108166	Plug	25	R
108194	Bracket	29	R
108239	Guide	3	R, T
108242	Collar	3	R
108294	Washer	14	R, T
108301	Spring	14	R, T
108302	Screw	14	R, T
108307	Bearing, Jet	14	A, R
108308	Bearing, Jet	14	A, R
108309	Washer	14	A, R
108310	Washer	14	A, R
108311	Ring	14	A, R
108312	Washer	14	A, R
108313	Washer	14	A, R
108314	Washer	14	A, R
108315	Spring	14	A, R
108316	Nut, Jet Sealing	14	A, R
108317	Nut	14	A, R
108318	Spring	14	A, R
108320	Spring, Jet Return	14	A, R
108322	Pin	14	A, R
108323	Split Pin	14, 15	A, R, T
108324	Fork-end	15	R, T
108325	Nut	14, 15	A, R, T
108326	Pin	15	R
108330	Washer	15	R, T
108333	Lever	15	R, T
108334	Pin	15	A, R, T
108336	Float	15	R, T
108339	Pin	14	R
108341	Spring	14	A, R
108347	Washer	15	A, R
108349	Screw	15	A, R, T
108350	Bolt	15	A, R, T
108351	Washer	15	R, T
108353	Pin	15	R, T
108357	Plate	15	R
108358	Clip	15	R, T
108359	Spring	15	R
108360	Coupling	16	R, T
108361	Bolt	15, 16	A, R, T
108362	Nut	15, 16	A, R, T
108363	Plain Washer	15, 16	A, R
108364	Union, Ignition	14	R, T
108368	Bolt, Pivot—Cam to Carburetter	14	R, T
108422	Hose	10, 127	R
108446	Clip	57	
108448	Plug	126	
108450	Mallet	41	R
108494	Shim	6	R
108495	Washer	6	R
108496	Bush	6	R
108497	Washer	6	R
108499	Sleeve	6	R
108540	Bracket Assembly	29	R

NUMERICAL INDEX

Part No.	Description	Page	Also Used on Models
108541	Bracket Assembly	29	R
108616	Push Rod	4	R, T
108657	Brush, Horn Push Connection	63	A
108674	Screwdriver	59	R
108756	Screw	22, 52	A, B, P, R
108806	Valve	127	R
108810	Main Bearing	6	J, R, T, Y
108860	Casing	64	A, B, P, R, T, Y
108887	Clutch Operating Shaft	22	R
108951	Nut	57	R, T, Y
109255	Ball Joint Assembly	32	
109281	Bracket Assembly	30	R
109283	Bracket Assembly	29	R
109285	Bracket Assembly	29	R
109316	Spanner	59	R, T
109317	Spanner	59	R, T
109318	Spanner	59	R, T
109319	Spanner	59	R, T
109320	Spanner	59	R, T
109322	Grips	59	R, T
109370	Piece	6	R
109401	Distance Piece, Selector Shaft	25	
109438	Bolt	42	A, P
109495	Ball Pin	5	R, T
109521	Cover, Rubber Solenoid	123	R, T, Y
109531	Spring	26	R
109566	Button	37	B, T, Y
109586	Road Wheel Nut	41	B, R
109637	Petrol Pump Assembly	12	R
110016	Shaft	48	R
110023	Pulley	6	R
110237	Bearing, Rear Hub	38	
110339	Bracket	57	
110363	Plug, Spring, in Brake Drum	41	R
110365	Stud, Rear Hub	38	R
110366	Nut, Extension	33, 38	R
110462	Screw, locating Bearing	7	R, T, Y
110515	Bearing	37	B, R, T, Y
110621	Key	38	B, R, T, Y
110679	Washer	14	R
110695	Bearing	34	
110696	Bearing	34	
110697	Washer	34	
110737	Bolt	37	B, R, T, Y
110774	Jack Assembly	59	R
110775	Ratchet, Handle Assembly	59	R
110777	Washer, Cork	55	
110788	Bracket, R.H.	29	
110789	Bracket, L.H.	29	
110791	Bracket Assembly, Jack	29	R
110896	Oil Pressure Gauge (Kilos)	76	
110962	Nut, Combustion Head Attachment	3	R, T
111054	Tappet Adjuster Unit	51	
111064	Rocker Shaft	5	R, Y
111163	Spacer Valve	49	A, B, P, R
111215	Locating Pin	37	B, R, T, Y
111717	Stud, Rocker Pedestal	3	R, T
111913	Insert	3	R, T, Y

Part No.	Description	Page	Also Used on Models
112030	Bolt	6, 126	R, T, Y
112032	Bolt	33	
112146	Joint Washer	13	R, T, Y
112170	Stud	1	R, T, Y
112231	Bolt	1, 13	R, T, Y
112232	Bolt	1, 13	R, T, Y
112233	Set Screw	1, 13	R, T, Y
112347	Bolt	32	
112411	Gaiter Retainer	44	T, Y
112424	Plunger	26	R
112442	Retainer, Spring	26	R
112445	Clutch Housing Cover	26	R, T, Y
112545	Pedestal, Rocker, Drilled	5	R, T, Y
112546	Pedestal, Rocker, Plain	5	R, T, Y
112617	Thrust Washer, Top, .004" oversize	6	R, T, Y
112618	Thrust Washer, Bottom, .004" oversize	6	R, T, Y
112635	Nut	37	B, R, T, Y
112653	Bolt	38	B, J, R, T, Y
112789	Gasket, Liner	2	R, T, Y
112854	Lever, Pivot, Assembly	16	R
112866	Washer	11, 16	R, T
112867	Washer	11, 16	R, T
112892	Gasket	19, 20	R, T
112907	Stud	11	R, T
112946	Solenoid	123	R, T
113094	Bolt, Dynamo to Bracket	21	A, B, P, R, T, Y
113120	Circlip	14	R
113122	Washer, Joint	11, 127	R, T
113123	Plate, L.H.	33	
113124	Plate, R.H.	33	
113142	Caliper Mounting Bolt	50	R
113143	Bolt	33	
113144	Bolt	33	
113150	Bolt	51	R
113169	Stud, Long, Cylinder Head	1	R, T
113173	Hub Assembly, Rear	38	R
113175	Rear Hub Assembly	38	B, R
113181	Plate Assembly	39	R
113187	Differential Side Gear	37	B, R, T, Y
113188	Gear	37	R, Y
113191	Plate Assembly	39	R
113193	Bracket	37	R
113194	Clip, Road Spring	39	R
113228	Spanner	59	R, T
113256	Medallion, Nave Plate	41	R
113431	Synchronising Cup	27	R, T, Y
113454	Pin, Joint	15	R
113522	Bearing (Camshaft)	7	R, T, Y
113523	Bearing (Camshaft)	7	R, T, Y
113549	Scraper Ring	8	R
113550	Compression Tapered Ring	8	R
113556	Front Shock Absorber	35	
113569	Cap, Oil Filler	5	A, B, P, R, T, Y
113570	Cylinder Head Attachment Stud	1	R, T
113624	Front Shock Absorber	35	
114033	Washer, Copper	13	R, T, Y
114034	Plain Washer	13, 24	A, B, P, R, T, Y
114191	Extension, Tail Pipe	57	R

NUMERICAL INDEX

Part No.	Description	Page	Also Used on Models
114281	Stud, Wheel	33	
114282	Stud, Wheel	33	
114283	Hub Assembly, Front	33	
114284	Hub Assembly, Front	33	
114531	Clutch Slave Cylinder Assy.	22	R
114647	Lever Assembly	46	R
114774	Taper Plug 2, 3, 9, 24, 37, 38		A, B, P, R, T, Y
115350	Oil Sump	2	
115456	Buffer	40	
115459	Hose Assembly, Rear	53	A, R
115460	Hose, Bracket	54	R
115467	Gasket (Thermostat)	10	R, T, Y
115682	Shim	50	
115701	Washer, Lock	34	
115702	Seal, Grease	34	
115763	Stub Axle	33	
115776	Tab Washer	6, 126	T, Y
115779	Petrol Pipe Assembly	56	R
115783	Connector, Flexible 16, 56, 127		A, B, P, R
115784	Connector, Flexible	56	R, T, Y
115785	Flywheel Assembly	6	R
115990	Washer	37	A, R, T, Y
116197	Restrictor Valve Assembly	54	R
116228	Battery	79	R, T, Y
116229	Battery (Dry)	79	R, T, Y
116496	Washer	27	R, T, Y
116638	Driven Plate	22	R, T, Y
117590	Bearing, Big End	7	R
117811	Sleeve	25	T, Y
117836	Bearing	27	R, T, Y
118324	Bolt	33	
118632	Plug	11	
118971	Headlamp Rim Removal Tool	59	
118977	Washer, Lock	37	
119072	Rim	65, 66, 67	R
119218	Grease Gun	59	R, T, Y
119257	Grease Gun	59	P, R, T, Y
119414	Sparking Plug	126	R
119868	Clip, L.H.S.	56	Y
120142	Adjuster Unit Assembly	51	A, B, P, R
120211	Bracket	3	R, Y
120329	Pipe, Carburettor 16, 56		R
120331	Connection, Flexible 16, 19, 56		R
120443	Bush, Pedal Shaft	39	R
120941	Shim	43	A
120946	Plunger	43	
120948	Bellows	43	
120949	Shim	43	
120953	Spring	43	
120955	Socket, Ball	43	
120957	Washer, Tab	43	
120959	Shim	43	
120968	Nut, Lock	43	
121219	Joint Washer	5	R, T, Y
121231	Lifting Eye, Plate Assembly, Front	4	A, R, Y
121269	Starter Solenoid Switch	62	A
121273	Carburettor Overflow	16	R
121274	Connection, Flexible	16	R
121295	Nut, Wheel, Centre Lock	41	
121296	Nut, Wheel, Centre Lock	41	

Part No.	Description	Page	Also Used on Models
121297	Spanner, Wheel Nut	41	
121504	Rear Engine Mounting	26	R
121734	Stud, Cylinder Head	1	R
121752	Bracket, Lifting, Rear	4	R
121780	Rubber Gasket 65, 66, 67		R
121790	Ratchet, Handle Assembly	59	
121791	Rubber Mounting Block	36	R
121792	Retainer Assembly, Mounting Block	36	
121793	Retainer, Rubber	36	
121797	Link Assembly	36	R
121867	Rubber Mounting	35	
121868	Rubber Mounting	35	
122075	Spring, Synchro, fitted in Sleeve	27	Y
122136	Cap, Filler	58	
122166	Cylinder Liner	2	R
122168	Compression Ring, Tapered	8	R
122169	Compression Ring, Plain	8	R
122170	Scraper Ring	8	R
122171	Gudgeon Pin	8	R
122208	Piston Assembly	8	R
122230	Locating Clip	36	R
122231	Locating Washer	36	R
122289	Spring, Pedal Return	48	A, R
122505	Shoe Hold Down, R.H.	51	B, R
122525	Clip, Trafficator Cancelling	42	A, E, F
122553	Ring, Clamp	44	A
122554	Bolt, 'U'	44	A
122623	Dowel	44	A
122653	Setscrew	25	A, B, P, Y
122669	Clamp, Steering Column	42	
122718	Cap, End	97	
122719	Washer, Bearing	97	
122759	Foot Dipper Switch	79	A, B, R
123493	Oil Seal	125	R
123759	Terminal, Earth	79	A
123888	Screw, Wedglok	24	Y
123939	Extension, Bracket	30	
123942	Bracket, Extension	30	
124020	Rim	66	P, R
124713	Thermostat	10	R
124744	Water Outlet Cover	10	R
124894	Reverse Operating Lever Assembly	28	
125046	Plug, Sparking 21, 127		A, R
125111	Ammeter	76	R
125189	Fuse Box	79	A, Y
125195	Ignition Coil	61	R
125251	Washer	8	R, T, Y
125361	Grease Nipple	9	P, R, Y
125505	Gauge	59	A, P
125781	Screw, Locating	42	
125782	Plate, Locating	42	
125957	Coil to Distributor Lead	80	R
126577	Clip, Gaiter	44	
126765	Spring	43	
126792	Relay	122	R
126845	Switch 53, 79		A, R, Y
126862	Needle Bearing	28	
127380	Switch 79, 122, 127		

NUMERICAL INDEX

Part No.	Description	Page	Also Used on Models
127385	Selector, Reverse Gear	25	R
127386	Selector, 1st/2nd Gear	25	R
127387	Fork, Selector, 3rd/Top Gear	25	R
127651	Switch	77	C
127830	Tie Rod Lever, R.H.	33	
127831	Tie Rod Lever, L.H.	33	
127883	Flywheel to Crankshaft Dowel	6	B
127995	Pinion, R.H.S.	43	
127996	Pinion, L.H.S.	43	
127997	Bush, Pinion	43	A
127998	Bush, Pinion, Upper	43	
127999	Washer, Thrust, Upper	43	
128000	Washer, Thrust, Lower	43	
128001	Plug, End	43	
128002	Bush, Rack Tube	43	
128004	Bellows, Pinion End	43	
128008	Pin	43	
128020	Cover, End	43	
128021	'O' Ring	43	
128022	Nut, Lock	43	
128023	Pin, Ball	43	
128024	Housing, Ball	43	
128042	Slave Cylinder Support Bracket	23	R
128043	Stay, Slave Cylinder	23	R
128055	Cross Member, Rear	30	
128063	Sleeve, 1st/2nd Shaft	25	
128066	Shaft, Selector	25	
128067	Fork, Selector	25	
128074	Rocker Spring, Centre	5	R
128075	Rocker Spring, Intermediate	5	R
128087	Washer	77	C
128088	Washer, Spring	63, 77	
128100	Gear, 1st Speed	27	B
128102	Hub	27	B
128103	Gear	27	
128105	Countershaft	28	
128107	Gear	28	
128108	Gear, Countershaft, 2nd Speed	28	B
128110	Wheel	28	
128192	Lamp, Reverse	127	
128318	Extension, Fan Hub	6	
128319	Bolt	6	
128323	Bolt	42	
128378	Flasher Warning Light	78	R
128484	Voltage Stabilizer	77	
128838	Steering Column, Lower	42	
128881	Number Plate Illumination Lamp	73	
128933	Bearing	27	B
129077	Plug	5	
129094	Steering Column, Upper, Inner	42	
129098	Adaptor	42	
129277	Brake Pedal Assy., L.H.S.	48	
129283	Cable Assembly, L.H.	46	
129284	Cable Assembly, R.H.	46	
129383	Stud	1	E, K, O

Part No.	Description	Page	Also Used on Models
129768	Panel Light Rheostat Switch	77	
129779	Sleeve, Reverse Selector	25	
129780	Reverse Actuator	25	
129836	Lever, Tie Rod, R.H.	33	
129837	Lever, Tie Rod, L.H.	33	
129862	Bush, in Reverse Gear	28	A
129891	Switch, Trafficator	63	
129894	Reverse Operating Lever Assembly	28	T
129936	Hose, Top Radiator	10, 127	
129937	Reverse Spindle	28	
129938	Plate	28	
129939	Bush, 2nd Speed Gear	27	B
129940	Bush	27	B
129941	Washer	27	B
129942	Washer	27	B
129943	Washer, Blue	27	B
129944	Washer	27	
129954	Screw	28	
129955	Washer	28	
129956	Washer	28	
129961	Inner Ball Joint Assembly	43	
129963	Sleeve Adaptor	43	
129986	Shaft, Selector, 3rd/Top Gear	25	R
130031	Shim, .002"	43	
130032	Shim, .010"	43	
130038	Hose, Bottom Radiator	10, 127	
130039	Pipe, Connecting Bottom Water Hose	10	
130044	Coupling, Flexible	42	
130047	Front Engine Mounting	2	
130481	Spring, Rocker, Intermediate	5	
130537	Front Shock Absorber	35	
130539	Petrol Gauge	76	
130544	Windscreen Wiper Switch	78, 99	
130581	Strip, Conductor	42	
130829	Pad	50	R
130882	Clip	56	
130887	Master Cylinder Assembly (Clutch)	49	
130888	Bracket Assembly	57	
130890	Clip, Pipe	57	
130902	Shim, Pinion	43	
130903	Gaiter	44	
130904	Ball Joint Assembly	44	
130985	Front Engine Mounting	2	
131060	Temperature Gauge	75	
131061	Temperature Gauge	75	
131062	Temperature Transmitter	75	
131099	Wheelbox Assembly, R.H.	64	
131100	Wheelbox Assembly, L.H.	64	
131101	Tubing, Motor to 1st Wheelbox	64	
131105	Wiper Arm, R.H.—R.H.S.	64	
131106	Wiper Arm, L.H.—R.H.S.	64	
131107	Wiper Arm, R.H.—L.H.S.	64	
131108	Wiper Arm, L.H.—L.H.S.	64	
131111	Wiper Blade	64	
131113	Lead, Battery, Positive	80	
131114	Lead, Starter	80	

NUMERICAL INDEX

Part No.	Description	Page	Also Used on Models
131115	Lead, Battery, Negative	80	
131116	Lead, Engine to Earth	80	
131151	Tubing, Wheelbox to Wheelbox	64	
131155	Grommet	64	
131211	Sleeve, Pipe to Carburettor	19	A, P
131225	Sleeve	73	
131227	Horn Push Assembly	126	A
131246	Knob	26	
131251	Flasher Unit	63	
131253	Bracket, Fulcrum	47	
131321	Lever Assembly	45	
131338	Harness	122	
131339	Harness	122	
131340	Lead	127	
131341	Harness	127	
131354	Lead, Feed—Black	70	
131446	Adaptor	42	
131465	Rim	73	
131479	Bracket Attachment Assy.	36	
131503	Steering Column Assembly, Upper, Outer	42	
131507	Change Speed Lever	26	
131585	Rod, Stay	58	
131630	Mounting Block	44	
131661	Master Cylinder (Brake) Assembly	49	
131690	Washer, Spacing	26	
131711	Strap, Anti-Vibration	26	
131787	Spring, Anti-Rattle	48	
131812	Switch, Lighting	77	
131818	Starting Handle	126	
131831	Strap, Wiring	80	
131963	Bracket, Mounting	36	
131964	Bracket, Mounting	36	
131988	Cable Set	126	
132012	Master Cylinder Support Assembly	48	
132028	Line Fuse, Tail Lamp	73	
132053	Cap, Screw	43	
132055	Shim	43	
132074	Strip Assy., Skid Shield	30	
132076	Strip Assy., Skid Shield	30	
132116	Lead, Extension	77	
132118	Block, Terminal	77	
132135	Ignition Starter Switch	77	
132388	Plunger, Reverse Selector	25	
132389	Shaft Selector	25	
132423	Switch	122	
132424	Switch	122	
132460	Control Box	79	
132465	Washer, Paper	24, 122	
132472	Rev. Counter Bearing Assy.	8	
132604	Weight and Bush Assembly	26	
132607	Clip, Vibration Damper	26	
132608	Strap, Vibration Damper	26	
132632	Upper Wishbone Arm	31	
132633	Upper Wishbone Arm	31	
132742	Bar, Tommy	59	
132766	Flywheel Assembly	126	
132852	Switch	126	

Part No.	Description	Page	Also Used on Models
132909	Brake Master Cylinder Assy.	49	
132924	Plug, closing Breather Pipe Aperture	3	
132933	Bracket, Exhaust Mounting Centre	30	
132951	Strap, Anti-Vibration	26	
133061	Elbow, Cylinder Head	99	
133072	Clip	19	
133083	Grommet	19	
133103	Plug, Grease	43	A
133117	Ammeter	76	
133118	Petrol Gauge	76	
133119	Temperature Gauge (Centigrade)	75	
133120	Oil Pressure Gauge (lbs.)	76	
133121	Oil Pressure Gauge (kilos)	76	
133150	Front Shock Absorber	35	
133202	Side Lamp	70	
133203	Front Flasher Lamp (Amber Lens)	71	
133204	Front Flasher Lamp (White Lens)	72	
133205	Front, Side and Flasher Lamp (White Lens)	72	
133206	Lead, Feed—Black	71, 72	
133207	Sleeve	80	
133313	Lead, Extension	63	
133321	Horn, Windtone, High Note	63	
133322	Switch, Horn	63	
133364	Gasket, Seating, Base	73	
133471	Bracket, Engine Restrictor	2	
133499	Plate, Mounting, R.H.	33	
133500	Plate, Mounting, L.H.	33	
133501	Hose	53	
133504	Upper Wishbone Arm Assembly—Front	31	
133507	Upper Wishbone Arm Assembly—Rear	31	
133510	Lead	128	
133608	Pipe	53	
133613	Grip, Handbrake—Black	45	
133637	Bracket Assembly, R.H.	29	
133638	Bracket Assembly, L.H.	29	
133808	Brake Pedal Assy., R.H.S.	48	
133838	Bottom Trunnion Assembly	34	
133839	Bottom Trunnion Assembly	34	
133872	Mounting Rubber, Rack and Pinion Steering Unit	44	
134101	Front Shock Absorber	35	
134293	Shim, Grease Seal	34	
134301	Lead, Earth	80	E, K, O
134316	Gaiter	32	
134318	Seal, Oil	34	
134319	Seal, Grease	34	
134320	Washer, Lock	34	
134339	Pad, Lining, Assembly	50	
134435	Temperature Transmitter	75	
134456	Radiator Block	58	
134529	Switch, Stop Light	53	A, E, K, M, O, Z
134541	Lever, Tie Rod—L.H.	33	
134542	Lever, Tie Rod—R.H.	33	

NUMERICAL INDEX

Part No.	Description	Page	Also Used on Models
134670	Washer	27	
134688	Pinion, L.H.S.	43	A, E, F
134689	Pinion, R.H.S.	43	F
134753	Plate, Reinforcing	44	
134899	Lead, Earth, Instruments	80	
136481	Lever, Bellcrank	19	
136482	Bolt, Shouldered	19	
136489	Pipe Assembly	19	
136567	Valve, Exhaust	4	
136642	Clamp, Ammeter	76	
136643	Clamp, Ammeter	76	
136865	'U' Bolt	39	
136885	Clamp Assembly	44	
136932	Dowel, Distance Piece	39	
137191	Washer	4, 20	F
137192	Spacer	4, 20	F
137216	Sleeve	80	
137338	Check Strap	40	
137339	Bracket, Anchor, Axle Check Strap	29	
137531	Balance Weight, $\frac{1}{2}$ oz.	41	L, Z
137629	Setscrew	40	
137630	Front Dipper Switch	79	E, F, O, Z
137634	Distance Piece, R.H.	39	
137635	Distance Piece, L.H.	39	
137651	Bush, Clutch Shaft	24	O
137835	Switch, Stop Light	53	V
137974	Hose	4, 20	
137988	Spring	26	
138073	'Y' Piece and Support Bracket Assembly	4	
138078	Extension	4, 20	
138098	Hose	4, 20	
138099	Hose	4, 20	F, O
138118	Air Cleaner	20	
138176	Cap, Oil Filler, and Breather Assembly	4	A, E, F, O, Z
138308	Pipe Assembly, Flexible Pipe to Oil Pressure Gauge	13	
138527	Bolt, Flywheel Assembly to Crankshaft	6	O
138528	Bolt, Connecting Rod Attachment	7	
138910	Master Cylinder Support Bracket	48	
138911	Mounting Bracket	53	
138954	Connection, Four Way	53	
139033	Lead, Extension	79	
139314	Seal, Front End Cover	24	
139386	Mounting Rubber	44	E, F, O, Z
139489	Plate, Rear Spring	39	
139951	Washer, Thrust Diff. Pinion	37	O
139952	Washer, Thrust Diff. Pinion	37	O
139953	Washer, Thrust Diff. Pinion	37	O
139954	Washer, Thrust Diff. Pinion	37	O
139955	Washer, Thrust Diff. Pinion	37	O
139956	Washer, Thrust Diff. Pinion	37	O
140508	Gear, Countershaft, 2nd Speed	28	O
140509	Gear, Countershaft, 3rd Speed	28	O

Part No.	Description	Page	Also Used on Models
140549	Clip	42	E, F, K, Z
140690	Front Flasher and Cable Assembly (White Lens)	72	E, K
141627	Steering Column Assembly	42	
141628	Switch, Trafficator	63	
141629	Steering Column Assembly, Upper, Locking	42	
141756	Seal, Front End Cover	24	
142135	Spring, Valve—Outer	4	
142136	Spring, Valve—Inner	4	
142137	Collar, Valve Spring	4	
142413	Clutch Shaft Assembly	22	
142434	Gear, Constant	28	O
142762	Battery, Heavy Duty, Dry	79	O
142940	Hose	20	
200155	Oil Pump Assembly	11	J, R, T, Y
200156	Body	11	J, R, T, Y
200157	Oil Pump Cover	11	J, R, T, Y
200193	Spring Pan Assembly	34	
200287	Housing Bearing	9	J, R, T, Y
200646	Pipe Assembly	13	J, R, T, Y
200659	Upper Fulcrum Pin—Inner	31	R
200771	Ball Joint Assembly, R.H.	32	
200772	Ball Joint Assembly, L.H.	32	
200906	Plate	3	R
201493	Front Brake Drum	52	B, R
201622	Gearbox and Clutch Housing Assembly	24	
201623	Pedestal, Distributor	8	R
201763	Front Exhaust Pipe Assy.	57	R
201782	Connecting Rod Assembly	7	R, T
201803	Vertical Link	33	
201870	Nave Plate	41	R
201898	Road Spring	35	
201899	Road Spring	35	
201984	Tray	126	R
201990	Crossmember	29	R
202069	Cable Assembly	45	R
202127	Cylinder Head Gasket	3	R, T
202267	Rear Brake Drum	52	R
202320	Exhaust Silencer	57	R
202388	Rear Shock Absorber, R.H.	40	R
202389	Rear Shock Absorber, L.H.	40	R
202390	Rear Shock Absorber, R.H.	40	
202391	Rear Shock Absorber, L.H.	40	
202446	Extension, Hub, R.H.	26, 33, 38	R
202447	Extension, Hub, L.H.	26, 33, 38	R
202775	Gasket, Combustion Head	3	R
202791	Starter Motor	62	T, Y
202834	Gear, Ring	6, 126	T, Y
203131	Air Cleaner	20	R
203189	Friction Disc, Front Brake Caliper	51	R
203271	Oil Filter Assembly (Full Flow)	13	R, T, Y
203530	Tail Pipe and Silencer Assy.	57	R
203660	Rear Cover Assembly	38	B, R, T, Y
203781	Housing, Thermostat	10	T, Y
204215	Constant Pinion Shaft	27	R
204378	Cover	51	
204379	Cover	51	

NUMERICAL INDEX

Part No.	Description	Page	Also Used on Models
204741	Clip, Horn, Assembly	63	A
205020	Breather Pipe Assembly	3	R, T, Y
205481	Cylinder Head Gasket	127	
205939	Dynamo	62	A, T
206479	Rear Brake Assembly	51	R
206480	Rear Brake Assembly	51	R
206501	Back Plate Assembly, L.H.	50	R
206502	Back Plate Assembly, R.H.	50	R
206506	Front Brake Caliper Assy.	50	R
206507	Front Brake Caliper Assy.	50	R
206590	Accelerator Pedal Assembly	47	R
207535	Carburettor Assy., Front	14	R
207536	Carburettor Assy., Rear	14	R
207613	Rear Axle Shaft	38	R
208051	Mainshaft	27	B, T
208052	Mainshaft	122	C
208062	Speedometer (Mile)	74	
208063	Speedometer (Kilo)	74	
208066	Speedometer (Mile)	74	
208067	Speedometer (Kilo)	74	
208075	Propellor Shaft BRD.	41	
208090	Rev. Counter	75	
208095	Distributor	60	
208096	Plate, Low Compression	3	
208098	Adaptor Plate, Overdrive Unit to Gearbox	123	R
208113	Bracket, L.H.	29	
208114	Bracket, R. H.	29	
208205	Shock Absorber (Rear), R.H.	40	
208206	Shock Absorber (Rear), L.H.	40	
208207	Stop, Tail, Flasher and Reflex Lamp	73	
208208	Stop, Tail, Flasher and Reflex Lamp	73	
208209	Petrol Tank Gauge Unit	55	
208285	Pipe, 3-Way Connection, L.H.	54	
208286	Pipe, 3-Way Connection, R.H.	53	
208287	Pipe, 5-Way Connection, to Front L.H. Hose Brkt.	53	
208288	Pipe, 5-Way Connection, to Front R.H. Hose Brkt.	53	
208375	Rack	43	
208455	Handbrake Assembly	45	
208495	Pipe, Petrol Tank to Connector	56	
208503	Pipe, Vent, Assembly	55	
208528	Pipe, Master Cylinder to 5-Way Conn., R.H.S.	53	
208531	Pipe, Master Cylinder to Hose Bracket, L.H.S.	54	
208571	Bar, Anti-Roll	36	
208604	Cross-Tube Assembly, Top	29	
208606	Pipe, Heater	99	
208634	Pipe	13	
208636	Road Spring (Rear), Driver's Side	39	
208636/M	Main Leaf	39	
208637	Road Spring, Rear	39	
208637/M	Main Leaf	39	

Part No.	Description	Page	Also Used on Models
208639	Crossmember	29	
208643	Distributor	61	
208655	Speedometer (Mile)	74	
208656	Speedometer (Kilo)	74	
208657	Speedometer (Mile)	74	
208658	Speedometer (Kilo)	74	
208685	Horn, Windtone (Low)	63	
208686	Horn, Windtone (High)	63	
208821	Handbrake Assembly	45	
208945	Pipe, Petrol	56	
208972	Distributor	60	
209092	Distributor, 86 mm. Engine	61	
209099	Rear Brake Assembly, L.H.	51	
209100	Rear Brake Assembly, R.H.	51	
209182	Speedometer (Mile)	74	
209183	Speedometer (Kilo)	74	
209184	Speedometer (Mile)	74	
209185	Speedometer (Kilo)	74	
209186	Speedometer (Mile)	74	
209187	Speedometer (Kilo)	74	
209188	Speedometer (Mile)	74	
209189	Speedometer (Kilo)	74	
209194	Rev. Counter	75	
209195	Petrol Tank Gauge Unit	55	
209269	Air Cleaner	20	
209325	Cover, Dust Assy., R.H.	51	
209326	Cover, Dust Assy., L.H.	51	
209327	Friction Disc, Front Brake Caliper	51	
209380	Pipe	53	
209411	Accelerator Pedal Assy., R.H.S.	47	
209423	Bearing Assembly, Steering Column	97	
209494	Rear Shock Absorber	40	
209495	Rear Shock Absorber	40	
209603	Exhaust Silencer	57	
209792	Fan Assembly	6	
209832	Carburettor Assy., Front	17	
209833	Carburettor Assy., Rear	17	
209870	Pipe	54	
209964/M	Leaf, Main	39	
209964	Rear Road Spring	39	
210868	Pipe, 3-Way	53	
210903	Front Road Spring (Coil)	35	
211044	Connecting Rod Assembly	7	
211804	Cover, Dust—R.H.	51	
211805	Cover, Dust	51	
212008	Air Cleaner	20	
212273	Air Cleaner and Silencer Assembly	20	
212275	Cover, Top Assembly	20	
212277	Backplate Assembly	20	
212278	Element (Upper)	20	
212285	Gearbox and Clutch Housing Assembly	24	
301237	Bracket Assembly	29	R
301238	Bracket Assembly	29	R
301318	Sump	126	R
301466	Camshaft	7	R
301644	Radiator Skid Shield	30	R

NUMERICAL INDEX

Part No.	Description	Page	Also Used on Models
301815	Crankshaft Assembly	6	R, T, Y
302155	Differential Casing	37	R, T, Y
302262	Disc, Road Wheel	41	R
303059	Pipe Assembly	56	
303754	Pipe	56	R
304008	Road Spring	39	
304164	Exhaust Manifold	11	R
304677	Rocker Cover Assembly	4	
304692	Gearbox and Clutch Housing	24	
304711	Front Engine Plate	2	
304849	Petrol Tank Assembly	55	
304854	Axle Casing Assembly	37	
304856	Chassis Frame Assembly	29	
304988	Steering Wheel	34	
305048	Gearbox Extension	24	R
305059	Pipe Assembly	16, 56	
305063	Overdrive Unit Assy.	122, 123	R
305281	Main Harness, L.H.S.	80	
305321	Main Harness, R.H.S.	79	
305385	Pipe, Master Cylinder to Hose Bracket, R.H.S.	54	
305386	Pipe, Master Cylinder 5-Way Conn., L.H.S.	53	
305547	Manifold	11	
305610	Main Harness, R.H. Steering	80	
305611	Main Harness, L.H. Steering	80	
305614	Rocker Cover Assembly	4	
305647	Rack and Pinion Assembly, L.H.S.	43	
305648	Rack and Pinion Assembly, R.H.S.	43	
305692	Front Brake Caliper Assy. (Type 16P)—R.H.	50	
305693	Front Brake Caliper Assy. (Type 16P)—L.H.	50	
305717	Bracket Assembly, R.H.	29	
305718	Bracket Assembly, L.H.	29	
305719	Chassis Frame Assembly	29	
305744	Manifold, Inlet	11	
305773	Rack and Pinion Body, R.H.S.	43	
305774	Rack and Pinion Body, L.H.S.	43	
305929	Rack and Pinion Assembly, L.H.S.	43	
305930	Rack and Pinion Assembly, R.H.S.	43	
305984	Chassis Frame Assembly	29	
305995	Pipe Assembly	19, 56	
305997	Suction Pipe Assembly	19	
306363	Petrol Tank Assembly	55	
306502	Chassis Frame Assembly	29	
306527	Rocker Cover Assembly	4	
306645	Main Harness	79	O
307245	Wood Steering Wheel Assy.	126	E, F
401869	Radiator Block	58	
401894	Control, Outer	78	
401895	Control, Inner	78	
401900	Control, Outer	78	
401901	Control, Inner	78	
402001	Radiator Block	58	

Part No.	Description	Page	Also Used on Models
500047	Circlip, on Spindle	9	J, R, T, Y
500057	Washer, Lock	107	
500098	Grease Nipple	22, 44, 46	B, J, P, R, T, Y
500172	Washer, Plain	95	
500318	Circlip	13	J, P, R, T, Y
500319	Spring	13	J, P, R, T, Y
500320	Gasket	13	J, P, R, T, Y
500321	Seal for Sump Bottom	13	J, P, R, T, Y
500322	Washer	13	J, P, R, T, Y
500328	Seal, Relief Valve	13	J, P, R, T, Y
500329	Washer, Relief Valve	13	J, P, R, T, Y
500330	Seal for Sump Top	13	J, P, R, T, Y
500417	Filter Bowl	12	J, P, R, T, Y
500418	Gasket	12	J, P, R, T, Y
500419	Gauze	12	J, P, R, T, Y
500420	Casting	12	J, P, R, T, Y
500439	Guide, Element, Bottom	13	R, T, Y
500463	Washer, on Setscrew	1	J, R, T, Y
500464	Copper Washer	1, 3	A, B, J, P, R, T, Y
500482	Bulb	65	A, B, J, P, R, T, Y
500524	Service Kit, Petrol Pump	12	J, R, T, Y
500555	Pin	47	
500568	Washer	123	R, T, Y
500570	Plug	123	R, T, Y
500574	Shaft	123	R
500576	Studs	123	J, R, T, Y
500577	Studs	124	R, T, Y
500578	Stud	123	
500579	Stud	125	R, T, Y
500581	Guide	123	R, T, Y
500582	Plug	123	R, T, Y
500585	Plug	123	
500587	Bridge Piece	124	R, T, Y
500588A	Adjustable Washer	124	R, T, Y
500588B	Adjustable Washer	124	R, T, Y
500588C	Adjustable Washer	124	R, T, Y
500588D	Adjustable Washer	124	R, T, Y
500588E	Adjustable Washer	124	R, T, Y
500588F	Adjustable Washer	124	R, T, Y
500588G	Adjustable Washer	124	R, T, Y
500591	Plunger	123	R, T, Y
500592	Spring	123	R, T, Y
500593	Pin	123	R, T, Y
500594	Seal	123	R, T, Y
500597	Oil Pump Plunger Assy.	123	R, T, Y
500602	Annulus Assembly	124	R, T, Y
500605	Rings, Piston, Inner	124	R, T, Y
500611	Washer	124	R
500613	Washer	124	R, T, Y
500618	Lever	123	R, T, Y
500620	Drain Plug	123	R, T
500623/E	Adjustment Washer	124	R, T, Y
500623/F	Adjustment Washer	124	R, T, Y
500623/G	Adjustment Washer	124	R, T, Y
500623/H	Adjustment Washer	124	R, T, Y
500623/J	Adjustment Washer	124	R, T, Y
500627	Oil Pump Operating Cam	123	R, T, Y
500630	Spring	124	R, T, Y
500631	Clutch Spring	124	R, T, Y
500632	Clutch Spring	124	R, T, Y
500633	Spring	123	R, T, Y

NUMERICAL INDEX

Part No.	Description	Page	Also Used on Models
500634	Accumulator Pressure Spring (Large)	124	R, T, Y
500636	Circlip	124	R, T, Y
500637	Circlip	124	R, T, Y
500640	Bearing	124	R, T, Y
500641	Washer	123	R, T, Y
500642	Washer	124	R, T, Y
500645	Joint Washer	124	R, T, Y
500655	Rear Casing with Studs	125	R, T, Y
500658	Operating Valve	123	R, T, Y
500660	Clutch Thrust Ring Assy.	124	R, T, Y
500661	Clutch Sliding Member Assembly	124	R, T, Y
500666	Studs	123	R, T, Y
500729	Cover	79	
500756	Stud	125	R, T, Y
500905	Screwdriver and Distance Gauge	59	J, P, T
500934	Three Pin Adaptor	66	A, B, J, P, R, T, Y
500992	Spring	22	J, R, T, Y
500998	Light Unit	65	A, B, J, P, R, T, Y
501005	Diaphragm Assembly	11, 127	J, R, T, Y
501024	Nipple	32	
501026	Pin	45	R
501077	Sump	13	J, R, T, Y
501131	Nut, Eyelet	22	J, R, T, Y
501132	Eyebolt	22	J, R, T, Y
501134	Plate, Clamping, Distributor	60	
501211	Lever, Release	22	J, R, T, Y
501258	Washer	25	A, B, P
501347	Ignition Warning Light	78	R
501421	Bulb	65	R
501433	Lead and Cap Assembly	65	R
501436	Bulb	66, 127	
501473	Light Unit Adaptor	66	B, J, P, R, T, Y
501475	Bulb, 12 Volt, Vertical Dip	66, 67	A, B, P, R, T, Y
501478	Cable and Adaptor	66	B, P, R, T, Y
501488	Water Pump Assembly	9	R
501542	Float Chamber Assembly	15	R
501543	Needle and Seat	15	R
501608	Clutch (9") Throw Out Bearing	22	R, T, Y
501702	Fog Lamp	127	
501703	Spot Lamp	127	
501707/LV	Fluid, Brake	54, 59	A, P, R
501713	Light Unit	65	
501717	Cap Assembly	60, 127	A, B, P, R, T
501718	Brush and Spring Cap, Centre	60	A, B, P, R, T, Y
501728	Sundry Parts Set	60	A, B, P, R, T, Y
501794	Washer, Plain	77, 91	
501795	Washer, Plain	102	
501822	Interior Bulbholder	72	
501823	Bulbholder	71	B, T
502064	Weight	41	R, T, Y
502126	Aluminium Oil Sump Kit	2, 126	R
502127	Crown Wheel and Pinion	37	R
502147	Bezel	78	R
502212	Light Unit	66	A, B, P, R, T, Y
502268	Glass	74, 75	

Part No.	Description	Page	Also Used on Models
502269	Glass	75, 76	R
502287	Bulb	72, 73, 127	
502291	Plate Retainer, Light Unit	65, 66, 67, 70	
502342	Holder	78	R
502343	Holder	78	R
502363	Cylinder Block Assembly	1	R
502373	Body and Primer Assembly	12	R
502374	Ball Assembly	12	R
502379	Bulb	71, 72, 73	
502406	Screw	71	
502459	Wing Mirror	127	
502476	Screw, Self-Tapping	96	
502505	Clip	91	T
502509	Nut, Buffer Attachment	86	
502550	Steel, Roller Set	124	R, T, Y
502555	Clutch Brake Ring	124	R, T, Y
502558	Uni-Directional Clutch	124	R, T, Y
502559	Cage	124	R, T, Y
502560	Breather	124	P, R, T, Y
502565	Accumulator Assembly Piston	124	R, T, Y
502566	Solenoid Bracket	124	R
502567	Collar	123	R
502568	Lever	123	R
502648	Spoke, Outer	41	R
502649	Spoke, Inner	41	R
502650	Nipple	41	R
502798	Lead, Feed, Green	72	
503159	Front Casing	123	R
503161	Piston, Operating	124	R, T, Y
503162	Ring, Piston, Inner	124	R, T, Y
503163	Bolt	123	R
503164	Nut	123	R, T, Y
503166	Washer	123	R, T, Y
503167	Spring	124	R, T, Y
503208	Washer, Plain	113	
503213	Sleeve	80	Y
503438	Washer, Lock	120	
503465	Trip, Flex, Speedo	74	
503466	Screw, Trip Flex	74	
503527	Nut	62	R, T, Y
503528	Main Spring	62	R, T, Y
503529	Pinion and Sleeve Assembly	62	R
503530	Bracket	62	
503531	Coil	62	
503534	Washer, Rubber	73	A, B, T, Y
503537	Rim	65, 66, 67, 70	A, T, Y
503540	Spring	65, 66, 67, 70	R, T
503594	End Cover	64	A, B, T
503596	Armature	64	P, R, T
503597	Coil, Field	64	P, Y
503601	Rod Assembly	64	
503602	Shaft and Gear Assembly	64	
503603	Sundry Parts Set	64	A, B, P, R, T, Y
503681	Contact Set	60, 127	A, B, P, R, T, Y
503684	Plate	60	A, B, P, T, Y
503685	Plate	60	A, B, P, T, Y
503690	Earth Lead	60	A, B, P, T, Y
503697	Vacuum Unit	60	R
503771	Body Assy., Carburettor	14	R

NUMERICAL INDEX

Part No.	Description	Page	Also Used on Models
503772	Body Assy., Carburettor	14	R
503774	Suction Chamber and Piston Assembly	14	R
503776	Damper Assembly	14	T, R
503781	Jet and Head Assembly	14	R
503789	Jet Lever	14	R
503790	Link, Jet Lever	14	R
503793	Link, Jet Lever	14	R
503796	Washer	14	R
503798	Pin, Link Rod	14	R
503800	Cam	14	R
503801	Rod, Link	14	R
503803	Washer, Spring	14	R
503806	Bolt, Choke	14	R
503811	Bolt	15	R
503812	Washer	15	R
503813	Grommet	15	R
503816	Throttle Spindle	15	R
503817	Disc, Throttle	15	R, T
503818	Lever	15	R
503819	Stop, Throttle	15	R
503820	Stop, Throttle	15	R
503821	Stop, Screw	15	A, R, T
503822	Spring	15	A, R
503823	Rod, Connecting, Throttle Spindle	16	R
503941	Washer, Plain	15	R
503997	Screw, Locking Needle	14	R
504028	Needle, Jet	14	R
504029	Light Unit	67	A, R, T, Y
504605/O	Cable, Outer—L.H.S.	122	P, R, T, Y
504605/I	Cable, Inner—L.H.S.	122	P, R, T, Y
504607/O	Cable, Outer	74	
504607/I	Cable, Inner	74	
504611/O	Cable	122	
504611/I	Cable	122	
504617/O	Cable, Outer	75	R
504617/I	Cable, Inner	75	R
504798	Ignition Wiring Set	21	
504806	Sleeve, Side Lamp Cable	71, 72	P, R, T, Y
504825	Piston	50	R
504826	Ring, Piston Sealing	50	R
504827	Boot, Rubber	50	R
504834	Washer, Shakeproof	50	R
504835	Rear Wheel Cylinder Assembly	52	R
504837	Piston	52	R
504838	Cover, Dust	52	R
504839	Retainer	52	R
504842	Plunger, Master Cylinder	49	B, R
504848	Piston	22	R
504849	Seal, Piston	22	R
504850	Circlip, Piston Stop	22	R
504851	Cover, Dust	22	R
504852	Rod, Push	22	R
504862	Rotor and Spindle Assembly	11	J, R, T, Y
504948/I	Cable	74	P, Y
504948/O	Cable	74	P, Y
505014	Crown Wheel and Pinion Assembly	37	R, Y

Part No.	Description	Page	Also Used on Models
505057	Pipe, Five Way Connection	53	R
505081	Spring, Pull Off	52	R
505088	Lever Assembly, Handbrake	52	R
505091	Spring, Retaining	52	R
505092	Plate, Locking	52	R
505093	Cover, Dust	52	R
505094	Washer, Distance	52	R
505124	Motor and Gearbox	64	A, P, R, T
505125	Gear, Brush	64	P, R
505126	Brush Set	64	J, P, R, T, Y
505155	Clip, Cable	80	
505187	Connector	126	P
505239	Valve Assembly	12	A, B, P, T, Y
505281	Decarbonising Set	1	R
505287	Spring	13	R, T, Y
505288	Cover, Valve	13	R, T, Y
505289	Bolt, Centre	13	R, T, Y
505290	Gasket, Copper	13	R, T, Y
505300	Head, Filter	13	R, T, Y
505307	Washer, Lock	87	
505367	Battery	79	R, T, Y
505507	Oil Pump Body	123	R, T, Y
505508	Cam Lever	123	
505545	Planet Carrier Assembly	124	R
505546	Bearing	124	R
505547	Thrust Washer	124	R, T, Y
505549	Sunwheel Assembly	124	R, T, Y
505550	Washer	123	R, T, Y
505551	Tube	123	R, T, Y
505702	Repair Kit	59	
505703	Repair Kit Rear Wheel Cylinder	59	R
505704	Repair Kit	59	
505869	Sundry Parts Set	126	
505883	Body	71, 72	
505884	Rim	71, 72	
505886	Glass	72	
505887	Glass	71	
506157	Nut, Jam	26	
506165	Wheel	41	
506166	Wheel	41	
506167	Wheel	41	
506168	Wheel	41	
506169	Wheel	41	
506170	Wheel	41	
506171	Wheel	41	
506172	Wheel	41	
506370	Headlamp Assembly	65	R
506371	Headlamp Assembly	65	R
506372	Headlamp Assembly	65	R
506373	Headlamp Assembly	66	R
506375	Headlamp Assembly	66	R
506376	Headlamp Assembly	66	R
506377	Headlamp Assembly	67	R
506619	Interior Bulbholder	70	
506667	Repair Kit	59	
506691	Piston Assembly	8	R
506727	Float Chamber Lid	15	R
506728	Float Chamber Lid	15	R
506729	Nut, Cap	15	R

NUMERICAL INDEX

Part No.	Description	Page	Also Used on Models
507082	Bushing	60	A, B, P, R, T, Y
507083	Clip, Cap Retaining	60	A, B, P, R, T, Y
507086	Screw	65, 66, 67, 70	A, R, Y
507087	Screw	65, 66, 67, 70	A, R, Y
507088	Light Unit	65	A, R, Y
507223/O	Cable, Rev. Counter, R.H.S., Outer	75	
507223/I	Cable, Rev. Counter, R.H.S., Inner	75	
507298	Lead, Flasher Lamp	71, 72	T
507299	Lead, Side Lamp	72	T
507819	Screw	111, 120	
507905	Cap	105	
508051	Screw	97	A
508139	Bulb Holder	74, 75, 76	
508165	Bulb Holder and Plate Assembly	71, 72	B, T
508169	Brush Gear	64, 126	
508170	Brush Set	64, 126	
508182	Crosshead and Rack	64	A
508545	Interior	73	
508574	Headlamp Assembly	66	P
508726	Clip, Cable	80	A
508817	Spring	52	
508818	Spring	51	R
508853	Gasket	12	R
508854	Retainer	12	R
508875	Washer, Plain	87	
508980	Retainer, Oil Seal	12	E, K, O
508981	Washer, Oil Seal	12	E, K, O, T
509049	Spring, Brake Damping	50	R
509050	Screw, Bleed	50	R
509051	Plate	50	R
509058	Pin, Pad Retaining	50	
509059	Clip	50	
509167	Suction Pipe Assembly	16	R
509191	Screw	73	
509207	Brake Shoe Set	52	R
509224	Screw, S/T	105, 110	
509279	Screw	87, 90, 92, 128	
509302	Brush Set	62	T, Y
509303	Bracket	62	T, Y
509304	Bush	62	T, Y
509305	Oiler Assembly	62	T, Y
509306	Spring	62	T, Y
509307	Bearing	62	T, Y
509308	Bracket	62	T, Y
509309	Nut, Shaft	62	T, Y
509311	Armature Assembly	62	T, Y
509316	Bolt	62	T
509317	Set, Sundry Parts	62	T, Y
509318	Bush	62	T, Y
509319	Condenser	6, 127	T, Y
509321	Cam	61	
509323	Screw, S/T	60	A
509324	Plate	60	T, Y
509355	Screw	73	
509374	Field Coil	62	R
509537	Circlip	43	
509557	Screw	95	C
509620	Hold Up Bolt Kit	15	R

Part No.	Description	Page	Also Used on Models
509649	Sleeve, Synchro 3rd and Top	27	O
509656	Screw, Self-Tapping	113	
509744	Screw	96	
509816	Combination Tool	59	R
509821	Nut	15	R
509827	Engine Gasket Set	1	R
509829	Front Suspension Unit, R.H.	31	
509830	Front Suspension Unit, L.H.	31	
509831	Front Suspension Unit, R.H.	31	
509832	Front Suspension Unit, L.H.	31	
509847	Bulb, Main	70	
509852	Top Cover Assembly	25	
509872	Fix, Spire	94	
509984	Oil Filter	123	
509985	Magnet	123	
509990	Headlamp Assembly	70	
510015	Washer, Plain	90	
510016	Washer, Shakeproof	90	
510018	Screw, Set	90	
510043	Dog, Driving	60	
510066	Screw	95, 120	
510084	Combustion Head Assembly (Less Valves and Springs)	3	
510125	Screw	93	
510159	Engine Lead Group	80	
510197	Rod, Push, Assembly	49	
510207	Carburettor Repair Kit	15	R
510212	Headlamp Assembly	67	R
510213	Headlamp Assembly	67	R
510219	Bulb	67	R
510234/O	Cable, Outer, L.H.S.	75	
510234/I	Cable, Inner, L.H.S.	75	
510239	Screw, Set	126	
510326	Book, Instruction	59	
510368	Nut	77	
510369	Nut	77	C
510473	Rivet, Bracket Attachment	106	
510475	Bulb	66	
510481	Screw	106	
510488	Nut, Lock	87	
510503	Screw, Set	87	
510504	Screw, Set	87	
510506	Washer, Lock	87	
510507	Washer, Plain	87	
510545	Combustion Head (Less Valves and Springs)	3	
510584	Anti-Roll Bar Kit	36	
510590	Windscreen Wiper Kit	126	
510632	Terminal, Bush and Lead Assembly	60	A
510638	Weight, Auto Advance	60	
510640	Cam	60	A
510691	Clip, Wiring	80	
510706	Reverse Lamp	127	
510790	Pad, Lining, Assembly	50	
510809	Shim, Damping	50	
510844	Cap, Filler	49	
510845	Gasket	49	
510847	Seal, Plunger	49	
510875	Glass	73	
510889	Spring, Auto Advance	60	

NUMERICAL INDEX

Part No.	Description	Page	Also Used on Models
510890	Unit, Vacuum Control	60	
510891	Rim	67, 70	
510892	Light Unit	67, 70	
510893	Spring, retaining Bulb	67, 70	
510894	Bulbholder, Main	67, 70	
510895	Gasket, Rubber	67, 70	
510896	Light Unit	67	
510897	Rim and Lens	70	
510898	Ring, Sliding	70	
510899	Gasket, Seating Lens	70	
510900	Gasket, Seating, Lamp	70	
510901	Bulbholder and Plate	72	
510902	Lens (Amber)	73	
510903	Bezel	73	
510904	Screw	73	
510905	Screw	73	
510906	Gasket, Seating Lens	73	
510907	Interior, Flasher Unit	73	
510910	Lens (Red)	73	
510912	Body	73	
510914	Engine Unit	1	
510915	Engine Unit	1	
510918	Combustion Head Assembly	3	
510919	Combustion Head Assembly	3	
510920	Gearbox Unit (Less Gear Lever)	24	
510921	Overdrive Gearbox Assembly	125	
510922	Rear Axle Assembly	37	
510923	Rear Axle Assembly	37	
510929	Sleeve	70	
510942	Rear Wheel Cylinder Assembly	52	
510944	Piston	52	
510945	Seal, Gland	52	
510946	Spring	52	
510969	Clip	74	
510986	Motor and Gearbox	64	
510990	Starting Handle Kit	126	
511001	Bolt, Fixing	126	
511002	Cover, End	64	
511003	Armature	64, 126	
511004	Coil, Field	64	
511005	Stud	126	
511009	Cap	60	
511010	Plate	60	
511020	Overdrive Kit	122	
511021	Overdrive Kit	122	
511027	Cover, Top	25, 122	
511029	Bulb	73	
511044	Washer	84a, 129	
511047	Washer, Lock	109	
511049	Nut, Bonnet	87	
511060	Washer, Plain	109	
511061	Washer, Plain	109	
511062	Bolt	109	
511070	Nozzle & Bush Assy., R.H.	101	
511071	Nozzle & Bush Assy., L.H.	101	
511075	Continental Touring Kit	127	
511078	Shaft and Gear Assembly	64, 126	C
511079	Screw, Self-Tapping	94	

Part No.	Description	Page	Also Used on Models
511086	Connector	60	
511093	Motor and Gearbox	126	
511094	Cover, End	126	
511095	Coil, Field	126	
511096	Rod, Connecting	126	
511137	Plunger	49	
511138	Seal	49	
511165	Tube, P.V.C.	127	
511166	Reverse Lamp Kit	127	
511176	Front Suspension Unit, R.H.	31	
511177	Front Suspension Unit, L.H.	31	
511178	Front Suspension Unit, R.H.	31	
511179	Front Suspension Unit, L.H.	31	
511194	Washer, Plain	102	
511195	Washer, Lock, Double Coil	102	
511200	Cam	61	
511201	Spring	61	
511202	Unit, Vacuum Control	61	
511292	Front Suspension Unit, R.H.	31	
511293	Front Suspension Unit, L.H.	31	
511294	Front Suspension Unit, R.H.	31	
511295	Front Suspension Unit, L.H.	31	
511392	Plate, retaining Light Unit	66	F
511393	Rim	66	F
511394	Screw	66	E, F, O
511668	Screw, Wood	96	
511669	Screw, Wood	96	
511670	Screw, Wood Link to Lid and Facia	96	
511671	Screw	96	
511695	Combustion Head Assembly, 86 mm.	3	
512161	Outer, Spoke (60)	41	
512162	Inner, Spoke (60)	41	
512224	Headlamp Assembly	69	F, K, M
512241	Light Unit	69	A, F, K, M, Z
512274	Screw and Spring Washer	18	
512275	Cover, Suction Chamber	18	
512276	Screw and Spring Washer	18	
512277	Ring	18	
512278	Diaphragm, Air Valve	18	
512279	Air Valve and Shaft Diaphragm Assembly	18	
512280	Screw	18	
512282	Spring	17	
512283	Throttle	17	
512284	Screw, Throttle to Spindle	17	
512285	Spindle, Throttle	17	
512286	Spring	17	
512287	Nut	17	
512288	Screw	17	
512289	Lever	17	
512290	Lever	17	

NUMERICAL INDEX

Part No.	Description	Page	Also Used on Models
512291	Washer, Shakeproof	17	
512292	Nut	17	
512293	Lever	17	
512294	Spring	17	
512295	Lever	17	
512296	Spring	17	
512297	Bar	17	
512298	Ring	17	
512299	Pin, Float, Fulcrum	18	
512300	Clip	18	
512301	Washer	18	
512302	Needle and Seat	18	
512303	Float Chamber	18	
512304	Washer, Spring, on Screw	18	
512305	Screw and Spring Washer (Short)	18	
512306	Screw and Spring Washer (Long)	18	
512307	Screw	18	
512308	'O' Ring	18	
512309	Gasket, Float Chamber	18	
512310	Float and Arm	18	
512311	'O' Ring	18	
512312	Screw, Bushing, Retaining	18	
512313	Orifice, Jet	18	
512315	Spring, Jet Orifice	18	
512316	Washer	18	
512317	'O' Ring fitted in Bushing	18	
512318	Bushing, Jet Orifice	18	
512319	Washer, Bushing	18	
512320	Washer	18	
512321	Spring	18	
512322	Main Body Assembly	17	
512323	Needle, Metering	18	
512324	Clip	17	
512325	Spring	17	
512326	Pin	17	
512327	Damper Assembly	18	
512328	Elbow	17	
512329	Bar	17	
512330	Spring	17	
512332	Lever	17	
512333	Washer	17	
512334	Nut	19	
512335	Coupling Assembly	19	
512336	Spindle Assembly, Throttle Coupling	19	
512337	Spindle Assembly	19	
512338	Coupling Assembly	19	
512339	Washer	19	
512340	Screw	19	
512351	Repair Kit Wheel Cylinder	59	D
512393	Setscrew	95	
512457	Combustion Head Assembly, 86 mm.	3	
512458	Combustion Head Assembly, 83 mm.	3	
512498	Spring	61	
512499	Unit, Vacuum Control	61	
512540	Pad, Lining Assembly	50	
512541	Pad, Lining Assembly	50	E2 Litre, K

Part No.	Description	Page	Also Used on Models
512781	Wire	43	F, K
513730	Grommet	72	F, K, O
514065	Gasket	72	F, K
514421	Lens (White)	72	F, K
514422	Screw, lens fixing	72	F, K
514469	Gasket, Repair Set	19	
514578	Light Unit	68	F, K
514579	Headlamp Assembly	68	F, K
514600	Power Stop Vacuum Servo Kit	126	
514647	Ignition Wiring Set	21	R, V, Y
514677	Repair Kit Master Cylinder	59	
516515	Spray (Spa White)	129	
516516	Pencil (Spa White)	129	
550026	Washer	86	A
550090	Bolt	108	
550924	Washer, Waved	89	
551051	Clip, Insulating Strip	96	
551490	Clip	74	
551491	Clip	58	P
552075	Pin, Hinge	102	
552218	Moulding	108	R
552650	Socket	104, 112	R
552651	Plate	104, 112	R
553252	Button	111, 113	A
554194	Plate	89	T, Y
554217	Ignition Locking Barrel	77	A, P, T, Y
554407	Rivet	110	
554517	Socket	111, 113	A
555437	Pad, Hairlok, Squab	114	
555438	Hairmat Cushion	115, 116	R
556046	Touch-in Spray (British Racing Green)	129	
556047	Touch-in Spray (Signal Red)	129	
556052	Touch-in Spray (Black)	129	
556633	Front Seat Cushion Cover	115, 116	
556634	Front Seat Cushion Cover	115, 116	
556635	Front Seat Cushion Cover	115, 116	
556640	Front Seat Cushion Cover	115, 116	
556641	Front Seat Cushion Cover	115, 116	
556642	Front Seat Cushion Cover	115, 116	
556647	Front Seat Squab Cover	114	
556648	Front Seat Squab Cover	114	
556649	Front Seat Squab Cover	114	
556653	Front Seat Squab Cover	114	
556654	Front Seat Squab Cover	114	
556655	Front Seat Squab Cover	114	
557046	Device, Locking	82	
557883	Touch-in Spray (Powder Blue)	129	
557922	Rivet, Tie Bracket Attachment	106	
559702	Stud	111, 112	
561162	Clip	111	C

NUMERICAL INDEX

Part No.	Description	Page	Also Used on Models
561210	Rivet, Imex, Retainer Attachment	106, 113	
561341	Stud	120	
562134	Socket, Dot	105	
562604	Latch	120	
562616	Rear Wheelarch Cover, Black	113	
562893	Strip, Glazing	90	
563032	Back, 9 mm.	105	
563040	Pin, Hinge	83	
563589	Snapsac	92	
563769	Rivet, Imex	104, 111	
564153	Safety Harness Kits	129	
564154	Safety Harness Kits	129	
564334	Carpet, Dash Centre	111	
564339	Gearbox Cover Carpet, Front, L.H.S.	111	
564344	Gearbox Cover Carpet, Front, R.H.S.	111	
564354	Rear Floor Carpet Assembly, L.H.	112	
564359	Rear Floor Carpet Assembly, R.H.	112	
564364	Transmission Cover Carpet Assembly	112	
564369	Differential Case Cover	112	
564374	Heelboard and Seat Pan Carpet Assembly	112	
564627	Washer, Plain	87	
564684	Backlight, Hood	105	
564685	Quarter Light	105	
564761	Front Seat Frame and Squab Assembly, Vynide Trim (Driver's) (Red)	114	
564762	Front Seat Frame and Squab Assembly, Vynide Trim (Driver's) (Blue)	114	
564763	Front Seat Frame and Squab Assembly, Vynide Trim (Driver's) (Black)	114	
564764	Front Seat Frame and Squab Assembly, Leather Trim (Driver's) (Red)	114	
564765	Front Seat Frame and Squab Assembly, Leather Trim (Driver's) (Blue)	114	
564767	Front Seat Frame and Squab Assembly, Vynide Trim (Passenger's) (Red)	114	
564768	Front Seat Frame and Squab Assembly, Vynide Trim (Passenger's) (Blue)	114	
564769	Front Seat Frame and Squab Assembly, Vynide Trim (Passenger's) (Black)	114	
564770	Front Seat Frame and Squab Assembly, Leather Trim (Passenger's) (Red)	114	
564771	Front Seat Frame and Squab Assembly, Leather Trim (Passenger's) (Blue)	114	

Part No.	Description	Page	Also Used on Models
564773	Front Seat Frame and Squab Assembly, Vynide Trim (Passenger's) (Red)	115, 116	
564774	Front Seat Cushion Assembly, Vynide Trim (Passenger's) (Blue)	115, 116	
564775	Front Seat Cushion Assembly, Vynide Trim (Passenger's) (Black)	115, 116	
564776	Front Seat Cushion Assembly, Leather Trim (Passenger's) (Red)	115, 116	
564777	Front Seat Cushion Assembly, Leather Trim (Passenger's) (Blue)	115, 116	
564778	Front Seat Cushion Assembly, Leather Trim (Passenger's) (Black)	115, 116	
564791	Cover, Front	104	
564807	Panel, Sill Inner Assembly, R.H.	84	
564811	Sill Carpet, L.H.	112	
564812	Sill Carpet, R.H.	112	
564830	Button, Dot	105	
564832	Screw, Set	83, 87	
564842	Rear Wheelarch Cover Assembly, L.H.	113	
564843	Rear Wheelarch Cover Assembly, R.H.	113	
564844	Rear Wheelarch Cover Assembly, L.H.	113	
564845	Rear Wheelarch Cover Assembly, R.H.	113	
564846	Rear Wheelarch Cover Assembly, L.H.	113	
564847	Rear Wheelarch Cover Assembly, R.H.	113	
564882	Cover Assembly, Hoodstick, L.H.	120	
564883	Cover Assembly, Hoodstick, R.H.	120	
564884	Cover Assembly, Hoodstick, L.H.	120	
564885	Cover Assembly, Hoodstick, R.H.	120	
564886	Cover Assembly, Hoodstick, L.H.	120	
564887	Cover Assembly, Hoodstick, R.H.	120	
564965	Carpet Assembly	111	
564970	Carpet Assembly	111	
565313	Eyelet	105	
565631	Cover Assembly	120	
565632	Cover Assembly	120	
565633	Cover Assembly	120	
565639	Cover Assembly	120	
565640	Cover Assembly	120	
565641	Cover Assembly	120	
565746	Dot, Durable	105	
565747	Button, Dot	129	
565748	Socket, Dot	129	

NUMERICAL INDEX

Part No.	Description	Page	Also Used on Models
565749	Eyelot, Dot	105	
565750	Stud, Dot, Clinch Type	105	
565752	Stud	128	
565755	Valve, Water	99	
565756	Rivet, Cap	105	
565759	Body, Complete	81	
565760	Eyelet	112	
565761	Front Seat Frame and Squab Assembly, Red, Driver's	114	
565988	Carpet Assembly	111	
565989	Carpet Assembly	111	
566016	Gearbox Cover Carpet, Rear	111	
566108	Bracket, Support, Facia to Floor Assembly	95	
566298	Anti-Mist Panel	129	
566330	Surrey Conversion Kit (Black)	129	
566337	Tonneau Cover Kit Assembly, R.H.S.	128	
566338	Tonneau Cover Kit Assembly, R.H.S.	128	
566339	Tonneau Cover Kit Assembly, L.H.S.	128	
566340	Tonneau Cover Kit Assembly, L.H.S.	128	
566352	Rivet	129	
566374	Spacer, Heater Unit	99	
566375	Washer, Heater Unit	99	
566407	Bezel, Push/Pull	99	
566456	Touch-in Spray (Velasquez Cream)	129	
566457	Touch-in Pencil (Velasquez Cream)	129	
566458	Surrey Conversion Kit (White)	130	
566579	Heater Unit Assembly	99	
566583	Heater Kit	99	
566601	Seat Pan Assembly	85	
566746	Front Seat Cushion Assy., Vynide Trim (Driver's) (Red)	116	
566747	Front Seat Cushion Assy., Vynide Trim (Driver's) (Blue)	116	
566748	Front Seat Cushion Assy., Vynide Trim (Driver's) (Black)	116	
566749	Front Seat Cushion Assy., Leather Trim (Driver's) (Red)	116	
566750	Front Seat Cushion Assy., Leather Trim (Driver's) (Blue)	116	
566751	Front Seat Cushion Assy., Leather Trim (Driver's) (Black)	116	
566752	Cover Assy., Front Seat Cushion, Vynide Trim (Driver's) (Red)	116	

Part No.	Description	Page	Also Used on Models
566753	Cover Assy., Front Seat Cushion, Vynide Trim (Driver's) (Blue)	116	
566754	Cover Assy., Front Seat Cushion, Vynide Trim (Driver's) (Black)	116	
566755	Cover Assy., Front Seat Cushion, Leather Trim (Driver's) (Red)	116	
566756	Cover Assy., Front Seat Cushion, Leather Trim (Driver's) (Blue)	116	
566757	Cover Assy., Front Seat Cushion, Leather Trim (Driver's) (Black)	116	
566928	Anti-Mist Panel	129	
566970	Carpet, Dash Centre	111	
566992	Socket	104	
566993	Frame, Backlight Assembly (Primed)	106	
566994	Roof, Complete Assembly (Primed)	106	
567824	Front Seat Frame and Squab Assembly, Vynide Trim (Driver's) (Red)	115	
567825	Front Seat Frame and Squab Assembly, Vynide Trim (Driver's) (Blue)	115	
567826	Front Seat Frame and Squab Assembly, Vynide Trim (Driver's) (Black)	115	
567828	Front Seat Cushion Assy., (Vynide Trim) (Red)	116	
567829	Front Seat Cushion Assy., (Vynide Trim) (Blue)	116	
567830	Front Seat Cushion Assy., (Vynide Trim) (Black)	116	
567831	Cover Assy., Front Seat Cushion, Vynide Trim (Red)	116	
567832	Cover Assy., Front Seat Cushion, Vynide Trim (Blue)	116	
567833	Cover Assy., Front Seat Cushion, Vynide Trim (Black)	115	
567834	Cover Assy., Front Seat Squab, Vynide Trim (Red)	115	
567835	Cover Assy., Front Seat Squab, Vynide Trim (Blue)	115	
567836	Cover Assy., Front Seat Squab, Vynide Trim (Black)	115	
567840	Front Seat Frame and Squab Assy., Vynide Trim (Passenger's) (Red)	115	
567841	Front Seat Frame and Squab Assy., Vynide Trim (Passenger's) (Blue)	115	
567842	Front Seat Frame and Squab Assy., Vynide Trim (Passenger's) (Black)	115	

NUMERICAL INDEX

Part No.	Description	Page	Also Used on Models
567847	Front Seat Frame and Squab Assy., Leather Trim (Driver's) (Red)	115	
567848	Front Seat Frame and Squab Assy., Leather Trim (Driver's) (Blue)	115	
567849	Front Seat Frame and Squab Assy., Leather Trim (Driver's) (Black)	115	
567850	Front Seat Cushion Assy., Leather Trim (Red)	116	
567851	Front Seat Cushion Assy., Leather Trim (Blue)	116	
567852	Front Seat Cushion Assy., Leather Trim (Black)	116	
567853	Cover Assy., Front Seat Cushion, Leather Trim (Red)	116	
567854	Cover Assy., Front Seat Cushion, Leather Trim (Blue)	116	
567855	Cover Assy., Front Seat Cushion, Leather Trim (Black)	116	
567856	Cover Assy., Front Seat Squab, Leather Trim (Red)	115	
567857	Cover Assy., Front Seat Squab, Leather Trim (Blue)	115	
567858	Cover Assy., Front Seat Squab, Leather Trim (Black)	115	
567862	Front Seat Frame and Squab Assembly, Leather Trim (Passenger's) (Red)	115	
567863	Front Seat Frame and Squab Assembly, Leather Trim (Passenger's) (Blue)	115	
567864	Front Seat Frame and Squab Assembly, Leather Trim (Passenger's) (Black)	115	
567889	Body, Complete	81	
568496	Safety Harness Kit 3 Point Fixing (Eye Bolt Type)	129	
568511	Safety Harness Kit 2 Point Fixing (Eye Bolt Type)	129	
568515	Rivet, Imex	111	
568715	Cover Assy., Seat Squab, Vynide Trim (Red)	118	
568716	Cover Assy., Seat Squab, Vynide Trim (Blue)	118	
568717	Cover Assy., Seat Squab, Vynide Trim (Black)	118	
568721	Cover Assy., Seat Squab, Leather Trim (Red)	118	
568722	Cover Assy., Seat Squab, Leather Trim (Blue)	118	
568723	Cover Assy., Seat Squab, Leather Trim (Black)	118	

Part No.	Description	Page	Also Used on Models
568727	Cover Assy., Seat Squab, Vynide Trim (Red)	117	
568728	Cover Assy., Seat Squab, Vynide Trim (Blue)	117	
568729	Cover Assy., Seat Squab, Vynide Trim (Black)	117	
568733	Cover Assy., Seat Squab, Leather Trim (Red)	117	
568734	Cover Assy., Seat Squab, Leather Trim (Blue)	117	
568735	Cover Assy., Seat Squab, Leather Trim (Black)	117	
568761	Cover Assy., Front Seat Cushion, Vynide Trim (Red)	117, 118	
568762	Cover Assy., Front Seat Cushion, Vynide Trim (Blue)	117, 118	
568763	Cover Assy., Front Seat Cushion, Vynide Trim (Black)	117, 118	
568767	Cover Assy., Front Seat Cushion, Leather Trim (Red)	117, 118	
568768	Cover Assy., Front Seat Cushion, Leather Trim (Blue)	117, 118	
568769	Cover Assy., Front Seat Cushion, Leather Trim (Black)	117, 118	
568784	Safety Harness Kit, Lap Type (Eye Bolt Type)	129	
569380	Facia Panel Assembly, White, R.H.S.	94	
569381	Facia Panel Assembly, White, L.H.S.	94	
569383	Facia Panel Assembly, White, R.H.S.	94	
569384	Facia Panel Assembly, White, L.H.S.	94	
569482	Lid Cubby Box, White	94	
569926	Reinforcement Switch Mounting	96	
569927	Plate, Switch Mounting	96	
570906	Back	105	
572615	Rear Wheelarch Cover, Black, L.H.	113	
600398	Plug, Rubber	95	
600399	Plug	100, 121	J, P, R, T, Y
600400	Plug	47	A, B, P, R
600635	Escutcheon, Handle	103	A
600832	Pin	90, 91	P
600949	Washer	103	B
601410	Clip	122	
601656	Lever	95	P
601663	Buffer	86	A, P
601678	Knob	95	B, P
601898	Angle, Retaining Battery	79	O, R, T, Y
601994	Mounting Pad	81	A, B
601995/1	Strip	81	R
601995/2	Strip	81	R

NUMERICAL INDEX

Part No.	Description	Page	Also Used on Models
602024	Pivot, L.H.	104	R
602025	Pivot, R.H.	104	R
602028	Stud	104	R
602029	Screw	104	R
602030	Plate, Securing	104	
602037	Grommet	74, 75, 99	A, C, J, P, R, T, Y
602117B	Rivet	104	R
602211	Retainer	102	
602569	Hose	99	P
602575	Hose	99	
602945	Rubber Battery Shelf	79	R
603212	Washer	102	A, P
603213	Washer	102	A, P
603382	Spring	90, 91	A, P
603384	Cover, Lifting Jack Aperture	121	R
603393	Washer	90	T, Y
603394	Washer	90	T, Y
603462	Bonnet Release Cable, Inner Assembly	87	
603463	Bonnet Release Cable, Outer Assembly	87	
604132	Tube	101	C
604146	Tubing, Delivery	101	A, C
604156	Clip, Spring	88	
604917	Trunk Lid Hinge	102	A, P
604918	Trunk Lid Hinge	102	A, P
605602	Plug	121	R
605953	Sleeve, Terminal	72	A, E, F, K, M, O, P, V, Y, Z
606389	Clip, Edge	83	O
606630	Bearing Assembly	97	A, R
607085	Packing Piece	108	P
607867	Stud	91	A
607902	Washer, Leather	91	A
608136	Channel	97	A
608185	Support Bracket	97	A
608188	Strip	98	A
608222	Strip	97	A
608223	Strip	97	A
608301	Washer, Tension	91	
608307	Clip, Locating	106	A
608319	Container	101	C
608356	Slip Ring	97	
608454	Handle, Remote Control	90	A
608462	Slip Ring and Insulator	97	A
608511	Clip, Door	92	
608522	Clip, Curtain to Door	84	A
608586	Washer, Cup	92	A
608604	Clip	91	A
608703	Clip	89	
608817	Clip, Trim, Cushion Cover to Frame	117, 118	
608836	Pad, Mounting, Front	81	
609173	Plunger	101	A
609174	'T' Piece	101	C
609384	Bracket, Dip Switch	79	R
609463	Pull, Finger, Cubby Box	94	
609526	Spacer	101	C
609613	Bracket	101	

Part No.	Description	Page	Also Used on Models
609639	Spring, Steering Column Clamp	98	A
609649	Washer, Sealing	91	A
609742	Clip, Inner Strip Attachment	91	A
609745	Link, Check, Cubby Box Lid	96	
609748	Lock, c/w Keys	94	
609792	Bezel	122	C
609793	Bezel	77	C
609795	Bezel	63, 77, 126	
609909	Washer, Lens, Seating	128	
609919	Bezel	101	C
609933	Bezel	78, 99	
609946	Knob	101	C
610080	Stud, Fixing	106	
610174	Door Glass Stop Bracket (Lower Assembly)	91	A
610181	Demister Outlet	100	
610259	Hinge Assembly, L.H.	94	
610260	Hinge Assembly, R.H.	94	
610302	Instrument Panel	96	
610414	Valve, Air Control, L.H.	94	
610415	Valve, Air Control, R.H.	94	
610416	Spindle, Air Control Valve	94	
610418	Knob, Control	94	
610513	Pin, Pivot	94	
610520	Clip, Rear Squab Board Finisher to Frame	117, 118	
610592	Support, Channel	95	
610608	Seal, Rubber	97	
610624	Stud, Dot 104, 112, 113, 128,	129	
610633	Rubber, Sealing	106	
610639	Seal	94	
610675	Rubber, Bonnet Sealing	87	
610707	Rivet, Check Strap to 'A' Post	88	
610777	Seal, Duct	94	
610798	Rod, Battery Fixing	79	
610817	Plate, Switch	96	
610818	Reinforcement	96	
610942	Plate, Cover	45	
610948	Bracket, L.H.	108	
610949	Bracket, R.H.	108	
611011	Label, Instruction Trafficator	97	
611012	Label, Instruction Trafficator	97	
611040	Pad, Sealing	99, 100	
611041	Plate, Blanking	100	
611043	Pipe Connector	99	
611096	Budget Lock	103	
611102	Interior Mirror	93	
611103	Mounting, Visor	93	
611104	Mounting, Visor	93	
611111	Bolt	109	
611112	Bracket, Outer	109	
611117	Rod, Vent	83	
611118	Rubber, Sealing	83	
611134	Stud	109	
611135	Plate, Catch Assembly	103	
611145	Spring, Vent Lid	83	

NUMERICAL INDEX

Part No.	Description	Page	Also Used on Models
611284	Control, Push/Pull	99	
611363	Finisher, Facia Crash Pad	95	
611366	Escutcheon, Trafficator	97	A
611369	Cover, Harness Assembly, Steering Column	97	A
611406	Grommet	73, 80	
611437	Cover, Joint Finisher	93, 106	A
611455	Plate, Clamp	108	
611529	Clamp	98	
611530	Clamp	98	
611531	Tie Rod	97	
611532	Tie Rod	98	
611565	Hinge Assembly, Cubby Box Lid	96	
611570	Gusset	84	
611571	Reinforcement, L.H.	84	
611572	Reinforcement, R.H.	84	
611581	Rod, Listing, Front	106	
611582	Rod, Listing, Centre	106	
611583	Rod, Listing, Rear	106	
611584	Lock, Cubby Box	96	
611587	Draught Excluder (Red)	92	
611588	Draught Excluder (Blue)	92	
611589	Draught Excluder (Black)	92	
611597	Draught Excluder (Red)	92	
611598	Draught Excluder (Blue)	92	
611599	Draught Excluder (Black)	92	
611607	Finisher (Red)	106	
611608	Finisher (Blue)	106	
611609	Finisher (Black)	106	
611618	Steering Column Shroud Assembly	97	
611622	Pin, Striker	87	
611623	Cup, Retaining	87	
611624	Spring	87	
611625	Bonnet Fastener Assembly	87	
611626	Lever, Catch Assembly	87	
611630	Link, Main, L.H.	104	
611631	Link, Main, R.H.	104	
611635	Bonnet Safety Catch Assembly	87	
611636	Bolt	107	
611637	Bolt	107	
611638	Bolt	93	
611639	Bolt	107	
611642	Bracket	109	
611643	Bracket	109	
611656	Rubber, Sealing	106	
611662	Clip	107	
611666	Stud	110	
611668	Plate, Cover	106	
611669	Cover, Screen	93	
611670	Stud	110, 112	
611680	Cap, Screw (Red)	92	
611681	Cap, Screw (Blue)	92	
611682	Cap, Screw (Black)	92	
611693	Rivet, Special	104	
611707	Bracket Assembly, Centre	128	
611709	Bracket Assembly, Outer	128	
611725	Hose, Water Inlet	99	

Part No.	Description	Page	Also Used on Models
611726	Hose, Water Outlet	99	
611732	Pad, Mounting	81	
611733	Seal, Drain Plug	55	
611734	Webbing	104	
611748	Bracket, Striker, Cubby Box Lock	96	
611760	Tool Strap	103	
611763	Plate, Retaining	103	
611768	Clip, Bonnet Release Cable	87	
611793	Clip, Cable	58, 80	
611794	Pad, 'B' Post Reinforcement	112	
611795	Pad, 'B' Post Reinforcement	112	
611796	Pad, 'B' Post Reinforcement	112	
611812	Curtain	90	
611818	Curtain	91	
611819	Curtain	91	
611825	Hose, Demister, R.H.	99	
611826	Hose, Demister, L.H.	99	
611834	Rod, Tie	97	
611835	Escutcheon	97	
611842	Buffer, Rubber	86	
611895	Bracket	93	
611936	Finisher Assembly, L.H.	106	
611937	Finisher Assembly, R.H.	106	
611947	Washer	106	
611948	Washer	106	
611964	Bracket, Tie, Front Listing Rail	106	
611970	Tube, Support, L.H.	108	
611971	Tube, Support, R.H.	108	
Not serviced	Felt	55	
611982	Escutcheon, O/D Switch	97, 122	
612067	Buffer, Rubber	2	
612072	Steering Column Shroud Assembly	97	
612082	Plug, Starting Handle Guide	126	
612092	Bush, End	129, 130	
612125	Cover Plate	100	
612184	Trunk Lid Handle	103	
612189	Plinth	73	
612203	Strip, Insulating, Ignition Switch	96	
612205	Thumbscrew	129, 130	
612211	Clip, Capping Attachment	107	
612219	Trunnion	83, 87	
612233	Instrument Panel	96	
612237	Bracket, Facia Board, Lower Assembly	95	
612241	Washer, Rubber	99	
612244	Pin, Check Strap	88	
612246	Bracket	95	
612261	Clip, Diaphragm to Frame	117, 118	
612262	Control, Push/Pull Assy., Outlet Duct	99	
612273	Spring, Cushion Tension	117, 118	
612276	Medallion, TR4	103	
612286	Washer, Plate	85	

NUMERICAL INDEX

Part No.	Description	Page	Also Used on Models
612390	Plate, Deflector	100	
612417	Washer, Rubber, Roof to Windscreen	107	
612430	Retainer	96	
612431	Ash Tray Assy., Front	96	
612453	Bracket, Canopy	106	
612461	Retainer, Door Glass Sealing Rubber	106	
612473	Trunk Lid Stay Sliding Unit	102	
612474	Bolt	102	
612475	Screw, Shouldered	102	
612488	Bracket, Facia Board, Lower Assembly	95	
612489	Button, Bracket, Facia Board, Lower	95	
612490	Clip, Retaining, Facia Board, Lower	95	
612531	Bolt, Eye, Safety Harness Fixing	120, 129	
612532	Washer, Tunnel Reinforcement	120	
612601	'T' Piece	101	
612709	Disc, Blanking	71	
612715	Grommet, Gearbox Cover, Overdrive Unit Cable	122	
612875	Piece, Distance	109	
612892	Clip, Tubular, Securing Letters to Bonnet	68, 103	
612930	Bracket, Retainer	71	
612976	Plug, Rubber, Screen Capping	110	
612988	Bracket, Cubby Box Lid Buffer	96	
613017	Handle, Window Regulator	91	A, E, K, O
613018	Clip, Grille to Facia	94	
613023	Nut, Spire	73	
613297	Webbing Reinforcement, Seat Squab, Top	117	
613298	Webbing Reinforcement, Seat Squab, Upper Centre	117	
613299	Webbing Reinforcement, Seat Squab, Lower Centre	117	
613303	Spring, Seat Retaining	119	
613307	Webbing Reinforcement, Seat Squab, Top	118	
613308	Webbing Reinforcement, Seat Squab, Upper Centre	118	
613309	Webbing Reinforcing Seat Squab, Lower Centre and Bottom	118	
613506	Petrol Filler Cap Assembly	55	
613508	Tube, Distance, Assembly	107	
613580	Retainer, Ash Tray	96	
613622	Door Checkstrap Assembly	88	
613623	Seal, Door Check Arm	88	
613745	Washer, Csk. Head	119	
613746	Buffer, Rubber	119	
613767	Hook, Side Valance	105	
613768	Diaphragm Assembly, Seat Cushion	117	

Part No.	Description	Page	Also Used on Models
613769	Clip, Rear Squab Board to Frame	117, 118	
613770	Clip, Rear Squab Board to Frame	117, 118	
613776	Clip, Diaphragm to Frame	117, 118	
613860	Webbing Reinforcement, Seat Squab, Bottom	117	
613863	Buffer, Cubby Box Lid	96	
613869	Clip, Rear Squab Board Finisher to Frame	117, 118	
613913	Door Checkstrap Assy., L.H.	88	
613914	Door Checkstrap Assy., R.H.	88	
613954	Moulding, Finisher	93	F, K
613958	Finisher, Backlight	106	
614090	Interior Mirror Assembly	93	F
614145	Remote Control Assembly, R.H.	89	
614146	Remote Control Assembly, L.H.	89	A, E
615968	Bracket, Stiffener Assembly, L.H.	129	
615969	Bracket, Stiffener Assembly, R.H.	129	
615984	Washer	129	
616122	Rivet	88	Z
616256	Bracket, Check Link Retainer	96	
616306	Setscrew	95	
616416	Gasket, Lamp Seating	72	F, K
616932	Pin, Bonnet Location	86	
650016	Disc, Clamping	103	
650017	Bolt, Hook	103	
650019	Nut, Wing	103	
650112	Hinge, Door, Assembly	88	
650130	Rubber, Sealing	93	
650159	Plate, Cover	83	
650165	Bracket, L.H.	84	
650166	Bracket, R.H.	84	
650172	Seal, Rubber	83	
650179	Link, Main Pivot, L.H.	104	
650180	Link, Main Pivot, R.H.	104	
650181	Link, 'B' Post, L.H.	104	
650182	Link, 'B' Post, R.H.	104	
650190	Rivet	104	
650191	Rivet	104	
650192	Rivet, Semi-tub	104	
650201	Bootee, Sealing	88	
650216	Pin, Checkstrap	88	
650219	Bracket	85	
650224	Pivot, Trunk Lid Stay	102	
650236	Pivot	91	
650242	Glass Stop Bracket Assembly	91	
650247	Grommet	55	
650251	Link Assembly	88	
650260	Handle, Window Regulator	91	
650261	Escutcheon	91	
650266	Petrol Filler Cap and Neck Assembly	55	

NUMERICAL INDEX

Part No.	Description	Page	Also Used on Models
650271	Bracket	85	
650272	Bracket	85	
650279	Connection, Rubber	55	
650306	Door Pull Handle	92	
650307	Screw, Acme	64	
650308	Tube, Drain	83	
650310	Rubber Sealing	92	
650311	Rubber Sealing	92	
650312	Rubber Sealing	106	
650313	Packing	93	
650323	Piping, P.V.C.	113, 120	
650325	Buffer	86	
701353	Striker	89	T, Y
701354	Striker	89	T, Y
701560	Front Door Handle, Outside	90	T, Y
701561	Front Door Handle, Outside	90	T, Y
703741	Door Restraint Device Assembly	90	
703862	Letter 'T'	86, 103	A, R
703863	Letter 'R'	86, 103	A, R
703864	Letter 'I'	86, 103	A, R
703865	Letter 'U'	86, 103	A, R
703866	Letter 'M'	86, 103	A, R
703867	Letter 'P'	86, 103	A, R
703868	Letter 'H'	86, 103	A, R
704873	Knob	78	C
704875	Knob	78	B
704879	Knob	77	C
704881	Knob	99	A, C
704883	Knob	99	
704884	Knob	99	A
704885	Knob	77	
704887	Knob	126	
705001	Grille, Facia Board Vent, L.H.	94	
705002	Grille, Facia Board Vent, R.H.	94	
705087	Lid, Cubby Box	94	
705206	Plinth, Switch Mounting	96	
705216	Duct Assembly	94	
705217	Duct Assembly	94	
705242	Vent Lid Assembly	83	
705402	Grommet, Handbrake	45	
705421	Moulding, Fastener Centre	110	
705423	Front Floor Mat, L.H.	111	
705424	Front Floor Mat, R.H.	111	
705589	Bracket, Inner	109	
705633	Outrigger, L.H.	109	
705634	Outrigger, R.H.	109	
705718	Catch Plate Assembly	87	
705754	Sun Visor Assembly	93	
705758	Seal, Rubber	85	
705851	Plate, Cover	85	
705905	Overrider Assembly, Rear, L.H.	109	
705906	Overrider Assembly, Rear, R.H.	109	
705913	Grommet, Gear Lever	26	
705916	Door Glass and Regulator Channel Assembly, L.H.	90	

Part No.	Description	Page	Also Used on Models
705917	Door Glass and Regulator Channel Assembly, R.H.	90	
705920	Overrider Assembly	108	
705950	Medallion Assembly	86	
705960	Seat Slide, Plain	119	
705961	Seat Slide	119	
705962	Seat Slide	119	
705963	Hood Trimmed Assembly (Black)	105	
705964	Hood Trimmed Assembly (White)	105	
705989	Cover Assembly	128	
705990	Cover Assembly	128	
705991	Cover Assembly	128	
705992	Cover Assembly	128	
706027	Pad, Base	120	
706035	Spring, Support	108	
706041	Occasional Rear Seat	120	
706042	Occasional Rear Seat	120	
706043	Occasional Rear Seat	120	
706049	Occasional Rear Seat	120	
706050	Occasional Rear Seat	120	
706051	Occasional Rear Seat	120	
706103	Headlining, Trimmed	106	
706126	Millboard	111	
706140	Beading	110	
706163	Bracket, Guide	126	
706240	Retainer Assembly	129, 130	
706700	Pad, Polyether, Front	116	
706701	Pad, Polyether, Rear	116	
706760	Roll, Edge Squab, L.H.	118	
706761	Roll, Edge Squab, R.H.	117	
706762	Roll, Edge Squab, L.H.	117	
706763	Roll, Edge Squab, R.H.	118	
706882	Plinth, Switch Mounting	96	
706906	Lid, Cubby Box	96	
707053	Pad, Seat Cushion	117, 118	
707059	Reinforcement Assembly, L.H.	88	
707060	Reinforcement Assembly, R.H.	88	
750022	Bracket	85	
750027	Bracket	85	
750047	Filler, Sill End, Rear, L.H.	84	
750048	Filler, Sill End, Rear, R.H.	84	
750074	Reinforcement Hinge Assembly, L.H.	88	
750075	Reinforcement Hinge Assembly, R.H.	88	
750086	Filler, Sill End, Front, L.H.	84	
750087	Filler, Sill End, Front, R.H.	84	
750090	Channel Assembly, L.H.	90	
750091	Channel Assembly, R.H.	90	
750126	Fixing Tabs	110	
750134	Hoodstick	104	
750135	Glass	90	
750148	Hinge Assembly, L.H.	86	
750149	Hinge Assembly, R.H.	86	
750150	Baffle Plate, L.H.	83	
750151	Baffle Plate, R.H.	83	
750154	Trunk Lid Stay	102	

NUMERICAL INDEX

Part No.	Description	Page	Also Used on Models
750157	Support, Windscreen	93	
750158	Bracket	93	
750163	Retainer	84	
750165	Rod, Tie	90	
750166	Rod, Tie	90	
750169	Rotary Lock Assembly	88	
750170	Rotary Lock Assembly	88	
750171	Remote Control Assembly, L.H.	89	
750172	Remote Control Assembly, R.H.	89	
750179	Gusset, 'B' Post, Top	85	
750180	Gusset, 'B' Post, Top	85	
750187	Beading Assembly	110	
750188	Beading Assembly	110	
750205	Rod, Stay	82	
750206	Rod, Stay	82	
750229	Bracket	86	
750231	Rod, Stay	86	
804911	Crash Pad Assembly, L.H. —L.H.S.	95	
804912	Crash Pad Assembly, R.H. —R.H.S.	95	
805118	Bar	108	
805119	Moulding	110	
805120	Moulding	110	
805135	Box, Cubby, Assembly	94	
805673	Seal, Rubber, L.H.	85	
805674	Seal, Rubber, R.H.	85	
805684	Seal, Rubber	85	
805686	Cover Assembly, Gearbox	85	
805757	Pad, Crash Assembly, L.H. —R.H.S.	95	
805758	Pad, Crash Assembly, R.H. —L.H.S.	95	
806135	Casing Board Assembly	113	
806144	Rubber, Sealing	106	
806145	Cantrail	106	
806175	Capping	107	
806177	Moulding, Finisher, L.H.	93	
806178	Moulding, Finisher, R.H.	93	
806189	Capping	110	
806222	Spring Case	115, 116	
806239	Finisher, L.H.	106	
806240	Finisher, R.H.	106	
806248	Rear Squab	120	
806249	Rear Squab	120	
806250	Rear Squab	120	
806307	Pad Assembly	120	
806310	Back Board	120	
806317	Rear Quarter Casing, L.H.	113	
806318	Rear Quarter Casing	113	
806319	Rear Quarter Casing	113	
806320	Rear Quarter Casing	113	
806321	Rear Quarter Casing, L.H.	113	
806322	Rear Quarter Casing, R.H.	113	
806506	Bracket, Support, Facia to Floor Assembly	95	
806603	Canopy Assembly	129	
806696	Canopy, Trim Assembly (Black)	129	

Part No.	Description	Page	Also Used on Models
806697	Canopy, Trim Assembly (White)	130	
806740	Duct, Demister, R.H.	99	
806741	Duct, Demister, L.H.	99	
806820	Rear Deck Assembly	85	
806837	Trunk Floor and Spare Wheel Cover Assembly	113	
806975	Pad, Hairlok, Squab	115	
807090	Pad, Polyether, Squab	118	
807091	Pad, Polyether, Squab	117	
807329	Frame, Front Seat	118	
807360	Frame, Front Seat	117	
807376	Seat Slide Assembly	119	
807383	Board Assembly, Squab, Rear (Red)	118	
807384	Board Assembly, Squab, Rear (Blue)	118	
807385	Board Assembly, Squab, Rear (Black)	118	
807386	Board Assembly, Squab, Rear (Red)	117	
807387	Board Assembly, Squab, Rear (Blue)	117	
807388	Board Assembly, Squab, Rear (Black)	117	
807421	'A' Post Outer Assembly, L.H.	84	
807422	'A' Post Outer Assembly, R.H.	84	
808823	Closing Panel Assembly, L.H.	82	
808824	Closing Panel Assembly, R.H.	82	
850007	Tonneau Side, Upper, L.H.	85	
850008	Tonneau Side, Upper, R.H.	85	
850120	Panel, Closing, Rear, L.H.	84	
850121	Panel, Closing, Rear, R.H.	84	
850122	Panel, Sill, Inner Assy., L.H.	84	
850269	'A' Post Outer Assembly, L.H.	84	
850270	'A' Post Outer Assembly, R.H.	84	
850275	'B' Post Assembly, L.H.	84	
850276	'B' Post Assembly, R.H.	84	
850281	Panel	84	
850282	Panel	84	
850322	Weatherstrip, L.H.	91	
850323	Weatherstrip, R.H.	91	
850324	Rubber Sealing, L.H.	91	
850325	Rubber Sealing, R.H.	91	
850343	'A' Post Inner Assembly, L.H.	84	
850344	'A' Post Inner Assembly, R.H.	84	
850346	Rear Deck Assembly	85	
850350	Bulkhead Assembly, L.H.S.	83	
850351	Bulkhead Assembly, R.H.S.	83	
850352	Scuttle Panel Assembly	83	
850379	Rear Valance Assembly	85	
850387	Pan, Spare Wheel	85	

NUMERICAL INDEX

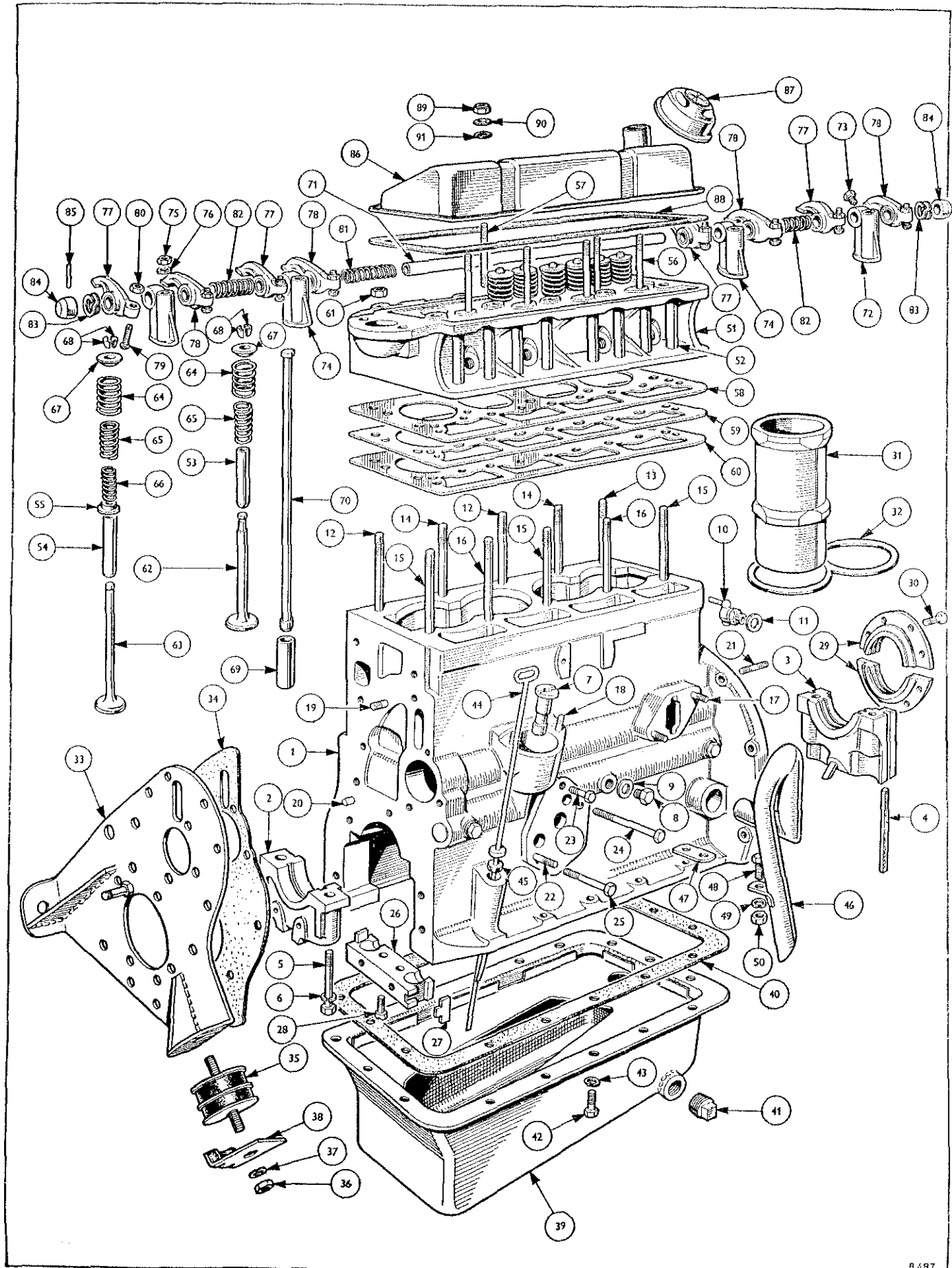
Part No.	Description	Page	Also Used on Models
850388	Trunk Floor & Sparewheel Cover Assembly	113	
850397	Heelboard	85	
850398	Bulkhead End Panel Assembly, L.H.	83	
850399	Bulkhead End Panel Assembly, R.H.	83	
850400	Window Regulator Assembly, L.H.	91	
850401	Window Regulator Assembly, R.H.	91	
850404	Hoodstick Assembly	104	
850405	Hoodstick Assembly	104	
850406	Front Valance Panel	82	
850425	Wheelarch Assembly, Rear, L.H.	84	
850426	Wheelarch Assembly, Rear, R.H.	84	
850428	Housing, Rear Lamp, L.H.	84	
850429	Housing, Rear Lamp, R.H.	84	
850430	Glass Channel Assembly, L.H.	90	
850431	Glass Channel Assembly, R.H.	90	
850432	Glass Channel Assembly, Rear, L.H.	90	
850433	Glass Channel Assembly, Rear, R.H.	90	
850434	Tunnel	85	
850435	Radiator Duct	82	
850442	Trunk Lid Assembly	102	
850444	Closing Panel Assembly, Front Wheelarch, L.H.	82	
850445	Closing Panel Assembly, Front Wheelarch, R.H.	82	
850450	Hood Stick	104	
850451	Plenum Assembly	83	
850452	Wheelarch Assembly, Front, L.H.	82	
850453	Wheelarch Assembly, Front, R.H.	82	
850457	Panel Assembly, L.H.	82	
850458	Panel Assembly, R.H.	82	
850470	Floor Panel, Rear, L.H.	85	
850471	Floor Panel, Rear, R.H.	85	
850475	Rear Wing Assembly, L.H.	84	
850476	Rear Wing Assembly, R.H.	84	
850479	Beading Assembly, L.H.	110	
850480	Beading	110	
850484	Front Door Trim Pad Assembly	92	
850485	Front Door Trim Pad Assembly	92	
850486	Front Door Trim Pad Assembly	92	
850487	Front Door Trim Pad Assembly	92	
850488	Front Door Trim Pad Assembly	92	
850489	Front Door Trim Pad Assembly	92	

Part No.	Description	Page	Also Used on Models
850490	Front Door Trim Pad Assembly	92	
850491	Front Door Trim Pad Assembly	92	
850565	Rear Squab, Trimmed	120	
850566	Rear Squab, Trimmed	120	
850567	Rear Squab, Trimmed	120	
850577	Rear Quarter Casing, L.H.	112	
850578	Rear Quarter Casing, R.H.	112	
850579	Rear Quarter Casing, L.H.	112	
850580	Rear Quarter Casing, R.H.	112	
850581	Rear Quarter Casing, L.H.	112	
850582	Rear Quarter Casing, R.H.	112	
850618	Upper Valance Assembly, Front	82	
902309	Pad, Crash, Scuttle Top	96	
902314	Facia Panel Assembly, L.H.S.	94	
902315	Facia Panel Assembly, R.H.S.	94	
902343	Glass, Backlight	106	
902349	Rubber, Glazing	106	
902367	Glass	93	
902369	Rubber, Glazing	93	
902649	Cover	85, 122	
902685	Rear Bumper	109	
902687	Radiator Grille Assembly	86	
903178	Bonnet Assembly	86	
903198	Facia Panel Assembly, L.H.S.	94	
903199	Facia Panel Assembly, R.H.S.	94	
903233	Trunk Lid Tube Reinforcement	102	
903310	Case, Spring Cushion	116	
903400	Front Seat Assy., Complete with Cushion, Vynide Trim (Red), L.H.	118	
903401	Front Seat Assy., Complete with Cushion, Vynide Trim (Blue), L.H.	118	
903402	Front Seat Assy., Complete with Cushion, Vynide Trim (Black), L.H.	118	
903406	Front Seat Assy., Complete with Cushion, Leather Trim (Red), L.H.	118	
903407	Front Seat Assy., Complete with Cushion, Leather Trim (Blue), L.H.	118	
903408	Front Seat Assy., Complete with Cushion, Leather Trim (Black), L.H.	118	
903424	Front Seat Assy., Complete with Cushion, Vynide Trim (Red), R.H.	117	
903425	Front Seat Assy., Complete with Cushion, Vynide Trim (Blue), R.H.	117	
903426	Front Seat Assy., Complete with Cushion, Vynide Trim (Black), R.H.	117	

NUMERICAL INDEX

Part No.	Description	Page	Also Used on Models
903430	Front Seat Assy., Complete with Cushion, Leather Trim (Red), R.H.	117	
903431	Front Seat Assy., Complete with Cushion, Leather Trim (Blue), R.H.	117	
903432	Front Seat Assy., Complete with Cushion, Leather Trim (Black), R.H.	117	
903466	Windscreen Glass, L.H.S.	93	F, K
903467	Windscreen Glass, R.H.S.	92	F, K
903508	Veneered Facia Panel Assembly, L.H.S.	96	
903512	Facia Panel Assembly, R.H.S.	94	
903513	Facia Panel Assembly, L.H.S.	94	
903549	Door Assembly, L.H.	88	
903550	Door Assembly, R.H.	88	
903979	Roof, Complete Assembly	106	
904130	Bonnet Assembly	86	
950083	Reinforcement Assembly, Trunk Lid Tube	102	
950096	Floor Panel, Main, L.H.	85	
950097	Floor Panel, Main, R.H.	85	
950109	Front Wing Assembly, L.H.	82	
950110	Front Wing Assembly, R.H.	82	
950112	Body Shell (Prime Finish), L.H.S.	81	
950113	Body Shell (Prime Finish), R.H.S.	81	
950119	Frame Assembly	93	

Part No.	Description	Page	Also Used on Models
950121	Bonnet Assembly	86	
950123	Door Assembly, L.H.	88	
950124	Door Assembly, R.H.	88	
CD.23720	Grommet	53, 56	
CD.23802	Pronged Ring	111, 112	
CD.23803	Socket	111, 112	
CD.24153	Washer, Cup	96	
CD.25340	Plug, Rubber, Blanking Radio Bracket Hole	95	
CD.25672	Rubber Plug	110, 121	
CD.26326	Mounting Pad	81	
CD.26900	Grommet	16, 53	
CD.27769	Plug	120	
CD.31433	Touch-in-Paint Pencil (Black)	129	
CD.31445	Touch-in-Paint Pencil (Signal Red)	129	
CD.31446	Touch-in-Paint Pencil (British Racing Green)	129	
CD.31642	Touch-in-Paint Pencil (Powder Blue)	129	
CS.4009	Hose Clip	43	
CS.4012	Hose Clip	99	
CS.4018	Hose Clip	10	
CS.4020	Wire	43	
CS.4024	Hose Clip	99	
CS.4028	Hose Clip	10	
CS.4029	Hose Clip	10	
CS.4032	Hose Clip	57	
CS.4038	Hose Clip	55	



ENGINE

3

Part No.	Description	Plate No.	No. per Unit	Remarks
510914 510915	†ENGINE UNIT { 86 mm 83 mm		1 1	
	Note.—The above units are less Water Pump, Distributor, Dynamo, Petrol Pump, Oil Filter, Thermostat, Inlet and Exhaust Manifolds, Carburettors and Sparking Plugs			
510924 505281	DECARBONISING SET { 86 mm 83 mm		1 1	For low octane fuel conditions. Special Orders only
509827	SUPPLEMENTARY ENGINE GASKET SET (To be used in conjunction with Decarbonising Set for complete Engine strip)		1	
502363	CYLINDER BLOCK—83 and 86 mm	A1	1	
	Cap, bearing { Front Centre Rear	A2 A3		} Not serviced
58335	Packing, felt, rear bearing cap	A4	2	
57121	Screw, set { Bearing caps to block	A5	6	
101587	Washer, spring {	A6	6	
56405	Bush, oil pump drive shaft	A7	1	
44473	Plug, core, rear of camshaft		1	
56765	Plug, core, oil gallery ends		2	
102785	Screw, set	A8	3	
500463	Washer, copper { Oil gallery side	A9	3	
HU0954	Screw, set {		1	
500464	Washer, copper {		1	
61478	Tap, water drain	A10	1	
WF0511	Washer, fibre, water drain tap	A11	1	
113570	Stud, cylinder head attachment, front and centre of block—R.H. side	A12	2	
121734	Stud, cylinder head attachment, rear of block—R.H. side	A13	1	
113169	Stud, cylinder head attachment, adjacent to centre of cylinder head—R.H. side	A14	2	
106959	Stud, cylinder head attachment, front, centre and rear of block—L.H. side	A15	3	
106960	Stud, cylinder head attachment, adjacent to centre of cylinder head—L.H. side	A16	2	
V7318	Stud, oil pump attachment		3	
V7322	Stud, petrol pump attachment	A17	2	
V7322	Stud, distributor pedestal attachment	A18	2	
V7318	Stud, front engine plate and timing cover attachment	A19	1	
DP0512	Dowel, locating front engine plate	A20	2	
V7318	Stud, gearbox attachment	A21	3	Alternative to 129383
129383	Stud, gearbox attachment		3	Alternative to V7318
DP0612	Dowel, locating gearbox on rear face of cylinder block		2	
112170	Stud { Oil filter (pressure) attachment	A22	1	
DN3408	Nut, cap { lower front		1	
112233	Bolt, oil filter (pressure) attachment, upper front	A23	1	
112231	Bolt, oil filter (pressure) attachment, upper rear	A24	1	
112232	Bolt, oil filter (pressure) attachment, lower rear	A25	1	
WL0208	Washer, lock, fitted on bolts		3	

Note.—Items marked thus † are available on our Factory Exchange Unit Scheme

ENGINE

Part No.	Description	Plate No.	No. per Unit	Remarks
55810	FRONT SEALING BLOCK	A26	1	
59381	Pad , sealing, in ends of block	A27	2	
56574	Screw , sealing block attachment	A28	2	
60862	REAR OIL SEAL ASSEMBLY	A29	1	
HU0755	Screw , set	A30	8	
WL0207	Washer , spring		8	
				Oil seal to cylinder block
122166	CYLINDER LINER (Graded F, G, H)	A31	4	
112789	Gasket , liner	A32	2	
				86 mm Engine
105539	CYLINDER LINER (Graded F, G, H)	A31	4	
112789	Gasket , liner	A32	2	
				83 mm Engine
304711	FRONT ENGINE PLATE	A33	1	
56389	Washer , joint	A34	1	
HU0856	Screw , set		5	
WL0208	Washer , spring		5	
				Engine plate attachment to cylinder block
130985	FRONT ENGINE MOUNTING	A35	2	
HN2009	Nut	A36	4	
WL0209	Washer , lock	A37	4	
133471	Bracket , engine restrictor		1	
650325	Buffer , assembly, engine restrictor		1	
612067	Buffer , rubber		1	
HN2008	Nut		1	
WL0208	Washer , spring		1	
				Buffer assembly to restrictor bracket
REAR ENGINE MOUNTING (For details see Gear Box Section)				
115350	OIL SUMP ASSEMBLY	A39	1	
56646	Washer , joint, between sump and cylinder block	A40	1	
114774	Plug , oil drain	A41	1	
100749		A42	16	
100749			17	For closed circuit breather only
HU0855			1	
105220	Screw , set		2	
				Sump to cylinder block
				Sump to cylinder block
				Sump to front sealing block
				Breather pipe clip and slave cylinder stay to sump and cylinder block
				Slave cylinder stay to sump and cylinder block
105220			1	For closed circuit breather only
WL0208	Washer , lock, on set screws	A43	19	
102139	Dipstick	A44	1	
32307	Washer , felt	A45	1	
502126	ALUMINIUM OIL SUMP KIT		1	For details see Accessories Section

Note:—Items marked thus † are available on our Factory Exchange Unit Scheme

ENGINE

Part No.	Description	Plate No.	No. per Unit	Remarks
205020	BREATHER PIPE ASSEMBLY	A46	1	
120211	Bracket } Breather pipe	A47	1	
VVN0083	Washer } to cylinder block		1	
HU0805	Screw, set }	A48	1	
WV0208	Washer, lock } Breather pipe to bracket	A49	1	
HN2008	Nut }	A50	1	
132924	Plug, closing breather pipe aperture		1	Closed circuit breather
510918	COMBUSTION HEAD ASSEMBLY { 86 mm		1	} Fitted up to Engine No. CT21470E only
510919	(Complete with valves and springs) { 83 mm		1	
512457	COMBUSTION HEAD ASSEMBLY { 86 mm		1	} Fitted from Engine No. CT21471E and future
512458	(Complete with valves and springs) { 83 mm		1	
510084	COMBUSTION HEAD ASSEMBLY { 86 mm	A51	1	} Fitted up to Engine No. CT21470E only
510545	(Less valves and springs) { 83 mm		1	
Note. Valve 136567 and guide 136575 must be fitted in pairs to replace valve 108806 and guide 108239.				
511695	COMBUSTION HEAD ASSEMBLY { 86 mm		1	} Fitted from Engine No. CT21471E and future
511785	(Less valves and springs) { 83 mm		1	
PS1603	Plug, core, top face of combustion head		1	
100792	Tube, sealing	A52	8	
58923	Guide, valve { Inlet	A53	4	
108239	{ Exhaust	A54	4	Fitted up to Engine No. CT21470E only
58923	Guide, valve, exhaust		4	Fitted from Engine No. CT21471E and future
111913	Insert, valve seat { Inlet		as req'd	
102941	{ Exhaust		as req'd	
108242	Collar, exhaust valve guide	A55	4	Fitted up to Commission No. CT21470 only (See Page 4 for future)
27378	Plug, core, rear face of head		1	
114774	Plug (not required when heater is fitted)		1	
HU0953	Screw, set }		1	
500464	Washer, copper } Fitted in cylinder head for rocker oil feed		1	
111717	Stud, rocker pedestal	A56	4	
59011	Stud, rocker cover	A57	2	
58917	Stud, manifold { 1 1/16" long		1	
58688	{ 1 1/16" long		1	
102474	attachment { 2-06" long		4	
107055	{ 2-38" long		2	
DP0512	Dowel, manifold attachment		2	
205481	Gasket { Between combustion head and cylinder block { 86 mm	A58	1	
202127	{ 83 mm	A58	1	
208096	Plate, low compression { 86 mm	A59	1	} For use in countries where high octane fuel is unobtainable to provide a lower compression ratio
202775	Gasket { 86 mm	A60	1	
200906	Plate, low compression { 83 mm	A59	1	
202775	Gasket { 83 mm	A60	1	
110962	Nut }	A61	10	
WVP0029	Washer, plain } Combustion head attachment		10	

Note:—Items marked thus † are available on our Factory Exchange Unit Scheme

ENGINE

Part No.	Description	Plate No.	No. per Unit	Remarks
COMBUSTION HEAD ASSEMBLY <i>(continued)</i>				
121231	Eye, lifting, assembly front		1	
121752	Bracket, lifting, rear		1	
138073	'Y' Piece and support bracket assembly		1	} Closed circuit breather
137191	Washer, rubber		4	
WP0008	Washer, plain		2	
137192	Spacer		2	
138098	Hose, rocker cover to breather pipe extension		1	
138078	Breather pipe extension		1	
138099	Hose, breather pipe extension to 'Y' piece		1	
137974	Hose, 'Y' piece to air cleaner		2	
VALVES				
107626	Valve { Inlet	A62	4	Fitted up to Engine No. CT21470E only
108806		Exhaust	A63	
136567	Valve, exhaust		4	Fitted from Engine No. CT21471E and future
Note. Valve 136567 and guide 136575 must be fitted in pairs to replace valve 108806 and guide 108239.				
107492	Spring, valve { Outer	A64	8	} Fitted up to Engine No. only
107493		Inner	A65	
102564	Spring, auxiliary, fitted on exhaust valve	A66	4	
105803	Collar, valve spring	A67	8	} Fitted from Engine No. and future. (May be fitted in lieu of earlier parts if supplied in sets of 3)
142135	Spring, valve { Outer		8	
142136		Inner		
142137	Collar, valve spring		8	
106663	Cone, split retaining, collar on valve	A68	8 prs.	
57933	VALVE TAPPET	A69	8	
106968	PUSH ROD ASSEMBLY { High comp.	A70	8	
108616			Low comp.	
Push rod assembly 108616 to be used in conjunction with compression plate number 208096 or 200906 in countries where high octane fuel is unobtainable.				

Note:—Items marked thus † are available on our Factory Exchange Unit Scheme

ENGINE

Part No.	Description	Plate No.	No. per Unit	Remarks
111064	ROCKER SHAFT	A71	1	
112545	Pedestal, rocker, drilled	A72	1	
42880	Screw, locking	A73	1	
52337	Washer, shakeproof		1	
112546	Pedestal, rocker, plain	A74	3	
HN2009	Nut	A75	4	
WL0209	Washer, lock	A76	4	Fitted up to Engine No. CT6039E only
WP0184	Washer, plain, rocker pedestal to combustion head		4	Fitted from Engine No. CT6040E and future
108012	Rocker assembly	A77	4	
108014		A78	4	
44370	Bush, rocker		16	
109495	Screw, adjustment	A79	8	
57110	Nut, lock	A80	8	
128074	Spring, rocker	A81	1	
128075		A82	2	Fitted up to Engine No. CT11858 only
44630		A83	2	
130481	Spring, rocker, intermediate		4	Fitted from Engine No. CT11859 and future
60733	Collar, on ends of shaft	A84	2	
58334	Pin (Mills) securing collar	A85	2	
304677	ROCKER COVER ASSEMBLY	A86	1	
113569	Cap, oil filler and breather assembly	A87	1	Fitted up to Engine No. CT14233E only
306527	ROCKER COVER ASSEMBLY		1	Closed circuit breather
138176	Cap, oil filler and breather assembly		1	Closed circuit breather
305614	ROCKER COVER ASSEMBLY		1	
113569	Cap, oil filler and breather		1	
129077	Plug, breather pipe adaptor		1	
WF0511	Washer, fibre, breather pipe plug		1	
121219	Washer, joint, cover to combustion head	A88	1	
YN2908	Nut, nyloc	A89	2	
WP0008	Washer, plain	A90	2	
WF0508	Washer, fibre	A91	2	

Note:—Items marked thus † are available on our Factory Exchange Unit Scheme

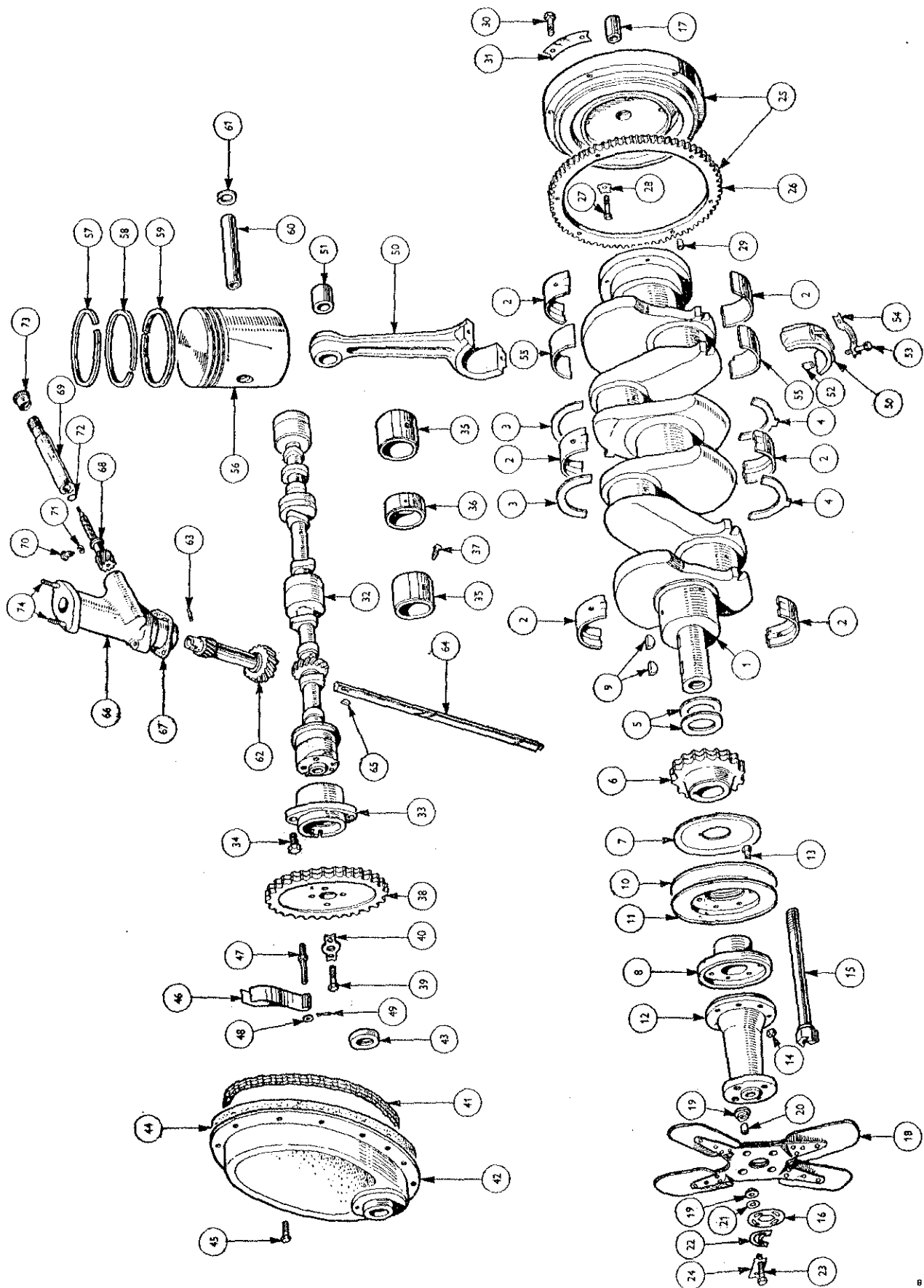


PLATE B

ENGINE

Part No.	Description	Plate No.	No. per Unit	Remarks
301815	CRANKSHAFT	B1	1	
108810	Bearing, main	B2	3 prs.	
45918		B3	2	
112617	Washer, { Top centre bearing		2	
45919	thrust { Top centre bearing, .005" oversize		2	
112618		B4	2	
56522			2	
	Shim, chain wheel location { .004"	B5	as req'd.	
56523				
55971	Wheel, chain, duplex, on crankshaft	B5	as req'd.	
57196	Deflector, oil	B6	1	
107250	Hub, fan pulley	B7	1	
KW0624	Key, hub, deflector and chain wheel to crankshaft	B8	1	
110023	Pulley { Rear half	B9	2	
107252	{ Front half	B10	1	
128318	Extension, fan hub	B11	1	
109370	Piece, balance	B12	1	
HB0711	Bolt { Pulley and		as req'd	
TN3207	Nut, nyloc { extension	B13	6	
WP0127	Washer, plain { to hub	B14	6	
128319	Bolt { Extension and		6	
108494	Shim { fan pulley hub	B15	1	
108497	Washer, lock { to crankshaft		as req'd.	
47246	Bush, constant pinion pilot, in rear end of shaft	B16	1	
		B17	1	

MAIN BEARINGS are obtainable in the following undersizes: —.010", —.020", —.030"
Please quote the Part Number and undersize required when ordering

209792	FAN ASSEMBLY	B18	1	
108496	Bush, rubber, fitted in attachment holes	B19	8	
108499	Sleeve, in rubber bushes	B20	4	
108495	Washer, plain, over outer rubber bush	B21	4	
107858	Piece, balance	B22	as req'd	
HB0811	Bolt { Securing	B23	4	
WP0034	Washer, plain { balance piece		4	
107857	Washer, tab { and fan	B24	4	
115785	FLYWHEEL ASSEMBLY	B25	1	
202834	Gear, ring	B26	1	
112030	Bolt { Ring gear	B27	6	
115776	Washer, tab { to flywheel	B28	6	
127883	Dowel { Flywheel	B29	1	
102065	Screw, set { assembly to	B30	4	
56524	Plate, locking { crankshaft	B31	2	
138527	Bolt, flywheel assembly to crankshaft		4	
				} Fitted up to Engine No. CT34071
				} Fitted from Engine No. CT34072 and future

Note:—Items marked thus † are available on our Factory Exchange Unit Scheme

ENGINE

Part No.	Description	Plate No.	No. per Unit	Remarks
301466	CAMSHAFT	B32	1	
60214	Bearing, front	B33	1	
56384	Screw, set	B34	2	
WL0208	Washer, lock		2	
113522	Bearing	B35	2	
113523		B36	1	
110462	Screw	B37	3	
WP0107	Washer, plain		3	
57113	Wheel, chain (Duplex)	B38	1	
56370	Screw, set	B39	2	
56293	Plate, locking	B40	1	
57151	Chain, timing (Duplex)	B41	1	
56327	TIMING COVER ASSEMBLY	B42	1	
104662	Seal, oil	B43	1	
56328	Washer, joint, cover to engine plate	B44	1	
56763	Support, timing cover		1	
WL0208	Washer, spring		1	
33085	Washer, fibre		1	
HN2008	Nut		1	
HU0857	Screw, set, cover to cylinder block	B45	7	
HU0805	Screw, set		2	
HU0811	Screw, set		2	
HN2008	Nut		5	
WL0208	Washer, lock, cover attachment		12	
43404	TIMING CHAIN TENSIONER	B46	1	
58701	Pin, anchoring tensioner	B47	1	
WP0018X	Washer	B48	as req'd	
PC0005	Pin, split	B49	1	
201782	CONNECTING ROD ASSEMBLY (less Bearing)	B50	4	Fitted up to Engine No. CT34071
211044	CONNECTING ROD ASSEMBLY (less Bearings)		4	Fitted from Engine No. CT34072 and future
56251	Bush, small end	B51	4	
106771	Dowel, hollow, connecting rod bolt	B52	4	
105312	Bolt, connecting rod attachment	B53	8	
105313	Washer, tab, locking bolt	B54	4	
138528	Bolt, connecting rod attachment		8	
117590	Bearing, big end	B55	4 prs.	

BIG END BEARINGS are obtainable in the following undersizes: —.010", —.020", —.030"
Please quote the Part Number and undersize required when ordering

Note:—Items marked thus † are available on our Factory Exchange Unit Scheme

ENGINE

Part No.	Description	Plate No.	No. per Unit	Remarks
122208	PISTON ASSEMBLY — 86 mm (Graded F, G, H)	B56	4	
122169	Ring, compression { Plain	B57	4	
122168		B58	4	
122170	Ring, scraper	B59	4	
122171	Pin, gudgeon	B60	4	
45985	Circlip	B61	8	
506691	PISTON ASSEMBLY — 83 mm (Graded F, G, H)	B56	4	
107582	Ring, compression { Plain	B57	4	
113550		B58	4	
113549	Ring, scraper	B59	4	
60254	Pin, gudgeon	B60	4	
45985	Circlip, retaining gudgeon pin in piston	B61	8	

PISTONS are obtainable in the following
oversize: $+.020"$

PISTON RINGS are obtainable in the following
oversizes: $+.010"$, $+.020"$, $+.030"$
Please quote Part Number and oversize required when
ordering.

DISTRIBUTOR, REV. COUNTER AND OIL PUMP DRIVE

106981	Gear, driving	B62	1	
58334	Pin (Mills), fitted in gear	B63	1	
104966	Shaft, oil pump drive	B64	1	
KW0316	Key, gear to shaft	B65	1	
201623	Pedestal, distributor, and rev. counter housing	B66	1	
56407	Washer, joint, between pedestal and block	B67	as req'd	
125251		B68	as req'd	
106184	Gear, driven, rev. counter	B68	1	
HN2008	Nut { Pedestal		2	
WL0208	Washer, lock { attachment		2	
132472	Bearing assembly, rev. counter drive, complete with screwed end and oil seal		1	
56305	Screw, locking { Bearing to	B70	1	
WL0208	Washer, locking { dist. pedestal	B71	1	
60247	Seal, oil	B72	1	
60246	Screwed end, rev. counter bearing	B73	1	
105280	Stud { Distributor	B74	2	
HN2007	Nut { to		2	
WL0207	Washer, spring { pedestal		2	
WP0042	Washer, plain {		2	

For Distributor details, see Electrical Section

Note:—Items marked thus † are available on our Factory Exchange Unit Scheme

ENGINE

Part No.	Description	Plate No.	No. per Unit	Remarks
501488	†WATER PUMP ASSEMBLY		1	
57014	Body, water pump	C1	1	
56243	Stud } Fitted in	C2	2	
114774	Plug } pump body	C3	1	
106969	†Housing, bearing assembly		1	
200287	Housing, bearing	C4	1	
125361	Nipple, grease, in bearing housing	C5	1	
105504	Spindle	C6	1	
100858	Seal, between bearing housing and impellor	C7	1	
105981	Impellor	C8	1	
60313	Seal, bearing	C9	1	
101092	Washer, abutment } Fitted on	C10	1	
500047	Circlip } spindle	C11	1	
100978	Bearing	C12	2	
100760	Piece, distance, between bearings	C13	1	
100763	Circlip, retaining, bearing in housing	C14	1	
105537	Pulley, water pump	C15	1	
KW0420	Key, locating } Pulley to	C16	1	
TN3208	Nut, nyloc } water pump	C17	1	
100766	Washer } spindle	C18	1	Fitted up to Commission No. CT7389 only
WP0181	Washer, plain, pulley to water pump spindle		1	Fitted from Commission No. CT7390 and future
56214	Gasket, bearing housing to pump body	C19	1	
HN2009	Nut } Securing	C20	2	
WL0209	Washer, lock } bearing housing	C21	2	
56237	Gasket	C22	1	
HB0971	Bolt } Pump to	C23	1	
HB0968	Bolt } cylinder	C24	2	
WL0209	Washer, spring } block	C25	3	
58924	Belt, fan	C26	1	

Note:—Items marked thus † are available on our Factory Exchange Unit Scheme

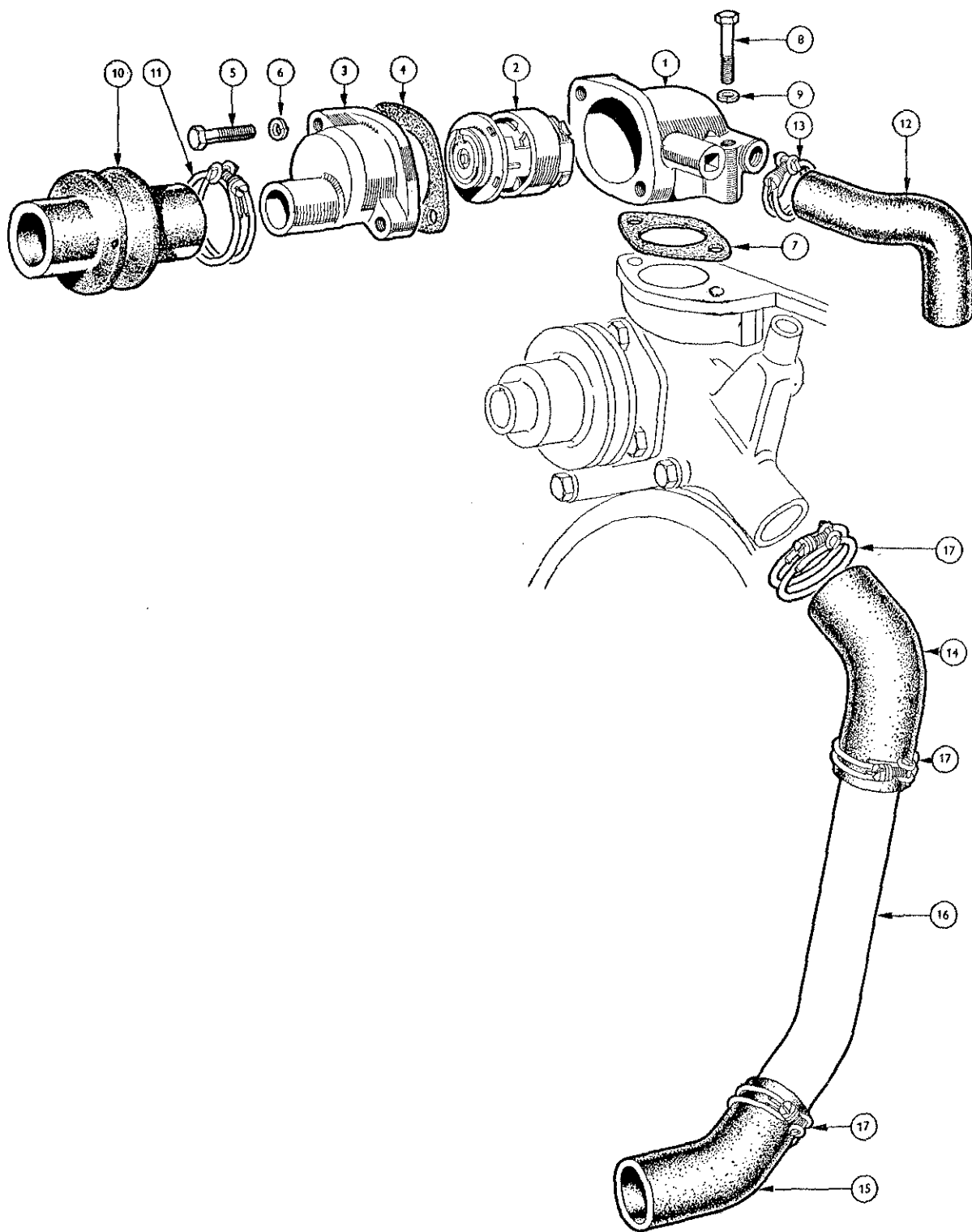


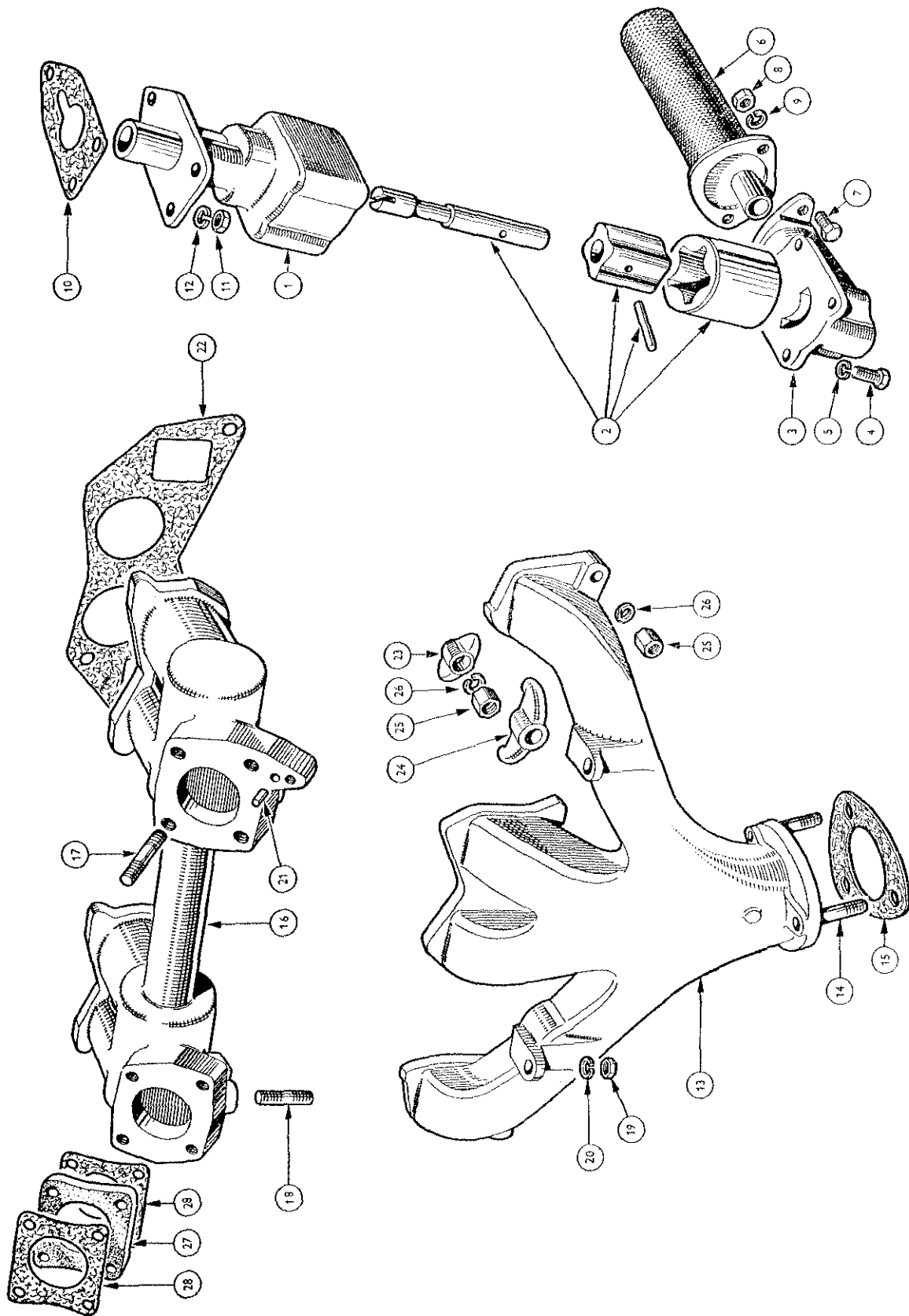
PLATE D

TRIUMPH SPORTS CAR 20 TR4

ENGINE

Part No.	Description	Plate No.	No. per Unit	Remarks
WATER THERMOSTAT DETAILS				
203781	Housing, thermostat	D1	1	
124713	Thermostat in housing	D2	1	
124744	Elbow, water	D3	1	
115467	Gasket	D4	1	
HB0811	Bolt	D5	2	
WL0208	Washer, lock	D6	2	
101478	Gasket	D7	1	
HB0866	Bolt	D8	2	
WL0208	Washer, lock	D9	2	
WATER HOSE DETAILS				
129936	Hose, top, radiator to thermostat	D10	1	
CS4028	Clip, hose attachment	D11	2	Alternative to CS4029
CS4029	Clip, hose attachment		2	Alternative to CS4028
105598	Hose, by-pass connection	D12	1	
CS4018	Clip, hose attachment	D13	2	
108422	Hose, bottom, water pump to pipe	D14	1	
130038	Hose, bottom, pipe to radiator	D15	1	
130039	Pipe, connecting bottom water hoses	D16	1	
CS4028	Clip, bottom hose to radiator, pipe and water pump	D17	4	Alternative to CS4029
CS4029	Clip, bottom hose to radiator, pipe and water pump		4	Alternative to CS4028

Note:—Items marked thus † are available on our Factory Exchange Unit Scheme

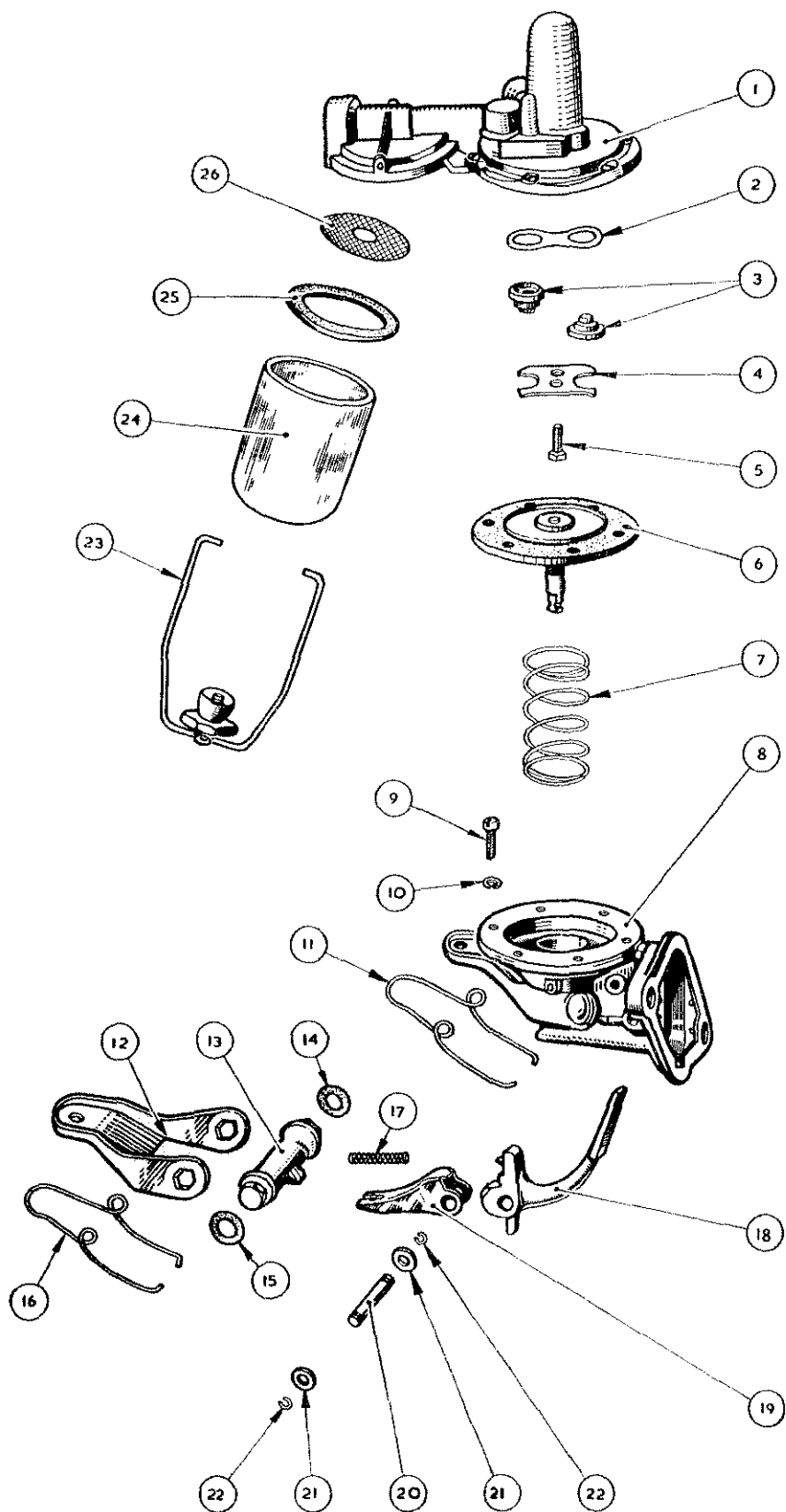


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ENGINE

Part No.	Description	Plate No.	No. per Unit	Remarks
200155	† OIL PUMP ASSEMBLY		1	
200156	Body	E1	1	
504862	Rotor and spindle assembly (comprising Inner Rotor, Spindle, Peg, and Outer Rotor)	E2	1	
200157	Cover	E3	1	
SP.JC	Bolt	E4	4	
WL0207	Washer, lock	E5	4	
100682	Filter assembly	E6	1	
HU0705	Screw	E7	2	
HN2007	Nut	E8	2	
WL0207	Washer, lock	E9	2	
56282	Washer, joint, oil pump to cylinder head	E10	1	
HN2008	Nut	E11	3	
WL0208	Washer, lock	E12	3	
	MANIFOLDS			
304164	Manifold, exhaust	E13	1	
101442	Stud	E14	3	
106958	Washer, joint	E15	1	
305547	Manifold, inlet	E16	1	Fitted up to Engine No. CT16800E and from Engine No. CT16901E up to CT21470E only
305744	Manifold, inlet		1	Fitted from Engine No. CT16801E up to CT16900E and from CT21471E and future
118632	Plug, breather pipe hole		1	Fitted from Engine No. CT14234E and future
112907	Stud	E17	8	
112907	Nut	E18	2	
HN2008	Washer, spring	E19	2	
WL0208	Dowel, throttle control bracket	E20	2	
DP0308		E21	1	Fitted up to Engine No. CT16800E and from Engine No. CT16901E up to CT21470E only
113122	Gasket	E22	2	
58258	Clamp	E23	4	
33148	Clamp	E24	2	
56675	Nut	E25	8	
WL0209	Washer, lock	E26	8	
112866	Washer, insulating, inlet manifold and carburettor	E27	2	
112867	Washer, joint, both sides of insulating washer	E28	4	

Note:—Items marked thus † are available on our Factory Exchange Unit Scheme



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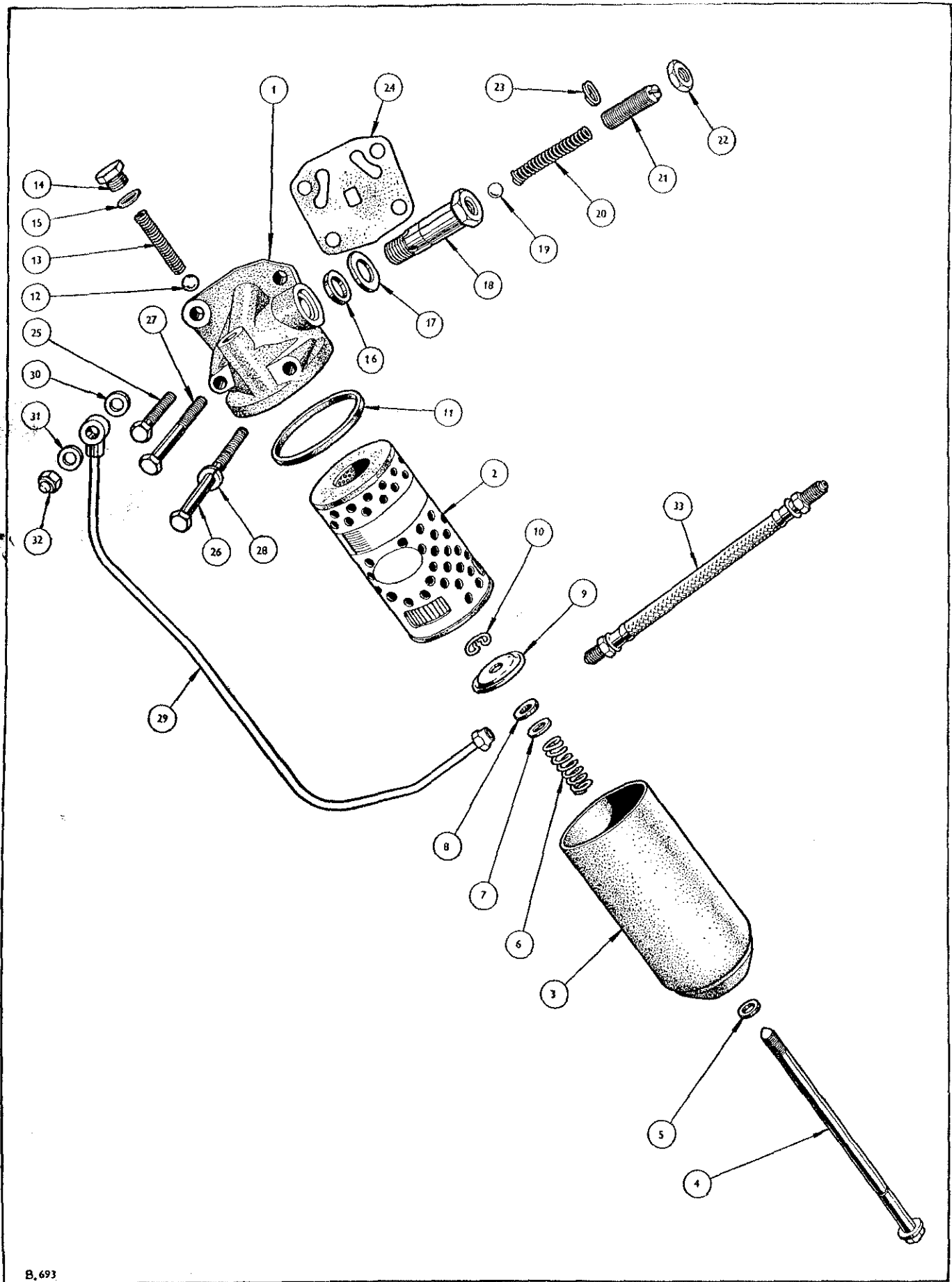
PLATE F

TRIUMPH SPORTS CAR 20 TR4

ENGINE

Part No.	Description	Plate No.	No. per Unit	Remarks
109637	†PETROL PUMP ASSEMBLY		1	
500420	Cover, top	F1	1	
508853	Gasket, valve	F2	1	
505239	Valve and seat assembly	F3	1	
508854	Plate, valve retaining	F4	1	
59660	Screw, securing valve retaining plate	F5	2	
501005	Diaphragm assembly	F6	1	
52492	Spring, diaphragm	F7	1	
502373	Body and primer assembly	F8	1	
508980	Retainer, oil seal		1	
508981	Washer, oil seal		1	
52490	Screw, top cover to body	F9	6	
57361	Washer, on screw	F10	6	
52498	Spring, priming handle	F11	1	
59654	Priming handle set		1	
	(comprising items 12, 13, 14, 15, 16)			
52494	Spring, rocker arm	F17	1	
59655	Arm, rocker	F18	1	
52479	Link	F19	1	
52483	Pin, rocker arm	F20	1	
52486	Washer, rocker pin	F21	2	
52484	Clip, rocker pin	F22	2	
502374	Bail assembly	F23	1	
500417	Bowl, filter	F24	1	
500418	Gasket, between bowl and top cover	F25	1	
500419	Gauze, filter	F26	1	
39888	Washer, joint		1	
HN2008	Nut		2	
WL0208	Washer, lock		2	
	} Petrol pump to cylinder block			
500524	SERVICE KIT — PETROL PUMP		1	

Note:—Items marked thus † are available on our Factory Exchange Unit Scheme



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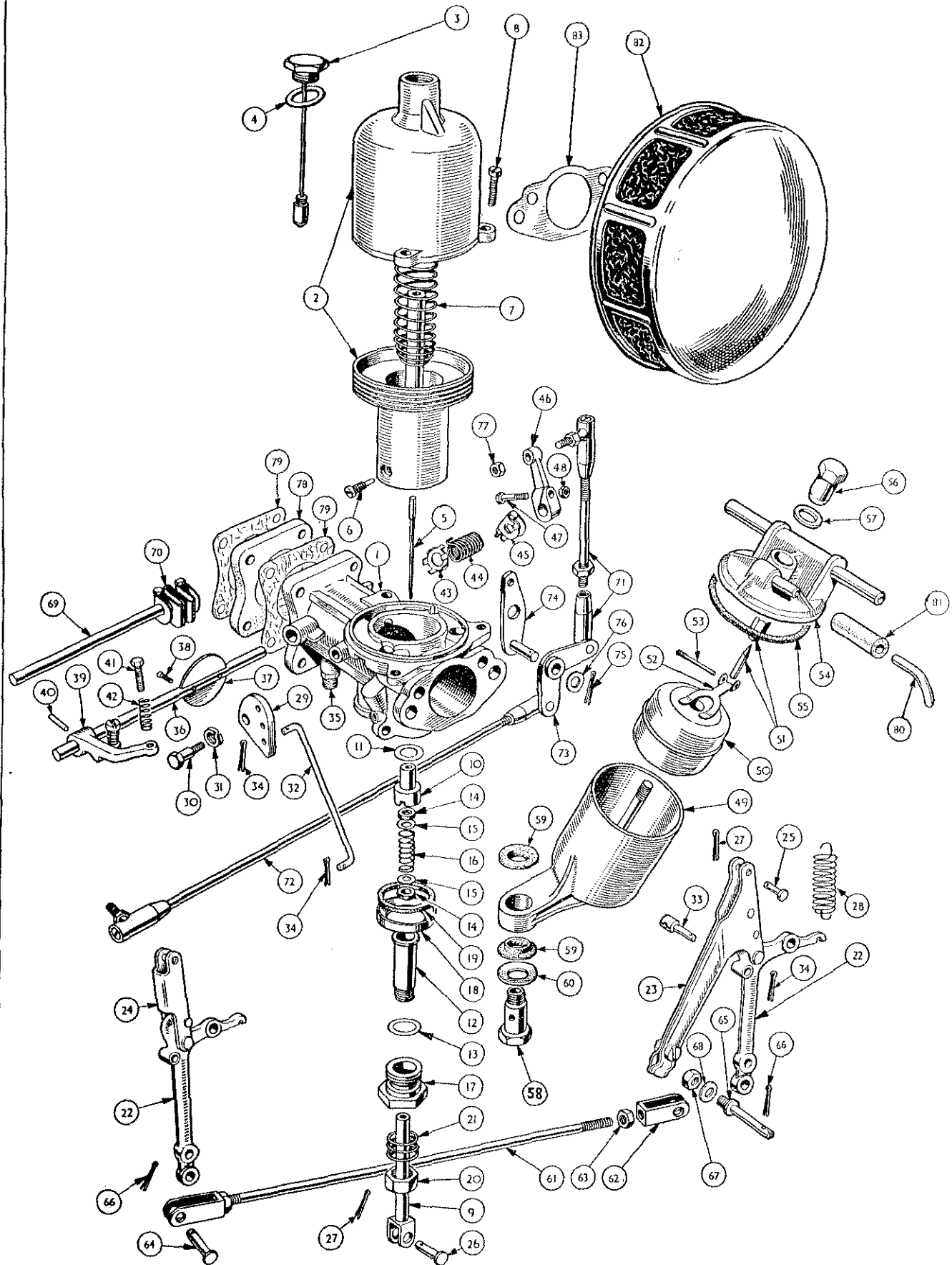
PLATE G

TRIUMPH SPORTS CAR 20 TR4

ENGINE

Part No.	Description	Plate No.	No. per Unit	Remarks
203271	OIL FILTER ASSEMBLY (Full Flow) (Automotive)		1	
505300	Head, filter	G1	1	
101963	Element	G2	1	
501077	Sump assembly	G3	1	
505289	Bolt, centre, sump to head	G4	1	
500321	Seal, between bolt head and sump	G5	1	
500319	Spring, fitted on centre bolt	G6	1	
500322	Washer, centre bolt seal	G7	1	
500320	Seal, centre bolt	G8	1	
500439	Guide, element	G9	1	
500318	Circlip, retaining spring, seal, washer, and guide on bolt	G10	1	
500330	Seal, between sump and filter head	G11	1	
BL0027	Ball, relief valve	G12	1	
505287	Spring, relief valve filter	G13	1	
505288	Cover, valve	G14	1	
505290	Gasket, copper	G15	1	
500328	Seal, relief valve	G16	1	
500329	Washer, between relief valve seal and body	G17	1	
59615	Body, relief	G18	1	
BL0027	Ball, relief valve	G19	1	
60414	Spring, between ball and adjusting screw	G20	1	
60416	Screw, adjusting relief valve	G21	1	
38054	Nut, locking screw	G22	1	
30123	Washer, lead, locknut to body	G23	1	
112146	Gasket, filter to block	G24	1	
112233	Bolt, oil filter (Pressure) attachment	Upper front	G25	1
112231		Upper rear	G26	1
112232		Lower rear	G27	1
WL0208	Washer, spring, on bolts	G28	3	
200646	Pipe, oil assembly, engine to flexible pipe	G29	1	
114033	Washer, copper	Between pipe and filter	G30	1
114034		Between cap nut and pipe	G31	1
DN3408	Nut, cap, oil pipe and filter to stud	G32	1	
102227	Clip, pipe to petrol pump stud		1	
102238	Pipe, flexible, between engine oil pipe and pressure gauge pipe	G33	1	
100148	Clip, flexible oil pipe		1	
208634	Pipe, between flexible pipe and oil pressure gauge		1	Alternative to 138308
138308	Pipe, assembly, flexible pipe to oil pressure gauge 'Nylon'		1	Alternative to 208634

Note:—Items marked thus † are available on our Factory Exchange Unit Scheme



ENGINE

Part No.	Description	Plate No.	No. per Unit	Remarks
207535	† CARBURETTOR ASSEMBLY — FRONT		1	Fitted up to Engine No. CT16800E and from CT16901E up to CT21470E only
207536	† CARBURETTOR ASSEMBLY — REAR		1	
503771	BODY ASSEMBLY, FRONT CARBURETTOR	H1	1	
503772	BODY ASSEMBLY, REAR CARBURETTOR		1	
108339	Pin, tickler, piston lift		2	
108341	Spring, on pin		2	
113120	Circlip, Truarc, retaining tickler pin		2	
503774	SUCTION CHAMBER AND PISTON ASSEMBLY			
		H2	2	
108294	Washer, thrust		2	
503776	Damper assembly	H3	2	
110679	Washer, between damper and suction chamber	H4	2	
504028	Needle, jet (SM)	H5	2	
503997	Screw, locking needle	H6	2	
108301	Spring, piston	H7	2	
108302	Screw, suction chamber to body	H8	6	
503781	JET AND HEAD ASSEMBLY	H9	2	
108307	Bearing, jet, top half	H10	2	
108309	Washer, between top half bearing and body	H11	2	
108308	Bearing, jet, bottom half	H12	2	
108310	Washer, between bottom half bearing and sealing nut	H13	2	
108314	Washer, gland (cork)	H14	4	
108313	Washer, gland (copper)	H15	4	
108315	Spring, between gland washers	H16	2	
108316	Nut, sealing, jet adjusting	H17	2	
108311	Ring, sealing, between sealing nut and body	H18	2	
108312	Washer (cork) in sealing ring	H19	2	
108317	Nut, jet adjusting	H20	2	
108318	Spring, between adjusting nut and sealing nut	H21	2	
503789	JET LEVER	H22	2	
503793	Link, jet lever, front carburettor	H23	1	
503806	Bolt, choke outer cable to front link		1	
108325	Nut, locking bolt		1	
503796	Washer, under nut		1	
503790	Link, jet lever, rear carburettor	H24	1	
108322	Pin, pivot pin to body and lever	H25	4	
108322	Pin, pivot lever to jet	H26	2	
108323	Pin, split, retaining pivot pin	H27	6	
108320	Spring, jet lever return	H28	2	
503800	Cam, front carburettor only	H29	1	
108368	Bolt, pivot, cam to carburettor	H30	1	
503803	Washer, spring, on bolt	H31	1	
503801	Rod, link cam to front jet lever	H32	1	
503798	Pin, link, rod to lever	H33	1	
108323	Pin, split, retaining link rod	H34	3	
108364	Union, ignition, front carburettor only	H35	1	

Note:—Items marked thus † are available on our Factory Exchange Unit Scheme

ENGINE

Part No.	Description	Plate No.	No. per Unit	Remarks	
CARBURETTOR ASSEMBLY (continued)					
503816	THROTTLE SPINDLE	H36	2	Fitted up to Engine No. CT16800E and from CT16901E up to CT21470E only	
503817	Disc, throttle	H37	2		
108349	Screw, disc to spindle	H38	4		
503820	Stop, throttle, front carburettor	H39	1		
503819	Stop, throttle, rear carburettor		1		
108353	Pin, taper, stop to spindle	H40	2		
503821	Screw, adjusting stop	H41	3		
503822	Spring, adjusting screw	H42	3		
108357	Plate, anchor, spindle return spring	H43	2		
108359	Spring, return, throttle spindle	H44	2		
108358	Clip, end, throttle spindle	H45	2		
108361	Bolt, end clip to spindle		2		
108362	Nut, locking bolt		2		
108363	Washer, plain, under nut		2		
503818	Lever, throttle, front carburettor only	H46	1		
108350	Bolt, lever to spindle	H47	1		
108325	Nut, locking bolt	H48	1		
108351	Washer, spring, under nut		1		
FLOAT CHAMBER					
501542	Float	H49	2		Fitted up to Engine No. CT16800E and from CT16901E up to CT21470E only
108336	Needle, and seat assembly	H50	2		
501543	Lever, hinged, float needle	H51	2		
108333	Pin, hinged lever	H52	2		
108334	Lid, float chamber, front carburettor	H53	2		
506728	Lid, float chamber, rear carburettor	H54	1		
506727	Washer, joint, between float chamber and lid		1		
108330	Nut, cap, lid to float chamber	H55	2		
506729	Washer, alum, on cap nut	H56	2		
108347	Bolt, hold up, float chamber to carburettor body	H57	2		
503811	Grommet, rubber, hold up bolt	H58	2		
503813	Washer, hold up bolt	H59	4		
503812	Hold up bolt kit	H60	2		
509620	Carburettor repair kit		1		
510207			1		
JET CONTROL CONNECTING ROD					
107834	Fork-end on rod	H61	1		
108324	Nut, locking, fork-end on rod	H62	2		
108325	Pin, joint, fork-end to rear jet lever	H63	2		
108326	Pin, joint, threaded fork-end to front jet lever	H64	1		
113454	Pin, split, retaining joint pins	H65	1		
108323	Nut, throttle cable to threaded joint pin	H66	2		
509821	Washer, plain, under nut	H67	1		
503941		H68	1		

Note:—Items marked thus † are available on our Factory Exchange Unit Scheme

ENGINE

Part No.	Description	Plate No.	No. per Unit	Remarks
CARBURETTOR ASSEMBLY (continued)				
503823	THROTTLE SPINDLE CONNECTING ROD	H69	1	
108360	Coupling , folding, connecting rod to throttle spindle	H70	2	
108361	Bolt , coupling attachment		4	
108362	Nut , securing bolt		4	
108363	Washer , plain, under nut		4	
106765	LINK ROD ASSEMBLY — SHORT	H71	1	Fitted up to Engine No. CT16800E and from CT16901E up to CT21470E only
106764	LINK ROD ASSEMBLY — LONG	H72	1	
106756	Lever , bellcrank, assembly	H73	1	
112854	Lever , pivot assembly	H74	1	
HU0806	Screw , set, pivot lever to manifold		1	
WL0208	Washer , spring, on setscrew		1	
PC0008	Pin , split, bellcrank to pivot lever	H75	1	
WP0008	Washer , plain, between lever and split pin	H76	1	
WL0207	Washer , spring, on rods		4	
JN2107	Nut , short, rod to throttle lever	H77	1	
112866	Washer , insulating, between carburettor and manifold	H78	2	
112867	Washer , joint, both sides of insulating washer	H79	4	
HN2008	Nut , carburettor to manifold		8	
WL0208	Washer , spring, under nut		8	
PUMP TO CARBURETTOR PIPES				
115783	Pipe assembly , flexible, rigid pipe to carburettor		1	
305059	Pipe assembly , rigid, pump to flexible pipe		1	
120329	Pipe , carburettor to carburettor		1	
120331	Connection , flexible pipe, carburettor to carburettor		2	
113503	Clip , petrol pipe to thermostat housing		1	
CD26900	Grommet , pipe clip		1	
121273	CARBURETTOR OVERFLOW PIPE	H80	2	
121274	Connection , flexible, overflow pipe	H81	2	
509167	SUCTION PIPE ASSEMBLY		1	
	(between Carburettor and Distributor)			
38303	Clip , suction pipe attachment		2	

Note:—Items marked thus † are obtainable on our Factory Exchange Unit Scheme

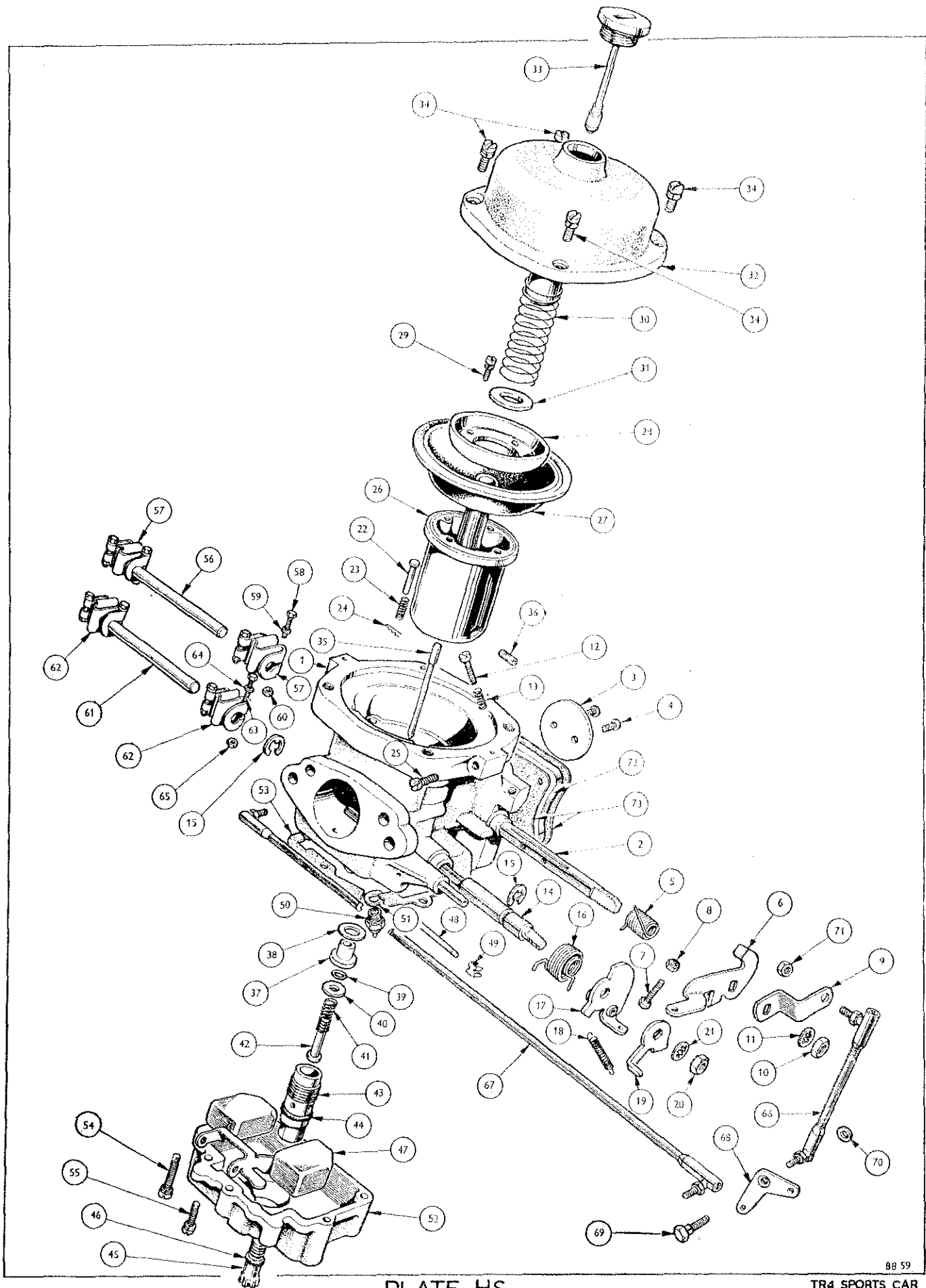


PLATE HS

88 59
TR4 SPORTS CAR

ENGINE

Part No.	Description	Plate No.	No. per Unit	Remarks
209832	†CARBURETTOR ASSEMBLY — FRONT		1	Fitted from Engine No. CT16801E up to CT16900E and from CT21471E and future
209833	†CARBURETTOR ASSEMBLY — REAR		1	
512322	MAIN BODY ASSEMBLY	HS1	2	
512285	Spindle, throttle	HS2	1	
512283	Throttle	HS3	2	
512284	Screw, throttle to spindle	HS4	4	
512286	Spring, throttle return, front carburettor only	HS5	1	
512321	Spring, throttle return, rear carburettor only		1	
512289	Lever, throttle stop and fast-idler, front carburettor only	HS6	1	
512332	Lever, throttle stop, rear carburettor only		1	
512288	Screw, fast-idler adjustment	HS7	1	
512287	Nut, locking screw	HS8	1	
512290	Lever, throttle	HS9	1	
512333	Washer, spacing, rear carburettor only		1	
512292	Nut	HS10	2	
512291	Washer, shakeproof	HS11	2	
512314	Screw, clamping control wire, front carburettor only	HS12	1	
512282	Spring, throttle stop screw	HS13	2	
512297	Bar, starter, front carburettor only	HS14	1	
512329	Bar, starter, assembly, rear carburettor only		1	
512298	Ring, retaining starter bar in body	HS15	4	
512296	Spring, starter bar, front carburettor only	HS16	1	
512330	Spring, starter bar, rear carburettor only		1	
512295	Lever assembly, loose, front carburettor only	HS17	1	
512294	Spring, loose lever return, front carburettor only	HS18	1	
512293	Lever, choke, front carburettor only	HS19	1	
512292	Nut	HS20	1	
512291	Washer, shakeproof	HS21	1	
512326	Pin, air valve lifting	HS22	2	
512325	Spring, air valve lift pin	HS23	2	
512324	Clip, securing air valve lift pin in body	HS24	2	
512314	Screw, clamping control wire, front carburettor only	HS25	1	
512328	Elbow, suction advance, front carburettor only		1	

Note:—Items marked thus † are available on our Factory Exchange Unit Scheme

ENGINE

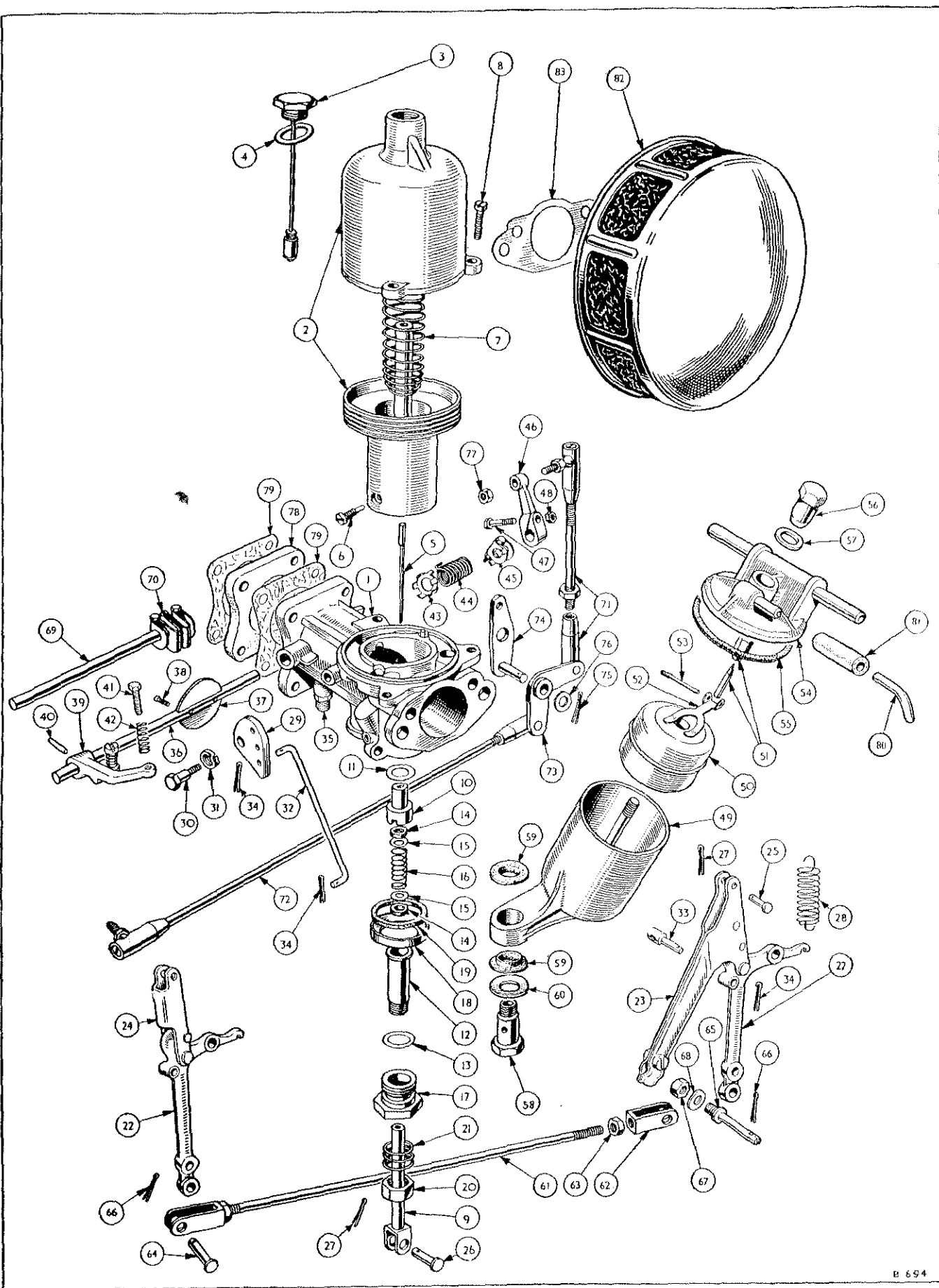
Part No.	Description	Plate No.	No. per Unit	Remarks	
CARBURETTOR ASSEMBLY <i>(continued)</i>					
512279	AIR VALVE AND SHAFT DIAPHRAGM ASSEMBLY	HS26	2		
512278	Diaphragm , air valve	HS27	2		
512277	Ring , diaphragm retaining	HS28	2		
512276	Screw and spring washer, securing diaphragm to air valve	HS29	8		
512321	Spring , air valve return	HS30	2		
512320	Washer , air valve return spring	HS31	2		
512275	Cover , suction chamber	HS32	2		
512327	Damper assembly	HS33	2		
512274	Screw and spring washer, securing suction chamber cover to main body	HS34	8		
JET DETAILS					
512323	Needle , metering	HS35	2	Fitted from Engine No. CT16801E up to CT16900E and from CT21471E and future	
512280	Screw , locking metering needle in air valve	HS36	2		
512318	Bushing , jet orifice	HS37	2		
512319	Washer , bushing	HS38	3		
512317	'O' ring , fitted in bushing	HS39	2		
512316	Washer , between 'O' ring and jet orifice spring	HS40	2		
512315	Spring , jet orifice	HS41	2		
512313	Orifice , jet	HS42	2		
512312	Screw , bushing retaining	HS43	2		
512311	'O' ring , bushing retaining screw	HS44	2		
512307	Screw , orifice adjusting	HS45	2		
512308	'O' ring , orifice adjusting screw	HS46	2		
FLOAT AND ARM					
512310	Pin , float fulcrum	HS47	2		
512299	Clip , float fulcrum pin	HS48	2		
512300	Clip , float fulcrum pin	HS49	2		
512302	Needle and seat , float chamber	HS50	2		
512301	Washer , needle seating	HS51	2		
512303	Float chamber	HS52	2		
512309	Gasket , float chamber	HS53	2		
512306	Screw and spring washer (long)	HS54	5	Float chamber to main body	
512305	Screw and spring washer (short)	HS55	3		
512304	Washer , spring on screw		8		

Note:—Items marked thus † are available on our Factory Exchange Unit scheme

ENGINE

Part No.	Description	Plate No.	No. per Unit	Remarks	
CARBURETTOR ASSEMBLY (continued)					
CARBURETTOR COUPLING DETAILS					
512336	Spindle assembly, throttle coupling	HS56	1	Fitted from Engine No. CT16801E up to CT16900E and from CT21471E and future	
512335	Coupling assembly	HS57	2		
512340	Screw	HS58	4		
512339	Washer	HS59	4		
512334	Nut	HS60	4		
512337	Spindle assembly, starter bar coupling	HS61	1		
512338	Coupling assembly	HS62	2		
512340	Screw	HS63	4		
512339	Washer	HS64	4		
512334	Nut	HS65	4		
LINK ROD ASSEMBLY — SHORT					
106765		HS66	1		
LINK ROD ASSEMBLY — LONG					
106764		HS67	1		
136481	Lever, bellcrank	HS68	1		
136482	Bolt, shouldered	HS69	1		
WP0008	Washer, plain	HS70	1		
WL0208	Washer, spring on rods		4		
JN2107	Nut, short rod to throttle lever	HS71	1		
112866	Washer, insulating, between carburettor and manifold	HS72	1		
112867	Washer, joint, both sides of insulating washer	HS73	2		
HN2008	Nut, carburettor to manifold		8		
WL0208	Washer, spring, under nut		8		
PUMP — TO CARBURETTOR PIPES					
115783	Pipe assembly, flexible, rigid pipe to carburettor		1		
305995	Pipe assembly, rigid, pump to flexible pipe		1		
136489	Pipe assembly, carburettor to carburettor		1		
120331	Connection, flexible pipe to carburettor		2		
133072	Clip, petrol pipe to thermostat housing		1		
133083	Grommet, pipe clip		1		
SUCTION PIPE ASSEMBLY					
305997	(Between Carburettor and Distributor)		1		
131211	Sleeve, pipe to carburettor		1		
GASKET, REPAIR SET					
514469			2		

Note:—Items marked thus † are available on our Factory Exchange Unit Scheme



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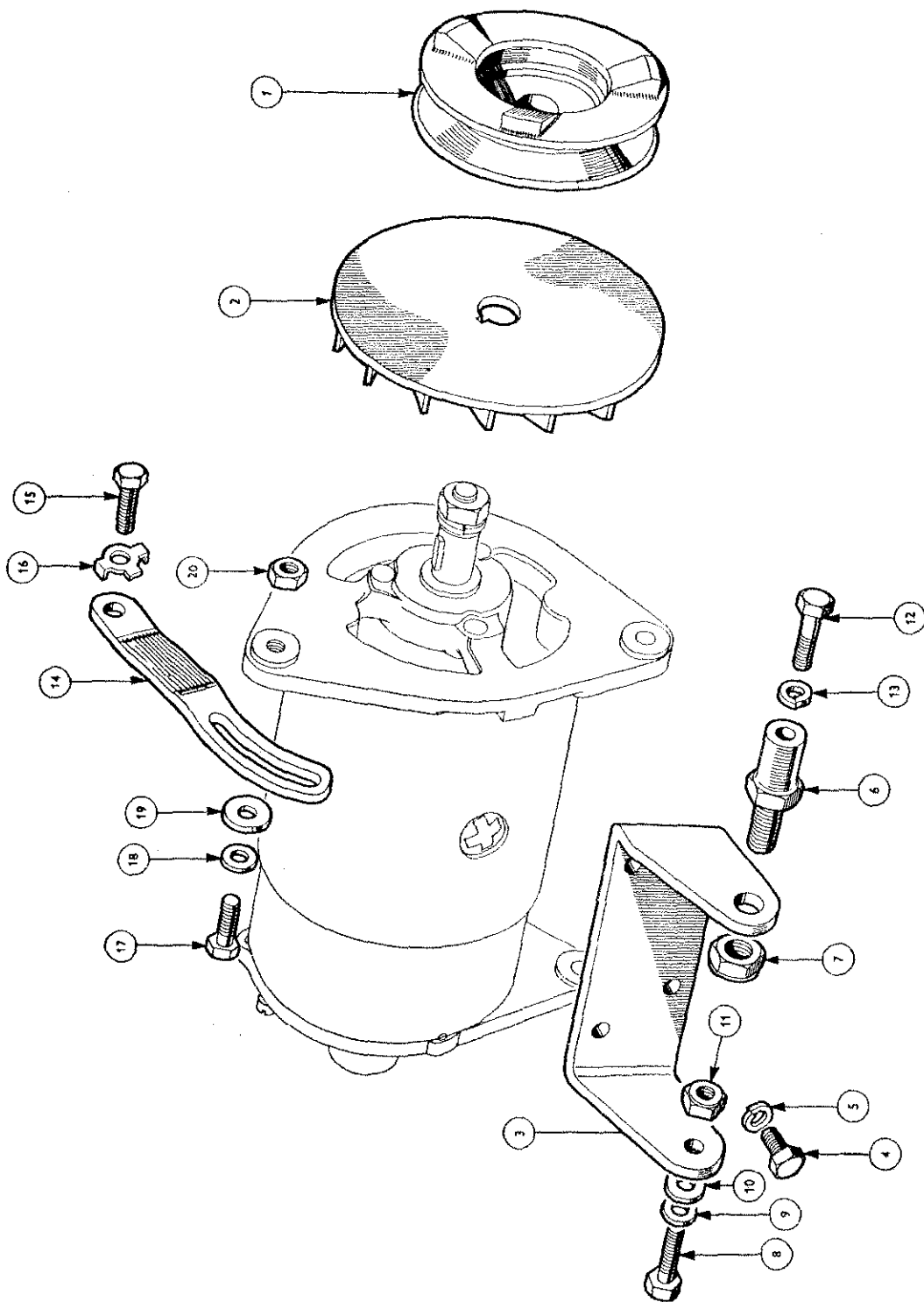
PLATE H

TRIUMPH SPORTS 20 TR4

ENGINE

Part No.	Description	Plate No.	No. per Unit	Remarks
203131	AIR CLEANER	H82	2	} Fitted up to Engine No. CT only
112892	Gasket , between air cleaner and carburettor	H83	2	
HU0807	Setscrew , air cleaner to carburettor		4	
WL0208	Washer , spring, on setscrew		4	
212008	AIR CLEANER		2	} Fitted from Engine No. CT23594 up to Engine No. CT only
HB0825	Bolt		4	
WL0208	Washer , lock		4	
HN2008	Nut		4	
	} Air cleaners to carburettors			
138118	AIR CLEANER		2	} Fitted from Engine No. CT23594 up to Engine No. CT only.
HB0827	Bolt , air cleaner and 'Y' piece to carburettors		2	
HB0825	Bolt		2	
HN2008	Nut		4	
WL0208	Washer , lock		4	For N.A.D.A. when closed circuit breather is fitted
	} Air cleaner to carburettors			
209269	AIR CLEANER		2	} Fitted from Engine No. CT up to Engine No. CT only.
112892	Gasket		2	
HB0821	Bolt		2	
WL0208	Washer , lock		4	
HN2008	Nut		4	} For N.A.D.A. only when closed circuit breather is fitted
HB0823	Bolt , air cleaner and 'Y' piece to carburettors		2	
38073	'Y' piece and support bracket assembly		1	} Fitted from Engine No. CT23594 up to Engine No. CT only
137191	Washer , rubber		4	
137192	Spacer		2	
WP0008	Washer , plain		2	
138098	Hose , rocker cover to breather pipe extension		1	} For N.A.D.A. when closed circuit breather is fitted
138078	Extension , breather pipe		1	
138099	Hose , breather pipe extension to 'Y' piece		1	
137974	Hose , 'Y' piece to air cleaner		2	
212273	AIR CLEANER AND SILENCER ASSEMBLY		1	} Fitted from Engine No. CT and future For all markets
212278	Element (Upper)		2	
112892	Washer , joint		4	
212275	Cover , top, assembly		1	
212277	Backplate assembly		1	
HU0704	Setscrew		1	
WP0007	Washer , plain		1	
WL0207	Washer , lock		1	
HB0824	Bolt		4	
WP0008	Washer , plain		4	
WL0208	Washer , lock		4	
HN2008	Nut		4	
112892	Washer , joint		2	
142940	Hose , breather, air box to rocker cover		1	
	} Backplate assembly to top cover assembly			
	} Air cleaner to carburettors			

Note:—Items marked thus † are available on our Factory Exchange Unit Scheme

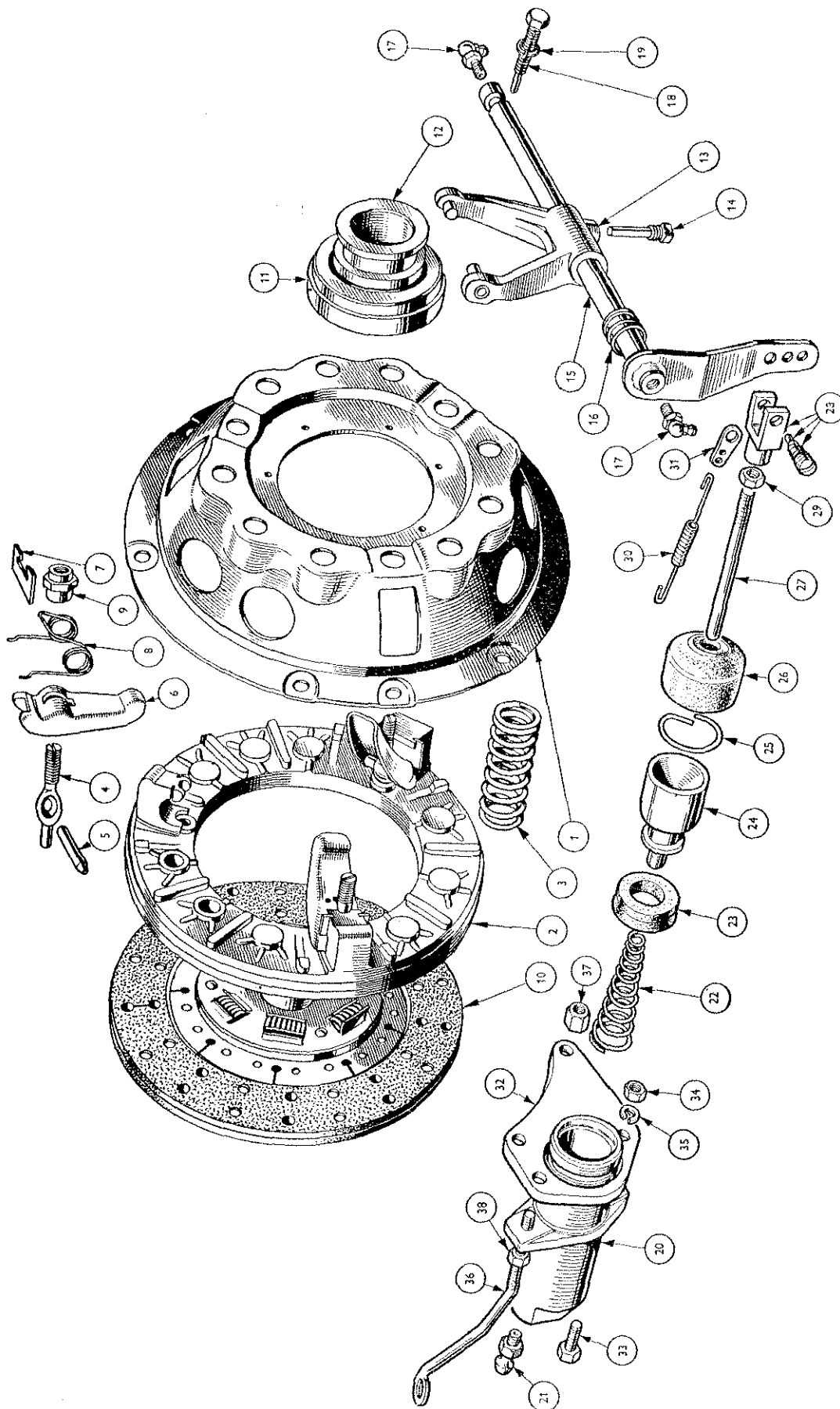


B 495

ENGINE

Part No.	Description	Plate No.	No. per Unit	Remarks
DYNAMO MOUNTING				
	Dynamo, for details, see Electrical Section			
102266	Pulley, dynamo	J1	1	
102986	Fan assembly	J2	1	
58912	Bracket, dynamo	J3	1	
HU0856	Screw, set } Dynamo bracket	J4	3	
WL0208	Washer, lock } to cylinder block	J5	3	
59015	Pedestal, dynamo	J6	1	
TN3211	Nut	J7	1	
113094	Bolt	J8	1	
WP0008	Washer, plain } Dynamo	J9	as req'd.	
WP0133	Washer, plain } to bracket	J10	as req'd	
TN3208	Nut, Nyloc, thin } rear	J11	1	
59115	Bolt, } Dynamo to	J12	1	
WL0208	Washer, lock } pedestal (front)	J13	1	
58914	Link, adjusting, dynamo	J14	1	
HB0859	Bolt	J15	1	
106706	Washer, tab } Link to water	J16	1	
HB0859	Bolt	J17	1	
WP0019	Washer, plain } Link to	J18	1	
WP0017	Washer, plain } dynamo	J19	1	
JN2158	Nut, jam	J20	1	
IGNITION				
125046	Plug, sparking		4	
504798	Ignition, wiring set		1	Fitted up to Engine No. only
102711	Grommet		4	
514647	Ignition, wiring set		1	Fitted from Engine No. and future

Note:—Items marked thus † are available on our Factory Exchange Unit Scheme



B696

CLUTCH

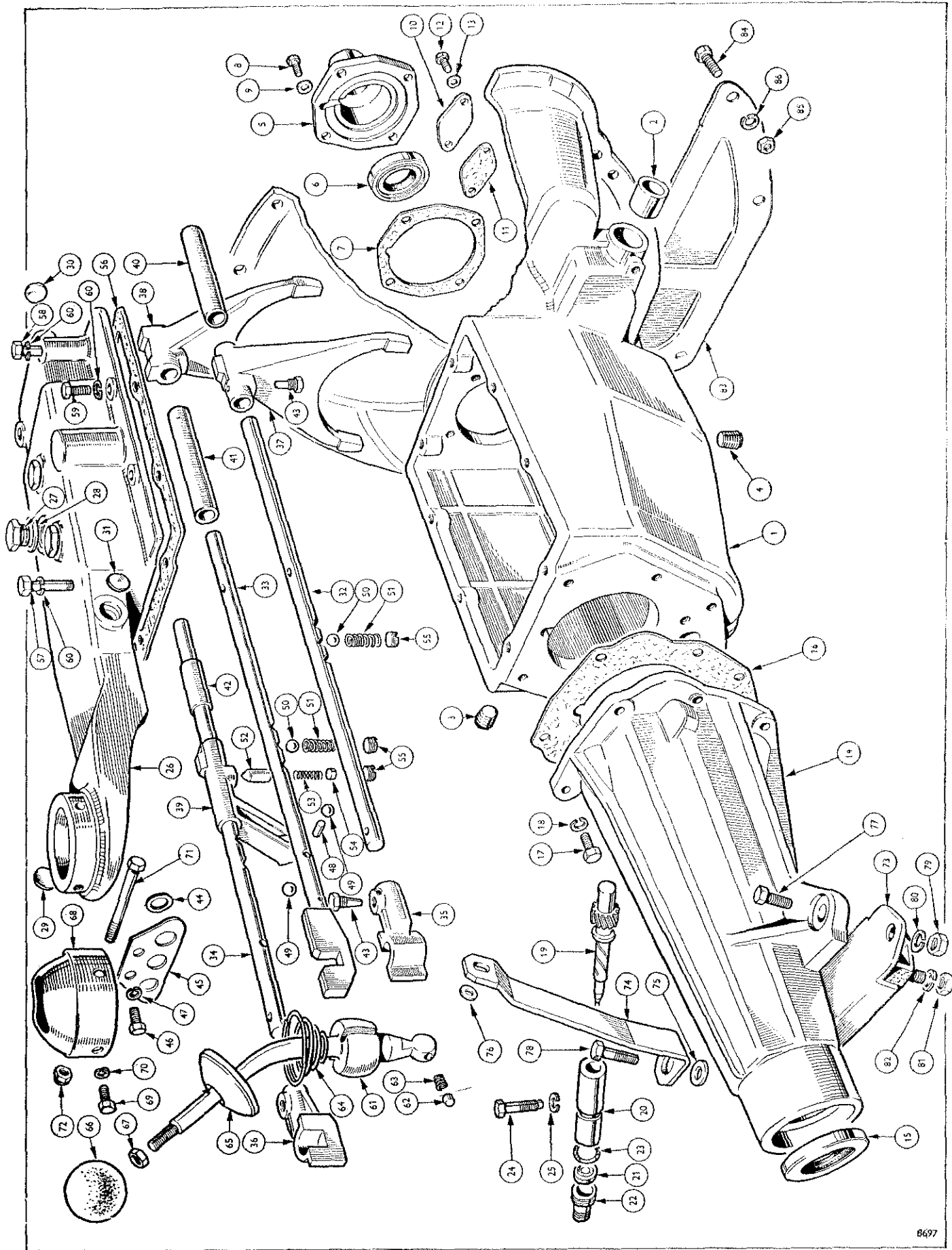
Part No.	Description	Plate No.	No. per Unit	Remarks
70380	†CLUTCH COVER ASSEMBLY — BALL THROW-OUT TYPE		1	
52399	Cover, clutch	K1	1	
46032	Plate, pressure	K2	1	
48650	Spring, thrust, cream	K3	9	
501132	Eyebolt, release lever	K4	3	
42537	Pin, release lever	K5	3	
501211	Lever, release	K6	3	
41326	Strut, release lever	K7	3	
500992	Spring, anti-rattle	K8	3	
501131	Nut, eyebolt to cover	K9	3	
116638	DRIVEN PLATE ASSEMBLY	K10	1	
59621	Facing package		1	
DP0407	Dowel, locating clutch cover on flywheel		2	
HU0856	Screw, set, clutch cover to flywheel		6	
WL0208	Washer, spring, on setscrews		6	
501608	CLUTCH THROW-OUT BEARING	K11	1	
100159	Sleeve, clutch throw-out	K12	1	
106022	CLUTCH OPERATING FORK	K13	1	
56965	Pin, taper, fork to clutch shaft	K14	1	
30047	Wire, locking, taper pin		1	
108887	CLUTCH OPERATING SHAFT	K15	1	} Fitted up to Commission No. only
105752	Spring, on shaft	K16	1	
500098	Nipple, grease shaft ends	K17	2	
WFO507	Washer, fibre, under nipple		2	
102805	Bolt, locating shaft in housing	K18	1	
WL0208	Washer, spring, on bolt	K19	1	
142413	CLUTCH SHAFT ASSEMBLY		1	} Fitted from Commission No. and future
105752	Spring, on clutch shaft		1	
114531	CLUTCH SLAVE CYLINDER ASSEMBLY		1	} Not serviced
	Body, cylinder	K20	1	
108756	Screw, bleed, cylinder body	K21	1	
105676	Cover, dust, over bleed screw		1	
106084	Spring, between piston seal and cylinder body	K22	1	
504849	Seal, piston	K23	1	
504848	Piston	K24	1	
504850	Circlip, piston stop	K25	1	
504851	Cover, dust, cylinder body	K26	1	
504852	Rod, push	K27	1	

Note:—Items marked thus † are available on our Factory Exchange Unit Scheme

CLUTCH

Part No.	Description	Plate No.	No. per Unit	Remarks
57193	FORK-END ASSEMBLY (Push Rod to Clutch Shaft)	K28	1	
PC0035	Pin , split, retaining clevis pin		1	
JN2108	Nut , locking fork-end on push rod	K29	1	
43929	Spring , return, clutch shaft	K30	1	
106347	Plate , anchor, return spring	K31	1	
128042	SLAVE CYLINDER SUPPORT BRACKET	K32	1	
HB0809	Bolt , slave cylinder to support bracket	K33	1	
HN2008	Nut , securing bolt	K34	1	
WL0208	Washer , spring, under nut	K35	1	
128043	Stay , slave cylinder	K36	1	
YN2908	Nut , nyloc, stay attachment	K37	1	
HN2008	Nut , hex, stay attachment	K38	1	

Note:—Items marked thus † are available on our Factory Exchange Unit Scheme



8697

GEARBOX

Part No.	Description	Plate No.	No. per Unit	Remarks
510920	†GEARBOX UNIT (less Gear Lever)		1	
304692	GEARBOX AND CLUTCH HOUSING	L1	1	Fitted up to Commission No. CT31506 (Normal) and Commission No. CT31636 (Overdrive) only
212285	GEARBOX AND CLUTCH HOUSING ASSEMBLY		1	Fitted from Commission No. CT31507 (Normal), Commission No. CT31637 (Overdrive) up to Commission No. CT50124 only
201622	GEARBOX AND CLUTCH HOUSING ASSEMBLY		1	Fitted from Commission No. CT50125 and future Fitted up to Commission No. CT50124 only
137651	Bush, clutch shaft		2	
36997	Bush, clutch shaft housing { R.H. L.H.	L2	1	
36998			1	
60420	Plug, core, front end of gearbox		1	
114774	Plug, oil level, in side of gearbox	L3	1	
114774	Plug, drain, in bottom of gearbox	L4	1	
100157	FRONT END COVER	L5	1	
60215	Seal, in front end cover	L6	1	Fitted up to Commission No. CT23846
139314	Seal, front end cover		1	
60215	Seal, front end cover		1	Fitted from Commission No. CT23847 up to Commission No. CT24996
141756	Seal, front end cover		1	Fitted from Commission No. CT24997 and future
59537	Washer, joint	L7	1	For competition work only
WU3857	Screw, wedglok	L8	4	
114034	Washer, plain	L9	4	
55773	Cover, countershaft end	L10	1	
55774	Gasket	L11	1	
123888	Screw, wedglok	L12	2	
114034	Washer, plain	L13	2	
305048	GEARBOX EXTENSION	L14	1	
58958	Seal, oil, rear of extension	L15	1	
132465	Washer, paper	L16	1	
HU0858	Screw, set	L17	5	
HB0866	Bolt		1	
WL0208	Washer, lock	L18	6	
107749	SPEEDO DRIVEN GEAR AND BEARING ASSEMBLY		1	
58969	Gear, speedo driven	L19	1	
107747	Bearing, speedo driven gear	L20	1	
60247	Seal, oil, between screwed end and bearing	L21	1	
60246	End, screwed	L22	1	
107750	Ring, seal	L23	1	
107746	Screw, locking	L24	1	
WL0208	Washer, lock	L25	1	

Note:—Items marked thus † are available on our Factory Exchange Unit Scheme

GEARBOX

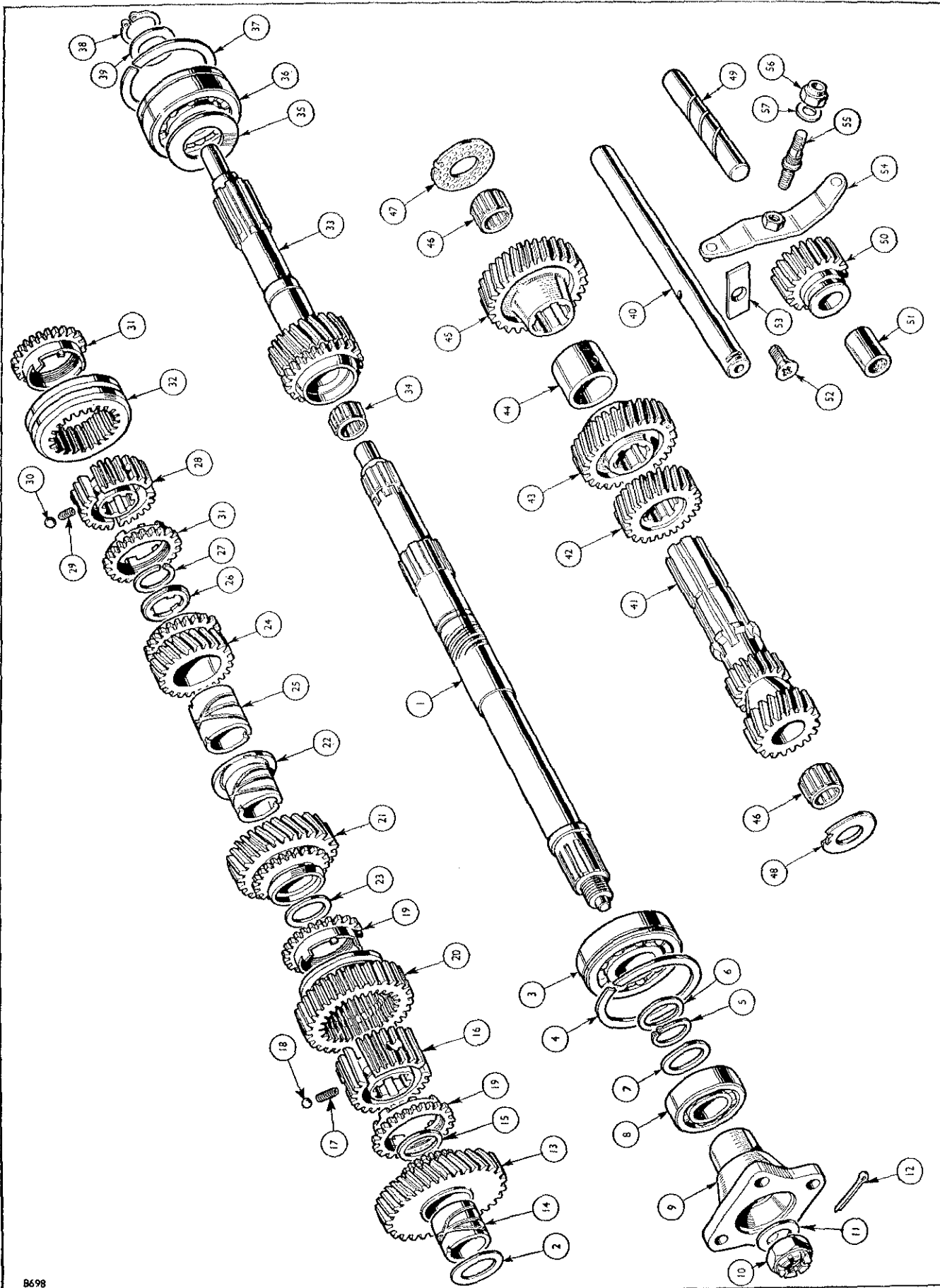
Part No.	Description	Plate No.	No. per Unit	Remarks
509852	TOP COVER ASSEMBLY		1	
511027	Cover, top, complete with plugs	L26	1	
108114	Plug, fitted in cover (2 off not required with Overdrive fitted) (1 off not required with Reverse Light fitted)	L27	3	
501258	Washer, copper, on plug	L28	3	
104449	Interlock aperture	L29	1	
104449	Plug, welch { selector shafts	L30	3	
54505	{ in sides of top cover	L31	2	
128066	Shaft selector { 1st and 2nd	L32	1	
129986	{ 3rd and top	L33	1	
132389	{ Reverse	L34	1	
127386	Selector { 1st and 2nd	L35	1	
127385	{ Reverse	L36	1	
128067	Fork, selector { 1st and 2nd	L37	1	
127387	{ 3rd and top	L38	1	
129780	Actuator, reverse	L39	1	
128063	Sleeve, 1st/2nd shaft	L40	1	
117811	Sleeve, 3rd and top shaft	L41	1	
129779	Sleeve, reverse selector shaft	L42	1	
122653	Screw, taper, securing selectors and forks to shaft	L43	5	
106050	Ring, sealing, selector shaft	L44	3	
106051	Plate, cover, over sealing ring	L45	1	
HU0704	Screw, set { Cover plate	L46	2	
WL0207	Washer, lock { to top cover	L47	2	
105788	Roller, interlock { Fitted in	L48	1	
BL0024	Ball, interlock { top cover	L49	2	
BL0024	Ball, selector shafts, forward gears	L50	2	} Fitted up to Commission No. CT9898 only
101236	Spring, ball	L51	2	
BL0024	Ball, selector shaft, 1st and 2nd gear		1	} Fitted from Commission No. CT9899 and future
101236	Spring, ball		1	
106481	Plunger, selector shaft, 3rd and top		1	
106489	Spring, plunger		1	
109401	Piece, distance, plunger		1	
132388	Plunger, reverse selector	L52	1	
106489	Spring, reverse plunger	L53	1	
109401	Piece, distance, selector shaft plunger—Reverse	L54	1	
108166	Plug, retaining spring	L55	3	
105758	Washer, joint, top cover	L56	1	
HB0873	Bolt	L57	2	
HB0871	Bolt { Top cover	L58	2	
56370	Screw, set { attachment	L59	4	
WL0208	Washer, lock	L60	8	

Note:—Items marked thus † are available on our Factory Exchange Unit Scheme

GEARBOX

Part No.	Description	Plate No.	No. per Unit	Remarks
131507	CHANGE SPEED LEVER ASSEMBLY	L61	1	
112424	Plunger	L62	1	
37502	Spring	L63	1	Fitted up to Gearbox No. CT26566 only
137988	Spring		1	Fitted from Gearbox No. CT26567 and future
109531	Spring	L64	1	
112442	Retainer, spring	L65	1	
131246	Knob	L66	1	
506157	Nut, jam	L67	1	
105787	Cap, change speed lever	L68	1	
HU0703	Screw, set	L69	1	
WL0207	Washer, lock	L70	1	
HB0727	Bolt	L71	1	
TN3207	Nut, nyloc	L72	1	
705913	Grommet, gear lever		1	
GEARBOX ATTACHMENT DETAILS				
HU0858	Screw, set		6	Alternative to HB0860
HB0860	Bolt		6	Alternative to HU0858
WL0208	Washer, lock		6	
HN2008	Nut		3	
WL0208	Washer, lock		3	
121504	REAR ENGINE MOUNTING	L73	1	
131711	Strap, anti-vibration	L74	1	Fitted up to Gearbox No. CT17814 only
131690	Washer, spacing	L75	1	
WM0093	Washer, plain	L76	1	
132951	Strap, anti-vibration		1	Fitted from Gearbox No. CT17815 and future
132604	Weight and bush assembly, vibration damper		1	
132607	Clip, vibration damper		1	
HB1024	Bolt		1	
WM0069	Washer, plain		1	Fitted from Gearbox No. CT17815 up to Gearbox No. CT35719 only
YN2910	Nut, nyloc		1	
132608	Strap, vibration damper		1	
HU0806	Screw, set		1	
HB0811	Bolt		1	
YN2908	Nut, nyloc		2	
HB1112	Bolt	L77	1	
HB1115	Bolt	L78	1	
HN2011	Nut	L79	1	
WL0211	Washer, lock	L80	2	
HN2010	Nut	L81	2	
WL0210	Washer, lock	L82	2	
112445	CLUTCH HOUSING COVER	L83	1	
HU0806	Setscrew	L84	2	
HU0808	Setscrew		2	
HU0810	Setscrew		2	
HN2008	Nut	L85	4	
WL0208	Washer, lock	L86	4	

Note:—Items marked thus † are available on our Factory Exchange Unit Scheme



B698

PLATE M

TRIUMPH SPORTS CAR 20 TR4

GEARBOX

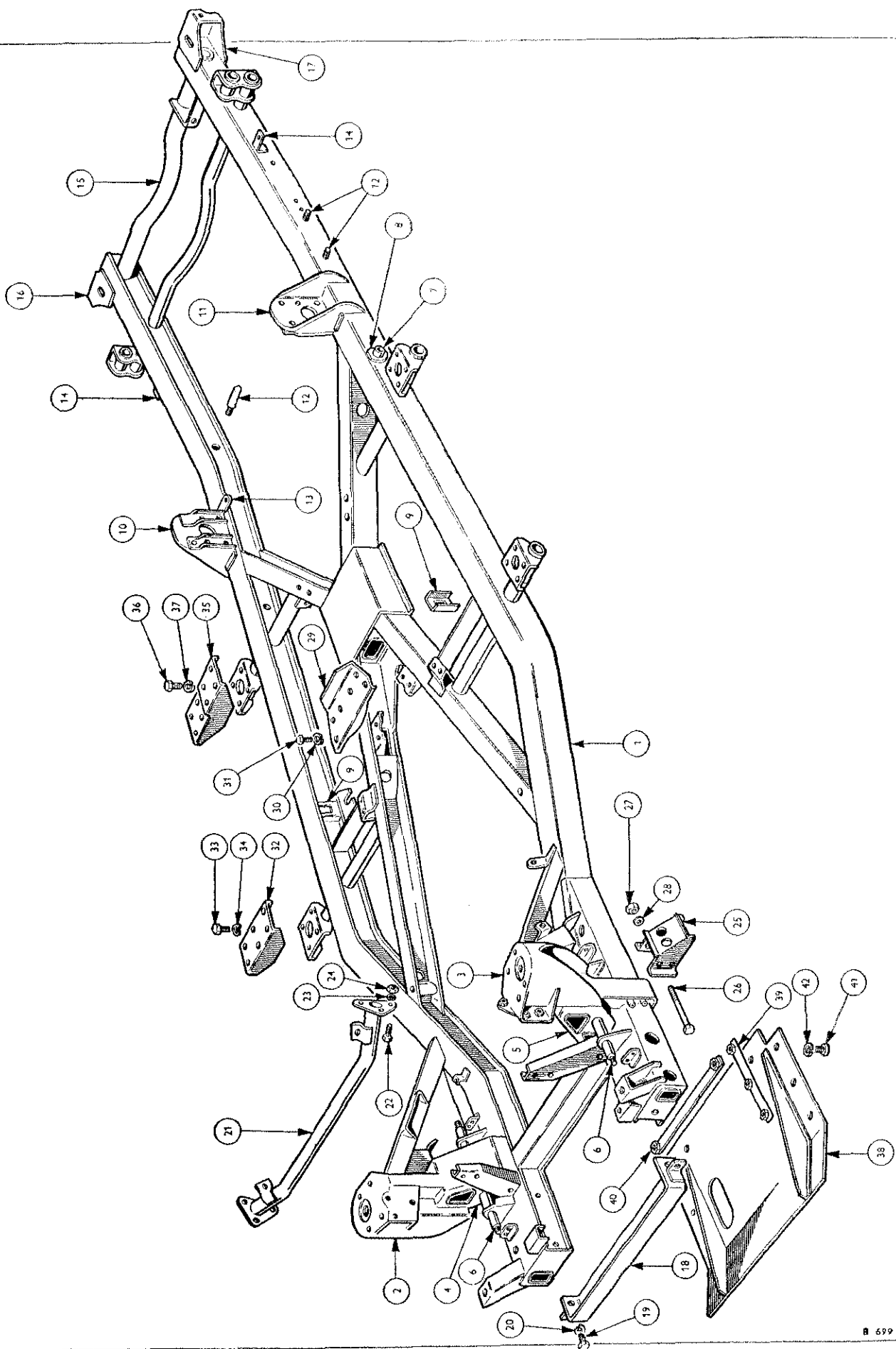
Part No.	Description	Plate No.	No. per Unit	Remarks
208051	MAINSHAFT	M1	1	
116496	Washer, between 1st gear and bearing	M2	1	
58391	Bearing, mainshaft centre	M3	1	
58955	Circlip, locating bearing in casing	M4	1	
58956	Circlip, retaining bearing on shaft	M5	1	
59443	Washer, between circlip and bearing	M6	1	
58949	Washer	M7	1	
SP756	Bearing	M8	1	
58948	Flange, mainshaft	M9	1	
57868	Nut, slotted	M10	1	
WP0024	Washer, plain	M11	1	
PC0012	Pin, split	M12	1	
128100	Gear, 1st speed	M13	1	
129940	Bush, 1st speed	M14	1	
129941				
129942				
129943	Washer, fitted between 1st gear	M15	as req'd.	
129944	and mainshaft		as req'd.	
134670			as req'd.	
128102	Hub, synchro 1st and 2nd	M16	1	
122075	Spring	M17	3	
BL0016	Ball	M18	3	
113431	Cup, synchro 1st and 2nd gear	M19	2	
128103	Gear, reverse and operating sleeve	M20	1	
105629	Gear, 2nd speed	M21	1	
129939	Bush, 2nd speed gear	M22	1	
129941				
129942	Washer, fitted between 2nd gear	M23	as req'd.	
129943	and mainshaft		as req'd.	
129944			as req'd.	
105630	Gear, 3rd speed	M24	1	
129940	Bush, 3rd speed gear	M25	1	
101586	Washer	M26	1	
55707	Circlip	M27	1	
509649	Sleeve, synchro and operating assembly 3rd and top. com-	M28	1	
	prising items 28, 29, 30 and 34			
122075	Spring	M29	3	
BL0016	Balls	M30	3	
113431	Cup, synchro, 3rd and top	M31	2	
204215	CONSTANT PINION SHAFT	M33	1	
128933	Bearing, needle roller, pinion shaft	M34	1	Alternative to 117836
117836	Bearing, needle roller, pinion shaft	M34	1	Alternative to 128933
60658	Thrower, oil, constant pinion	M35	1	
58391	Bearing, ball	M36	1	
58955	Circlip, locating, bearing in casing	M37	1	
58956	Circlip, retaining, bearing on shaft	M38	1	
60078	Washer, bearing	M39	1	

Note:—Items marked thus † are available on our Factory Exchange Unit Scheme

GEARBOX

Part No.	Description	Plate No.	No. per Unit	Remarks
128105	COUNTERSHAFT	M40	1	
128107		M41	1	
128108	Gear, countershaft { 1st and reverse	M42	1	} Fitted up to Gearbox No. only } Fitted from Gearbox No. and future
105659		M43	1	
140508	Gear, countershaft { 2nd speed		1	
140509			1	
59456	Piece, distance, between 3rd and constant gears	M44	1	
105626	Gear, constant	M45	1	Fitted up to Gearbox No. only
142434	Gear, constant		1	Fitted from Gearbox No. and future
126862	Bearing, needle	M46	1	Alternative to 128934
129955	Washer, thrust { Front of countershaft	M47	1	
129956		M48	1	
129937	REVERSE SPINDLE	M49	1	
128110	Wheel, reverse assembly	M50	1	
129862	Bush, reverse wheel	M51	1	
129954	Screw, wedglok } C/shaft and reverse shaft	M52	1	
129938	Plate, locking } to gear box rear of C/shaft	M53	1	
129894	REVERSE OPERATING LEVER ASSEMBLY	M54	1	
106448	Pin, fulcrum, fitted in gear box	M55	1	
TN3209	Nut, nyloc } Fulcrum pin	M56	1	
WP0036	Washer, plain } to gear box	M57	1	

Note:—Items marked thus † are available on our Factory Exchange Unit Scheme



B 699

PLATE N

TRIUMPH SPORTS CAR 20 TR4

CHASSIS FRAME

Part No.	Description	Plate No.	No. per Unit	Remarks
304856	CHASSIS FRAME ASSEMBLY	N1	1	Fitted up to Commission No. CT4387 disc wheels and CT4689 wire wheels only
305719	CHASSIS FRAME ASSEMBLY		1	Fitted from Commission No. CT4388 disc wheels and CT4690 wire wheels up to Commission No. CT20063 only
305984	CHASSIS FRAME ASSEMBLY		1	Fitted from Commission No. CT20064 up to CT23382 L.H.S. and CT20265 R.H.S. only
306502	CHASSIS FRAME ASSEMBLY		1	Fitted from Commission No. CT23383 and future
301237	Bracket assembly, front	N2	1	} Fitted up to Commission No. CT4387 disc wheels and CT4689 wire wheels
301238	Spring abutment	N3	1	
305717	Bracket assembly, front		1	} Fitted from Commission No. CT4388 disc wheels and CT4690 wire wheels and future
305718	Spring abutment		1	
101440	Cup, spring location		2	} Fitted up to Commission No. CT4387 disc wheels and CT4689 wire wheels only
109283	Bracket assembly		1	
109285	bump stop		1	
133637	Bracket assembly		1	} Fitted from Commission No. CT4388 disc wheels and CT4690 wire wheels and future
133638	bump stop		1	
208114	Bracket assembly, engine	N4	1	} R.H.
208113	mounting	N5	1	
106196	Pin, fulcrum, lower wishbone	N6	2	
106229	Tube, anchor, rear spring, front end	N7	2	
107665	Washer, reinforcing anchor tube	N8	2	
110791	Bracket, jack	N9	2	
110788	Bracket, rear shock	N10	1	} R.H.
110789	absorber mounting	N11	1	
107477	Bolt, mounting, axle check strap	N12	2	Fitted up to Commission No. CT23382 only
137339	Bracket, anchor, axle check strap		4	Fitted from Commission No. CT23383 and future
106194	Bracket, rear, brake pipe support	N13	1	
108194	Bracket, rear wing stay	N14	2	
201990	Cross-member, rear	N15	1	
108540	Bracket assembly, body	N16	1	} R.H.
108541	mounting, rear	N17	1	
208639	Cross-member, radiator protection	N18	1	
HU0906	Screw, set	N19	2	} Cross-member to chassis frame
WL0209	Washer, lock	N20	2	
WPO009	Washer, plain		2	
208604	Cross-tube assembly, top	N21	1	

Notes—Items marked thus † are available on our Factory Exchange Unit Scheme

CHASSIS FRAME

Part No.	Description	Plate No.	No. per Unit	Remarks
CHASSIS FRAME ASSEMBLY <i>(continued)</i>				
HB0906	Bolt	N22	6	
WL0209	Washer, lock	N23	6	
HN2009	Nut	N24	4	
109281	Bracket assembly, rebound stop	N25	2	
HB0828	Bolt	N26	4	
TN3208	Nut, nyloc	N27	4	
WP0008	Washer, plain	N28	4	
128055	Cross-member, rear engine mounting	N29	1	
HU0905	Screw, set	N30	4	
WL0209	Washer, lock	N31	4	
123939	Bracket, extension, front body mounting	N32	2	
HU0805	Screw, set	N33	8	
WL0208	Washer, lock	N34	8	Fitted up to Commission No. CT5897 only
123942	Bracket, extension, intermediate body mounting	N35	2	
HU0805	Screw, set	N36	8	
WL0208	Washer, lock	N37	8	Fitted from Commission No. CT5898 and future
132933	Bracket, exhaust mounting, centre		1	
RADIATOR SKID SHIELD ASSEMBLY				
301644		N38	1	
132074	Strip assembly, side	N39	2	Fitted to Special Order only
132076	Strip assembly, rear	N40	1	
HU0706	Screw, set	N41	8	
WL0207	Washer, lock	N42	8	

Note:—Items marked thus † are available on our Factory Exchange Unit Scheme

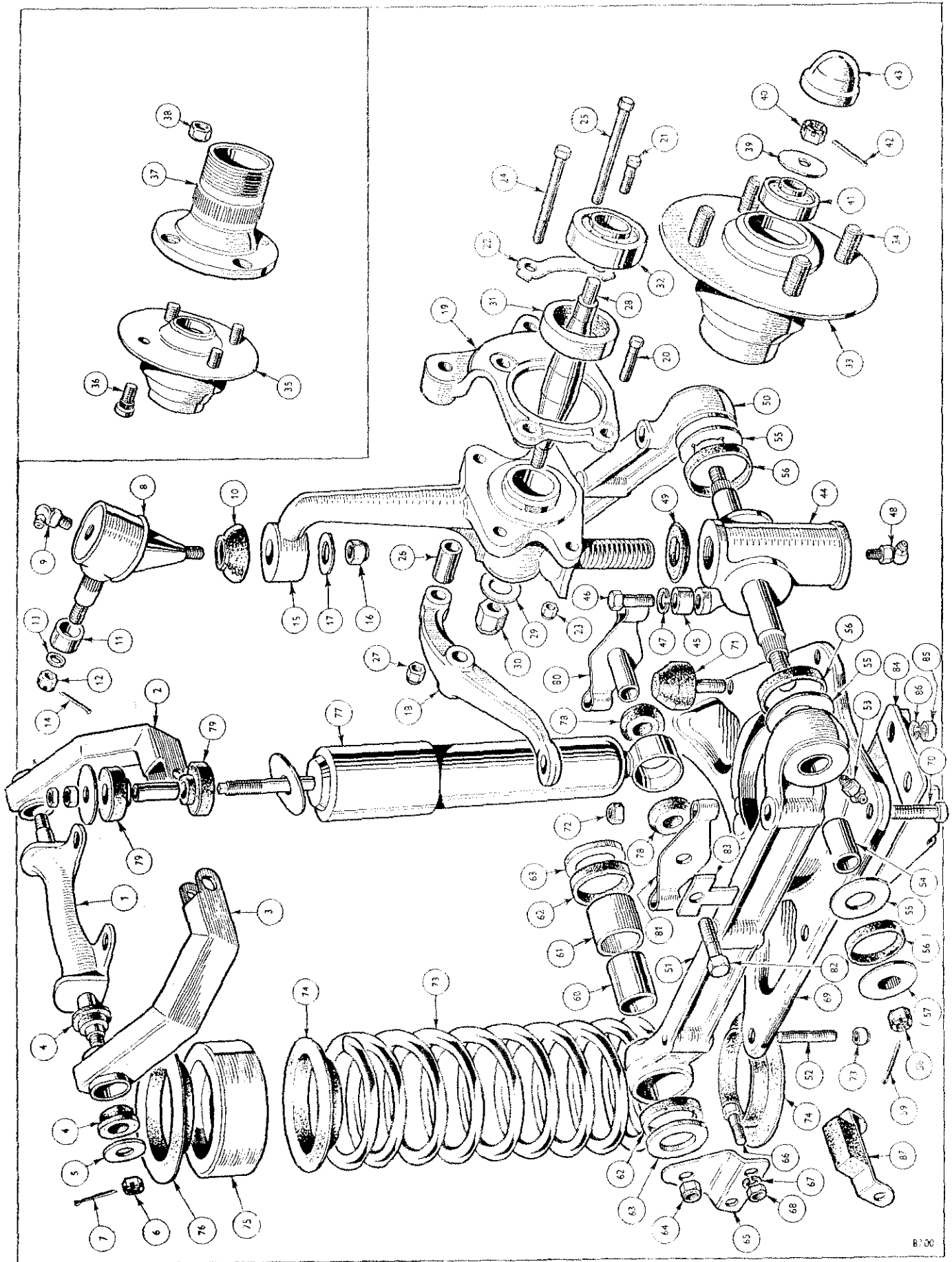


PLATE P

FRONT SUSPENSION

Part No.	Description	Plate No.	No. per Unit	Remarks
509829	FRONT SUSPENSION UNIT		1	Fitted up to Commission No. CT4689 (wire wheels) and CT4387 (disc wheels) only
509830	Bolt on Disc Wheels { R.H. L.H.		1	
509831	FRONT SUSPENSION UNIT		1	
509832	Centre Lock Wire Wheels { R.H. L.H.		1	
511176	FRONT SUSPENSION UNIT		1	Fitted from Commission No. CT4690 up to CT6343 (wire wheels) and from CT4388 up to CT6389 (disc wheels) only
511177	Bolt on Disc Wheels { R.H. L.H.		1	
511178	FRONT SUSPENSION UNIT		1	
511179	Centre Lock Wire Wheels { R.H. L.H.		1	
511292	FRONT SUSPENSION UNIT		1	Fitted from Commission No. CT6344 and future (wire wheels) and from CT6390 and future (disc wheels)
511293	Bolt on Disc Wheels { R.H. L.H.		1	
511294	FRONT SUSPENSION UNIT		1	
511295	Centre Lock, Wire Wheels { R.H. L.H.		1	
The above units comprise: Upper Wishbone, Top Inner Fulcrum, Vertical Link, Stub Axle, Hub, Brake Unit, Tie Rod Lever and Bottom Trunnion				
200659	UPPER FULCRUM PIN—INNER	P1	2	Top inner fulcrum pin to chassis frame
HU0908	Screw, set		4	
HB0914	Bolt		4	
WP0009	Washer, plain		4	
WL0209	Washer, spring		8	
HN2009	Nut		8	
132633	UPPER WISHBONE ARM ASSEMBLY FRONT R.H. AND REAR L.H.	P2	2	Fitted up to Commission No. CT6343 (wire wheels) and CT6389 (disc wheels) only
132632	UPPER WISHBONE ARM ASSEMBLY FRONT L.H. AND REAR R.H.	P3	2	
133504	UPPER WISHBONE ARM ASSEMBLY —FRONT		2	Fitted from Commission No. CT6344 (wire wheels) and CT6390 (disc wheels) and future
133507	UPPER WISHBONE ARM ASSEMBLY —REAR		2	
102228	Bush, rubber	P4	8	Wishbone to fulcrum pin
WM0069	Washer, plain	P5	4	
LN2210	Nut, slotted	P6	4	
PC0010	Pin, cotter	P7	4	

Note:—Items marked thus † are available on our Factory Exchange Unit Scheme

FRONT SUSPENSION

Part No.	Description	Plate No.	No. per Unit	Remarks
UPPER WISHBONE ARM ASSEMBLY (continued)				
200771	Ball joint assembly, upper wishbone	{ R.H. L.H.	1	Fitted up to Commission No. CT6343 (wire wheels) and CT6389 (disc wheels) only
200772			1	
56934	Nipple , grease, in top of ball joint	P8	2	
100726	Gaiter , between ball joint and vertical link	P9	2	
100697	Piece , distance } Ball assembly to upper wishbone	P10	2	
61302		P11	2	
WP0025		P12	2	
PC0012		P13	2	
		P14	2	
109255	Ball joint assembly, upper wishbone		2	
100726	Gaiter , between ball joint and vertical link		2	
134316	Gaiter , between ball joint and vertical link		2	Fitted from Commission No. CT6344 (wire wheels) and CT6390 (disc wheels) and future
501024	Nipple , grease, in top of ball joint		2	Fitted from Commission No. CT6344 (wire wheels) and CT6390 (disc wheels) and future
112347	Bolt		4	
YN2909	Nut , nyloc		4	
WP0045	Washer , plain		4	

Note:—Items marked thus † are available on our Factory Exchange Unit Scheme

FRONT SUSPENSION

Part No.	Description	Plate No.	No. per Unit	Remarks
201803	VERTICAL LINK	P15	2	
YN2911	Nut , nyloc, thin	P16	2	
WP0011	Washer , plain	P17	2	
127830				
	Lever , tie rod	R.H.	1	Fitted up to Commission No. CT6343 (wire wheels) and CT6389 (disc wheels) only
127831		L.H.	1	
129836		R.H.	1	Fitted from Commission No. CT6344 up to CT16462 (wire wheels) and from CT6390 up to CT16349 (disc wheels) only
129837	Lever , tie rod	L.H.	1	
134542		R.H.	1	Fitted from Commission No. CT16463 (wire wheels) and CT16350 (disc wheels) and future
134541	Lever , tie rod	L.H.	1	
113124		R.H.	1	Fitted up to Commission No. CT4689 (wire wheels) and CT4387 (disc wheels) only
113123	Plate , mounting, disc brake caliper	L.H.	1	
133499		R.H.	1	Fitted from Commission No. CT4690 (wire wheels) and CT4388 (disc wheels) and future
133500	Plate , mounting, disc brake caliper	L.H.	1	
118324	Bolt	P20	2	
113144	Bolt	P21	2	
106641	Washer , tab	P22	4	
YN2909	Nut , nyloc	P23	2	
113143	Bolt	P24	2	
112032	Bolt	P25	2	
107106	Piece , distance	P26	4	
YN2909	Nut , nyloc	P27	4	
115763	STUB AXLE	P28	2	
WP0011	Washer , plain	P29	2	
TN3211	Nut , thin, nyloc	P30	2	
107194	Seal , oil assembly	P31	2	
100573	Bearing , inner, front hub	P32	2	
114284	Hub assembly , front	P33	2	For use with disc wheels only
114282	Stud , wheel	P34	8	
114283	Hub assembly , front	P35	2	For use with wire wheels only
114281	Stud , wheel	P36	8	
202446	Extension hub , R.H.	P37	1	
202447	Extension hub , L.H.	P38	1	
110366	Nut , extension to hub	P39	8	
100536	Bearing , outer	P40	2	
102690	Washer , 'D'	P41	2	
LN2211	Nut , slotted	P42	2	
PC0020	Pin , cotter	P43	2	
102689	Cap , grease retaining			

Note:—Items marked thus † are available on our Factory Exchange Unit Scheme

FRONT SUSPENSION

Part No.	Description	Plate No.	No. per Unit	Remarks
101557	BOTTOM TRUNNION ASSEMBLY	P44	2	Fitted up to Commission No. CT6343 (wire wheels) and CT6389 (disc wheels) only
133838	BOTTOM TRUNNION ASSEMBLY { R.H.		1	Fitted from Commission No. CT6344 (wire wheels) and CT6390 (disc wheels) and future
133839	L.H.		1	
101407	Stop, steering lock	P45	2	
HU0806	Set, screw, stop to trunnion	P46	2	
WL0208	Washer, lock	P47	2	
56934	Nipple, grease	P48	2	
58224	Seal, oil, between trunnion and vertical link	P49	2	Fitted up to Commission No. CT7218 only
134318	Seal, oil, between trunnion and vertical link		2	Fitted from Commission No. CT7219 and future
106577	LOWER WISHBONE ARM ASSEMBLY FRONT R.H. AND REAR L.H.	P50	2	
106578	LOWER WISHBONE ARM ASSEMBLY FRONT L.H. AND REAR R.H.	P51	2	
107350	Stud, spring, pan attachment	P52	4	
56934	Nipple, grease, wishbone arm	P53	4	
101615	Bush, wishbone arm	P54	4	
101533	Washer, thrust	P55	8	
115702	Seal, grease	P56	8	Fitted up to Commission No. CT7218 only
115701	Washer, lock	P57	4	
134319	Seal, grease		8	Fitted from Commission No. CT7219 and future
134320	Washer, lock		4	
134293	Shim, grease seal		16	
LN2210	Nut, slotted	P58	4	
PC0010	Pin, cotter	P59	4	
110695	Bearing, inner, steel	P60	4	
110696	Bearing, inner, nylon	P61	4	
115702	Seal, grease	P62	8	
110697	Washer, nylon	P63	8	
TN3210	Nut, nyloc	P64	4	
107430	Bracket, lower fulcrum support, outer	P65	4	
HU0805	Setscrew	P66	8	
WL0208	Washer, lock	P67	8	
HN2008	Nut	P68	8	
200193	LOWER SPRING PAN ASSEMBLY	P69	2	
HB0916	Bolt	P70	6	
106845	Bumper, rubber	P71	2	
YN2909	Nut, nyloc	P72	12	
WV0020	Washer, plain		12	
WV0136	Washer, plain		12	

Note:—Items marked thus † are available on our Factory Exchange Unit Scheme

FRONT SUSPENSION

Part No.	Description	Plate No.	No. per Unit	Remarks
201898	FRONT ROAD SPRING (Coil)	P73	2	Fitted up to Commission No. CT29984 only
210903	FRONT ROAD SPRING (Coil)		2	Fitted from Commission No. CT29985 and future
Note. 210903 may be used for servicing TR2/3 models either singly or in pairs provided packing piece 107682 and top rubber washer 100751 are removed.				
201899	FRONT ROAD SPRING (Coil)		2	For competition use only
100751	Washer , rubber, both ends of spring	P74	4	} Fitted up to Commission No. CT29984 only
107682	Piece , packing, between spring and abutment	P75	2	
100751	Washer , rubber, over packing piece	P76	2	
130537	FRONT SHOCK ABSORBER (All Countries)	P77	2	Fitted up to Commission No. CT3433 only
113624	FRONT SHOCK ABSORBER (All Countries except U.S.A.)		2	Fitted from Commission No. CT3434 up to CT11478 only
130537	FRONT SHOCK ABSORBER (U.S.A. only)		2	Fitted from Commission No. CT3434 up to CT11478 only
134101	FRONT SHOCK ABSORBER (All Countries)		2	Fitted from Commission No. CT11479 and future
113556	FRONT SHOCK ABSORBER		2	For competition use only
133150	FRONT SHOCK ABSORBER (Telafllo)		2	Special Order only
113624	FRONT SHOCK ABSORBER (High speed driving) (All Countries)		2	Fitted up to Commission No. CT3433 only
113624	FRONT SHOCK ABSORBER (High speed driving) (U.S.A. only)		2	Fitted from Commission No. CT3434 and future
121867	Rubber , mounting { Lower	P78	4	
121868	Upper	P79	4	
106841	Pin , fulcrum and bracket assembly	P80	2	
106843	Bracket , shock absorber	P81	2	
101951	Screw , set { Shock absorber	P82	2	
101229	Washer , tab { to fulcrum pin	P83	2	
106844	Bracket , rebound abutment	P84	2	
HN2009	Nut { Fulcrum and abutment	P85	8	
WL0209	Washer , lock { brackets to spring pan	P86	8	
100175	REBOUND RUBBER ASSEMBLY	P87	1	
HU0805	Screw , set { Rebound rubber		4	
HN2008	Nut { to		4	
WL0208	Washer , lock { chassis frame		4	

Note:—Items marked thus † are available on our Factory Exchange Unit Schema

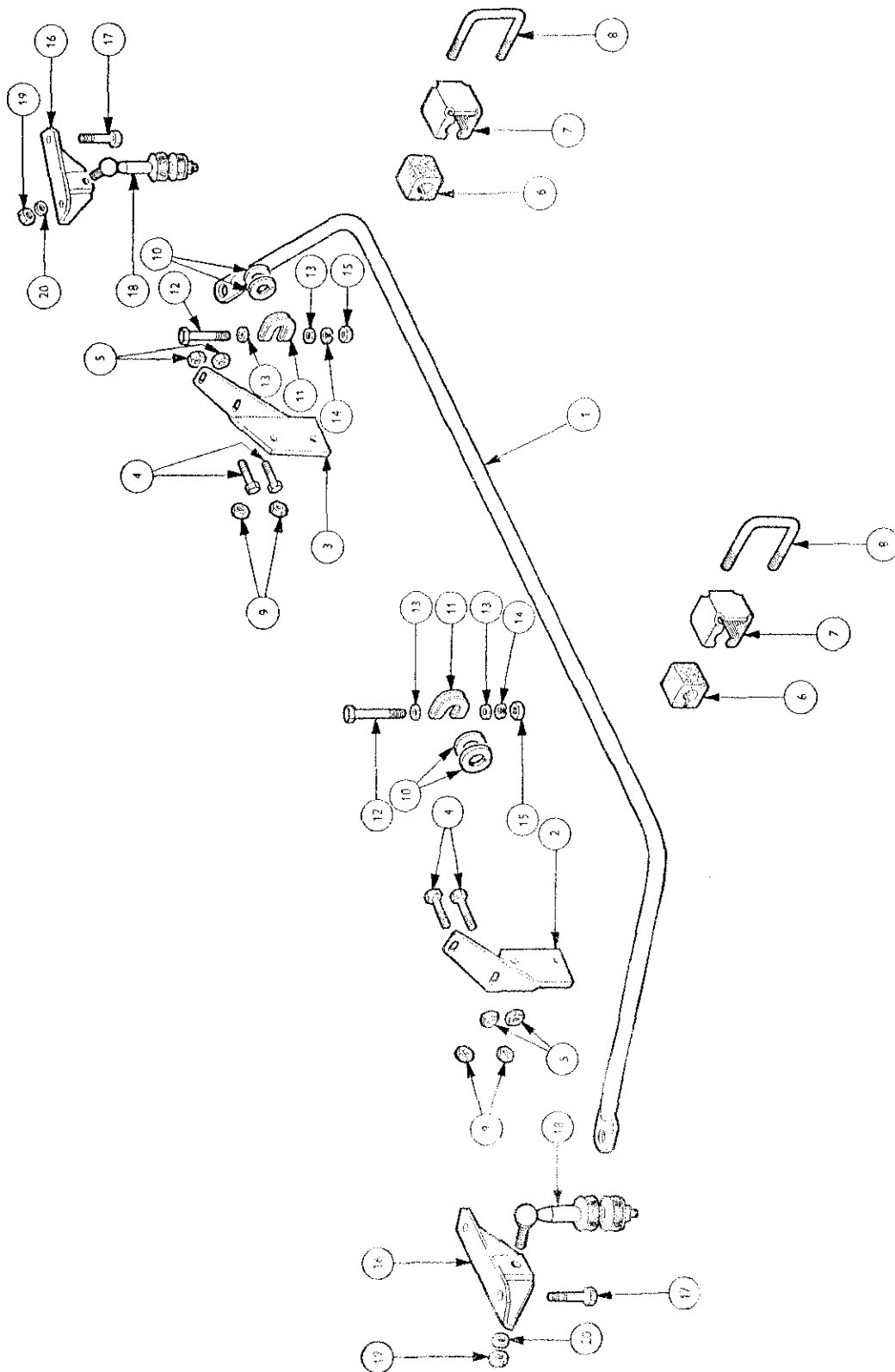


PLATE Q

ANTI-ROLL BAR

Part No.	Description	Plate No.	No. per Unit	Remarks
510584	ANTI-ROLL BAR KIT		1	Fitted to Special Order only
208571	Bar, anti-roll	Q1	1	
131964	Bracket, mounting	Q2	1	
131963		Q3	1	
HU0907	Screw, set } Mounting brackets	Q4	4	
YN2909	Nut, nyloc } to bumper brackets	Q5	4	
121791	Block, mounting, rubber } Anti-roll bar	Q6	2	
121792	Retainer, assembly, mounting block } to	Q7	2	
YN2908	Nut, nyloc } mounting brackets	Q9	4	
122231	Washer, locating	Q10	4	
122230	Clip, locating	Q11	2	
HB0714	Bolt	Q12	2	
WP0007	Washer, plain } Locating washer	Q13	4	
WL0207	Washer, lock } attachment	Q14	2	
HN2007	Nut	Q15	2	
TN3209	Nut, nyloc, thin		2	
131479	Bracket, attachment, assembly	Q16	2	
121797	Link assembly	Q18	2	
YN2910	Nut, nyloc } Link to	Q19	2	
WP0046	Washer, plain } bolt	Q20	2	

8

Notes:—Items marked thus † are available on our Factory Exchange Unit Scheme



PLATE R

REAR AXLE

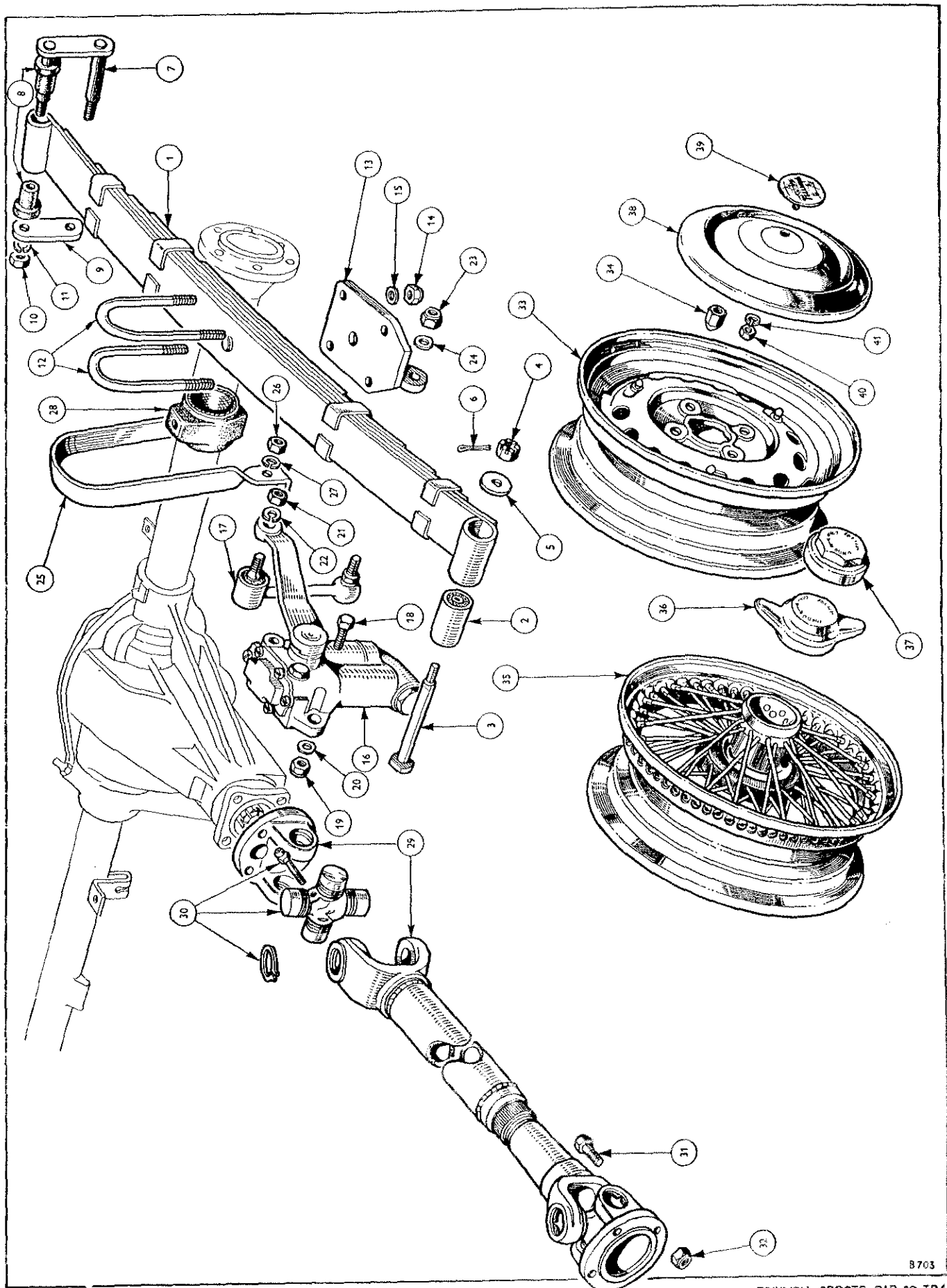
Part No.	Description	Plate No.	No. per Unit	Remarks
510922	† REAR AXLE ASSEMBLY (3.7 to 1 Ratio) (Less Half Shafts and Brake Units)		1	
510923	REAR AXLE ASSEMBLY (4.1 to 1 Ratio) (Less Half Shafts and Brake Units)		1	
304854	AXLE CASING ASSEMBLY	R1	1	
100878	Screw, set } Bearing cap	R2	4	
WL0209	Washer, lock } to casing	R3	4	
56894	Breather } Fitted in	R4	1	
56895	Washer, fibre } housing	R5	1	
114774	Plug, drain	R6	1	
113193	Bracket, compensator and boss sub assembly		1	
125362	Nipple, grease, compensator bracket		1	
58800	Seal, oil, axle tube ends	R7	2	
110515	Bearing, between differential unit and casing	R8	2	
100894	Shim, bearing adjusting {	R9	as req'd.	
100895		R9	as req'd.	
100896		R9	as req'd.	
	DIFFERENTIAL UNIT ASSEMBLY			
302155	Casing, differential	R10	1	
113187	Gear, side, differential	R11	2	
102801	Washer, thrust, differential side gear	R12	2	
113188	Gear, pinion, differential	R13	2	
56793	Washer, thrust, differential gear	R14	2	Alternative to 139951-139956
139951	Washer, thrust differential pinion {	R14	as req'd.	Fitted from Rear Axle No. CT33066 and future. Alternative to 56793
139952				
139953				
139954				
139955				
139956				
100844	Pin, cross, pinion gear	R15	1	
111215	Pin, locating, cross pin in differential casing	R16	1	
109566	Button, thrust, on cross pin	R17	1	
502127	Crown wheel and pinion (3.7 to 1 ratio)	R18	1 pair	
505014	Crown wheel and pinion (4.1 to 1 ratio)		1 pair	
110737	Bolt } Crown wheel to	R19	10	
118977	Washer, lock } differential casing	R20	10	
100897	Bearing, pinion head	R21	1	
100965	Shim, bearing adjustment {	R22	as req'd.	
100966		R22	as req'd.	
100967		R22	as req'd.	
100846	Spacer, between bearings	R23	1	
100422	Bearing, pinion shank	R24	1	
100562	Shim, bearing adjustment {	R25	as req'd.	
100563		R25	as req'd.	
100564		R25	as req'd.	
100898	Seal, oil, on pinion	R26	1	
107947	Flange, pinion	R27	1	
112635	Nut, slotted, flange to pinion	R28	1	
115990	Washer, under nut	R29	1	
PC0045	Pin, cotter, locking nut	R30	1	

Note:—Items marked thus † are available on our Factory Exchange Unit Scheme

REAR AXLE

Part No.	Description	Plate No.	No. per Unit	Remarks
203660	REAR COVER ASSEMBLY	R31	1	
101359	Washer , joint, between cover and casing	R32	1	
114774	Plug , oil filler	R33	1	
HU0805	Screw , set, cover to casing	R34	8	
WL0208	Washer , lock	R35	8	
207613	REAR AXLE SHAFT	R36	2	
110237	Bearing , rear hub	R37	2	
58801	Seal , oil	R38	2	
58773	Housing , bearing	R39	2	
36583	Shim , bearing housing adjustment	R40	as req'd.	
38264		R40	as req'd.	
36582		R40	as req'd.	
36581		R40	as req'd.	
112653	Bolt	R41	12	
36567	Washer , tab	R42	6	
113175	Hub , assembly, disc wheels	R43	2	
100869	Stud , wheel hub	R44	8	
113173	Hub assembly (Wire wheels)	R45	2	
110365	Stud , rear hub	R46	8	
202446	Extension , hub	R47	1	
202447			1	
110366	Nut , extension to hub	R48	8	
110621	Key	R49	2	
58784	Nut , slotted	R50	2	
WP0026	Washer , plain	R51	2	
PC0013	Pin , cotter	R52	2	

Note:—Items marked thus † are available on our Factory Exchange Unit Scheme



B703

REAR SUSPENSION

Part No.	Description	Plate No.	No. per Unit	Remarks
304008	REAR ROAD SPRING		2	For competition use only
208636	REAR ROAD SPRING (Driver's Side)	S1	1	Fitted up to Commission No. CT2828 only
208637	REAR ROAD SPRING (Passenger's Side)	S1	1	
208636/M	Leaf, main (Driver's side)		1	
208637/M	Leaf, main (Passenger's side)		1	
208636	REAR ROAD SPRING		2	Right hand steering only
208636/M	Leaf, main		2	
208636	REAR ROAD SPRING (Driver's Side)		1	Left hand steering only Fitted from Commission No. CT2829 up to CT23382 only
208637	REAR ROAD SPRING (Passenger's Side)		1	
208636/M	Leaf, main (Driver's side)		1	
208637/M	Leaf, main (Passenger's side)		1	
209964	REAR ROAD SPRING		2	Fitted from Commission No. CT23383 and future
209964/M	Leaf, main		2	
107769	Bush, silentbloc, rear spring front eye	S2	2	
106231	Bolt, rear spring, front attachment	S3	2	
LN2211	Nut, slotted, securing bolt	S4	2	
102690	Washer, 'D', between nut and spring	S5	2	
PC0010	Pin, split, locking nut	S6	2	
107535	Plate, shackle and pin assembly, rear attachment	S7	2	
104953	Bush, rubber, on shackle pin	S8	8	
107534	Plate, shackle	S9	2	
HN2009	Nut, shackle plate attachment	S10	4	
WL0209	Washer, spring, under nut	S11	4	
113194	Bolt, 'U', road spring to rear axle	S12	4	Fitted up to Commission No. CT23382
136865	Bolt, 'U', road spring to rear axle		4	Fitted from Commission No. CT23383 and future
137634	Piece, distance, assembly { R.H.		1	
137635	{ L.H.		1	
136932	Dowel, distance piece		2	
113191	Plate assembly, spring { R.H.		1	Fitted up to Commission No. CT23382
113181	{ L.H.	S13	1	
139489	Plate, rear spring		2	Fitted from Commission No. CT23383
YN2909	Nut, nyloc { 'U' bolt to	S14	8	
WP0009	Washer, plain { spring plate	S15	8	

10

Note:—Items marked thus † are available on our Factory Exchange Unit Scheme

REAR SUSPENSION

Part No.	Description	Plate No.	No. per Unit	Remarks
208205	†REAR SHOCK ABSORBER R.H. }	All Countries	1	} Fitted up to Commission No. CT3433 only
208206	†REAR SHOCK ABSORBER L.H. }		1	
202388	†REAR SHOCK ABSORBER R.H. }	All Countries except U.S.A.	1	} Fitted from Commission No. CT3434 up to CT11478 only
202389	†REAR SHOCK ABSORBER L.H. }		1	
208205	†REAR SHOCK ABSORBER R.H. }	U.S.A. only	1	} Fitted from Commission No. CT3434 up to CT11478 only
208206	†REAR SHOCK ABSORBER L.H. }		1	
209495	†REAR SHOCK ABSORBER R.H. }	All Countries	1	} Fitted from Commission No. CT11479 and future
209494	†REAR SHOCK ABSORBER L.H. }		1	
202388	†REAR SHOCK ABSORBER R.H. }	High Speed Driving all Countries	1	} Fitted up to Commission No. CT3433 only
202389	†REAR SHOCK ABSORBER L.H. }		1	
202388	†REAR SHOCK ABSORBER R.H. }	High Speed Driving U.S.A. only	1	} Fitted from Commission No. CT3434 and future
202389	†REAR SHOCK ABSORBER L.H. }		1	
202390	†REAR SHOCK ABSORBER R.H.		1	} For competition use only
202391	†REAR SHOCK ABSORBER L.H.		1	
105925	Link assembly, rear shock absorber	S17	2	
WP0036	Screw, set	S18	4	
TN3209	Nut, nyloc	S19	4	
WP0036	Washer, plain	S20	4	
HN2009	Nut	S21	2	
WL0209	Washer, lock	S22	2	
TN3210	Nut, nyloc	S23	2	
WP0010	Washer, plain	S24	2	
107476	CHECK STRAP	S25	2	} Fitted up to Commission No. CT23382 only
JN2109	Nut	S26	4	
WL0209	Washer, lock	S27	4	
137338	CHECK STRAP		2	} Fitted from Commission No. CT23383 and future
137629	Screw, set		4	
YN2908	Nut, nyloc		4	
115456	REAR AXLE BUFFER	S28	2	} as req'd.
47263	Wire, binding buffer to axle			

Note:—Items marked thus † are available on our Factory Exchange Unit Scheme

PROPELLOR SHAFT AND ROAD WHEELS

Part No.	Description	Plate No.	No. per Unit	Remarks
208075	PROPELLOR SHAFT (B.R.D.)	S29	1	
52406	Unit package	S30	2	
	Comprising: Universal Joint, Needle Roller, Roller Caps, Circlips and Grease Nipples			
501024	Nipple, grease, sleeve yoke		1	
53920	Nipple, grease, universal joint		2	
107960	Bolt	S31	8	
TN3209	Nut, nyloc	S32	8	
	} Propellor shaft attachment			
302262	DISC—ROAD WHEEL	S33	5	
109586	Nut, road wheel attachment	S34	16	
137531	Weight, wheel balance		as req'd.	
CENTRE LOCK WIRE WHEELS				
506168	Bright chrome	S35	5	
506172			5	
506167		S35	5	
506171	Dull chrome		5	
506166		S35	5	
506170	Alum finish		5	
506165		S35	5	
506169	Lacquer finish		5	
502648			5	
502649	Spoke		16	} 48 spoke wheel only
512161	{ Outer		32	
512162	{ Inner		20	} 60 spoke wheel only
502650	Spoke		40	
110363	{ Outer		48	
502064	{ Inner		4	
107948	Nipple, spoke		4	
107949	Plug, spring, in brake drum		as req'd.	
108450	Weight, wheel balance	S36	2	
121295	Nut, wheel, centre lock		2	
121296	{ R.H.		1	
121297	{ L.H.		2	
	Mallet, hub, nut	S37	2	} Germany and Switzerland only
	Nut, wheel, centre lock		2	
	{ R.H.		1	
	{ L.H.			
	Spanner, wheel nut (for use with wheel nut numbers 121295/6)			
201870	NAVE PLATE	S38	4	
113256	Medallion	S39	4	
HN2005	Nut	S40	4	
WL0205	Washer, lock	S41	4	
	} Medallion to nave plate			

Note:—Items marked thus † are available on our Factory Exchange Unit Scheme

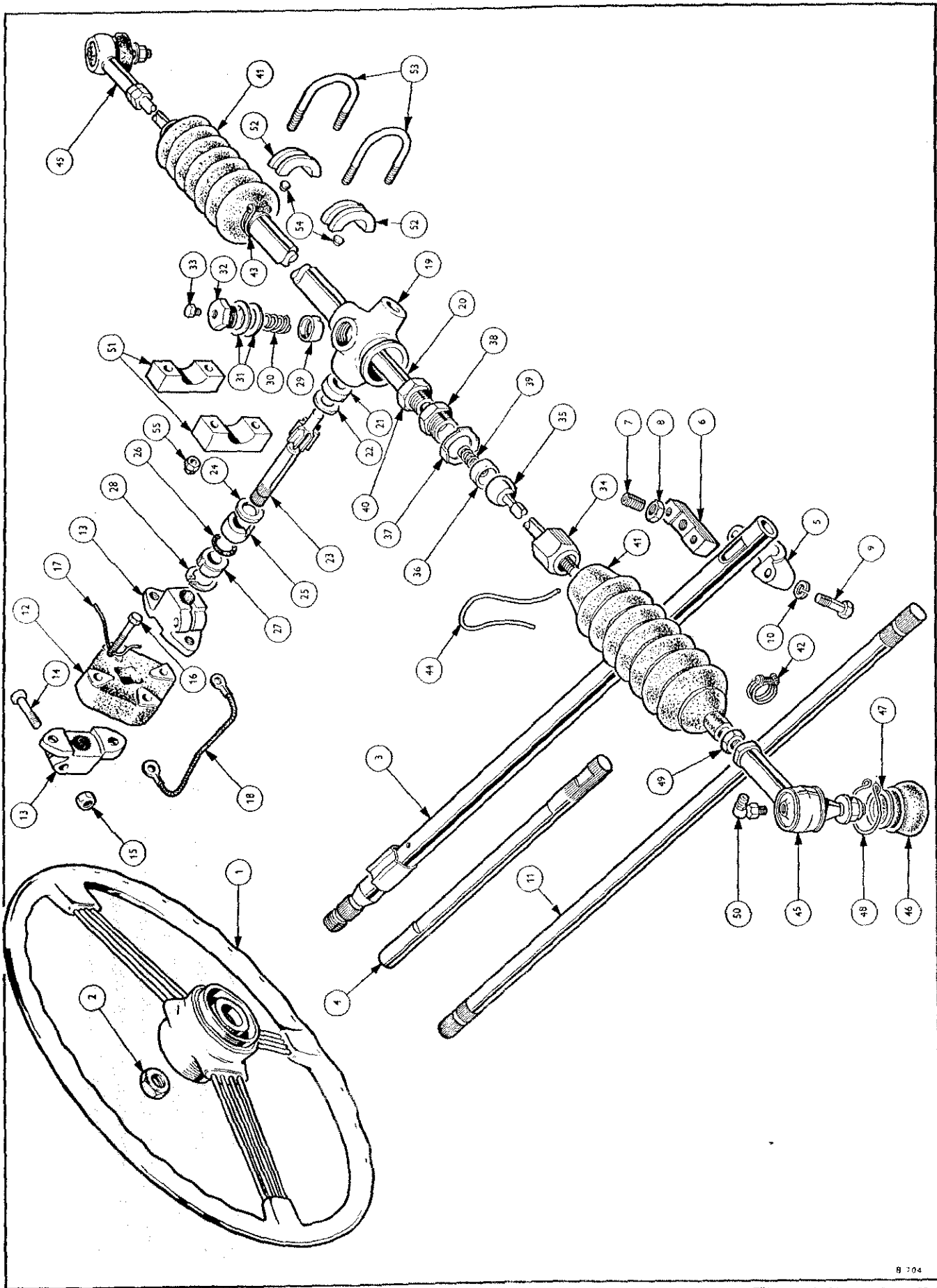


PLATE T

STEERING

Part No.	Description	Plate No.	No. per Unit	Remarks
304988	STEERING WHEEL	T1	1	
105438	Nut , steering wheel	T2	1	
131503	STEERING COLUMN ASSEMBLY, UPPER OUTER	T3	1	Fitted up to Commission No. CT only
122525	Clip , trafficator cancelling		1	Note. For all replacements use 141627 Fitted up to Commission No. CT only
141627	STEERING COLUMN ASSEMBLY, UPPER		1	} Fitted from Commission No. CT and future
140549	Clip , trafficator cancelling		1	
				Note. Cancelling clip No. 122525 must be fitted to column No. 141627 if trafficator switch No. 129891 is fitted.
141629	STEERING COLUMN ASSEMBLY, UPPER LOCKING		1	Special Orders
129094	STEERING COLUMN, UPPER INNER	T4	1	
122669	Clamp , steering column	T5	1	
125782	Plate , locating	T6	1	
125781	Screw , locating	T7	1	
JN2110	Nut , lock	T8	1	
HB0710	Bolt	T9	2	
WL0207	Washer , lock	T10	2	
				} Clamp to steering column
128838	STEERING COLUMN, LOWER	T11	1	
130044	FLEXIBLE COUPLING	T12	2	
129098	Adaptor , coupling to steering column and unit		4	} Fitted up to Comm. No. CT only
109438	Bolt , adaptor to column and unit		4	
131446	Adaptor , coupling to steering column and unit	T13	4	} Fitted from Comm. No. CT and future
109438	Bolt	T14	4	
TN3207	Nut , nyloc	T15	4	
128323	Bolt	T16	8	
30047	Wire , locking	T17	8	
130581	Strip , conductor, under bolts securing couplings to adaptors	T18	2	

Note:—Items marked thus † are available on our Factory Exchange Unit Scheme

STEERING

Part No.	Description	Plate No.	No. per Unit	Remarks
305648 305647	RACK AND PINION ASSEMBLY { R.H.S. L.H.S.		1 1	Fitted up to Commission No. CT20063 L.H.S. and CT20265 R.H.S. only
305930 305929 305773 305774	RACK AND PINION ASSEMBLY { R.H.S. STEERING L.H.S.		1 1 1 1	Fitted from Commission No. CT20064 L.H.S. and CT20266 R.H.S. & future
128002 128020 208375 127997 128000 127995 127996 134689 134688	Rack and pinion body { R.H.S. L.H.S. Bush, rack tube Cover, end Rack Bush, pinion, lower Washer, thrust, lower Pinion { R.H. steering L.H. steering Pinion { R.H. steering L.H. steering	T19 T20 T21 T22 T23	1 1 1 1 1 1 1 1	Fitted from Commission No. CT20064 L.H.S. and CT20266 R.H.S. & future Fitted from Commission No. CT20064 and future
127999 127998 120941 130902 128021 128001 128008 509537 120946 126765 120959 120949 132055 132053 133103	Washer, thrust, upper Bush, pinion, upper Shim, pinion { .005" .010" 'O' ring Plug, end Pin Circlip Plunger Spring Shim { .002" .004" .010" Cap, screwed Plug, grease	T24 T25 T26 T27 T28 T29 T30 T31 T31 T31 T32 T33	1 1 1 1 1 1 1 as req'd. as req'd. 1 1 1 1 1 1 1	Fitted up to Commission No. CT23476 R.H.S. and CT23918 L.H.S. Fitted from Commission No. CT23477 R.H.S. & CT23919 L.H.S. and future
129961 128024 128023 120955 120957 130031 130032 129963 120953 120968 128004 120948 CS4009 CS4020 512781	INNER BALL JOINT ASSEMBLY Housing, ball Pin, ball Socket, ball Washer, tab Shim { .002" .010" Sleeve, adaptor Spring Nut, lock Bellows, pinion end Bellows Clip Clip Wire, binding, 18 swg	 T34 T35 T36 T37 T38 T39 T40 T41 T42 T43 T44	2 2 2 2 2 as req'd. as req'd. 2 2 2 1 1 2 1 as req'd.	Ball pin to rack Bellows attachment

Note:—Items marked thus † are available on our Factory Exchange Unit Scheme

STEERING

Part No.	Description	Plate No.	No. per Unit	Remarks
130904	BALL JOINT ASSEMBLY OUTER	T45	2	
130903	Gaiter	T46	2	
112411	Retainer, gaiter	T47	2	
126577	Clip, gaiter	T48	2	
128022	Nut, lock, ball joint attachment	T49	2	
500098	Nipple, grease, tie rod end	T50	2	
131630	MOUNTING BLOCK, RACK AND PINION STEERING UNIT	T51	2	Fitted up to Commission No. CT20063 L.H.S. and CT20264 R.H.S. only
122553	Ring, clamp } Rack	T52	2	
122554	Bolt, 'U' } and pinion	T53	2	
122623	Dowel } body	T54	2	
YN2908	Nut, nyloc } to frame	T55	4	
133872	MOUNTING RUBBER, RACK AND PINION STEERING UNIT		2	Fitted up to Commission No. CT29155 only
139386	MOUNTING RUBBER		2	Fitted from Commission No. CT29156 and future
136885	Clamp assembly } Rack and pinion		2	Fitted from Commission No. CT20064 L.H.S. and CT20265 R.H.S. and future
134753	Plate, reinforcing } body		2	
YN2908	Nut, nyloc } to frame		4	

Note:—Items marked thus † are available on our Factory Exchange Unit Scheme

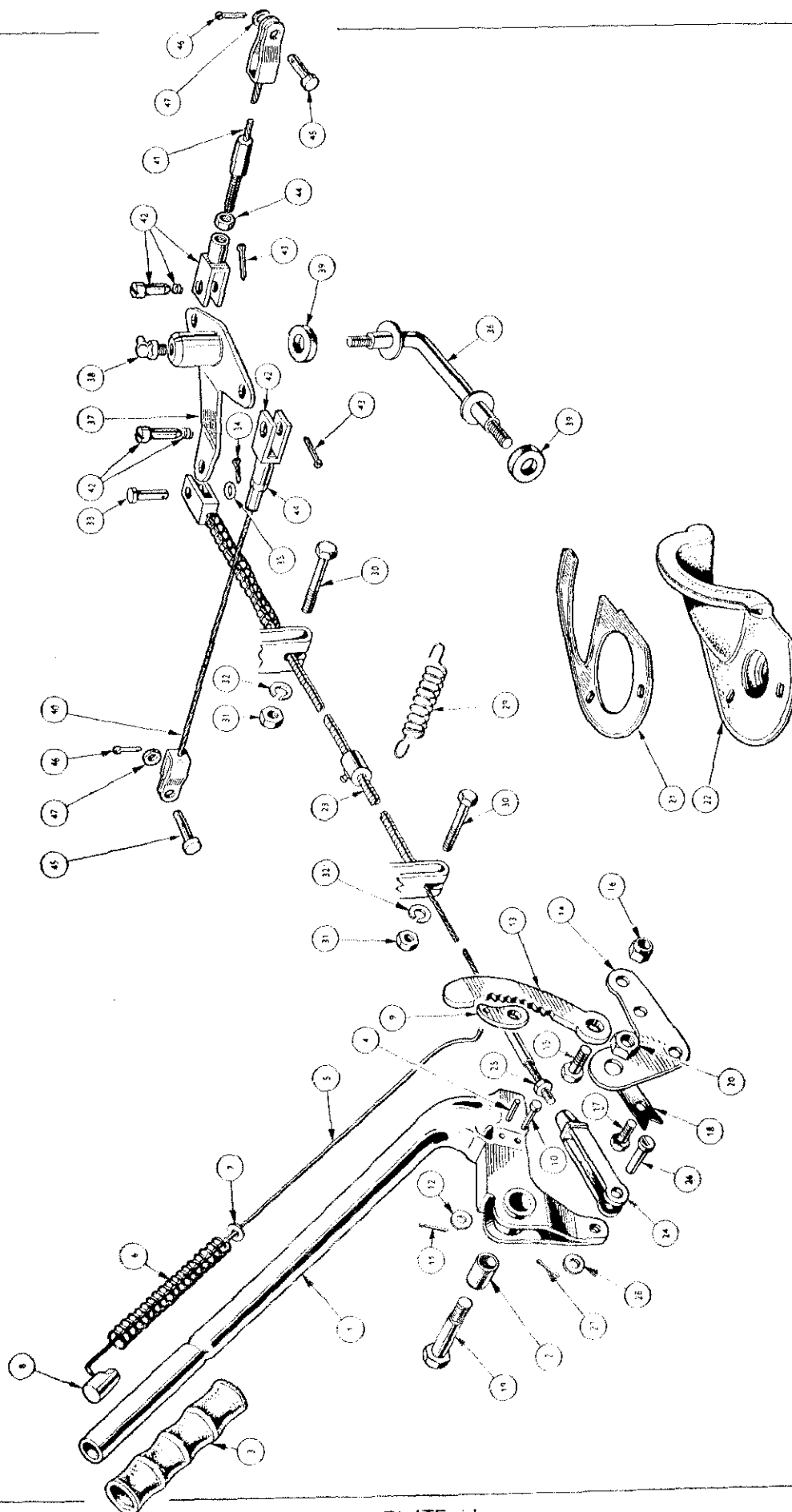


PLATE U

HANDBRAKE

Part No.	Description	Plate No.	No. per Unit	Remarks
208821	HANDBRAKE ASSEMBLY		1	Fitted up to Commission No. CT only
208455	HANDBRAKE ASSEMBLY		1	Fitted from Commission No. CT and future
107637	Lever assembly	U1	1	Fitted up to Commission No. CT only
131321	Lever assembly	U1	1	Fitted from Commission No. CT and future
107742	Bush, lever pivot	U2	1	
133613	Grip, handbrake (Black)	U3	1	
501026	Pin, mills, pawl stop	U4	1	
107633	Rod, push, pawl release	U5	1	
104740	Spring, pawl release	U6	1	
WP0034	Washer, plain, between spring and lever	U7	1	
107636	Button, push rod	U8	1	
107632	Pawl	U9	1	
PJ8507	Pin, joint, pawl to lever	U10	1	
PC0005	Pin, cotter, retaining joint pin	U11	1	
WP0005	Washer, plain, between cotter pin and lever	U12	1	
107631	Ratchet	U13	1	
107630	Plate, attachment	U14	1	
HU0807	Screw, set	U15	1	
TN3208	Nut, nyloc	U16	1	
HU0805	Screw, set	U17	2	
107953	Washer, tab	U18	1	Fitted up to Commission No. CT425 only
WL0208	Washer, lock		1	Fitted from Commission No. CT426 and future
107634	Bolt, pivot	U19	1	
TN3211	Nut, nyloc	U20	1	
610942	Plate, cover	U21	1	
705402	Grommet, handbrake	U22	1	
202069	CABLE ASSEMBLY, HANDBRAKE TO COMPENSATOR LEVER	U23	1	
101247	Fork-end, cable to handbrake lever	U24	1	
JN2108	Nut, jam, fork-end to cable	U25	1	
PJ8811	Pin, joint, fork-end to lever	U26	1	
PC0008	Pin, cotter, retaining pin joint	U27	1	
WP0008	Washer, plain, between cotter pin and fork-end	U28	1	
60274	Spring, between cable conduit and propshaft tunnel	U29	1	
HB0711	Bolt, cable to abutments on chassis frame and axle casing	U30	2	
HN2007	Nut, securing bolt	U31	2	
WL0207	Washer, spring, under nut	U32	2	
PJ8708	Pin, joint	U33	1	
PC0007	Pin, cotter	U34	1	
WP0007	Washer, plain	U35	1	

Note:—Items marked thus † are available on our Factory Exchange Unit Scheme

HANDBRAKE

Part No.	Description	Plate No.	No. per Unit	Remarks
COMPENSATOR ASSEMBLY				
100569	Bar assembly, compensator	U36	1	
114647	Lever assembly	U37	1	
500098	Nipple , grease, fitted in lever boss	U38	1	
100572	Seal , felt, fitted on bar	U39	2	
129284	CABLE ASSEMBLY—COMPENSATOR TO R.H. BRAKE UNIT	U40	1	
129283	CABLE ASSEMBLY—COMPENSATOR TO L.H. BRAKE UNIT	U41	1	
57190	Joint assembly, clevis, cable to compensator	U42	2	
PC0007	Pin , cotter, locking swivel pin	U43	2	
JN2107	Nut , jam, clevis joint assembly to cable	U44	2	
PJ8808	Pin , joint, cable to brake unit	U45	2	
PC0009	Pin , cotter, retaining joint pin	U46	2	
WP0008	Washer , plain, between cotter pin and fork-end	U47	2	

Note:—Items marked thus † are available on our Factory Exchange Unit Scheme

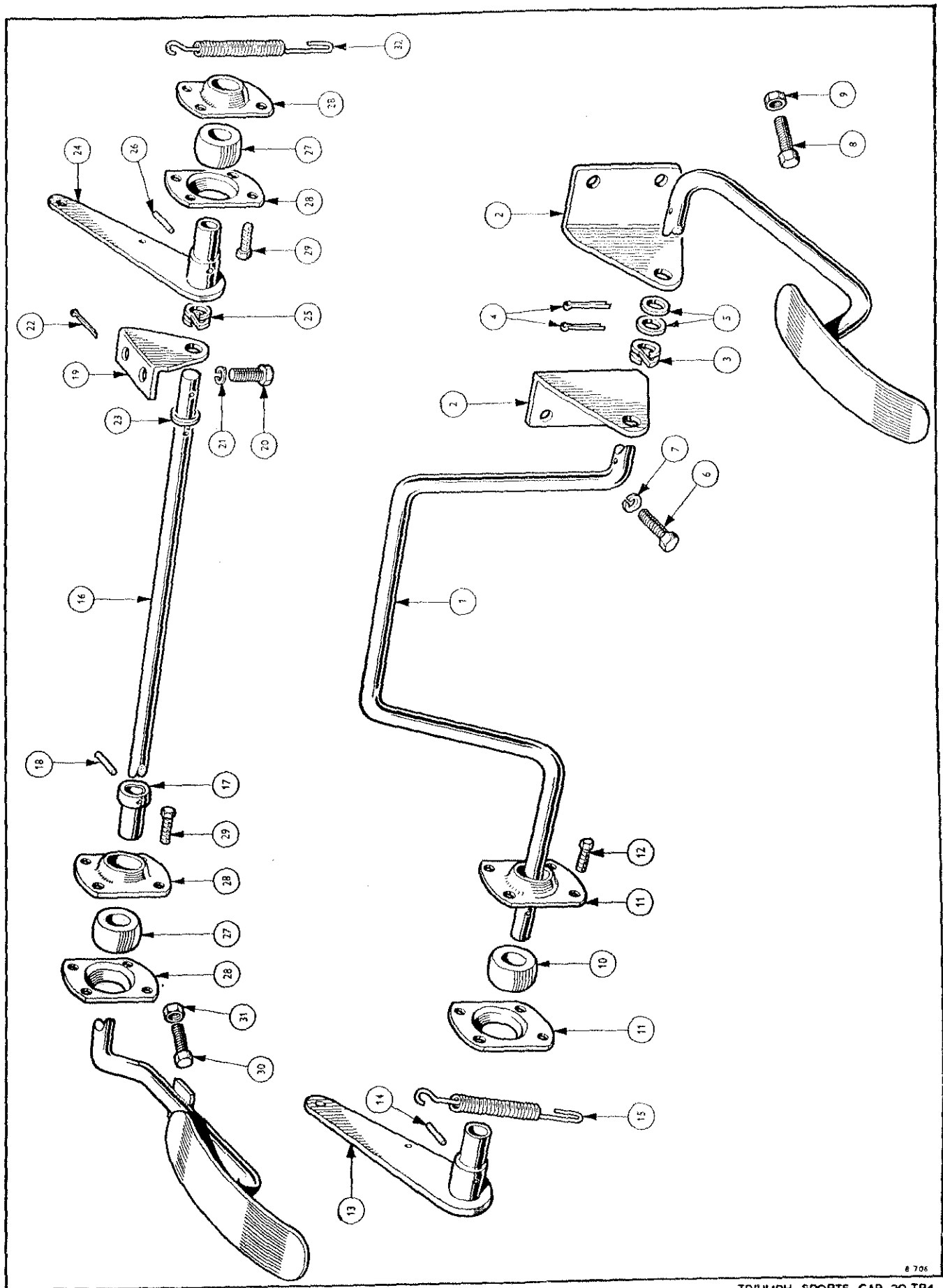


PLATE V

ACCELERATION CONTROL

Part No.	Description	Plate No.	No. per Unit	Remarks
209411	ACCELERATOR PEDAL ASSEMBLY R.H.S.	V1	1	
131253	Bracket , fulcrum, pedal to toe board	V2	2	
WD0159	Washer , lock (double coil), pedal shaft	V3	1	
PC0009	Pin , cotter, locating pedal shaft in fulcrum bracket	V4	2	
WP0036	Washer , plain, between cotter pin and bracket	V5	2	
HU0705P	Screw , set } Fulcrum bracket	V6	4	
WL0207	Washer , spring } to bulkhead	V7	4	
HU0716P	Screw , set } Accelerator pedal	V8	1	
JN2107	Nut , jam } limit stop	V9	1	
HU0705P	Screw , set } Blanking redundant		3	
WL0207	Washer , lock } holes		3	
600400	Plug , blanking } on R.H.S. models		1	
58282	Bearing , self aligning, on pedal shaft	V10	1	
105226	Housing , bearing (half)	V11	2	
YH7503	Screw , s/tapping, bearing housing attachment	V12	4	
106753	Lever assembly	V13	1	
500555	Pin , mills, securing lever to pedal shaft	V14	1	Alternative to DS1312
27645	Spring , return	V15	1	
DS1312	Dowel , spring, securing lever to pedal shaft		1	Alternative to 500555
206590	ACCELERATOR PEDAL ASSEMBLY L.H.S.	V16	1	
120443	Bush , pedal	V17	1	
500555	Pin , mills	V18	1	
106763	Bracket	V19	1	
HU0705P	Screw , set } Bracket	V20	2	
WL0207	Washer , lock } attachment	V21	2	
PC0009	Pin , cotter	V22	1	
WP0036	Washer , plain	V23	1	
106753	Lever assembly	V24	1	
WD0159	Washer , spring, between lever and bracket	V25	1	
500555	Pin , mills, securing lever	V26	1	
58282	Bearing , self aligning, on shaft	V27	2	
105226	Housing , bearing (half)	V28	4	
YH7503	Screw , s/tapping, bearing housing attachment	V29	8	
HU0716F	Screw , pedal limit stop	V30	1	
JN2107	Nut , jam	V31	1	
27645	Spring , return	V32	1	

**Note:—For Link Rods, see Engine Section,
Carburettor details**

Note:—Items marked thus † are available on our Factory Exchange Unit Scheme

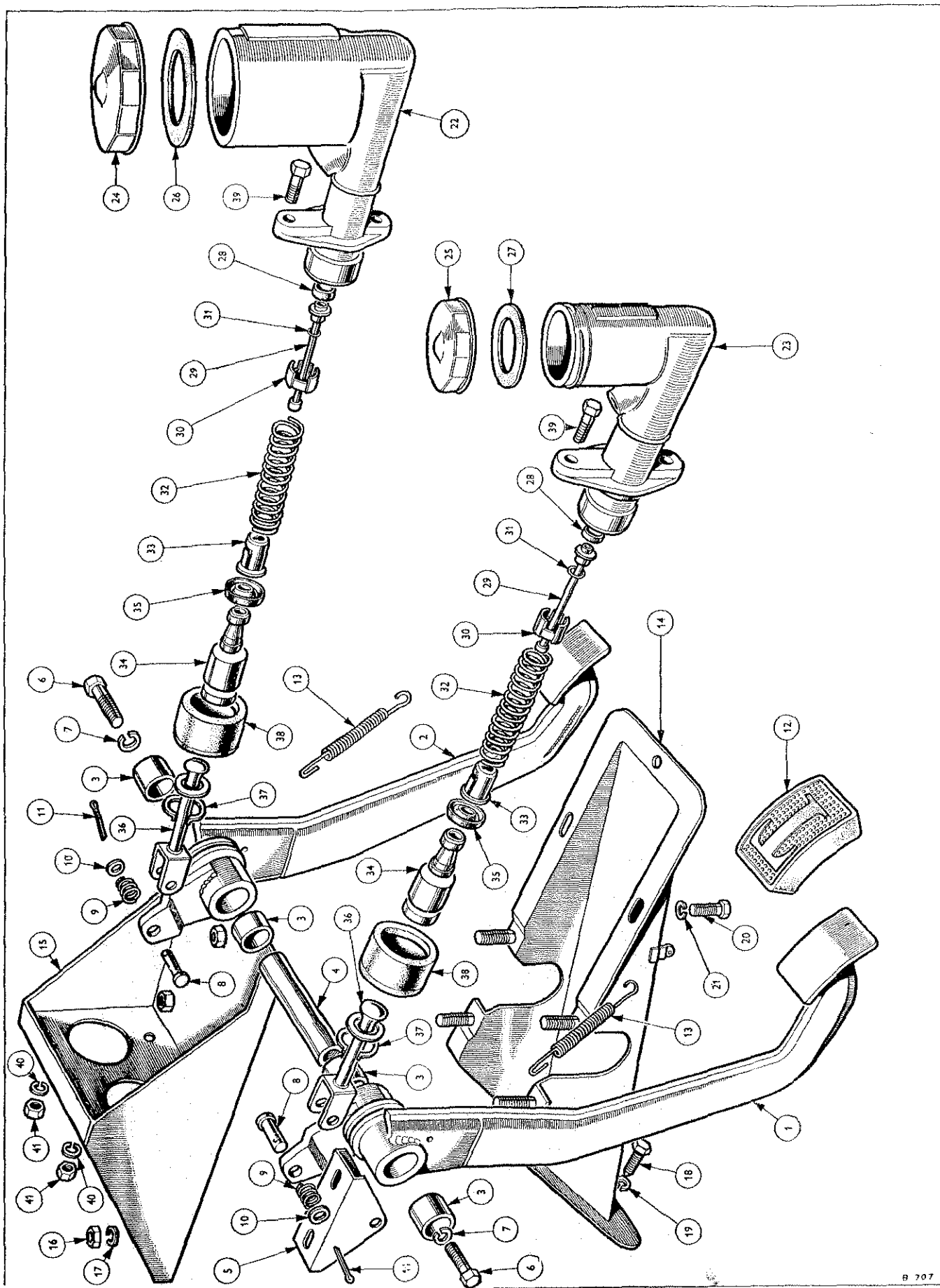


PLATE W

CLUTCH AND BRAKE PEDALS

Part No.	Description	Plate No.	No. per Unit	Remarks
133810 129275	CLUTCH PEDAL ASSEMBLY { R.H.S. L.H.S.	W1	1 1	
133808 129277	BRAKE PEDAL ASSEMBLY { R.H.S. L.H.S.	W2	1 1	
100954	Bush, pedal pivot	W3	4	
110016	Shaft, pedal	W4	1	
106678	Bracket, supporting, pedal shaft	W5	2	
HU0905	Screw, set } Shaft to	W6	2	
WL0209	Washer, spring } bracket	W7	2	
PJ8812	Pin, joint } Master cylinder	W8	2	
131787	Spring, anti-rattle } fork ends	W9	2	
WP0008	Washer, plain } to	W10	2	
PC0009	Pin, cotter } pedals	W11	2	
122289	Pad, rubber, on pedals	W12	2	
57950	Spring, return, pedal	W13	2	
106670	PEDAL SHAFT COVER ASSEMBLY	W14	1	
132012	MASTER CYLINDER SUPPORT BRACKET ASSEMBLY	W15	1	Fitted up to Commission No. CT26929
138910	MASTER CYLINDER SUPPORT BRACKET ASSEMBLY		1	Fitted from Commission No. CT26930 and future
HN2008	Nut } Pedal shaft support bracket, cover	W16	4	
WL0208	Washer, lock } and m/cylinder bracket to bulkhead	W17	4	
HU0805P	Screw, set } Pedal shaft	W18	2	
WL0208	Washer, lock } cover to bulkhead	W19	2	
HU0806	Screw, set } Pedal shaft cover and	W20	2	
WL0208	Washer, lock } m/cylinder bracket to bulkhead	W21	2	

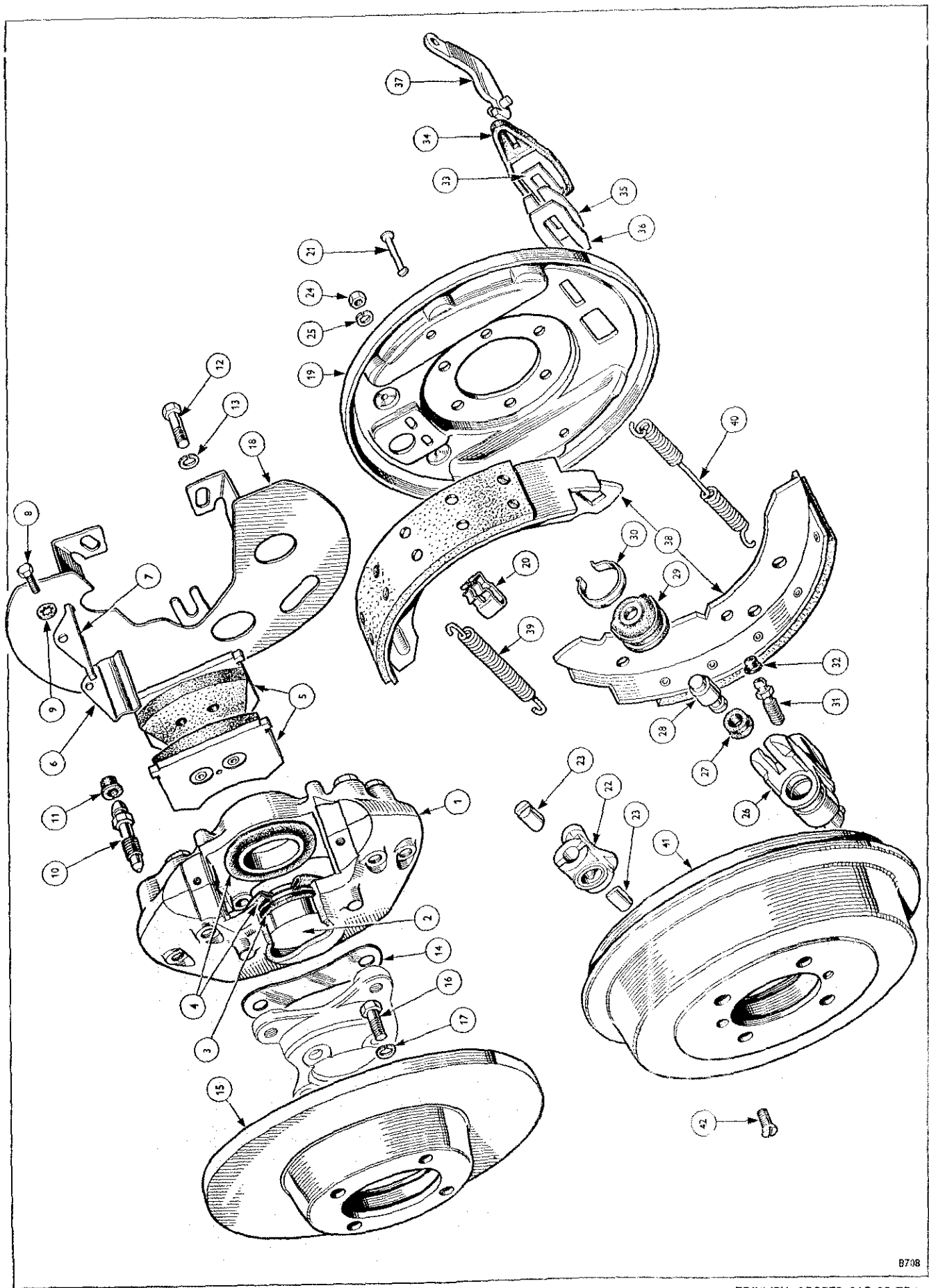
Note:—Items marked thus † are available on our Factory Exchange Unit Scheme

MASTER CYLINDER

Part No.	Description	Plate No.	No. per Unit	Remarks
131661	BRAKE MASTER CYLINDER ASSEMBLY		1	Fitted up to Commission No. CT5855 (wire wheels) and CT5782 (disc wheels) only
132909	BRAKE MASTER CYLINDER ASSEMBLY		1	Fitted from Commission No. CT5856 (wire wheels) and CT5783 (disc wheels) and future
130887	CLUTCH MASTER CYLINDER ASSEMBLY		1	
	Barrel and tank assembly	W22		Not serviced
		W23		Not serviced
510844	Cap, filler, brake	W24	1	
106094	Cap, filler, clutch	W25	1	
510845	Gasket, filler, brake	W26	1	
106095	Washer, rubber, clutch	W27	1	
106158	Seal	W28	2	
106157	Stem	W29	2	
111163	Spacer	W30	2	
106090	Washer, spring, between spacer and valve head	W31	2	
106156	Spring, plunger return	W32	2	
106088	Retainer, spring to plunger	W33	2	
504842	Plunger	W34	2	Fitted up to Commission No. CT5855 (wire wheels) and CT5782 (disc wheels) only
		W35	2	
510847	Seal, plunger			Fitted from Commission No. CT5856 (wire wheels) and CT5783 (disc wheels) and future
511137	Plunger		1	
511138	Seal, plunger		1	
504842	Plunger		1	
510847	Seal, plunger		1	
510197	Rod, push, assembly	W36	2	
106092	Circlip, securing retaining washer	W37	2	
106093	Cover, dust, (rubber) cylinder head	W38	2	
HU0807	Screw, set	W39	4	
WVL0208	Washer, lock	W40	4	
HN2008	Nut	W41	2	

16

Note:—Items marked thus † are available on our Factory Exchange Unit Scheme



B708

PLATE X

TRIUMPH SPORTS CAR 20 TR4

BRAKE UNIT

Part No.	Description	Plate No.	No. per Unit	Remarks
206507	FRONT BRAKE CALIPER ASSEMBLY ('B' TYPE SPLIT) R.H.		1	Fitted up to Commission No. CT4689 (wire wheels) and CT4387 (disc wheels) only Competition purposes only
206506	FRONT BRAKE CALIPER ASSEMBLY ('B' TYPE SPLIT) L.H.	X1	1	
504825	Piston, fitted in body	X2	4	
504826	Ring, piston, sealing	X3	4	
504827	Boot, rubber, over end of piston	X4	4	
130829	Pad, lining assembly	X5	4	
509049	Spring, damping, brake pad	X6	4	
509051	Plate, retaining lining pad in body	X7	4	
HU0704	Screw	X8	4	
504834	Washer, shakeproof	X9	4	
509050	Screw, bleed	X10	2	
105676	Cover, bleed screw	X11	2	
113142	Bolt	X12	4	
WL0210	Washer, spring	X13	4	
115682	Shim	X14	as req'd.	
512540	Pad, lining, assembly		4	
305692	FRONT BRAKE CALIPER ASSEMBLY (TYPE 16P) R.H.		1	Fitted from Commission No. CT4690 (wire wheels) and CT4388 (disc wheels) and future
305693	FRONT BRAKE CALIPER ASSEMBLY (TYPE 16P) L.H.		1	
510792	Piston, fitted in body		2	
504826	Ring, piston sealing		4	
510790	Pad, lining assembly		4	Fitted from Commission No. CT4690 up to CT7629 (wire wheels) and CT4388 up to CT7746 (disc wheels) only
134339	Pad, lining assembly		4	
512541	Pad, lining, assembly		4	Fitted from Commission No. CT7630 (wire wheels) and CT7747 (disc wheels) and future
509058	Pin, pad retaining		4	
509059	Clip, securing pin in body		4	Fitted from Commission No. CT7630 (wire wheels) and CT7747 (disc wheels) and future
510809	Shim, damping		4	
504827	Boot, rubber		4	
108756	Screw, bleed		2	
105676	Cap, bleed screw		2	
113142	Bolt		4	
WL0210	Washer, spring		4	
115682	Shim		as req'd.	

Note:—Items marked thus † are available on our Factory Exchange Unit Scheme

BRAKE UNIT

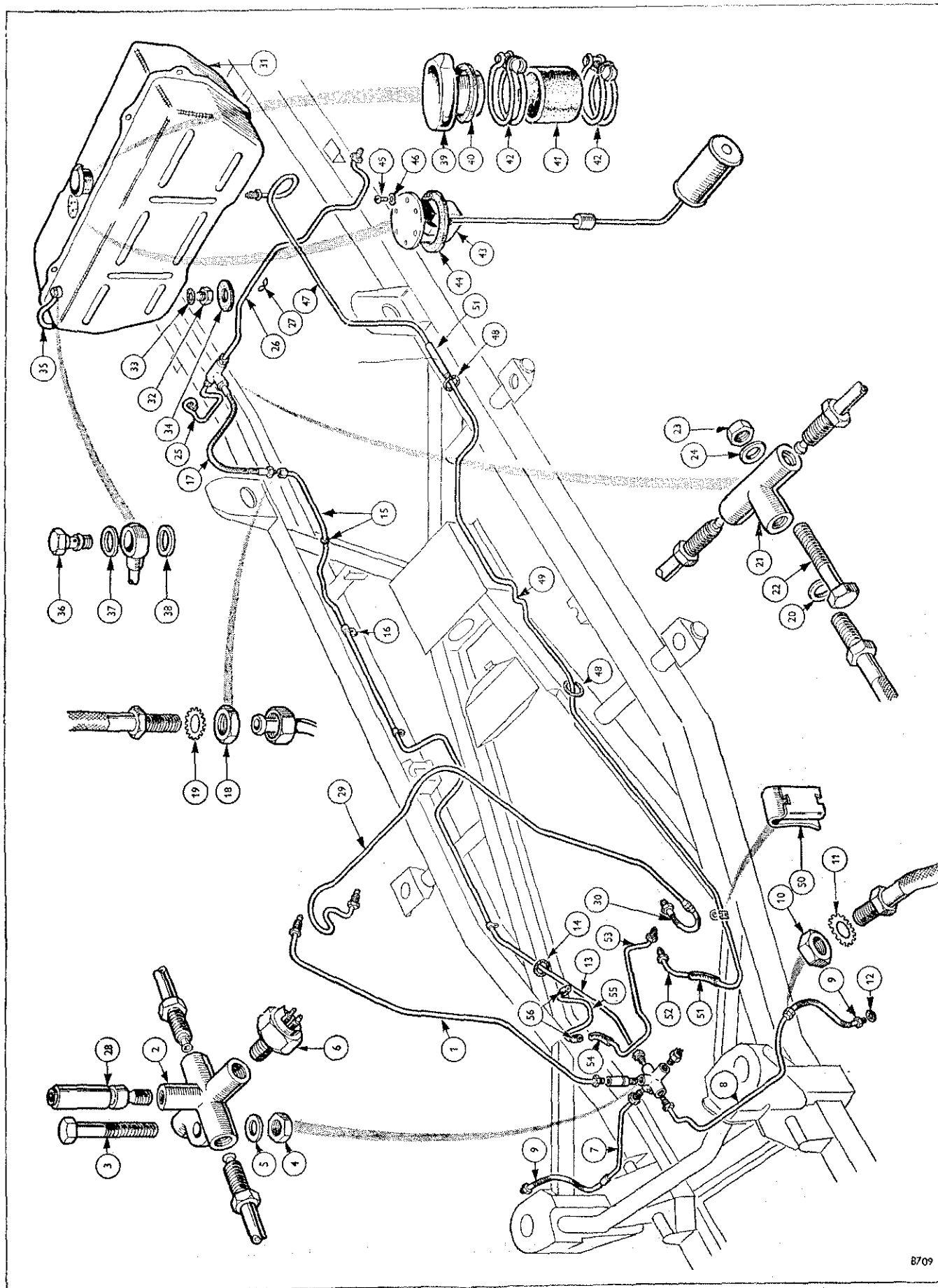
Part No.	Description	Plate No.	No. per Unit	Remarks
203189	FRICTION DISC, FRONT BRAKE CALIPER	X15	2	Fitted up to Commission No. CT4689 (wire wheels) and CT4387 (disc wheels) only
209327	FRICTION DISC, FRONT BRAKE CALIPER		2	Fitted from Commission No. CT4690 (wire wheels) and CT4388 (disc wheels) and future
113150	Bolt	X16	8	
WL0209	Washer, spring	X17	8	
204378	Cover, dust assembly	X18	1	Fitted up to Commission No. CT4689 (wire wheels) and CT4387 (disc wheels) only
204379	Cover, dust assembly		1	
211804	Cover, dust assembly		1	Fitted from Commission No. CT4690 up to CT16462 (wire wheels) and CT4388 up to CT16249 (disc wheels)
211805	Cover, dust assembly		1	
209325	Cover, dust assembly		1	Fitted from Commission No. CT16463 (wire wheels) and CT16250 (disc wheels) and future
209326	Cover, dust assembly		1	
206480	REAR BRAKE ASSEMBLY, R.H.		1	Fitted up to Commission No. CT5655 (wire wheels) and CT5782 (disc wheels) only
206479	REAR BRAKE ASSEMBLY, L.H.		1	
209100	REAR BRAKE ASSEMBLY, R.H.		1	Fitted from Commission No. CT5656 (wire wheels) and CT5783 (disc wheels) and future
209099	REAR BRAKE ASSEMBLY, L.H.		1	
206502	BACK PLATE ASSEMBLY		1	
206501	Spring	X19	1	
508818	Pin	X20	4	
122505	Pin	X21	4	
120142	ADJUSTER UNIT ASSEMBLY	X22	2	
111054	Tappet, adjuster unit	X23	4	
HN2007	Nut	X24	4	
WN0707	Washer, spring	X25	4	

Note:—Items marked thus † are available on our Factory Exchange Unit Scheme

BRAKE UNIT

Part No.	Description	Plate No.	No. per Unit	Remarks
504835	REAR WHEEL CYLINDER ASSEMBLY — .75" DIAMETER		2	Fitted up to Commission No. CT5655 (wire wheels) and CT5782 (disc wheels) only
	Body	X26	Not serviced	
107176	Seal, piston	X27	2	
504837	Piston	X28	2	
504838	Cover, dust, over piston	X29	2	
504839	Retainer, dust cover	X30	2	
108756	Screw, bleed, wheel cylinder	X31	2	
105676	Cover, dust, bleed screw	X32	2	
510942	REAR WHEEL CYLINDER ASSEMBLY — .70" DIAMETER		2	Fitted from Commission No. CT5656 (wire wheels) and CT5783 (disc wheels) and future
	Body		Not serviced	
510946	Spring		2	
510945	Seal, gland		2	
510944	Piston		2	
504838	Cover, dust, over piston		2	
504839	Retainer, dust cover		2	
108756	Screw, bleed, wheel cylinder		2	
105676	Cap, bleed screw		2	
505094	Washer, distance, dust cover	X33	2	
505093	Cover, dust, wheel cylinder	X34	2	
505092	Plate, locking, wheel cylinder	X35	2	
505091	Spring, retaining, locking plate	X36	2	
505088	Lever assembly, hand brake	X37	2	
509207	BRAKE SHOE SET (comprising one leading and one trailing shoe)	X38	2 sets	
508817	Spring, shoe return, adjuster end	X39	2	
505081	Spring, shoe return, expander end	X40	2	
201493	REAR BRAKE DRUM, 9"	X41	2	
202267	REAR BRAKE DRUM, 9" ALFIN TYPE		2	
V5435	Screw, set, drum to hub	X42	4	

Note:—Items marked thus † are available on our Factory Exchange Unit Scheme



8709

PLATE Y

TRIUMPH SPORTS CAR 20 TR4

HYDRAULIC PIPES

Part No.	Description	Plate No.	No. per Unit	Remarks
BRAKE PIPES				
208528	Pipe, master cylinder to five-way connection, R.H.S.	Y1	1	
59380	Clip, pipe to dash, R.H.S.		2	
305386	Pipe, master cylinder to five-way connection, L.H.S.		1	
59380	Clip, pipe to dash, L.H.S.		4	
107069	Connection, five-way	Y2	1	Fitted up to Commission No. CT26929
138954	Connection, four-way			
HB0710	Bolt, connection attachment	Y3	1	
TN3207	Nut, locking bolt	Y4	1	
WV0007	Washer, plain, under nut	Y5	1	
126845	Switch, stop light, in five-way connection	Y6	1	Fitted up to Commission No. CT22711
137835	Switch, stop light, in four-way connection		1	Fitted from Commission No. CT22712 up to CT26929 and future
134529	Switch, stop light, in four-way connection		1	} Fitted from Commission No. CT26930 and future
138911	Mounting bracket, stop light switch		1	
208288	Pipe, five-way connection to front R.H. hose bracket	Y7	1	
133608	Pipe, five-way connection to front R.H. hose bracket		1	Fitted up to Commission No. CT4689 (wire wheels) and CT4387 (disc wheels) only
208287	Pipe, five-way connection to front L.H. hose bracket	Y8	1	Fitted from Commission No. CT4690 (wire wheels) and CT4388 (disc wheels) and future
209380	Pipe, five-way connection to front L.H. hose bracket		1	Fitted up to Commission No. CT4689 (wire wheels) and CT4387 (disc wheels) only
115459	Hose, bracket to brake unit	Y9	2	Fitted from Commission No. CT4690 (wire wheels) and CT4388 (disc wheels) and future
133501	Hose, bracket to brake unit		2	Fitted up to Commission No. CT4689 (wire wheels) and CT4387 (disc wheels) only
JN2109	Nut, hose to bracket	Y10	2	Fitted from Commission No. CT4690 (wire wheels) and CT4388 (disc wheels) and future
WN0709	Washer, shakeproof, under nut	Y11	2	
107072	Gasket, between hose and pipe	Y12	2	
505057	Pipe, five-way connection to rear hose bracket	Y13	1	
CD23720	Grommet, between cruciform front R.H. member and pipe	Y14	1	
CD26900	Grommet, between cruciform rear R.H. member and pipe	Y15	1	
59191	Clip, pipe to frame	Y16	3	
106747	Hose, bracket to three-way connection	Y17	1	
JN2109	Nut, hose to bracket	Y18	1	
WN0709	Washer, shakeproof, under nut	Y19	1	
107072	Gasket, between hose and connection	Y20	1	
107070	Connection, three-way	Y21	1	
HU0806	Screw, set, three-way connection to rear axle bracket	Y22	1	
JN3208	Nut, locking setscrew	Y23	1	
WV0008	Washer, plain, under nut	Y24	1	
208286	Pipe, three-way connection to R.H. brake cylinder	Y25	1	Fitted up to Commission No. CT15673 only

Note:—Items marked thus † are available on our Factory Exchange Unit Scheme

HYDRAULIC PIPES

Part No.	Description	Plate No.	No. per Unit	Remarks
BRAKE PIPES <i>(continued)</i>				
209870	Pipe, three-way connection to R.H. brake cylinder		1	Fitted from Commission No. CT15674 up to CT23382 only
210868	Pipe, three-way connection to R.H. brake cylinder		1	Fitted from Commission No. CT23383 and future
208285	Pipe, three-way connection to L.H. brake cylinder	Y26	1	
41674	Clip, pipe to pinion housing	Y27	3	
116197	Restrictor valve assembly	Y28	1	
501707	Fluid, brake		1 qt.	
CLUTCH PIPES				
305385	Pipe, master cylinder to hose bracket, R.H.S.	Y29	1	
208531	Pipe, master cylinder to hose bracket, L.H.S.		1	
115460	Hose, bracket to clutch slave cylinder	Y30	1	
JN2109	Nut, hose to bracket		1	
WN0709	Washer, shakeproof, under nut		1	
107072	Gasket, between hose and slave cylinder		1	

Note:—Items marked thus † are available on our Factory Exchange Unit Scheme

PETROL SYSTEM

Part No.	Description	Plate No.	No. per Unit	Remarks
304849	PETROL TANK ASSEMBLY	Y31	1	Fitted up to Commission No. CT19970 only
306363	PETROL TANK ASSEMBLY		1	Fitted from Commission No. CT19971 and future
103222	Plug, drain	Y32	1	
WF0513	Washer, fibre, on plug	Y33	1	
Not serviced	Felt, tank mounting, rear top		1	
Not serviced	Felt, tank mounting, rear bottom		1	
HU0707P	Setscrew		6	
WP0120	Washer, plain		6	} Petrol tank attachment
WL0207	Washer, lock		6	
611733	Seal, drain plug, tank to floor	Y34	2	
208503	Pipe, vent assembly	Y35	1	} Fitted up to Commission No. CT19970 only
102213	Screw, union, vent pipe to tank	Y36	1	
WF0524	Washer, fibre, between union screw and pipe	Y37	1	
WF0521	Washer, fibre, between pipe and tank	Y38	1	
107554	Clip, vent pipe attachment		1	
59191	Clip, vent pipe		1	
61917	Grommet, vent pipe		1	Fitted up to Commission No. CT11663 only
600395	Grommet, vent pipe		1	Fitted from Commission No. CT11664 up to CT19970 only
650266	PETROL FILLER CAP AND NECK ASSEMBLY	Y39	1	Fitted up to Commission No. CT19970 only
613506	PETROL FILLER CAP ASSEMBLY		1	Fitted from Commission No. CT19971 and future
650247	Grommet, petrol filler	Y40	1	
650279	Connection, rubber, between neck and tank	Y41	1	
CS4038	Clip, securing connection	Y42	2	
208209	PETROL TANK GAUGE UNIT	Y43	1	Alternative to 209195
209195	PETROL TANK GAUGE UNIT		1	Alternative to 208209
110777	Washer, cork, between gauge unit and tank	Y44	1	
TR6503	Screw, gauge unit to petrol tank	Y45	6	
WF0505	Washer, fibre	Y46	6	

Note:—Items marked thus † are available on our Factory Exchange Unit Scheme

PETROL SYSTEM

Part No.	Description	Plate No.	No. per Unit	Remarks
PETROL PIPES				
208495	Pipe, petrol, tank to connector	Y47	1	
119868	Clip, pipe to floor		1	
WP0120	Washer, plain		1	
WL0207	Washer, lock		1	} Clip to rear floor
HN2007	Nut		1	
CD23720	Grommet, fitted in front and rear L.H. cruciform members	Y48	3	
59191	Clip, pipe to frame		4	
303754	Pipe, front to rear flexible connector	Y49	1	
130882	Clip, pipe to clutch hose bracket	Y50	1	
115784	Connector, flexible	Y51	2	
115779	Pipe assembly, connection to pump	Y52	1	
60142	Nut, tubing, male		1	
TL0008	Sleeve, tubing		1	
303059	Pipe assembly, pump to carburettor	Y53	1	Fitted up to Engine No. CT16800E and from CT16901E up to CT21470E only
305995	Pipe assembly, pump to carburettor		1	Fitted from Engine No. CT16801E up to CT16900E and from CT21471E and future
60176	Nut, tubing, male		1	
102729	Sleeve, tubing		1	
115783	Connection, flexible, pipe to carburettor	Y54	1	
120329	Pipe, rigid, between carburettors	Y55	1	Fitted up to Engine No. CT16800E and from CT16901E up to CT21470E only
136489	Pipe assembly, between carburettors		1	Fitted from Engine No. CT16801E up to CT16900E and from CT21471E and future
120331	Connection, flexible, carburettor pipes	Y56	2	
133072	Clip, pipe, thermostat housing bolt		1	
133083	Grommet, pipe clip		1	

Note:—Items marked thus † are available on our Factory Exchange Unit Scheme

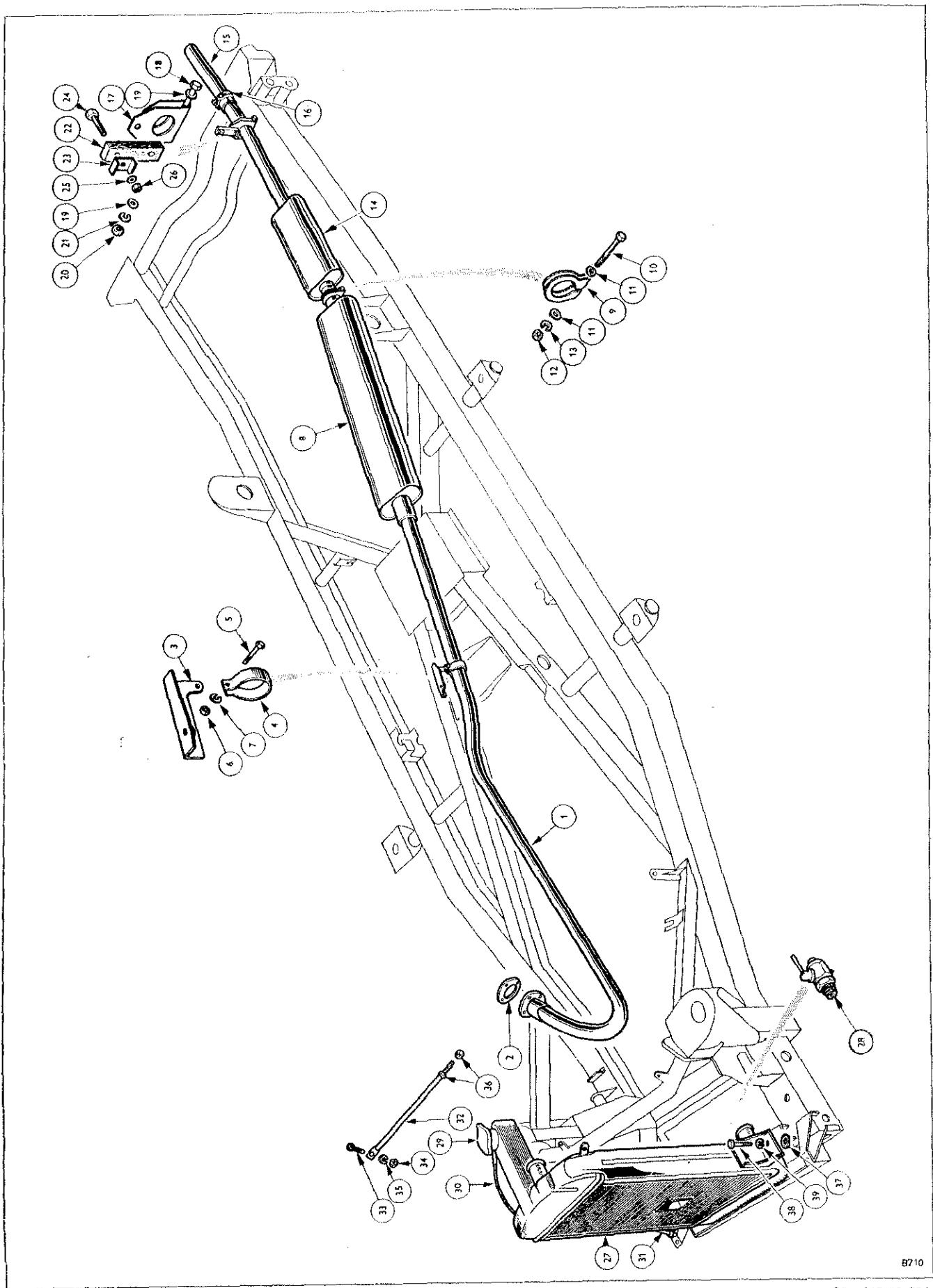


PLATE Z

EXHAUST SYSTEM

Part No.	Description	Plate No.	No. per Unit	Remarks
201763	FRONT EXHAUST PIPE ASSEMBLY	Z1	1	
106958	Washer, joint, between pipe and manifold	Z2	1	
108951	Nut		3	
WL0209	Washer, lock		3	
				} Exhaust pipe to manifold
	FRONT EXHAUST PIPE MOUNTING DETAILS			
130888	Bracket assembly, exhaust pipe	Z3	1	
130890	Clip, pipe to bracket	Z4	1	
HU0808	Set screw	Z5	1	
HN2008	Nut	Z6	1	
WL0208	Washer, lock	Z7	1	
	Note: Bracket Part No. 130888 is secured to chassis frame by rear engine mounting bolt.			
202320	EXHAUST SILENCER	Z8	1	
209603	EXHAUST SILENCER (SWITZERLAND AND GERMANY ONLY)		1	
108446	Clip	Z9	1	
HB0822	Bolt	Z10	1	
WP0008	Washer, plain	Z11	2	
HN2008	Nut	Z12	1	
WL0208	Washer, lock	Z13	1	
105291	Strip, flexible, exhaust pipe mounting		1	
105290	Plate, clamp		2	
HU0808	Screw, set		2	
YN2908	Nut, nyloc		2	
110339	Bracket		1	
				} Fitted from Commission No. CT11454 and future
203530	TAIL PIPE AND AUXILIARY SILENCER ASSEMBLY	Z14	1	
114191	Extension, tail pipe	Z15	1	
CS4032	Clip, extension to pipe	Z16	1	
	TAIL PIPE MOUNTING DETAILS			
107602	Clip, tail pipe	Z17	1	
HB0823	Bolt	Z18	1	
WP0008	Washer, plain	Z19	2	
HN2008	Nut	Z20	1	
WL0208	Washer, spring	Z21	1	
105291	Strip, flexible, mounting	Z22	1	
105290	Plate, clamp	Z23	2	
HU0808	Screw, set	Z24	2	
WP0034	Washer, plain	Z25	2	
TN3208	Nut, nyloc	Z26	2	
				} Flexible strip to clip and frame

Note:—Items marked thus † are available on our Factory Exchange Unit Scheme

RADIATOR

Part No.	Description	Plate No.	No. per Unit	Remarks
401869	RADIATOR BLOCK	Z27	1	Fitted up to Commission No. CT9552 only
402001	RADIATOR BLOCK		1	Fitted from Commission No. CT9553 and future
134456	RADIATOR BLOCK (Incorporating starting handle hole)		1	
61864	Tap , water drain	Z28	1	
122136	Cap , filler	Z29	1	
106102	Pipe , overflow, fitted to filler cap	Z30	1	
551491	Clip , pipe to radiator stay	Z31	2	
611793	Clip , overflow pipe to radiator mounting bracket		1	
131585	Rod , stay, radiator to body	Z32	2	
HU0806	Screw , set	Z33	2	
42244	Washer , rubber		2	Fitted from Commission No. CT1016 and future
42243	Grommet		2	
WP0017	Washer , plain		4	
HN2008	Nut	Z34	2	
WL0208	Washer , spring	Z35	2	
JN2108	Nut , jam, stay rod to body	Z36	4	
48101	Packing , radiator mounting	Z37	as req'd.	
HU0909	Screw , set	Z38	2	
WL0209	Washer , spring	Z39	2	

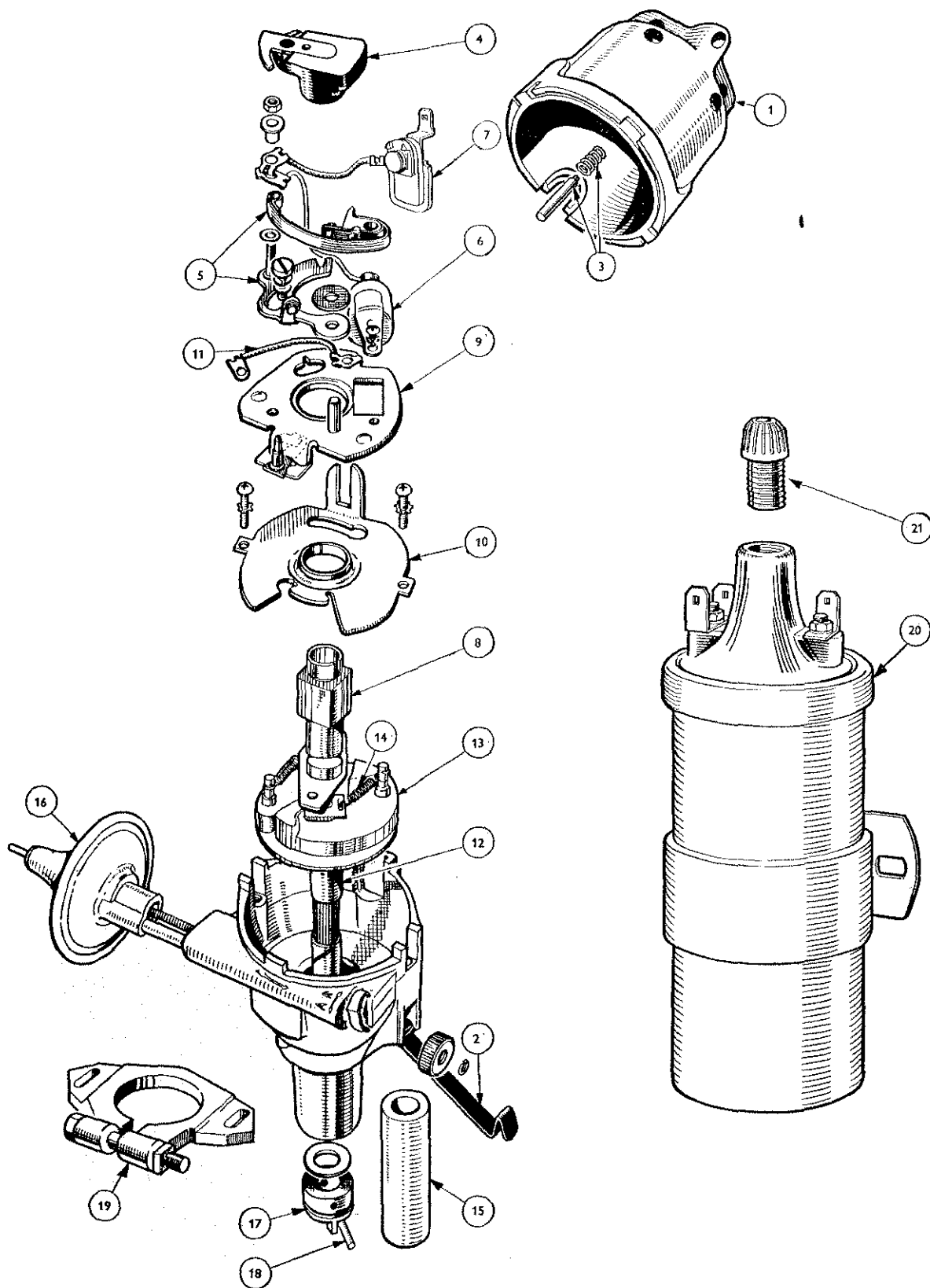
Note: For Radiator Hose details see Engine Section

Note:—Items marked thus † are available on our Factory Exchange Unit Scheme

TOOLS AND SERVICE KITS

Part No.	Description	Plate No.	No. per Unit	Remarks
MISCELLANEOUS CHASSIS DETAILS				
110774	Jack assembly		1	
110775	Ratchet, handle assembly		1	Alternative to 121790
121790	Ratchet, handle assembly		1	Alternative to 110775
59428	Spanner, wheel nut (For use with disc wheels only)		1	
118971	Headlamp rim removal tool		1	
24731	Tool roll		1	
109316	Spanner, open ended	$\frac{3}{8}'' \times \frac{7}{16}''$ A/F	1	
109317		$\frac{3}{4}'' \times \frac{3}{8}''$ A/F	1	
109318		$\frac{1}{2}'' \times \frac{9}{16}''$ A/F	1	
109319	Spanner, tube, $\frac{1}{2}'' \times .56''$		1	
109320	Spanner, sparking plug		1	
113228	Spanner, adjustable		1	
109322	Grips, slip joint		1	
108674	Screwdriver		1	
132742	Bar, tommy		1	
119257	Gun, grease	Home	1	
119218		Export	1	
509816	Tool, combination		1	
125505	Feeler, gauge assembly		1	
500905	Screwdriver and distributor gauge		1	
510326	Book, instruction		1	
505703	Repair kit, rear wheel cylinder		1	For .75" cylinder Part No. 504835
512351	Repair kit, rear wheel cylinder		1	For .70" cylinder Part No. 510942
506667	Repair kit, front wheel disc brake		1	
505704	Repair kit, slave cylinder		1	
505702	Repair kit, master cylinder, clutch and brake		2	Fitted up to Commission No. CT5855 (wire wheels) and CT5782 (disc wheels)
505702	Repair kit, master cylinder	Clutch	1	Fitted from Commission No. CT5856
514677		Brake	1	(wire wheels) and CT5783 (disc wheels) and future
501707	Fluid, brake and master cylinder		1 qrt.	

Note:—Items marked thus † are available on our Factory Exchange Unit Scheme



B711

ELECTRICAL EQUIPMENT

Part No.	Description	Plate No.	No. per Unit	Remarks
208095	† DISTRIBUTOR—86 mm. ENGINE		1	Fitted up to Commission No. CT17953 only
208972	† DISTRIBUTOR—86 mm. ENGINE		1	Fitted from Commission No. CT17954 and future
501717	Cap	AA1	1	Fitted up to Commission No. CT17953 only
511009	Cap		1	Fitted from Commission No. CT17954 and future
507083	Clip, retaining cover	AA2	2	
501718	Brush and spring, cap centre	AA3	1	
57469	Arm, rotor	AA4	1	
503681	Contact set	AA5	1	
509319	Condenser	AA6	1	
510632	Connector, bush and lead (Lucar)	AA7	1	Fitted up to Commission No. CT17953 only
511086	Connector, bush and lead (Lucar)		1	Fitted from Commission No. CT17954 and future
510640	Cam	AA8	1	
503684	Plate, contact breaker base	AA9	1	
503685	Plate, contact breaker bearing	AA10	1	Fitted up to Commission No. CT17953 only
511010	Plate, contact breaker bearing		1	Fitted from Commission No. CT17954 and future
503690	Lead, earth	AA11	1	
509324	Plate, shaft and action	AA12	2	
509323	Weight, auto advance	AA13	2	Fitted up to Commission No. CT17953 only
510638	Weight, auto advance		2	Fitted from Commission No. CT17954 and future
510889	Spring, auto advance weight	AA14	1 set	
507082	Bushing	AA15	1	
503697	Unit, vacuum control	AA16	1	Fitted up to Commission No. CT17953 only
510890	Unit, vacuum control		1	Fitted from Commission No. CT17954 and future
510043	Dog, driving distributor	AA17	1	
57992	Peg, securing dog	AA18	1	
501134	Plate, clamping distributor	AA19	1	
501728	Set, sundry parts		1	

Note:—Items marked thus † are available on our Factory Exchange Unit Scheme

ELECTRICAL EQUIPMENT

Part No.	Description	Plate No.	No. per Unit	Remarks
209092	† DISTRIBUTOR—86 mm. ENGINE		1	For Low Compression Engines only
509321	Cam		1	
512498	Spring , auto advance weight		1 set	
512499	Unit , vacuum control		1	
	Note: All other breakdown details as listed above for Distributor 208972			
208643	† DISTRIBUTOR—83 mm. ENGINE		1	
511200	Cam		1	
511201	Spring , auto advance weight		1 set	
511202	Unit , vacuum control		1	
	Note: All other breakdown details are as listed above for Distributor 208972			
	Note: For Distributor to Pedestal attachment details see Engine Section			
125195	IGNITION COIL	AA20	1	
105036	Nut , terminal	AA21	1	
HU0755	Screw , set, ignition coil to cylinder head		2	
WL0207	Washer , spring, on screw		2	
WP0007	Washer , plain		2	

Note:—Items marked thus † are available on our Factory Exchange Unit Scheme

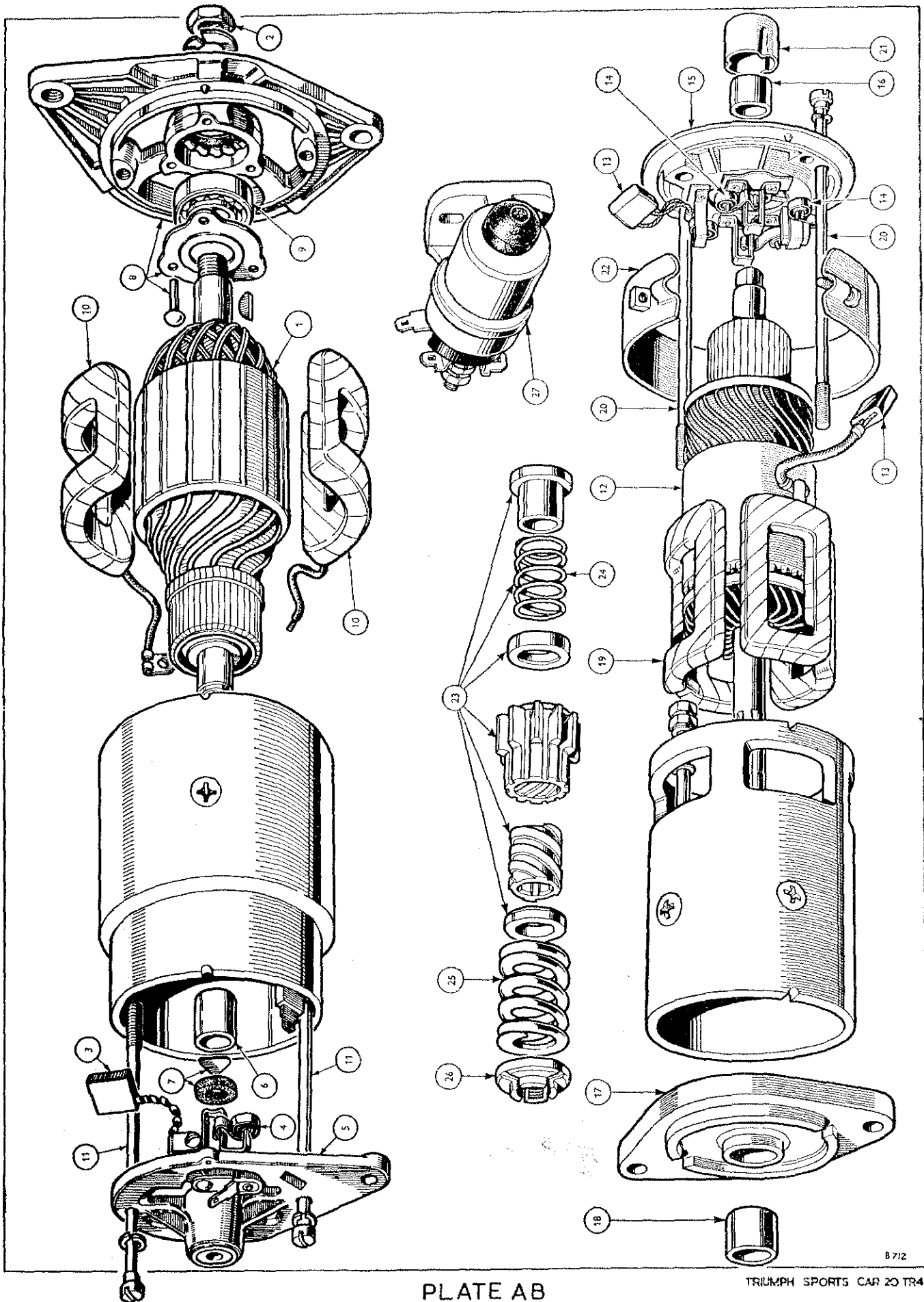
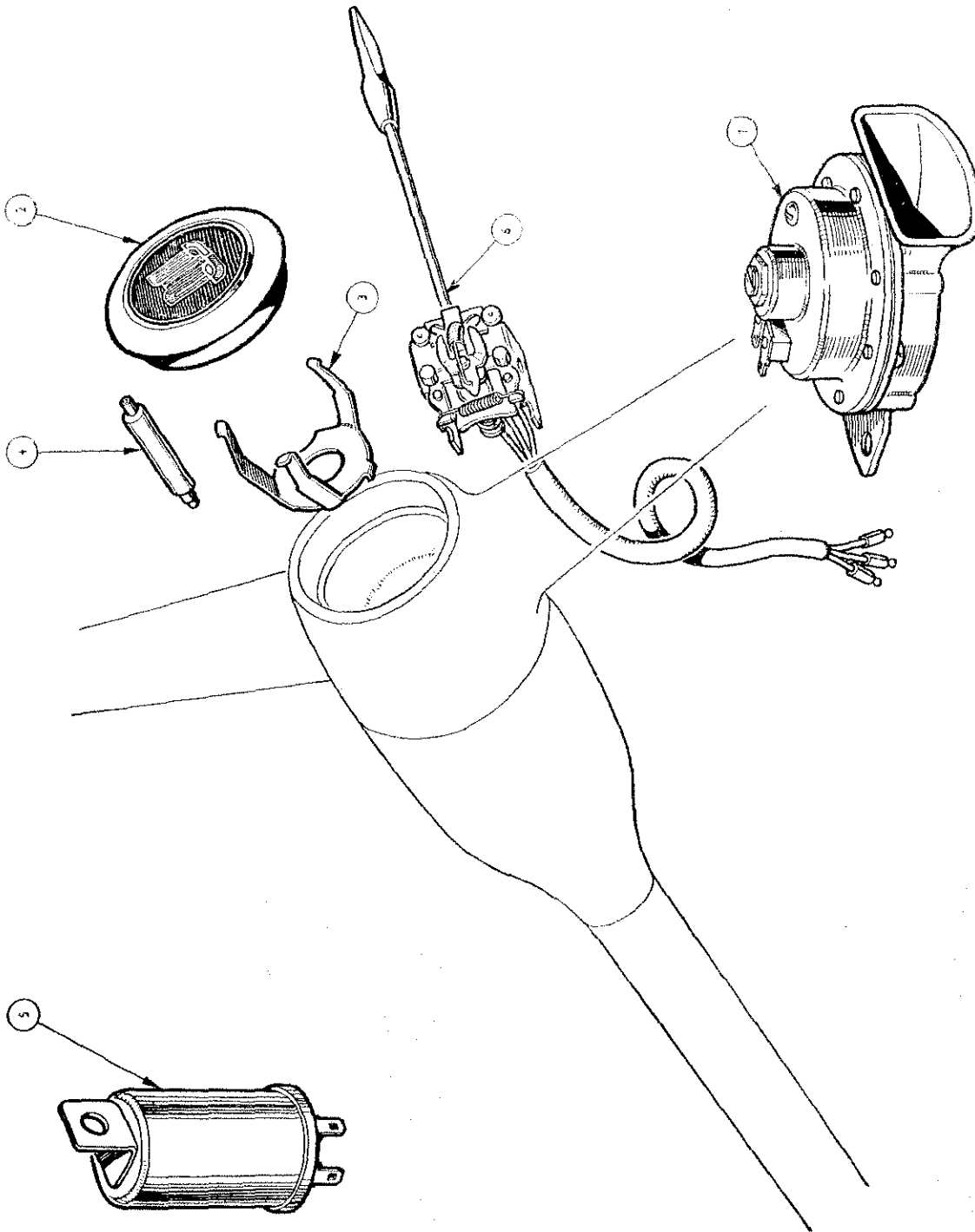


PLATE AB

ELECTRICAL EQUIPMENT

Part No.	Description	Plate No.	No. per Unit	Remarks
205939	†DYNAMO		1	
509311	Armature assembly	AB1	1	
509309	Nut, shaft	AB2	1	
509302	Brush set	AB3	1	
509306	Spring set, brush tension	AB4	1	
509303	Bracket assembly, commutator end (less bush)	AB5	1	
509304	Bush, commutator end bracket	AB6	1	
509305	Oiler assembly	AB7	1	
509308	Bracket assembly, driving end (less bush)	AB8	1	
509307	Bearing, driving end bracket	AB9	1	
509374	Coil, field, set	AB10	1	
509316	Bolt, through end brackets	AB11	1	
509317	Set, sundry parts		1	
	For Dynamo Attachment details see Engine Section			
202791	†STARTER MOTOR		1	
57580	Armature assembly	AB12	1	
57464	Brush set	AB13	1	
57465	Spring set, brush tension	AB14	1	
500373	Bracket assembly, commutator end	AB15	1	
59757	Bush, bearing, commutator end bracket	AB16	1	
503530	Bracket assembly, driving end	AB17	1	
509318	Bush, bearing, driving end bracket	AB18	1	
503531	Coil, field, set	AB19	1	
59765	Bolt, through end brackets	AB20	2	
59483	Cap, shaft end	AB21	1	
57579	Band, cover, assembly	AB22	1	
503529	Pinion and sleeve assembly	AB23	1	
70062	Spring, pinion retaining	AB24	1	
503528	Spring, main	AB25	1	
503527	Nut, pinion attachment	AB26	1	
70391	Set, sundry parts		1	
102014	Shim, starter motor		as req'd.	
HB0917	Bolt		2	Alternative to HB0920
HN2009	Nut		2	
WL0209	Washer, lock		2	Alternative to HB0917
HB0920	Bolt		2	
121269	STARTER SOLENOID SWITCH	AB27	1	
HU0503	Screw, set		2	
HN2005	Nut		2	
WP0005	Washer, plain		2	
WL0205	Washer, lock		2	

Note:—Items marked thus † are available on our Factory Exchange Unit Scheme



8713

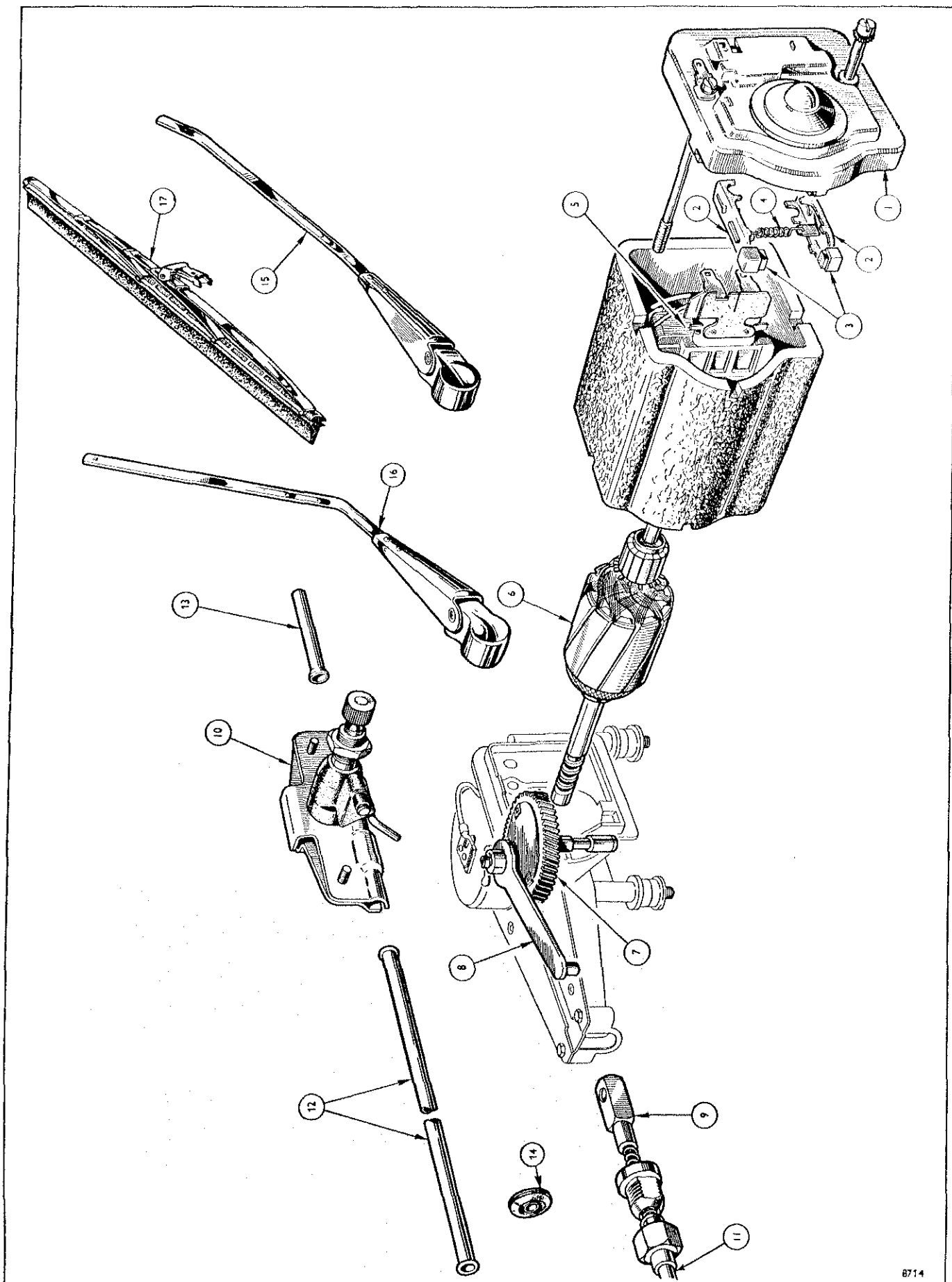
TRIUMPH SPORTS CAR 20 TR4

PLATE AC

ELECTRICAL EQUIPMENT

Part No.	Description	Plate No.	No. per Unit	Remarks
208686	† HORN WINDTONE—LOW NOTE	AC1	1	
208685	† HORN WINDTONE—HIGH NOTE	AC1	1	
HB0708P	Bolt		4	} Horn attachment
WM0093	Washer, plain		4	
WLO207	Washer, lock		4	
133321	HORN WINDTONE—HIGH NOTE		1	} France only
133322	Switch, horn		1	
609795	Bezel, horn switch		1	
128088	Washer, spring, horn switch		1	
133313	Lead, extension		1	
Note: The items above replace the existing High Note Horn for France only. The Low Note Horn is unchanged				
131227	HORN PUSH ASSEMBLY	AC2	1	
204741	Clip, horn push assembly	AC3	1	
108657	Brush, horn push connection	AC4	1	
131251	FLASHER UNIT	AC5	1	
YX5308	Screw		1	} Attaching flasher unit socket to side panel
FU2543	Nut, fix		1	
129891	TRAFFICATOR SWITCH	AC6	1	Fitted up to Body No. 35446CT only (For all replacements use 141628)
TP0402	Screw, set		2	} Switch attachment
WE0604	Washer, shakeproof		2	
141628	TRAFFICATOR SWITCH		1	Fitted from Body No. 35447CT and future Note. Cancelling clip No. 140549 must be fitted with switch No. 141628

Note:—Items marked thus † are available on our Factory Exchange Unit Scheme



8714

ELECTRICAL EQUIPMENT

Part No.	Description	Plate No.	No. per Unit	Remarks
WINDSCREEN WIPER DETAILS				
505124	† MOTOR AND GEARBOX		1	Fitted up to Body No. 7783CT, R.H.S., and 30CT, L.H.S. only
503594	Cover, end	AD1	1	
505125	Gear, brush	AD2	1	
505126	Brush set	AD3	1	
57492	Spring, brush	AD4	1	
503597	Coil, field	AD5	1	
503596	Armature	AD6	1	
503602	Shaft and gear assembly	AD7	1	
503601	Rod assembly, connecting gear to crosshead and rack	AD8	1	
503603	Set, sundry parts		1	
510986	† MOTOR AND GEARBOX		1	Fitted from Body No. 7784CT, R.H.S., and 31CT, L.H.S., and future
511002	Cover, end		1	
508169	Gear, brush		1	
508170	Brush set		1	
57492	Spring, brush		1	
511004	Coil, field		1	
511003	Armature		1	
511078	Shaft and gear assembly		1	
503603	Set, sundry parts		1	
508182	Crosshead and rack	AD9	1	
131099	Wheelbox assembly—R.H.	AD10	1	
131100	Wheelbox assembly—L.H.		1	
131101	Tubing, motor to first wheelbox	AD11	1	
131151	Tubing, wheelbox to wheelbox	AD12	1	
108860	Tubing, short, second wheelbox	AD13	1	
131155	Grommet	AD14	1	
131105	Wiper arm—R.H.	AD15	1	
131106	Wiper arm—L.H.	AD16	1	
131107	Wiper arm—R.H.		1	
131108	Wiper arm—L.H.		1	
131111	Blade, wiper	AD17	2	

Note:—Items marked thus † are available on our Factory Exchange Unit Scheme

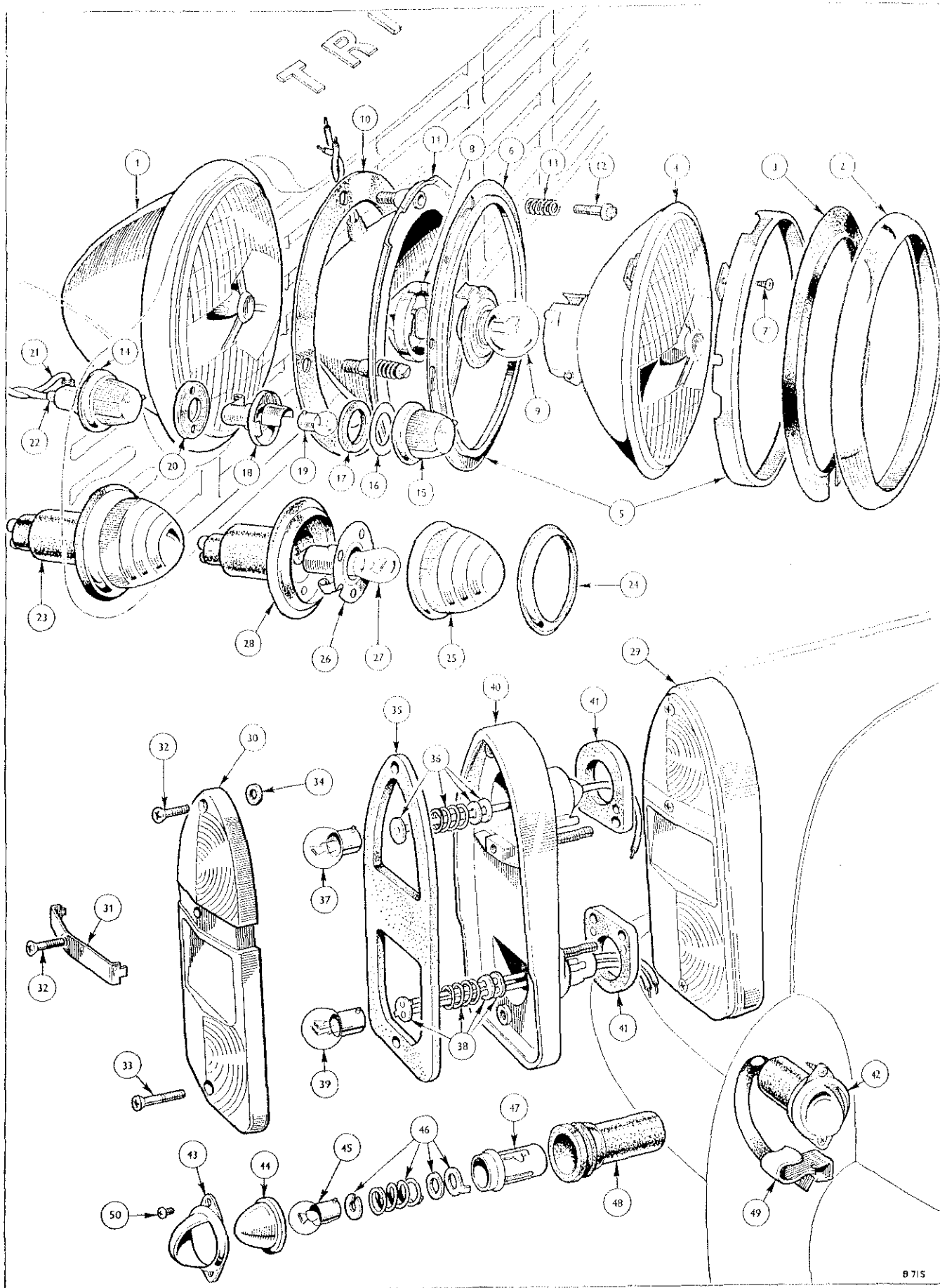


PLATE AE

ELECTRICAL EQUIPMENT

Part No.	Description	Plate No.	No. per Unit	Remarks
506370	HEADLAMP ASSEMBLY (Home Production)	(Block Lens		
		Dip left)		
		AE1	2	Fitted up to Body No.
119072	Rim (Snap on type)	AE2	2	
59781	Excluder, dust	AE3	2	
501713	Light unit	AE4	2	
502291	Plate, retaining light unit	AE5	2	
503537	Rim, unit seating	AE6	2	
507086	Screw, unit rim	AE7	6	
501433	Lead and cap assembly	AE8	2	
501421	Bulb, dip left	AE9	2	
121780	Gasket, rubber	AE10	2	
	Body	AE11		Not serviced
507087	Screw, c/w washer	AE12	6	
503540	Spring, trimmer	AE13	6	
506371	HEADLAMP ASSEMBLY (Export only) R.H.S.	(Block Lens		
		Dip left)		
		AE1	2	Fitted up to Body No.
119072	Rim (Snap on type)	AE2	2	
59781	Excluder, dust	AE3	2	
500998	Light unit	AE4	2	
502291	Plate, retaining light unit	AE5	2	
503537	Rim, unit seating	AE6	2	
507086	Screw, unit rim	AE7	6	
70361	Lead and cap assembly	AE8	2	
500482	Bulb, dip left	AE9	2	
121780	Gasket, rubber	AE10	2	
	Body	AE11		Not serviced
507087	Screw, c/w washer	AE12	6	
503540	Spring, trimmer	AE13	6	
506372	HEADLAMP ASSEMBLY L.H.S.	(Block Lens		
		Dip right)		
		AE1	2	Fitted up to Body No.
119072	Rim (Snap on type)	AE2	2	
59781	Excluder, dust	AE3	2	
507088	Light unit	AE4	2	
502291	Plate, retaining light unit	AE5	2	
503537	Rim, unit seating	AE6	2	
507086	Screw, unit rim	AE7	6	
70361	Lead and cap assembly	AE8	2	
59469	Bulb, 12 volt, dip right	AE9	2	
121780	Gasket, rubber	AE10	2	
	Body	AE11		Not serviced
507087	Screw, c/w washer	AE12	6	
503540	Spring, trimmer	AE13	6	

Note:—Items marked thus † are available on our Factory Exchange Unit Scheme

ELECTRICAL EQUIPMENT

Part No.	Description	Plate No.	No. per Unit	Remarks
508574	HEADLAMP ASSEMBLY (U.S.A. and Canada only)	AE1	2	Fitted up to Body No.
124020	Rim (Snap on type)	AE2	2	
59781	Excluder, dust	AE3	2	
511392	Plate, retaining light unit	AE5	2	
511393	Rim, unit seating	AE6	2	
511394	Screw, unit rim	AE7	6	
501473	Adaptor, light unit		2	
501478	Cable and adaptor assembly		2	
121780	Gasket, rubber	AE10	2	
506373	HEADLAMP ASSEMBLY (France Vietnam)	AE1	2	Fitted up to Body No.
119072	Rim (Snap on type)	AE2	2	
59781	Excluder, dust	AE3	2	
500934	Adaptor, three pin		2	
70361	Lead and cap assembly	AE8	2	
121780	Gasket, rubber	AE10	2	
506375	HEADLAMP ASSEMBLY (Norway and Sweden)	AE1	2	Fitted up to Body No.
119072	Rim (Snap on type)	AE2	2	
59781	Excluder, dust	AE3	2	
502212	Light unit	AE4	2	
502291	Plate, retaining light unit	AE5	2	
503537	Rim, unit seating	AE6	2	
507086	Screw, unit rim	AE7	6	
70361	Lead and cap assembly	AE8	2	
60796	Bulb	AE9	2	
121780	Gasket, rubber	AE10	2	
	Body	AE11		Not serviced
507087	Screw, c/w washer	AE12	6	
503540	Spring, trimmer	AE13	6	
506376	HEADLAMP ASSEMBLY (Continental, including Holland)	AE1	2	Fitted up to Body No.
119072	Rim (Snap on type)	AE2	2	
59781	Excluder, dust	AE3	2	
502212	Light unit	AE4	2	
502291	Plate, retaining light unit	AE5	2	
503537	Rim, unit seating	AE6	2	
507086	Screw, unit rim	AE7	6	
70361	Lead and cap assembly	AE8	2	
501475	Bulb, vertical dip	AE9	2	
121780	Gasket, rubber	AE10	2	
	Body	AE11		Not serviced
507087	Screw, c/w washer	AE12	6	
503540	Spring, trimmer	AE13	6	

Note:—Items marked thus † are available on our Factory Exchange Unit Scheme

ELECTRICAL EQUIPMENT

Part No.	Description	Plate No.	No. per Unit	Remarks	
506377	HEADLAMP ASSEMBLY	(Block lens	AE1	2	Fitted up to Body No.
	(Switzerland)	Vertical dip)			
119072	Rim (Snap on type)	AE2	2		
59781	Excluder, dust	AE3	2		
504029	Light unit	AE4	2		
502291	Plate, retaining light unit	AE5	2		
503537	Rim, unit seating	AE6	2		
507086	Screw, unit rim	AE7	6		
70361	Lead and cap assembly	AE8	2		
501475	Bulb, vertical dip	AE9	2		
121780	Gasket, rubber	AE10	2		
	Body	AE11			Not serviced
507087	Screw, c/w washer	AE12	6		
503540	Spring, trimmer	AE13	6		
510213	HEADLAMP ASSEMBLY	(Asymmetric)		2	Fitted up to Body No.
	(Sweden)				
510891	Rim		2		
59781	Excluder, dust		2		
510896	Light unit		2		
510893	Spring, retaining bulb		2		
510894	Bulbholder, main		2		
509847	Bulb, main		2		
502291	Plate, retaining light unit		2		
503537	Rim, unit seating		2		
507086	Screw, unit rim		6		
510895	Gasket, rubber		2		
507087	Screw, c/w washer		6		
503540	Spring, trimmer		6		
510212	HEADLAMP ASSEMBLY	(Asymmetric)		2	Fitted up to Body No.
	(France and French Territories)				
510891	Rim		2		
59781	Excluder, dust		2		
510892	Light unit		2		
510893	Spring, retaining bulb		2		
510894	Bulbholder		2		
510219	Bulb, main		2		
502291	Plate, retaining light unit		2		
503537	Rim, unit seating		2		
507086	Screw, unit rim		6		
510895	Gasket, rubber		2		
507087	Screw, c/w washer		6		
503540	Spring, trimmer		6		

Note:—Items marked thus † are available on our Factory Exchange Unit Scheme

ELECTRICAL EQUIPMENT

Part No.	Description	Plate No.	No per Unit	Remarks
512223	HEADLAMP ASSEMBLY		2	Fitted from Body No. 23923CT and future. L.H. Rule of Road, R.H.S. only, Home and Export except Sweden
119072	Rim, snap-on		2	
512231	Light unit		2	
512987	Plate, retaining light unit		2	
512222	Gasket, body		2	
507086	Screw, securing unit retaining plate		6	
511600	Adaptor		2	
605953	Sleeve, terminal		6	
501478	Connector and cable assembly		2	
YF7505	Screw, set } Headlamp		8	
FJ2445/4	Nut } attachment		8	
512224	HEADLAMP ASSEMBLY		2	Fitted from Body No. 23836CT R.H. Rule of Road, L.H.S. only. Europe except Austria and French Markets
119072	Rim, snap-on		2	
512241	Light unit		2	
510218	Bulb, 12 v., 45/50 w.		2	
510893	Spring, retaining bulb		2	
512987	Plate, retaining light unit		2	
512222	Gasket, body		2	
507086	Screw, securing unit retaining plate		6	
511600	Adaptor		2	
605953	Sleeve, terminal		6	
501478	Connector and cable assembly		2	
YF7505	Screw, set } Headlamp		8	
FJ2445/4	Nut } attachment		8	
514579	HEADLAMP ASSEMBLY		2	Fitted from Body No. 24601CT R.H. Rule of Road, L.H.S. only U.S.A. and Canada
119072	Rim, snap-on		2	
514578	Light unit		2	
512987	Plate, retaining light unit		2	
512222	Gasket, body		2	
507086	Screw, securing unit retaining plate		6	
511600	Adaptor		2	
605953	Sleeve, terminal		6	
501478	Connector and cable assembly		2	
YF7505	Screw, set } Headlamp		8	
FJ2445/4	Nut } attachment		8	

Note:- Items marked thus † are available on our Factory Exchange Unit Scheme.

ELECTRICAL EQUIPMENT

Part No.	Description	Plate No.	No. per Unit	Remarks
512244	HEADLAMP ASSEMBLY		2	Fitted from Body No. 23836CT and future. R.H. Rule of Road, L.H.S. only. France, Vietnam and French Countries
119072	Rim, snap-on		2	
512241	Light unit		2	
510219	Bulb, 12 v., 45/50 w. 'Yellow'		2	
510893	Spring, retaining bulb		2	
512987	Plate, retaining light unit		2	
512222	Gasket, body		2	
511600	Adaptor		2	
507086	Screw, securing unit retaining plate		6	
605953	Sleeve, terminal		6	
501478	Connector and cable assembly		2	
YF7505	Screw, set } Headlamp		8	
FJ2445/4	Nut } attachment		8	
512224	HEADLAMP ASSEMBLY		2	Fitted from Body No. 23836CT R.H. Rule of Road, L.H.S. only, Austria
119072	Rim, snap-on		2	
512241	Light unit		2	
512987	Plate, retaining light unit		2	
507086	Screw, securing unit retaining plate		6	
510218	Bulb, 12 v., 45/50 w.		2	
510893	Spring, retaining bulb		2	
512222	Gasket, body		2	
511600	Adaptor		2	
605953	Sleeve, terminal		6	
501478	Connector and cable assembly		2	
YF7505	Screw, set } Headlamp		8	
FJ2445/4	Nut } attachment		8	
512226	HEADLAMP ASSEMBLY		2	Fitted from Body No. 24547CT and future. L.H. Rule of Road, L.H.S. only, Sweden
119072	Rim, snap-on		2	
512242	Light unit		2	
512987	Plate, retaining light unit		2	
510218	Bulb, 12 v., 45/50 w.		2	
510893	Spring, retaining bulb		2	
507086	Screw, securing unit retaining plate		6	
512222	Gasket, body		2	
511600	Adaptor		2	
605953	Sleeve, terminal		6	
501478	Connector and cable assembly		2	
YF7505	Screw, set } Headlamp		8	
FJ2445/4	Nut } attachment		8	

Note:- Items marked thus † are available on our Factory Exchange Unit Scheme

ELECTRICAL EQUIPMENT

Part No.	Description	Plate No.	No. per Unit	Remarks
509990	HEADLAMP ASSEMBLY (Asymmetric) (European L.H.S.)		2	Fitted up to Body No.
510891	Rim		2	
59781	Excluder, dust		2	
510892	Light unit		2	
510893	Spring, retaining bulb		2	
510894	Bulbholder		2	
509847	Bulb, main		2	
502291	Plate, retaining light unit		2	
503537	Rim, unit seating		2	
507086	Screw, unit rim		6	
510895	Gasket, rubber		2	
507087	Screw, c/w washer		6	
503540	Spring, trimmer		6	
	HEADLAMP ATTACHMENTS			
YF7406	Screw, set		6	
FC2804	Nut, Simmonds		6	
WP0004	Washer, plain		6	
61282	Sleeve, lead and cap assembly		2	Fitted up to Body No. 15053CT only, R.H.S., and Commission No. CT11307 only, L.H.S.
133202	SIDE LAMP	AE14	2	Not required for Switzerland and Belgium
510897	Rim and lens	AE15	2	
510898	Ring, sliding	AE16	2	
510899	Gasket, seating, lens	AE17	2	
506619	Interior, bulb holder	AE18	2	
501436	Bulb	AE19	2	
510900	Gasket, seating, lamp	AE20	2	
133206	Cable, earth	AE21	2	Fitted from Body No. 15054CT, R.H.S., and Commission No. CT11308, L.H.S., and future
131359	Lead, feed (Black)		2	Fitted up to Body No. 15053CT only, R.H.S., and Commission No. CT11307, L.H.S. only
510929	Sleeve	AE22	2	
YA0324	Screw, self-tapping		4	
FJ2442	Nut, fix		4	

Note:—Items marked thus † are available on our Factory Exchange Unit Scheme

ELECTRICAL EQUIPMENT

Part No.	Description	Plate No.	No. per Unit	Remarks
133203	FRONT FLASHER LAMP (Amber Lens)	AE23	2	Not required for Switzerland and Belgium
505884	Rim	AE24	2	
505887	Glass (Amber)	AE25	2	
508165	Bulb holder and plate	AE26	2	
501823	Interior, bulb holder		2	
502379	Bulb	AE27	2	
505883	Body	AE28	2	
YA0384	Screw, self-tapping		6	
FJ2442	Nut, fix		6	
507298	Lead, feed, Green		2	
131359	Lead, feed, Black		2	Fitted up to Body No. 15053CT, R.H.S., and Commission No. CT11307, L.H.S. only
133206	Lead, feed, Black		2	Fitted from Body No. 15054CT, R.H.S. and Commission No. CT11308, L.H.S., and future
504806	Sleeve		2	
600395	Grommet		2	Fitted from Body No. 15054CT, R.H.S., and Commission No. CT11308, L.H.S., and future
612709	Disc, blanking, side lamp aperture		4	} Switzerland and Belgium only
612930	Bracket, retainer		2	
YA0324	Screw		2	
502406	Screw		2	
WP0142	Washer, plain		4	
FJ2446	Nut, fix		6	

Note:—Items marked thus † are available on our Factory Exchange Unit Scheme

ELECTRICAL EQUIPMENT

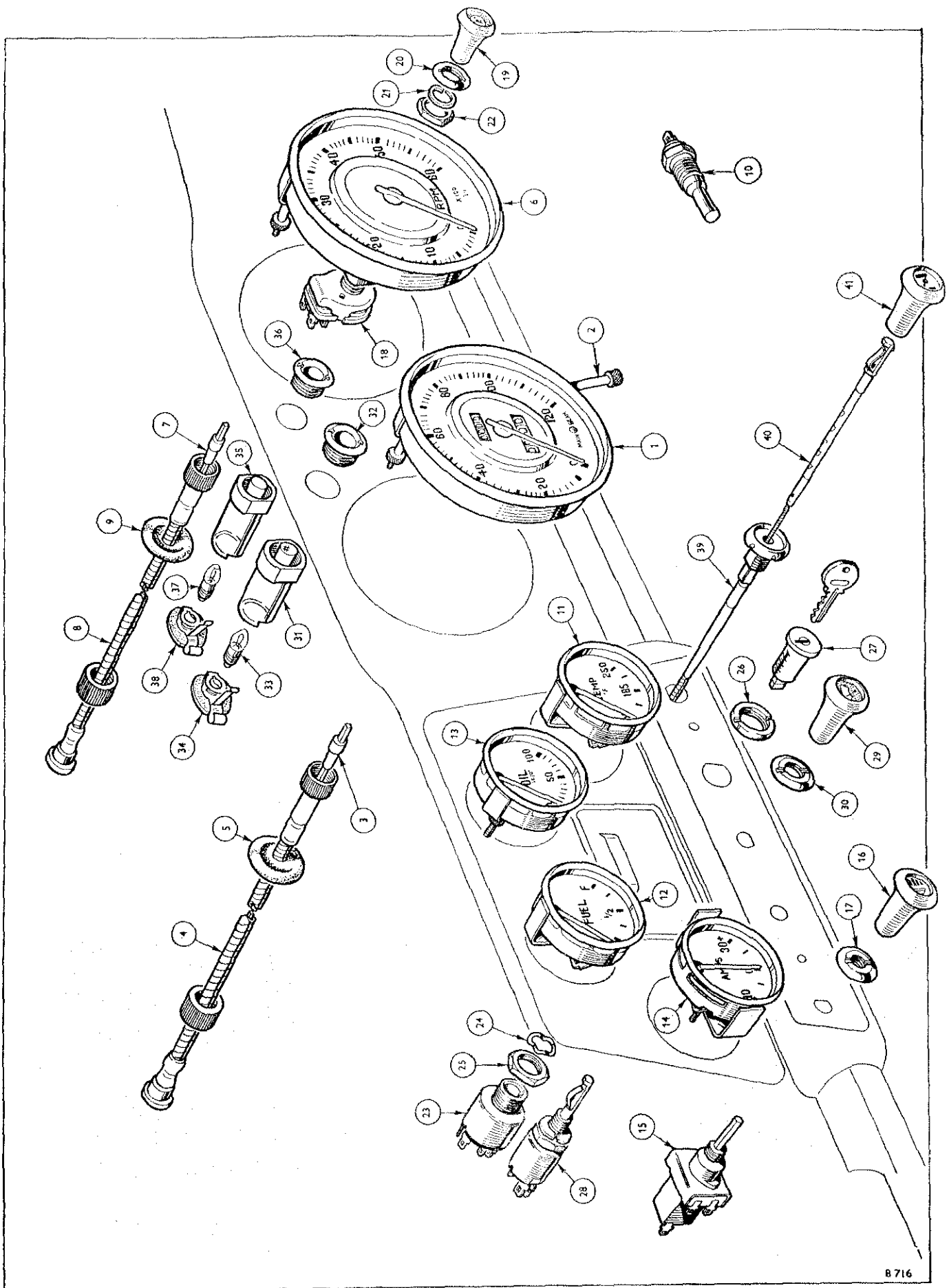
Part No.	Description	Plate No.	No. per Unit	Remarks
133205	FRONT SIDE AND FLASHER LAMP (White Lens) (Switzerland only)	AE23	2	
505884	Rim	AE24	2	
505886	Glass (White)	AE25	2	
510901	Bulbholder and plate	AE26	2	
501822	Interior, bulbholder		2	
502287	Bulb	AE27	2	
505883	Body	AE28	2	
YA0384	Screw, self-tapping		6	
FJ2442	Nut, fix		6	
507299	Lead, feed, Red		2	
507298	Lead, feed, Green		2	
131359	Lead, earth		2	Fitted up to Body No. 15053CT only, R.H.S., and Commission No. CT11307 only, L.H.S.
133206	Lead, earth		2	Fitted from Body No. 15054CT R.H.S., and Commission No. CT11308 L.H.S., and future
504806	Sleeve		2	
133204	FRONT FLASHER LAMP (White Lens) (U.S.A., Canada & Italy only)	AE23	2	Fitted up to Body No. 30348CT only
505884	Rim	AE24	2	
505886	Glass (White)	AE25	2	
508165	Bulbholder and plate	AE26	2	
501823	Interior, bulbholder		2	
502379	Bulb	AE27	2	
505883	Body	AE28	2	
YA0384	Screw, self-tapping		6	
FJ2442	Nut, fix		6	
507298	Lead, feed, Green		2	
131359	Lead, feed, Black		2	Fitted up to Body No. 15053CT only, R.H.S., and Commission No. CT11307 only, L.H.S.
133206	Lead, feed, Black		2	Fitted from Body No. 15054CT R.H.S., and Commission No. CT11308 L.H.S., and future
504806	Sleeve		2	Fitted up to Body No. 15053CT R.H.S., and Commission No. CT11307, L.H.S. only
140690	FRONT FLASHER LAMP (White Lens) AND CABLE ASSEMBLY (U.S.A., Canada & Italy only)		2	Fitted from Body No. 30349CT and future
514421	Lens (White)		2	
514422	Screw, lens fixing		4	
514065	Gasket, lens seating		2	
510907	Interior bulbholder		2	
513730	Grommet, cable entry		2	
605953	Sleeve, terminal		2	
616416	Gasket, lamp seating		2	
502379	Bulb		2	
133206	Lead, earth (Black)		2	
507298	Lead, feed (Green)		2	
YZ3305	Screw, S/T		6	
FJ2442/9	Nut, spire		6	

Note:—Items marked thus † are available on our Factory Exchange Unit Scheme

ELECTRICAL EQUIPMENT

Part No.	Description	Plate No.	No. per Unit	Remarks
208208	STOP TAIL FLASHER AND REFLEX LAMP (All markets except U.S.A. & Canada)	AE29	2	
510902	Lens (Amber/Red)	AE30	2	
510903	Bezel	AE31	2	
510904	Screw, fixing lens (top and centre)	AE32	4	
510905	Screw, fixing lens (bottom)	AE33	2	
503534	Washer, retaining screw	AE34	6	
510906	Gasket, seating lens	AE35	2	
510907	Interior, flasher	AE36	2	
502379	Bulb, flasher	AE37	2	
508545	Interior, stop tail	AE38	2	
502287	Bulb, stop tail	AE39	2	
	Base	AE40	Not serviced	
133364	Gasket, seating base	AE41	4	
131225	Sleeve		2	
208207	STOP TAIL FLASHER AND REFLEX LAMP (U.S.A. & Canada only)	AE29	2	
510910	Lens (Red/Red)	AE30	2	
510903	Bezel	AE31	2	
510904	Screw, fixing, lens (top and centre)	AE32	4	
510905	Screw, fixing, lens (bottom)	AE33	2	
503534	Washer, retaining screw	AE34	6	
510906	Gasket, seating lens	AE35	2	
510907	Interior, flasher	AE36	2	
502379	Bulb, flasher	AE37	2	
508545	Interior, stop tail	AE38	2	
502287	Bulb, stop tail	AE39	2	
	Base	AE40	Not serviced	
133364	Gasket, seating lens	AE41	4	
131225	Sleeve		2	
132028	LINE FUSE—TAIL LAMP (Germany only)		2	
128881	NUMBER PLATE ILLUMINATION LAMP	AE42	2	
131465	Rim, cowl	AE43	2	
510875	Glass	AE44	2	
511029	Bulb	AE45	2	
510907	Interior, bulbholder	AE46	2	
	Bulbholder	AE47	Not serviced	
510912	Body	AE48	2	
611406	Clip, lead to bumper bracket	AE49	2	
600395	Grommet, lead to boot side panel		2	
509355	Screw, self-tapping	AE50	4	} Fitted up to Commission No. CT6402 only
613023	Nut, spire		4	
612189	Plinth, backing number plate lamp		as req'd.	
509191	Screw, plinth and lamp cowl attachment		as req'd.	

Note:—Items marked thus † are available on our Factory Exchange Unit Scheme



8716

PLATE AF

TRIUMPH SPORTS CAR 20 TR4

ELECTRICAL EQUIPMENT

Part No.	Description	Plate No.	No. per Unit	Remarks
208062	†SPEEDOMETER—MILE	AF1	1	Fitted up to Body No. 15053CT, R.H.S., and Commission No. CT11307, L.H.S. only
208063	†SPEEDOMETER—KILO		1	
209182	†SPEEDOMETER—MILE		1	Fitted from Body No. 15054CT, R.H.S., and Commission No. CT11308, L.H.S., and future
209183	†SPEEDOMETER—KILO		1	
208066	†SPEEDOMETER—MILE	AF1	1	Fitted up to Body No. 15053CT, R.H.S., and Commission No. CT11307, L.H.S. only
208067	†SPEEDOMETER—KILO		1	
209184	†SPEEDOMETER—MILE		1	Fitted from Body No. 15054CT, R.H.S., and Commission No. CT11308, L.H.S., and future
209185	†SPEEDOMETER—KILO		1	
208655	†SPEEDOMETER—MILE	AF1	1	Fitted up to Body No. 13298CT, R.H.S., and Commission No. CT11307, L.H.S. only
208656	†SPEEDOMETER—KILO		1	
209188	†SPEEDOMETER—MILE		1	Fitted from Body No. 15054CT, R.H.S., and Commission No. CT11308, L.H.S., and future
209189	†SPEEDOMETER—KILO		1	
208657	†SPEEDOMETER—MILE	AF1	1	Fitted up to Body No. 15053CT, R.H.S., and Commission No. CT11307, L.H.S. only
208658	†SPEEDOMETER—KILO		1	
209186	†SPEEDOMETER—MILE		1	Fitted from Body No. 15054CT, R.H.S., and Commission No. CT11308, L.H.S., and future
209187	†SPEEDOMETER—KILO		1	
502268	Glass, convex, speedometer		1	
503465	Trip, flexible, speedometer	AF2	1	
503466	Screw, trip, flex attachment		1	
59492	Bulb, speedometer illumination		1	
508139	Bulbholder, speedometer illumination		1	
SPEEDO CABLE				
504948/I	Cable, inner	AF3	1	Fitted up to Commission No. CT1230 only
504948/O	Cable, outer	AF4	1	
504607/I	Cable, inner		1	Fitted from Commission No. CT1231 and future
504607/O	Cable, outer		1	
504948/I	Cable, inner		1	
504948/O	Cable, outer		1	
602037	Grommet, speedo cable	AF5	1	
510969	Clip		1	
YA0583	Screw, self-tapping		1	
551490	Clip		1	
YA0583	Screw, self-tapping		1	

Note:—Items marked thus † are available on our Factory Exchange Unit Scheme

ELECTRICAL EQUIPMENT

Part No.	Description	Plate No.	No. per Unit	Remarks
208090	†REV. COUNTER	AF6	1	Fitted up to Body No. 15053CT, R.H.S., and Commission No. CT11307, L.H.S. only
209194	†REV. COUNTER		1	Fitted from Body No. 15054CT, R.H.S., and Commission No. CT11308, L.H.S., and future
502268	Glass, rev. counter		1	
59492	Bulb, counter illumination		1	
508139	Bulbholder, rev. counter illumination		1	
504617/I	Cable, rev. counter, R.H.S. { Inner Outer	AF7	1	} Fitted up to Commission No. CT7623 only
504617/O		AF8	1	
510234/I	Cable, rev. counter, L.H.S. { Inner Outer		1	
510234/O			1	
602037	Grommet	AF9	1	
100148	Clip, cable (Cable to battery carrier hook)		1	
507223/I	Cable, rev. counter, R.H.S. { Inner Outer		1	} Fitted from Commission No. CT7624 and future
507223/O			1	
131062	TEMPERATURE TRANSMITTER	AF10	1	Fitted up to Body No. 15053CT R.H.S., and Commission No. CT11307, L.H.S. only
134435	TEMPERATURE TRANSMITTER		1	Fitted from Body No. 15054CT R.H.S. and Commission No. CT11308, L.H.S., and future
131060	†TEMPERATURE GAUGE (Fahrenheit)	AF11	1	Fitted up to Body No. 15053CT, R.H.S. and Commission No. CT11307, L.H.S. only
131061	†TEMPERATURE GAUGE (Centigrade)		1	Fitted up to Body No. 15053CT R.H.S., and Commission No. CT11307, L.H.S. only
133119	†TEMPERATURE GAUGE (Centigrade)		1	Fitted from Body No. 15054CT, R.H.S., and Commission No. CT11308, L.H.S., and future
502269	Glass, convex		1	

Note:—Items marked thus † are available on our Factory Exchange Unit Scheme

ELECTRICAL EQUIPMENT

Part No.	Description	Plate No.	No. per Unit	Remarks
130539	†PETROL GAUGE	AF12	1	Fitted up to Body No. 15053CT, R.H.S., and Commission No. CT11307, L.H.S. only
133118	†PETROL GAUGE		1	Fitted from Body No. 15054CT, R.H.S., and Commission No. CT11308, L.H.S., and future
502269	Glass, convex		1	
106966	†OIL PRESSURE GAUGE (lbs)	AF13	1	Fitted up to Body No. 15053CT, R.H.S., and Commission No. CT11307, L.H.S. only
133120	†OIL PRESSURE GAUGE (lbs)		1	Fitted from Body No. 15054CT, R.H.S., and Commission No. CT11308, L.H.S., and future
110896	†OIL PRESSURE GAUGE (kilos)		1	Fitted up to Body No. 15053CT, R.H.S., and Commission No. CT11307, L.H.S. only
113121	†OIL PRESSURE GAUGE (kilos)		1	Fitted from Body No. 15054CT, R.H.S., and Commission No. CT11308, L.H.S., and future
502269	Glass, convex		1	
54902	Washer, leather		1	
125111	AMMETER	AF14	1	Fitted up to Body No. 15053CT, R.H.S., and Commission No. CT11307, L.H.S. only
133117	AMMETER		1	Fitted from Body No. 15054CT, R.H.S., and Commission No. CT11308, L.H.S., and future
136643	Clamp, ammeter (Normal fitment only)		1	
136642	Clamp, ammeter (Veneered fascia panel only)		1	Special Orders only
502269	Glass, convex		1	
59492	Bulb, gauge units illumination		2	
508139	Bulbholder, gauge units illumination		2	

Note:—Items marked thus † are available on our Factory Exchange Unit Scheme

ELECTRICAL EQUIPMENT

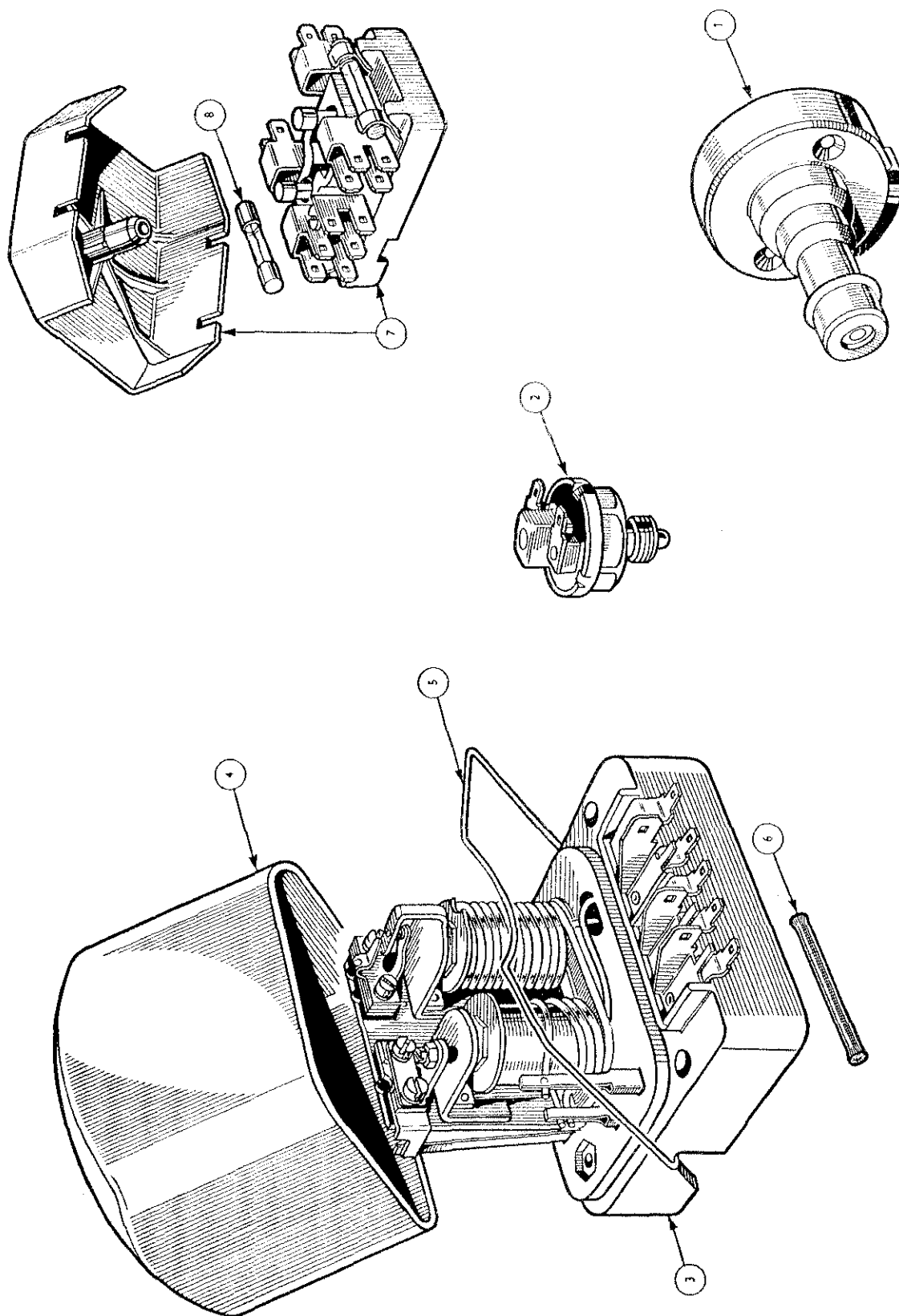
Part No.	Description	Plate No.	No. per Unit	Remarks
131812	LIGHTING SWITCH	AF15	1	
704885	Knob assembly (Side and head lights)	AF16	1	
609795	Bezel , lighting switch	AF17	1	
59445	Washer , fitted in knob		1	
129768	PANEL LIGHT RHEOSTAT SWITCH	AF18	1	
704879	Knob , switch	AF19	1	
59445	Washer , for knob		1	
609795	Bezel	AF20	1	
128088	Washer , spring	AF21	1	
510368	Nut	AF22	1	
127651	IGNITION—STARTER SWITCH	AF23	1	
128087	Washer	AF24	1	
510369	Nut	AF25	1	
609793	Bezel	AF26	1	
554217	Barrel , ignition, locking	AF27	1	
132135	IGNITION—STARTER SWITCH AND STEERING COLUMN LOCKING DEVICE (Germany only)		1	
132116	Lead , extension, ignition (switch to terminal block)		1	
132118	Block , terminal		1	
128484	VOLTAGE STABILIZER		1	

Note:—Items marked thus † are available on our Factory Exchange Unit Scheme

ELECTRICAL EQUIPMENT

Part No.	Description	Plate No.	No. per Unit	Remarks
130544	WINDSCREEN WIPER SWITCH	AF28	1	
704875	Knob	AF29	1	
59445	Washer , rubber, fitted in knob		1	
609933	Bezel	AF30	1	
501347	IGNITION WARNING LIGHT (Red Lens)	AF31	1	
502147	Bezel	AF32	1	
59492	Bulb	AF33	1	
502343	Holder , bulb	AF34	1	
128378	FLASHER WARNING LIGHT (Green Lens)	AF35	1	
502147	Bezel	AF36	1	
59492	Bulb	AF37	1	
502342	Holder , bulb	AF38	1	
401894	CHOKE CONTROL Control , outer	AF39	1	Fitted up to Engine No. CT16800E and from CT16901E up to CT21470E only Fitted from Engine No. CT16801E up to CT16900E and from CT21471E and future
401895	Control , inner	AF40	1	
401900	Control , outer		1	
401901	Control , inner		1	
704873	Knob , control cable	AF41	1	
59445	Washer , rubber, fitted in knob		1	
61917	Grommet , control cable to dash		1	

Note:—Items marked thus † are available on our Factory Exchange Unit Scheme



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PLATE AG

TRIUMPH SPORTS CAR 20 TR4.

ELECTRICAL EQUIPMENT

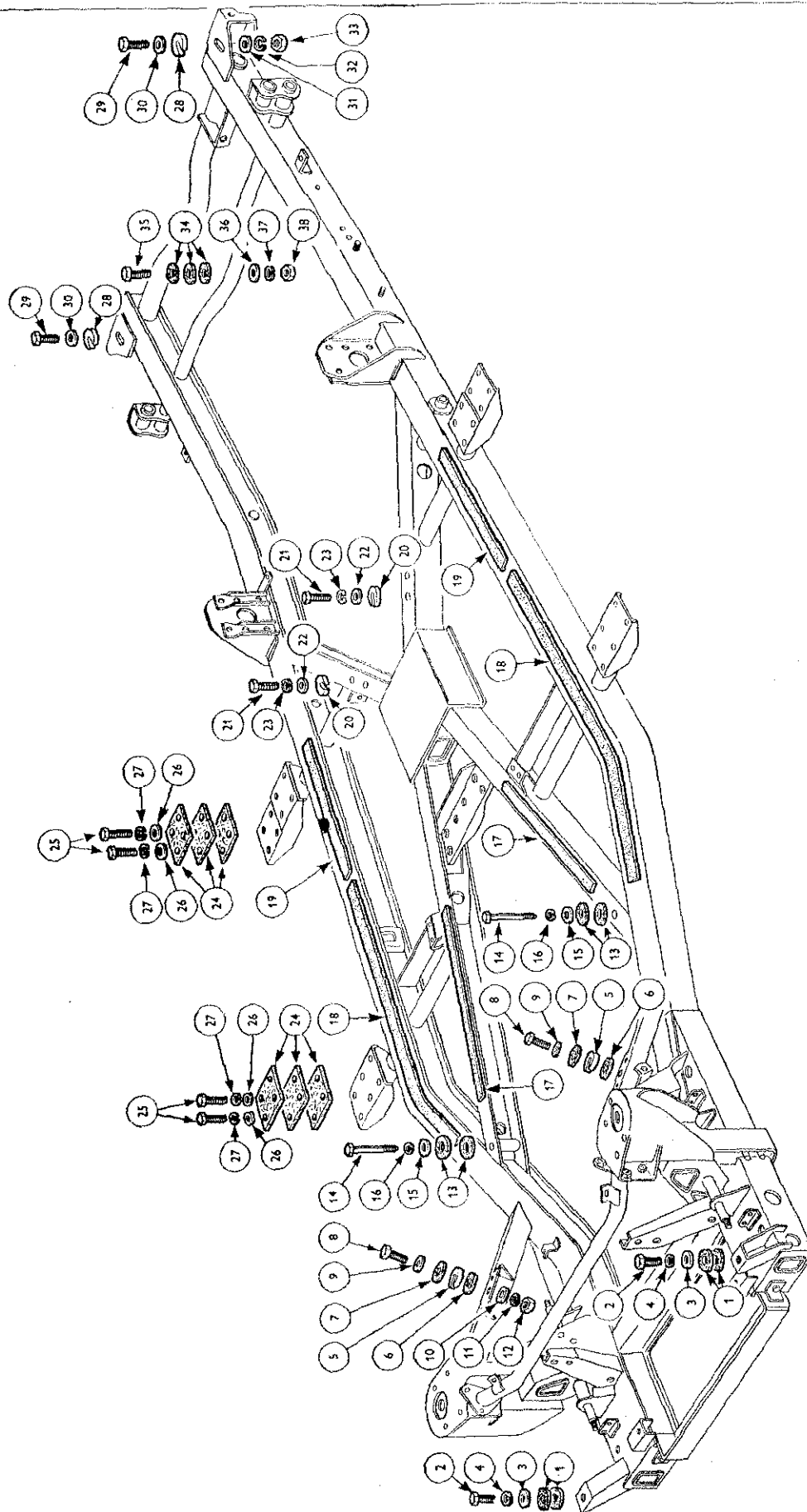
Part No.	Description	Plate No.	No. per Unit	Remarks
122759	FOOT DIPPING SWITCH	AG1	1	} Fitted up to Commission No. only
VX8509	Screw, set, dipswitch to bulkhead, R.H.S. only		2	
609384	Bracket, dipswitch support		1	} Fitted up to Commission No. only
YF7528	Screw, self-tapping		2	
FN2045	Nut, fix		2	
HU0505	Screw, set		2	
WP0138	Washer, plain		2	
	} Dipswitch to bracket Dipswitch bracket to bulkhead end panel } Left hand steering only			
137630	FOOT DIPPER SWITCH		1	} Fitted from Commission No. and future
PX0504	Setscrew		2	
WL0205	Washer, lock		2	
PX0504	Setscrew, dipswitch to bracket, L.H.S. only		2	
126845	STOP LAMP SWITCH		1	
127380	REVERSE LAMP SWITCH	AG2	1	Special Order only
132460	CONTROL BOX	AG3	1	
500729	Cover	AG4	1	
59776	Clip	AG5	1	
59777	Resistance	AG6	1	
TP0509	Screw, set		2	} Control box attachment
WL0205	Washer, lock		2	
125189	FUSE BOX	AG7	1	
58465	Fuse, 35	AG8	4	2 fitted and 2 spare
YA0304	Screw, self-tapping		1	
HN2005	Nut		1	
	} Fuse box to valance }			
116228	BATTERY 12 VOLT 51 AMP.		1	Home only
505367	BATTERY 12 VOLT 51 AMP.		1	Export
116229	BATTERY 12 VOLT 51 AMP. (DRY)		1	Export
142762	BATTERY 12 VOLT HEAVY DUTY (DRY CHARGED)		1	Canada only
610798	Rod, battery fixing		2	
601898	Angle, battery retaining		1	
YN2907	Nut, nyloc		2	} Securing battery retaining angle
501794	Washer		2	
602945	Rubber, battery shelf		4	
305321	MAIN HARNESS—R.H. STEERING		1	Fitted up to Commission No. CT14913 only

Note:—Items marked thus † are available on our Factory Exchange Unit Scheme

ELECTRICAL EQUIPMENT

Part No.	Description	Plate No.	No. per Unit	Remarks
MAIN HARNESS (<i>continued</i>)				
305610	MAIN HARNESS—R.H. STEERING		1	} Fitted from Commission No. CT14914 and future
134899	Lead, earth, instruments		1	
305281	MAIN HARNESS—L.H. STEERING		1	Fitted up to Commission No. CT9983 only
305611	MAIN HARNESS—L.H. STEERING		1	Fitted from Commission No. CT9984 to Commission No. CT26999
306645	MAIN HARNESS—L.H. STEERING		1	} Fitted from Commission No. CT27000 and future
139033	Extension, lead, stop light switch		1	
510691	Clip, wiring, attaching side and headlamp wiring		6	
123759	Blade, earth, wiper motor earth		1	
102137	Clip, earth, head, side and flasher lamps		3	Fitted up to Body No. 15053CT, R.H.S., and Commission No. CT13298, L.H.S. only
102137	Clip, earth, head, side and flasher lamp		2	} Fitted from Body No. 15054CT, R.H.S., and Commission No. CT13299, L.H.S., and future
133207	Sleeve, side and flasher lamps		2	
137216	Sleeve, side, head and flasher lamps		2	
YA0503	Screw, self-tapping, securing earth clip		2	
600395	Clip, number plate lamp lead		2	
611406	Grommet, number plate lamp lead		2	
508726	Clip, temperature gauge lead to engine lifting eye		1	
503213	Sleeve, wiring clip		47	
131831	Strap, wiring on wheelarch panel		3	} Fitted up to Body No. 15053CT, R.H.S., and Commission No. CT13298, L.H.S. only
611793	Clip, cable, front wing drain channel		2	
60527	Cleat, cable		1	} Fitted from Body No. 15054CT, R.H.S., and Commission No. CT13299, L.H.S., and future
505155	Clip, cable		2	
134301	Lead, earth, steering box to rack 'U' bolt		1	} Fitted from Commission No. 20265CT and future
VVN0708	Washer, shakeproof, securing lead		2	
510159	ENGINE LEADS GROUP		1	
125957	Lead, coil to distributor		1	
131114	Lead, starter solenoid to starter		1	
131116	Lead, engine to earth		1	
131115	Lead, battery 'Negative' to solenoid		1	
131113	Lead, battery 'Positive' to earth		1	

Note:—Items marked thus † are available on our Factory Exchange Unit Scheme



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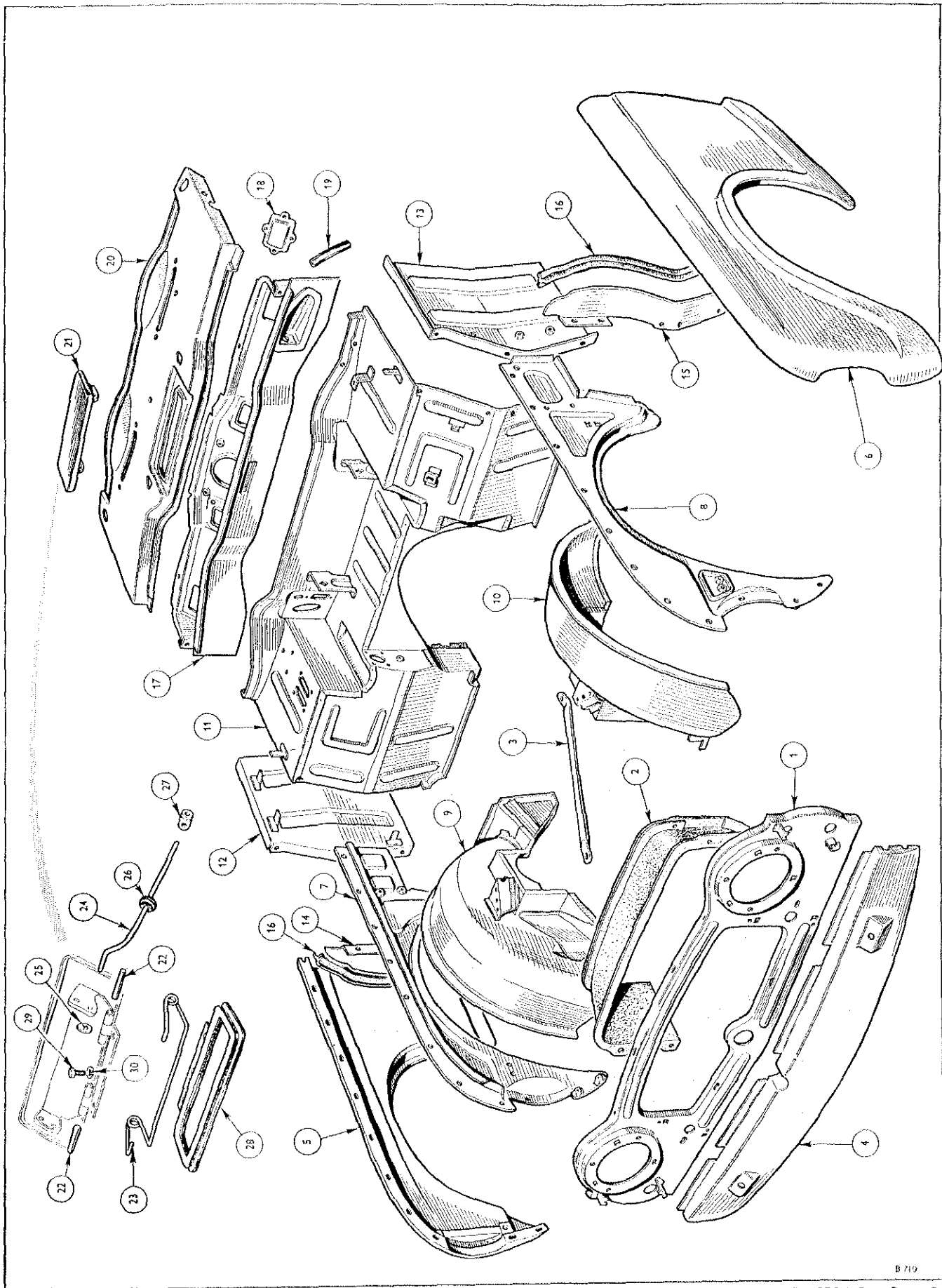
PLATE AH

TRIUMPH SPORTS CAR 20 TR4

BODY AND FITTINGS

Part No.	Description	Plate No.	No. per Unit	Remarks
565759	BODY COMPLETE—PAINTED AND TRIMMED COMPLETE WITH SEATS		1	
950113	BODY SHELL—PRIME FINISH R.H. STEERING		1	
567889	BODY COMPLETE—PAINTED AND TRIMMED LESS SEATS		1	
950112	BODY SHELL—PRIME FINISH L.H. STEERING		1	
	BODY MOUNTING			
601994	Pad, mounting, front	AH1	4	
HU0808	Screw, set	AH2	2	
WP0185	Washer, plain	AH3	2	} Body mounting, front
WL0208	Washer, lock	AH4	2	
CD26326	Pad, mounting, (Alum.), front side brace	AH5	2	
608836	Pad, mounting, (Kautex), front side brace member	AH6	2	
601994	Pad, mounting, (Kautex), front side brace member	AH7	2	
HU0920	Screw, set	AH8	2	
WM0079	Washer, plain	AH9	2	} Body mounting, front side brace member attachment
WP0009	Washer, plain	AH10	2	
WL0209	Washer, lock	AH11	2	
HN2009	Nut	AH12	2	
601994	Pad, mounting, cruciform front member	AH13	4	
HB0832/P	Bolt	AH14	2	} Body mounting, cruciform front member
WP0185	Washer, plain	AH15	2	
WL0208	Washer, lock	AH16	2	} front member
601995/1	Strip, protection, cruciform front member	AH17	2	
601995/2	Strip, protection, side member, front	AH18	2	
601995/1	Strip, protection, side member, rear	AH19	2	
CD26326	Pad, mounting, (Alum.), cruciform rear member	AH20	2	
HU0811/P	Screw, set	AH21	2	} Body mounting, cruciform rear member
WP0185	Washer, plain	AH22	2	
WL0208	Washer, lock	AH23	2	} rear member
611732	Pad, mounting, tube ends	AH24	12	
HU0810/P	Screw, set	AH25	16	} Body mounting, tube ends
WP0185	Washer, plain	AH26	16	
WL0208	Washer, lock	AH27	16	
CD26326	Pad, mounting (Alum.), rear	AH28	2	
HU0810	Screw, set	AH29	2	} Body mounting, rear
WP0019	Washer, plain	AH30	2	
WP0185	Washer, plain	AH31	2	
YN2908	Nut, nyloc	AH33	2	
601994	Pad, mounting, spare wheel pan	AH34	3	
HB0817	Bolt	AH35	1	} Body mounting, spare wheel pan
WP0008	Washer, plain	AH36	1	
WQ0308	Washer, lock	AH37	1	
HN2008	Nut	AH38	1	

Note:—Items marked thus † are available on our Factory Exchange Unit Scheme



B 719

TRIUMPH SPORTS CAR 20 TR4

PLATE AJ.

BODY AND FITTINGS

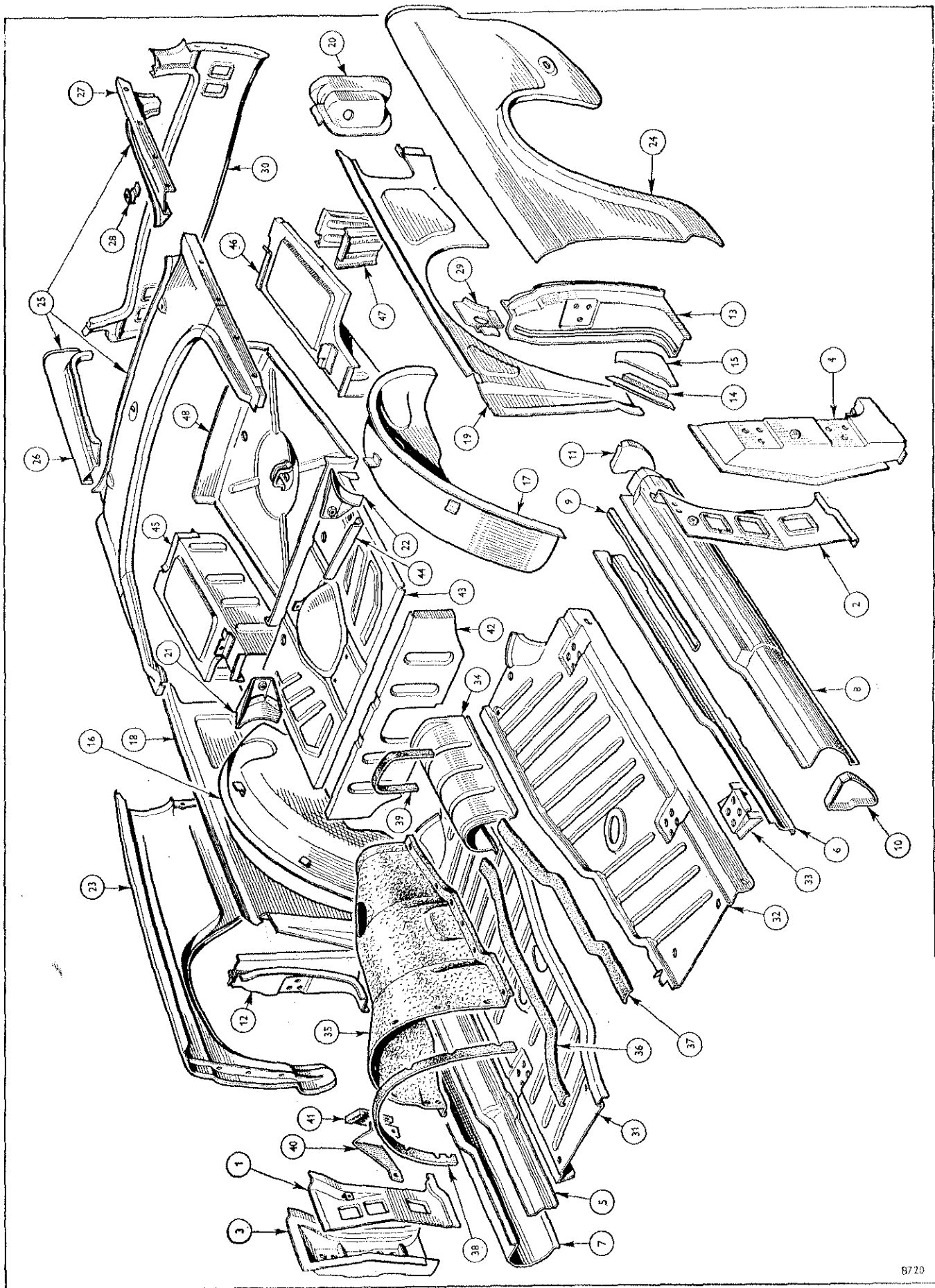
Part No.	Description	Plate No.	No. per Unit	Remarks
850618	FRONT UPPER VALANCE ASSEMBLY	AJ1	1	
850435	RADIATOR DUCT	AJ2	1	
YJ2544	Screw		7	Fitted up to Commission No. CT15536 only
YJ2544	Screw		5	
YJ2546	Screw		2	Fitted from Commission No. CT15537 and future
FJ2445	Nut, fix		7	
WP0138	Washer, plain		7	
750206	Rod, stay, front upper valance	{ R.H. L.H.	1	
750205	panel to horn bracket		1	
HU0704	Screw, set	AJ3	2	
WQ0307	Washer, lock		2	
HN2007	Nut		2	
HU0704	Screw, set		2	
WQ0307	Washer, lock		2	
850406	FRONT VALANCE PANEL	AJ4	1	
950110	FRONT WING ASSEMBLY	{ R.H. L.H.	AJ5	1
950109			AJ6	1
850458	Panel assembly, front wing filler	{ R.H. L.H.	1	
850457			1	
HU0706P	Screw, set		6	
WM0057	Washer, plain		6	
WQ0307	Washer, lock		6	
UL2705	Bolt, acme		6	
WP0007	Washer, plain		6	
FA3058	Nut, spire		6	
650307	Screw, acme		14	
FA3058	Spire, fix		14	
HU0706P	Screw, set		4	
WP0007	Washer, plain		4	
WQ0307	Washer, lock		4	
650307	Screw, acme		2	
FN2059	Nut, spire		2	
HU0706/P	Screw, set		4	
WP0007	Washer, plain		4	
850445	FRONT WHEELARCH CLOSING	{ R.H. L.H.	AJ7	1
850444	PANEL ASSEMBLY		AJ8	1
				} Fitted up to Body No. 37689CT only
808824	FRONT WHEELARCH CLOSING	{ R.H. L.H.	1	Fitted from Body No. 37690CT and future
808823	PANEL ASSEMBLY		1	
850453	FRONT WHEELARCH ASSEMBLY	{ R.H. L.H.	AJ9	1
850452			AJ10	1

Note:—Items marked thus † are available on our Factory Exchange Unit Scheme

BODY AND FITTINGS

Part No.	Description	Plate No.	No. per Unit	Remarks
850351	BULKHEAD ASSEMBLY — R.H. Steering	AJ11	1	
850350	BULKHEAD ASSEMBLY — L.H. Steering		1	
850399	BULKHEAD END PANEL			
850398	ASSEMBLY			
750151	R.H. L.H. R.H. L.H. AJ12 AJ13 AJ14 AJ15 AJ16		1	
750150			1	
650172			2	
HU0705P			5	
WM0057	Screw, set Washer, plain Screw, set Nut } Baffle plate to bulkhead		6	
HU0708P			1	
HN2007			1	
606389			6	
850451	PLENUM ASSEMBLY	AJ17	1	
650159	Plate, cover, windscreen wiper cable access	AJ18	2	
YA0403	Screw, S/T., cover plate to plenum chamber		8	
650308	Tube, drain, plenum chamber	AJ19	2	
850352	SCUTTLE PANEL ASSEMBLY	AJ20	1	
705242	VENT LID ASSEMBLY	AJ21	1	
563040	Pin, hinge	AJ22	2	
611145	Spring, vent lid	AJ23	1	
611117	Rod, vent mechanism	AJ24	1	
FR1202	Nut, fix, rod to hinge	AJ25	1	
61917	Grommet, on vent rod	AJ26	1	
612219	Clamp, cable Screw } Rod to vent lever (For vent lever, see facia details)	AJ27	1	
564832			1	
611118	Rubber, sealing, vent	AJ28	1	
HU0503	Screw, set Washer, lock } Vent lid and seal to scuttle deflector plate	AJ29	3	
WL0205		AJ30	3	

Note:—Items marked thus † are available on our Factory Exchange Unit Scheme



8720

PLATE AK

TRIUMPH SPORTS CAR 20 TR4

BODY AND FITTINGS

Part No.	Description	Plate No.	No. per Unit	Remarks
BODY SIDE DETAILS				
850344	Post 'A', inner assembly	R.H.	AK1	1
850343		L.H.	AK2	1
850270	Post 'A', outer assembly	R.H.	AK3	1
850269		L.H.	AK4	1
807422	Post 'A', outer assembly	R.H.	1	} Fitted up to Body No. 22343CT only
807421		L.H.	1	
564807	Panel, sill, inner assembly	R.H.	AK5	1
850122		L.H.	AK6	1
850282	Panel, sill, outer	R.H.	AK7	1
850281		L.H.	AK8	1
750163	Retainer, seal, sill outer panel	AK9	2	} Fitted from Body No. 22344CT and future
750087	Filler, sill end, front	R.H.	1	
750086		L.H.	AK10	1
750048	Filler, sill end, rear	R.H.	1	
750047		L.H.	AK11	1
850276	Post 'B' assembly	R.H.	AK12	1
850275		L.H.	AK13	1
611572	Reinforcement, sill to 'B' post	R.H.	1	
611571		L.H.	AK14	1
611570	Gusset, sill to 'B' post	AK15	2	
850426	Wheelarch assembly, rear	R.H.	AK16	1
850425		L.H.	AK17	1
850121	Panel, closing, rear wheelarch	R.H.	AK18	1
850120		L.H.	AK19	1
850429	Housing, rear lamp, and closing pocket assembly	R.H.	1	
850428		L.H.	AK20	1
650166	Bracket, support, tank to wheelarch	R.H.	AK21	1
650165		L.H.	AK22	1
850476	REAR WING ASSEMBLY	R.H.	AK23	1
850475		L.H.	AK24	1
HU0706P	Screw, set	Rear wing		6
WM0057				
WQ0307	Washer, lock	attachment		6
UL2705	Screw, acme	Rear wing		16
WM0057	Washer, plain	to tonneau		16
FA3058	Nut, fix	and deck		16
UL2705	Screw, acme	Wing to		2
WM0057	Washer, plain	closing panel and		2
FA3058	Nut, fix	rear valance		2
UL2705	Screw, acme			4
WM0057	Washer, plain	Wing to rear valance		4
FA3058	Nut, fix			4
UL2705	Screw, acme			2
WP0007	Washer, plain	Wing to sill panel		2
FA3058	Nut, fix			2
608522	Clip, wing to lamp housing			4

Fitted up to Body No. 22343CT only
Fitted from Body No. 22344CT and future

Note:—Items marked thus † are available on our Factory Exchange Unit Scheme

BODY AND FITTINGS

Part No.	Description	Plate No.	No. per Unit	Remarks
850346	REAR DECK ASSEMBLY	AK25	1	Fitted up to Commission No. CT5642 only
806820	REAR DECK ASSEMBLY		1	Fitted from Commission No. CT5643 and future
850008	Tonneau side, upper { R.H.	AK26	1	
850007		AK27	1	
650219	Bracket , catch, trunk lid stay	AK28	1	
750180	Gusset , 'B' post, top { R.H.		1	
750179		AK29	1	
850379	REAR VALANCE ASSEMBLY	AK30	1	
	FLOOR DETAILS			
950097	Floor , panel, main { R.H.	AK31	1	
950096		AK32	1	
750027	Bracket , sill mounting	AK33	4	
850434	Tunnel , propshaft assembly	AK34	1	
805686	Cover assembly, gearbox	AK35	1	Not required when overdrive is fitted
805674	Seal , rubber, cover to floor { R.H.	AK36	1	
805673		AK37	1	
805684	Seal , rubber { Cover to bulkhead centre panel	AK38	1	
705758		AK39	1	
HU0706	Screw , set { Gearbox cover		10	
612286	Washer , plate { to		9	
WM0057	Washer , plain { floor		1	
HU0706	Screw , set { Gearbox cover		7	
WM0057	Washer , plain { to bulkhead		7	
FQ3405	Nut , captive and retainer { centre panel		7	
850397	Heelboard	AK42	1	
566601	Seat , pan assembly, occasional seat	AK43	1	
650272	Bracket , support, squab, bottom { R.H.		1	
650271		AK44	1	
850471	Floor panel assembly, side, rear { R.H.	AK45	1	
850470		AK46	1	
750022	Bracket , mounting, rear	AK47	2	
850387	Pan , spare wheel assembly	AK48	1	
902649	Cover assembly, gearbox		1	
705851	Plate , cover, overdrive solenoid		1	Only required when overdrive is fitted
YB1404	Screw , S/T { Cover plate		3	
WP0004	Washer , plain { to		3	
FU2578	Nut , fix { gearbox cover		3	

Note:—Items marked thus † are available on our Factory Exchange Unit Scheme

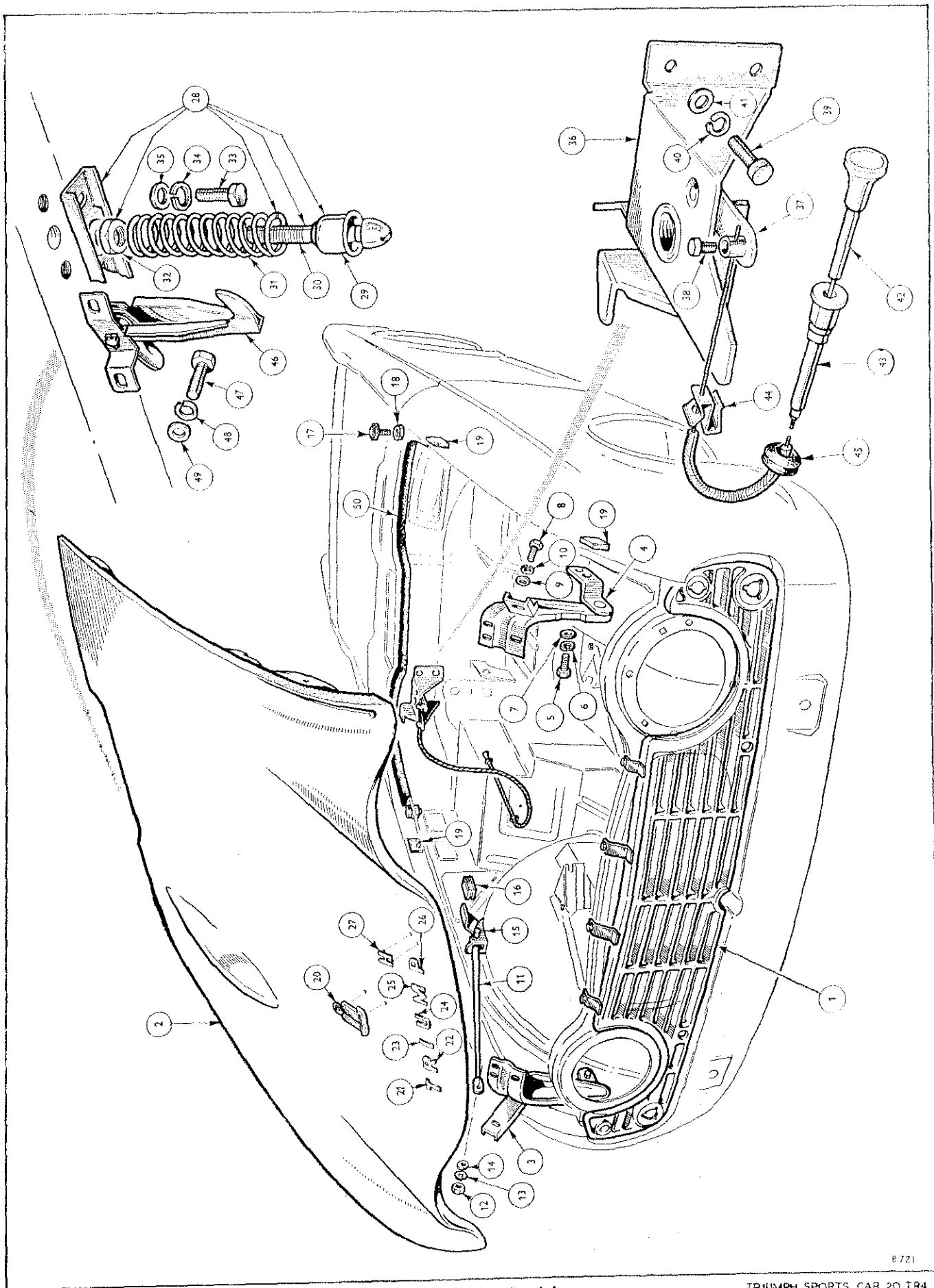


PLATE AL

BODY AND FITTINGS

Part No.	Description	Plate No.	No. per Unit	Remarks
902687	RADIATOR GRILLE ASSEMBLY	AL1	1	
YZ3404	Screw, S/T		6	
WP0004	Washer, plain		6	
FU2554	Nut, spire		4	
FN2044	Nut, spire		2	
	} Grille to valance panel, upper			
950121	BONNET ASSEMBLY	AL2	1	Fitted up to Commission No. CT6429 only
903178	BONNET ASSEMBLY		1	Fitted from Commission No. CT6430 up to Body No. 37689CT only
904130	BONNET ASSEMBLY		1	
616932	Bonnet location pin		2	
JN2108	Nut		4	
WP0139	Washer, plain		4	
750149	Hinge assembly, bonnet	AL3	1	
750148		AL4	1	
HU0808P	Screw, set	AL5	4	
WP0008	Washer, plain	AL6	4	
WQ0308	Washer, lock	AL7	4	
HU0808P	Screw, set	AL8	8	
WP0008	Washer, plain	AL9	8	
WQ0308	Washer, lock	AL10	8	
750231	Rod, stay, bonnet	AL11	1	
YN2907	Nut, nyloc	AL12	1	
550026	Washer, waved	AL13	1	
WM0057	Washer, plain	AL14	1	
750229	Bracket, bonnet stay rod, on R.H. wheelarch	AL15	1	
601663	Buffer, rubber	AL16	1	
YA0103	Screw, S/T		1	
650325	Buffer, assembly, bonnet	AL17	2	
502509	Nut, buffer attachment	AL18	2	
611842	Buffer, rubber, bonnet on wheelarch closing panel	AL19	4	
CD24152	Washer, cup		8	
YA0365	Screw, S/T		8	
	} Stay rod to bonnet			
	} Bonnet hinge to closing panel			
	} Bonnet hinge to front stiffener assembly			
	} Bonnet stay rod bracket			
	} Buffer attachment to wheelarch			
	} Fitted up to Body No. 37689CT only			
705950	FRONTAL MEDALLION ASSEMBLY	AL20	1	
FP1012/9	Fix plate, securing medallion to bonnet		2	
703862	'T'	AL21	1	
703863	'R'	AL22	1	
703864	'I'	AL23	1	
703865	'U'	AL24	1	
703866	'M'	AL25	1	
703867	'P'	AL26	1	
703868	'H'	AL27	1	
FP1012/9	Fix plate, securing letters to bonnet		14	Fitted up to Commission No. CT8597 only
612892	Clip, tubular, securing letters to bonnet		14	Fitted from Commission No. CT8598 and future

Note:—Items marked thus † are available on our Factory Exchange Unit Scheme

BODY AND FITTINGS

Part No.	Description	Plate No.	No. per Unit	Remarks
611625	BONNET FASTENER ASSEMBLY	AL28	1	
611623	Cup, spring, retaining	AL29	1	
611622	Pin, striker	AL30	1	
611624	Spring	AL31	1	
510488	Nut, lock	AL32	1	Alternative to 511049
511049	Nut, bonnet		1	Alternative to 510488
510501	Screw, set	AL33	2	} Bonnet fastener to bonnet rear stiffener
501506	Washer, lock	AL34	2	
510507	Washer, plain	AL35	2	
705718	CATCH PLATE ASSEMBLY — BONNET FASTENER	AL36	1	
611626	Lever, catch, assembly	AL37	1	
HU0504	Screw, set	AL38	1	} Cable attachment
564627	Washer, plain		1	
HN2005	Nut		1	
510504	Screw, set	AL39	4	} Catch plate to bulkhead
510506	Washer, lock	AL40	4	
501795	Washer, plain	AL41	4	
603462	BONNET RELEASE CABLE ASSEMBLY — INNER	AL42	1	
603463	BONNET RELEASE CABLE ASSEMBLY — OUTER	AL43	1	
611768	Clip, bonnet release cable	AL44	1	
61917	Grommet, bonnet release cable, fitted in bulkhead	AL45	1	
612219	Trunnion		1	} Bonnet release cable
564832	Screw, set		1	
611635	BONNET SAFETY CATCH ASSEMBLY	AL46	1	} Fitted up to Body No. only
510503	Screw, set	AL47	2	
505307	Washer, lock	AL48	2	
508875	Washer, plain	AL49	2	
610675	BONNET SEALING RUBBER	AL50	1	

Note:—Items marked thus † are available on our Factory Exchange Unit Scheme

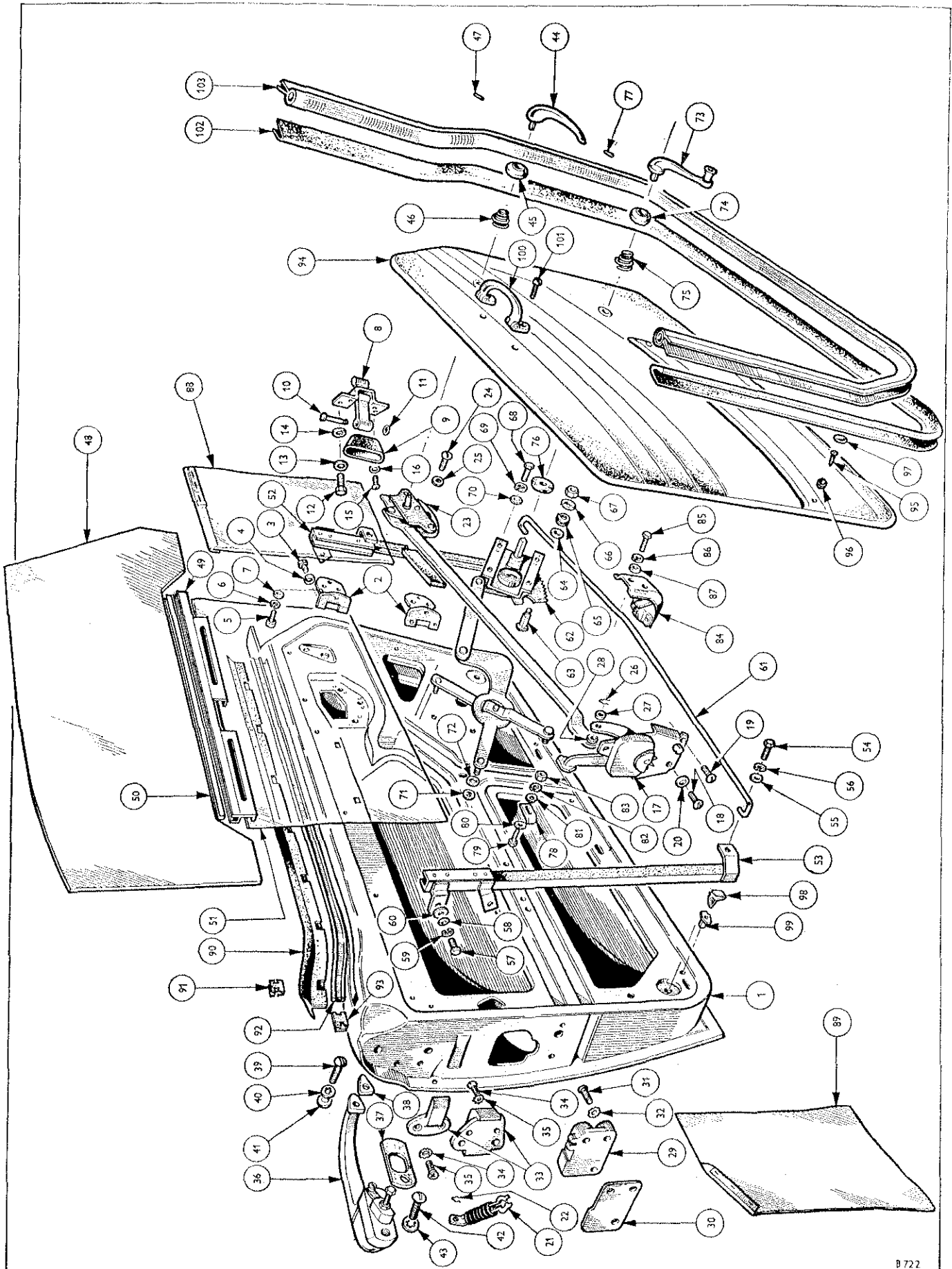


PLATE AM

BODY AND FITTINGS

Part No.	Description	Plate No.	No. per Unit	Remarks
950124 950123	DOOR ASSEMBLY { R.H. L.H.	AM1	1 1	Fitted up to Body No. 22343CT only
903550 903549 750075 750074 707060 707059	DOOR ASSEMBLY { R.H. L.H. Reinforcement, hinge assembly and { R.H. check strap pivot bracket { L.H. Reinforcement assembly, hinge { R.H. L.H.		1 1 1 1 1 1	Fitted from Body No. 22344CT and future Fitted up to Body No. 22343CT only Fitted from Body No. 22344CT and future
650112	Hinge, door assembly	AM2	4	
HU0805	Screw, set	AM3	12	
WQ0308	Washer, lock	AM4	12	
HU0806P	Screw, set	AM5	12	
WQ0308	Washer, lock	AM6	12	
WM0808	Washer, plain	AM7	12	
613914 613913 650201 650216	DOOR CHECKSTRAP ASSEMBLY { R.H. L.H. Bootee, sealing, 'A' post and door checkstrap holes Pin, checkstrap	AM8 AM9 AM10	1 1 2	Fitted up to Body No. 22343CT only Fitted up to Body No. 5023CT only
612244	Pin, checkstrap		2	Fitted from Body No. 5024CT up to Body No. only
FT2902 HU0704 WV0707 WV0122 PT0504 WV0005 WV0156	Clip Screw, set Washer, shakeproof Washer, plain Screw, set Washer, plain Washer, plain	AM11 AM12 AM13 AM14 AM15 AM16	2 6 6 4 4 4 8	Fitted up to Body No. 22343CT only
613622 610707 616122	DOOR CHECKSTRAP ASSEMBLY Rivet, checkstrap to 'A' post Rivet, checkstrap to 'A' post		2 2 2	Fitted from Body No. and future Fitted up to Body No. 27814CT only Fitted from Body No. 27815CT and future
613623 YB1383 WV0005	Seal, door check arm Screw Washer, plain		2 4 4	Fitted from Body No. and future
750170 750169 PT0503 YB1504 WV0705 650251 604156	ROTARY LOCK ASSEMBLY { R.H. L.H. Screw, M/C Screw, S/T Washer, shakeproof Link assembly Clip, spring	AM17 AM18 AM19 AM20 AM21 AM22	1 1 6 2 8 2 2	

Note:—Items marked thus † are available on our Factory Exchange Unit Scheme

BODY AND FITTINGS

Part No.	Description	Plate No.	No. per Unit	Remarks
750172	REMOTE CONTROL ASSEMBLY { R.H.	L.H. AM23	1	Alternative to 614145
750171			1	Alternative to 614144
614145	REMOTE CONTROL ASSEMBLY { R.H.	L.H. { "Brady"	1	Alternative to 750172
614146			1	Alternative to 750171
PT0504	Screw, M/C }	Remote control	AM24	6
WE0605	Washer, shakeproof }	to door inner	AM25	6
608703	Clip }	Remote control	AM26	2
550924	Washer, waved }	link to	AM27	2
WP0161	Washer, plain }	lock	AM28	4
701354	DOOR LOCK STRIKER DOVETAIL { R.H.	L.H. AM29	1	
701353			1	
554194	Plate, shim }	Door lock striker	AM30	2
KT4708	Screw, M/C }	dovetail	AM31	6
WK7607	Washer, shakeproof }	attachment	AM32	6

Note:—Items marked thus † are available on our Factory Exchange Unit Scheme

BODY AND FITTINGS

Part No.	Description	Plate No.	No. per Unit	Remarks
703741	DOOR RESTRAINT DEVICE ASSEMBLY	AM33	2	
KX4705	Screw, set	AM34	8	
WK7607	Washer, shakeproof	AM35	8	
701561	DOOR HANDLE ASSEMBLY —		1	
701560	OUTSIDE			
603393	Washer, seating, large	AM36	1	
603394	Washer, seating, small	AM37	2	
PT0503	Screw, M/C	AM38	2	
WN0705	Washer, shakeproof	AM39	2	
WP0028	Washer, plain	AM40	2	
PT0504	Screw, M/C	AM41	2	
WE0605	Washer, shakeproof	AM42	2	
		AM43	2	
608454	REMOTE CONTROL HANDLE	AM44	2	
650261	Escutcheon	AM45	2	
603382	Spring, escutcheon	AM46	2	
600832	Pin, handle attachment	AM47	2	
705917	DOOR GLASS AND REGULATOR		1	
705916	CHANNEL ASSEMBLY			
750135	Glass		1	
750091	Channel assembly, window regulator		1	
750090	Strip, glazing		1	
562893	Curtain, water, door glass		1	
611812	Channel, glass, assembly, front		1	
850431			1	
850430			1	
HU0704	Screw, set		2	
HU0705P	Screw, set		2	
WM0057	Washer, plain		4	
WN0707	Washer, shakeproof		4	
510018	Screw, set		2	
510015	Washer, plain		2	
510016	Washer, shakeproof		2	
WP0122	Washer, spacer		2	
850433	Channel, glass, assembly, rear		1	
850432			1	
HU0705P	Screw, set		2	
WM0057	Washer, plain		2	
WN0707	Washer, shakeproof		2	
510018	Screw, set		4	
510015	Washer, plain		4	
510016	Washer, shakeproof		4	
WP0122	Washer, spacer		2	
750166	Rod, tie, glass channel, bottom		1	
750165			1	

Note:—Items marked thus † are available on our Factory Exchange Unit Scheme

BODY AND FITTINGS

Part No.	Description	Plate No.	No. per Unit	Remarks
850401	WINDOW REGULATOR			
850400	ASSEMBLY	{ R.H. L.H.	1 1	
650236	Pivot, window regulator	AM62	1	
WP0119	Washer, plain	AM63	2	
608301	Washer, tension	AM64	6	
WL0208	Washer, lock	AM65	2	
JN2108	Nut	AM66	2	
HU0705/P	Screw, set	AM67	2	
WL0207	Washer, lock	AM68	8	
WP0007	Washer, plain	AM69	8	
607867	Retainer, stud	AM70	8	
607902	Washer, leather	AM71	4	
		AM72	8	
	Window regulator assembly to door panel			
WP0160	Washer, plain, window regulator assembly to door panel		2	Fitted from Body No. 35274CT and future
650260	WINDOW REGULATOR HANDLE	AM73	2	Fitted up to Commission No. CT20310 only
613017	WINDOW REGULATOR HANDLE		2	Fitted from Commission No. CT20311 and future
650261	Escutcheon	AM74	2	
603382	Spring, escutcheon	AM75	2	
609649	Washer, sealing	AM76	2	
600832	Pin, handle attachment	AM77	2	
610174	WINDOW REGULATOR STOP BRACKET	AM78	2	
HU0705	Screw, set	AM79	2	
501794	Washer, plain	AM80	2	
WP0167	Washer, plain	AM81	4	
WL0207	Washer, lock	AM82	2	
HN2007	Nut	AM83	2	
	Stop bracket to door inner panel			
650242	GLASS STOP BRACKET ASSEMBLY	AM84	2	
PX0504	Screw, set	AM85	4	
WL0205	Washer, lock	AM86	4	
WP0005	Washer, plain	AM87	4	
	Glass stop bracket to door inner panel			
611818	SEALING DETAILS			
502505	Curtain, water, assembly, front	AM88	2	
611819	Clip, fixing, front water curtain		6	
502505	Curtain, water, assembly, rear	AM89	2	
502505	Clip, fixing, rear water curtain		4	
850325	Rubber, sealing, waist, door, outer	{ R.H. L.H.	1 1	
850324		AM90	1	
609742	Clip, securing sealing rubber	AM91	14	
850323	Weatherstrip, waist, door, inner	{ R.H. L.H.	1 1	
850322		AM92	1	
608604	Clip, securing weatherstrip	AM93	14	

Note:—Items marked thus † are available on our Factory Exchange Unit Scheme

BODY AND FITTINGS

Part No.	Description	Plate No.	No. per Unit	Remarks
850485	FRONT DOOR TRIM PAD ASSEMBLY	Red { R.H.	1	
850484			1	
850487		Blue { R.H.	1	
850486			1	
850489		Black { R.H.	1	
850488			1	
				} Coarse Grain
850491	FRONT DOOR TRIM PAD ASSEMBLY	Black { R.H.	1	
850490			1	
YZ3426	Screw, S/T		4	
608586	Washer, cup		4	
611680	Door pocket attachment	Red	4	
611681		Blue	4	
611682		Black	4	
608511	Clip, door trim pad attachment		30	
563589	Snap, door casing		20	
650306	DOOR PULL HANDLE	AM100	2	
510799	Screw, set	AM101	4	
FS2758	Nut, fix		4	
650310	Rubber, sealing, door aperture	AM102	2	
650311	Rubber, sealing, door aperture		2	For use when hard top is fitted
611597	DRAUGHT EXCLUDER	Red	2	
611598		Black	2	
611599		Blue	2	
611587	DRAUGHT EXCLUDER	Red	1	
611588		Black	1	
611589		Blue	1	
				} For use when hard top is fitted

Note:—Items marked thus † are available on our Factory Exchange Unit Scheme

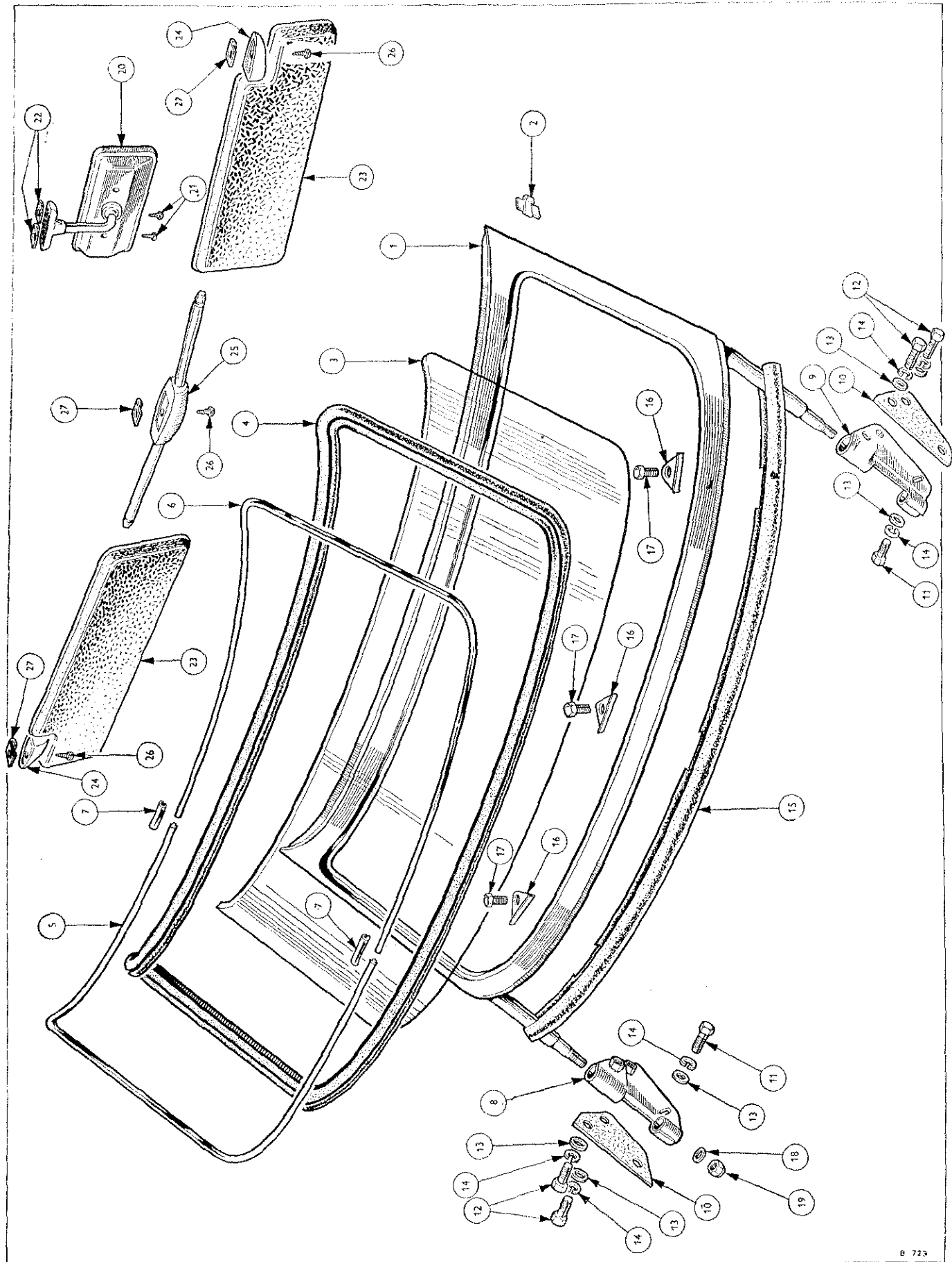


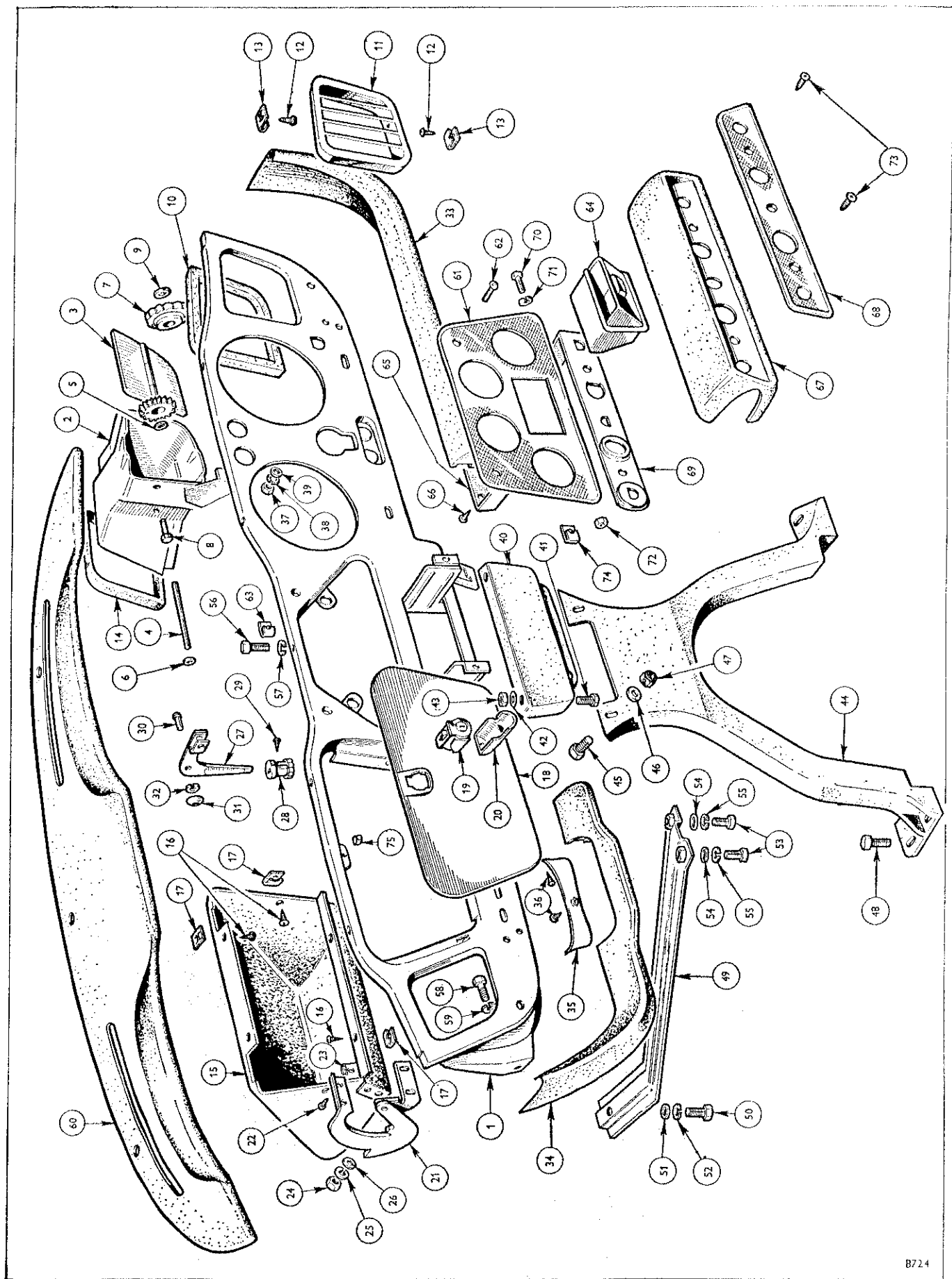
PLATE AN

TRIUMPH SPORTS CAR 20 TR4

BODY AND FITTINGS

Part No.	Description	Plate No.	No. per Unit	Remarks
WINDSCREEN ASSEMBLY				
950119	Frame assembly, windscreen	AN1	1	
611895	Bracket, windscreen to soft top	AN2	2	
902367	Glass, windscreen (Laminated)	AN3	1	Fitted up to Commission No. only (Home Market only)
903467	Glass, windscreen { R.H. steering		1	} Fitted from Commission No. and future Canada, U.S.A. and Special Orders only Fitted from Commission No. and future
903466	(Zone toughened) { L.H. steering		1	
902367	Glass, windscreen, laminated		1	
902369	Rubber, glazing	AN4	1	
806178	Moulding, finisher { R.H.	AN5	1	} Fitted up to Body No. CT24516
806177		{ L.H.	AN6	
613954	Finisher, windscreen		1	
611437	Clip, finisher mounting	AN7	2	
750158	Bracket, mounting, assembly { R.H.	AN8	1	
750157	windscreen support { L.H.	AN9	1	
650313	Packing, fibre, windscreen mounting bracket	AN10	1	
HB0708D	Screw, set	AN11	2	
WM0057	Washer, plain		2	Fitted from Body No. CT24517 and future
HU0705	Screw, set	AN12	4	
WP0035		Washer, plain	AN13	4
WL0207		Washer, lock	AN14	6
650130	Rubber, sealing, windscreen to scuttle	AN15	1	
611669	Cover, screen attachment plate	AN16	3	
611638	Bolt	AN17	3	
WP0139	Washer, plain	AN18	2	
TN3208	Nut, nyloc	AN19	2	
510065	Washer, plain, windscreen frame to body		3	Fitted from Body No. 2857CT Soft Top and 1357CT Hard Top and future
Note. For details of Windscreen Capping see Body Mouldings				
INTERIOR MIRROR ASSEMBLY				
611102	Screw, S/T { Interior mirror	AN20	1	} Fitted up to Body No. only
510869		AN21	2	
FJ2445	Nut, fix { attachment	AN22	2	
INTERIOR MIRROR ASSEMBLY				
613871	Screw, S/T { Interior mirror		1	} Alternative to 614090 Alternative to 613871 Fitted from Body No. and future
614090			1	
510857	Nut, fix { attachment		2	
FJ2445			2	
SUN VISOR ASSEMBLY				
705754	Mounting, visor, outer	AN23	2	} Special Orders only
611104	Mounting, visor, centre	AN24	2	
611103	Screw, S/T { Mounting	AN25	1	
510125	Nut, fix { attachment	AN26	3	
FJ2445		AN27	3	

Note:—Items marked thus † are available on our Factory Exchange Unit Scheme



B724

BODY AND FITTINGS

Part No.	Description	Plate No.	No. per Unit	Remarks
902315 902314	FACIA PANEL ASSEMBLY { R.H. STEERING L.H. STEERING	AP1	1 1	Fitted up to Body No. 15053CT, R.H.S., and 9933CT, L.H.S. only
903199 903198	FACIA PANEL ASSEMBLY { R.H. STEERING L.H. STEERING } Spa White		1 1	Fitted from Body No. 15054CT, R.H.S., and 9934CT, L.H.S., up to Body No. 21267CT and future
569380 569381	FACIA PANEL ASSEMBLY { R.H. STEERING L.H. STEERING } White		1 1	Fitted from Commission No. CT21268 and future
903512 903513	FACIA PANEL ASSEMBLY { R.H. STEERING L.H. STEERING } Spa White		1 1	For use with veneered Facia Panel, Special Order only
569383 569384	FACIA PANEL ASSEMBLY { R.H. STEERING L.H. STEERING } White		1 1	For use with veneered Facia Panel, Special Orders only
705217	Duct assembly, fresh air control { R.H.	AP2	1	
705216	{ L.H.		1	
610415	Valve, air control, assembly { R.H.	AP3	1	
610414	{ L.H.		1	
610416	Spindle, air control valve	AP4	2	
WP0177	Washer, plain, on spindle	AP5	2	
FX3203	Fix, spire, retaining spindle	AP6	4	
610418	Knob, control	AP7	2	
610513	Pin, pivot, control knob	AP8	2	
509872	Fix, spire, securing pivot pin	AP9	2	
610777	Seal, duct, fresh air control	AP10	2	
YA0302	Screw, S/T, attaching air control facia bracket to facia		2	
YA0303	Screw { Duct assemblies		4	
FN2043	Nut, spire { to facia bracket		4	
705002	Grille, facia board vent { R.H.	AP11	1	
705001	{ L.H.		1	
511079	Screw, S/T { Grilles to	AP12	4	Alternative fitments to
FJ2463	Nut, spire { facia	AP13	4	613018
613018	Clip, grille to facia		8	Alternative fitment to 511079 and FJ2463
610639	Seal, fresh air control duct to plenum chamber	AP14	2	
805135	Box, cubby, assembly	AP15	1	
YA0303	Screw, S/T { Cubby box	AP16	6	
FJ2463	Nut, spire { to facia	AP17	6	
705087	Lid, cubby box, Spa White	AP18	1	Fitted up to Commission No. CT21267 Not required when veneered facia is fitted
569482	Lid, cubby box, White		1	Fitted from Commission No. CT21268 and future
609748	Lock (complete with keys)	AP19	1	Not required when veneered facia is fitted
609463	Pull, finger, cubby box lock	AP20	1	
610260	Hinge assembly, cubby box { R.H.		1	
610259	{ L.H.	AP21	1	
SP92A-B2	Rivet { Securing hinge arm		2	
WP0109	Washer, plain { to hinge bracket		2	
YJ2342	Screw, S/T { Hinge to	AP22	4	Not required when veneered facia is fitted
FU2553	Nut, spire { cubby box lid	AP23	4	
HN2005	Nut	AP24	2	
WQ0305	Washer, lock { Hinges to facia panel	AP25	2	
WP0005	Washer, plain {	AP26	2	

Note:—Items marked thus † are available on our Factory Exchange Unit Scheme

BODY AND FITTINGS

Part No.	Description	Plate No.	No. per Unit	Remarks
FACIA PANEL ASSEMBLY (continued)				
601656	Lever, vent, assembly	AP27	1	
601678	Knob, lever	AP28	1	
YB1102	Screw, S/T., knob to handle	AP29	1	
RR0606	Rivet	AP30	1	
FH3155	Retainer, truarc	AP31	1	
WD0157	Washer, spring	AP32	1	
	Switch, rheostat, panel light			
	Bezel			
	Knob			
	Washer, on knob			
	Nut			
	Washer, spring			
	Pad, crash assembly, facia bottom			
804912	R.H. Steering	AP33	1	
805757	L.H. Steering	AP34	1	
805758	Pad, crash assembly, facia bottom		1	
804911	L.H. Steering		1	
611363	Finisher, facia crash pad	AP35	1	
509557	Screw, S/T., finisher attachment	AP36	2	
HN2005	Nut	AP37	6	
WQ0305	Washer, lock	AP38	6	
WP0113	Washer, plain	AP39	6	
612237	Bracket, facia board, lower assembly	AP40	1	
612246	Bracket, facia board, lower assembly	AP40	1	Fitted up to Body No. 8379CT only — U.S.A. only
612488	Bracket, facia board, lower assembly		1	Fitted from Body No. 8380CT and future — U.S.A. only
612489	Button, bracket, facia board, lower		3	
612490	Clip, retaining, facia board, lower		1	
616306	Screw, set	AP41	2	
WP0034	Washer, plain	AP42	2	
YN2908	Nut, nyloc	AP43	2	
566108	Bracket, support, facia to floor assembly	AP44	1	Fitted up to Body No. 1527CT only
806506	Bracket, support, facia to floor assembly	AP44	1	Fitted from Body No. 1528CT and future
512393	Screw, set	AP45	2	
500172	Washer, plain	AP46	2	
YN2908	Nut, nyloc	AP47	2	
HU0708	Screw, set, support bracket to chassis	AP48	4	
600398	Plug, rubber		2	
510066	Screw, set		1	
HN2008	Nut		1	
WL0208	Washer, lock		1	
CD25340	Plug, rubber, blanking radio bracket hole		1	
610592	Support, channel assembly, facia to dash	AP49	1	Not required when radio is fitted
HU0704	Screw, M/C	AP50	1	
WP0023	Washer, plain	AP51	1	
WL0207	Washer, lock	AP52	1	
PX0504	Screw, M/C	AP53	2	
WP0113	Washer, plain	AP54	2	
WL0205	Washer, lock	AP55	2	
PX0704	Screw, set	AP56	5	
WL0207	Washer, lock	AP57	5	
HU0706	Screw, set	AP58	2	
WL0207	Washer, lock	AP59	2	

Note:—Items marked thus † are available on our Factory Exchange Unit Scheme

BODY AND FITTINGS

Part No.	Description	Plate No.	No. per Unit	Remarks
FACIA PANEL ASSEMBLY (continued)				
902309	Pad, crash, scuttle-top	AP60	1	} Fitted up to Body No. CT11307 only
612203	Strip, insulating, ignition switch		1	
551051	Clip, insulating strip		1	
610302	INSTRUMENT PANEL	AP61	1	Fitted up to Body No. 4398CT only
612233	INSTRUMENT PANEL		1	Fitted from Body No. 4399CT and future
509744	Screw, M/C	AP62	2	} Instrument panel to facia
FJ2564	Nut, spire	AP63	2	
612431	ASH TRAY ASSEMBLY — FRONT	AP64	1	} Ash tray assembly to instrument panel
612430	Retainer	AP65	1	
613580	Retainer, ash tray		1	
WL0205	Washer, lock		1	
HN2005	Nut		1	
705206	PLINTH, SWITCH MOUNTING—TRIMMED ASSEMBLY	AP67	1	Fitted up to Body No. 25934CT only
706882	Plinth, switch mounting		1	Fitted from Body No. 25935CT and future
569927	Plate, switch mounting		1	} Early type
569926	Reinforcement, switch mounting		1	
610817	Plate, switch mounting	AP68	1	} Late type
610818	Reinforcement, switch mounting	AP69	1	
HU0704	Screw, set	AP70	1	} Securing reinforcement to facia panel
WL0207	Washer, lock	AP71	1	
HN2007	Nut	AP72	1	
502476	Screw, S/T	AP73	2	} Plinth and switch mounting plate to facia
FU2584	Nut, spire	AP74	2	
613863	Buffer, cubby box lid	AP75	1	
903508	VENEERED FACIA PANEL ASSEMBLY—L.H.S.		1	} Special Order only
706906	Lid, cubby box		1	
611565	Hinge assembly, cubby box lid		2	
511669	Screw, wood		10	
511668	Screw, wood		4	
609745	Link, check, cubby box lid		1	
616256	Bracket, check link retainer, L.H.S.		1	
511670	Screw, wood, link to lid and facia		4	
611584	Lock, cubby box		1	
611748	Bracket, striker, cubby box lock		1	
TW0402	Screw, bracket to facia		2	
612988	Bracket, cubby box lid buffer		2	
TW0402	Screw, buffer bracket to facia		4	
613863	Buffer, cubby box lid		2	
511671	Screw		5	
CD24153	Washer, cup		5	

Note:—Items marked thus † are available on our Factory Exchange Unit Scheme



BODY AND FITTINGS

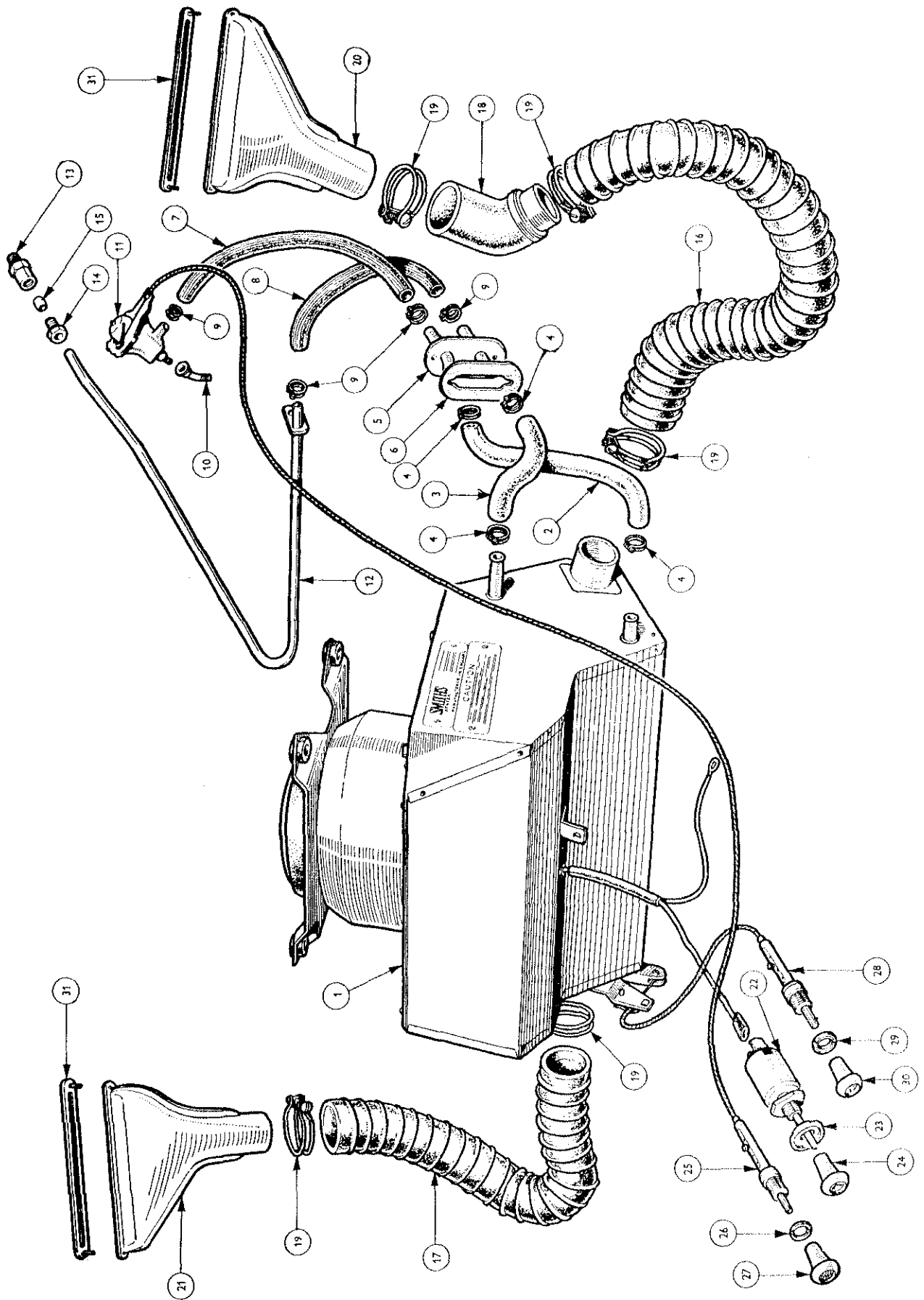
Part No.	Description	Plate No.	No. per Unit	Remarks
611618	STEERING COLUMN SHROUD ASSEMBLY	AQ1	1	
612072	STEERING COLUMN SHROUD ASSEMBLY		1	Special Orders
608136	Channel, mounting, column switches		2	
608462	Slip ring and insulator, assembly	AQ2	1	
608356	Slip ring cable, assembly		1	
606630	Bearing assembly, steering column	AQ3	2	Fitted up to Commission No. CT15169 only
209423	Bearing assembly, steering column		2	Fitted from Commission No. CT15170 and future
122718	Cap, end, steering column shroud	AQ4	1	
611835	Escutcheon, steering column	AQ5	1	
611366	Escutcheon, trafficator switch	AQ6	1	
611982	Escutcheon, overdrive switch		1	For use when overdrive is fitted
508051	Screw, S/T } Escutcheon to steering	AQ7	2	
FC2803	Nut, fix } column shroud	AQ8	2	
611011	Label, instruction, trafficator		1	For use when trafficator switch is fitted in board of steering column
611012	Label, instruction, trafficator		1	For use when trafficator switch is fitted out board of steering column
611369	Cover, harness, assembly, steering column	AQ9	1	
PT0504	Screw, set	AQ10	1	
WP0138	Washer, plain } Harness cover to	AQ11	1	
WL0205	Washer, lock } steering column shroud	AQ12	1	
HN2005	Nut	AQ13	1	
610608	Seal, rubber, steering column	AQ14	1	
122719	Washer, bearing		1	
	STEERING COLUMN SUPPORT DETAILS			
608185	Bracket, clamp, steering column support, lower	AQ15	1	
608223	Strip, felt, support bracket	AQ16	1	
608222	Strip, felt, support bracket	AQ17	1	
HU0706	Screw, M/C } Steering support clamp	AQ18	2	
WP0035	Washer, plain } bracket, lower, to	AQ19	2	
WL0207	Washer, lock } steering support body	AQ20	2	
HN2007	Nut, hex. } bracket		2	
611834	Rod, tie, lower clamp bracket to { R.H.S.	AQ21	1	
611531	lower rear clamp on facia { L.H.S.		1	

Note:—Items marked thus † are available on our Factory Exchange Unit Scheme

BODY AND FITTINGS

Part No.	Description	Plate No.	No. per Unit	Remarks
STEERING COLUMN SUPPORT DETAILS				
<i>(continued)</i>				
HU0705	Screw, set	AQ22	1	
HN2007	Nut	AQ23	1	
WL0207	Washer, lock	AQ24	1	
WP0042	Washer, plain	AQ25	1	
611530	Clamp, steering column,	AQ26	1	
611529	rear	AQ27	1	
608188	Strip, felt, steering column clamp	AQ28	1	
609639	Spring, steering column clamp	AQ29	1	
HU0808	Screw, M/C	AQ30	2	
WL0208	Washer, lock	AQ31	2	
HN2008	Nut	AQ32	2	
HN2007	Nut	AQ33	2	
JN2107	Nut, lock	AQ34	2	
611532	Rod, tie, steering column clamp, rear, to dash	AQ35	1	
HU0706	Screw, set	AQ36	1	
WL0207	Washer, lock	AQ37	1	
HN2007	Nut	AQ38	1	
WU3705	Screw, set	AQ39	1	Fitted up to Body No.
HU0705	Screw, set		1	Fitted from Body No.
WL0207	Washer, lock		1	and future
WP0007	Washer, plain	AQ40	1	

Note:—Items marked thus † are available on our Factory Exchange Unit Scheme



8726

PLATE AR

TRIUMPH SPORTS CAR 20 TR4.

BODY AND FITTINGS

Part No.	Description	Plate No.	No. per Unit	Remarks
566583	HEATER KIT		1	Supplied to Special Orders only
566579	† Heater unit assembly	AR1	1	
566374	Spacer, heater unit		3	
566375	Washer, heater unit		3	
HB0708	Bolt		3	
VVP0167	Washer, plain		3	
612241	Washer, rubber		1	
HN2007	Nut		1	
611725	Hose, inlet, water	AR2	1	
611726	Hose, outlet, water	AR3	1	
CS4012	Clip, hose attachment to heater connections and connector pipe assembly	AR4	4	
611043	Pipe, connector, assembly	AR5	1	
611040	Pad, sealing	AR6	1	
YJ2464	Screw, S/T		2	
FUJ2544	Nut, spire		2	
602575	Hose, water	AR7	1	
602569		AR8	1	
CS4012	Clip, hose, water hose attachment to connector pipe assembly and engine	AR9	4	
133061	Elbow, cylinder head	AR10	1	
565755	† Valve, water, cylinder head	AR11	1	
208606	Pipe, heater, assembly, water hose to water pump	AR12	1	
101343	Adaptor, water pump body	AR13	1	
101302	Nut	AR14	1	
TL0011	Sleeve	AR15	1	
611825	Hose, demister	AR16	1	
611826		AR17	1	
CS4024	Clip, demister, hose	AR19	4	
806740	attachment	AR19	4	
806741	Duct, demister	AR20	1	
130544	Switch, heater control	AR22	1	
609933	Bezel, heater switch	AR23	1	
704883	Knob, heater switch	AR24	1	
59445	Washer, for knob		1	
611284	Control, Push/Pull, assembly, water valve	AR25	1	
566407	Bezel, Push/Pull control	AR26	1	
704884	Knob, heater	AR27	1	
612262	Control, Push/Pull assembly, outlet duct	AR28	1	
566047	Bezel, Push/Pull control	AR29	1	
704881	Knob, air distribution	AR30	1	
59445	Washer, for knob		1	
602037	Grommet, fitted in dash		1	

Note:—Items marked thus † are available on our Factory Exchange Unit Scheme

BODY AND FITTINGS

Part No.	Description	Plate No.	No. per Unit	Remarks
610181	DEMISTER OUTLET	AR31	2	
HN2005	Nut		4	
WVP0138	Washer, plain		4	
WL0205	Washer, lock		4	
611041	Plate, blanking		1	
611040	Pad, sealing		1	
YJ2464	Screw, S/T		2	
FU2584	Nut, spire		2	
600399	Plug, rubber, blanking hole in dash		1	
612125	Plate, cover, heater aperture		1	
YA0303	Screw, drive, cover plate to plenum chamber		4	
612390	Plate, deflector		2	
				Fitted from Commission No. and future

Note:—Items marked thus † are available on our Factory Exchange Unit Scheme

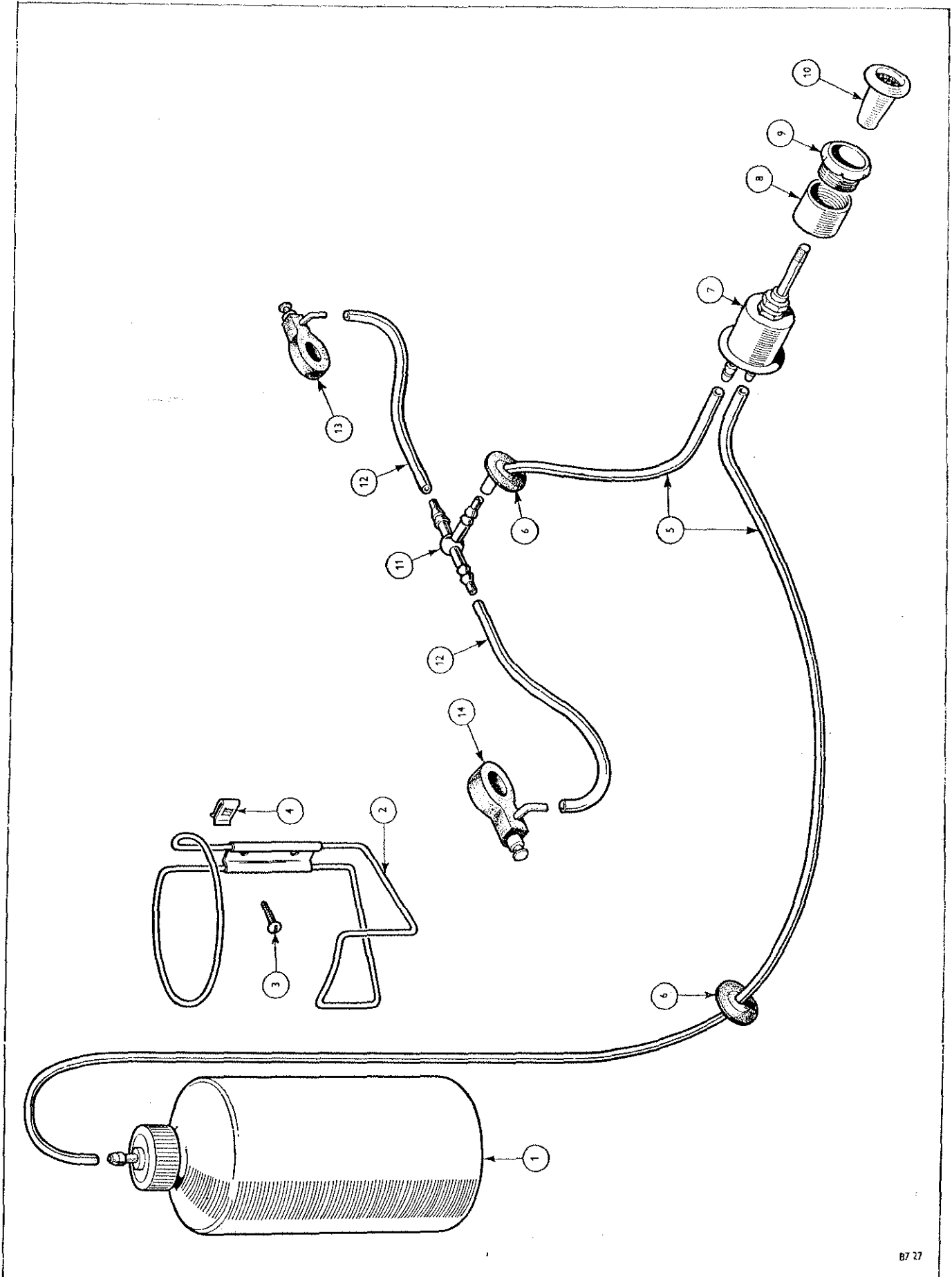
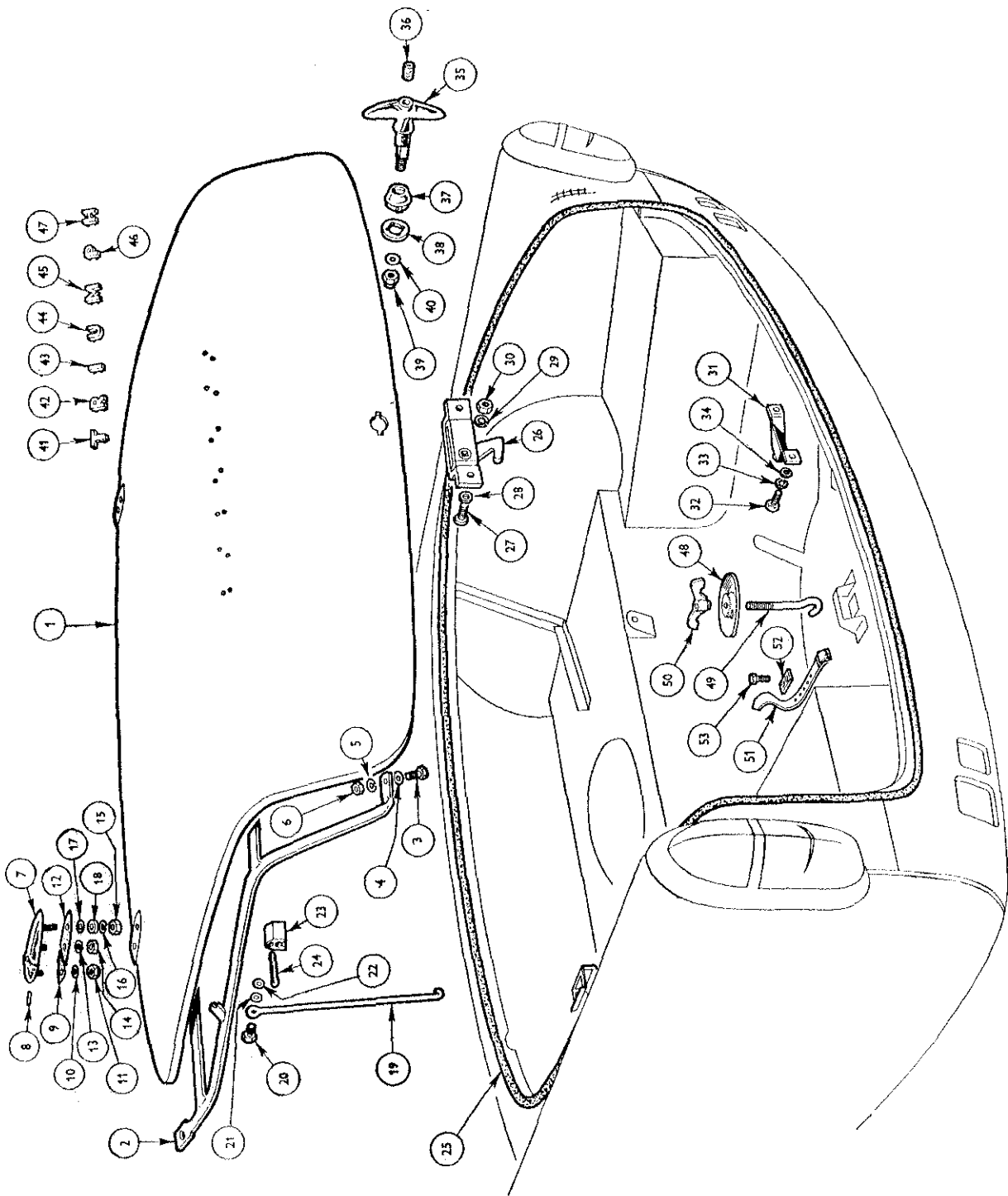


PLATE AS

BODY AND FITTINGS

Part No.	Description	Plate No.	No. per Unit	Remarks
WINDSCREEN WASHER DETAILS				
608319	Container	AS1	1	
609613	Bracket, screenwasher container	AS2	1	
YZ3305	Screw, S/T	AS3	2	} Securing bracket to valance
FC2803	Nut, spire	AS4	2	
604146	Tube, container to pump and pump to 'T' piece	AS5	as req'd.	Sold in feet
61917	Grommet, suction tube	AS6	2	
609173	Plunger	AS7	1	
609526	Spacer	AS8	1	} Securing plunger to switch
609919	Bezel	AS9	1	
609946	Knob	AS10	1	} plinth
609174	'T' piece	AS11	1	
				Fitted up to Commission No. CT11145 only
604132	Tube, 'T' piece to nozzle	AS12	as req'd.	Sold in feet
511070	Nozzle and bush assembly	AS13	1	
511071		AS14	1	
612601	'T' piece		1	Fitted from Commission No. CT11146 and future

Note:—Items marked thus † are available on our Factory Exchange Unit Scheme



BODY AND FITTINGS

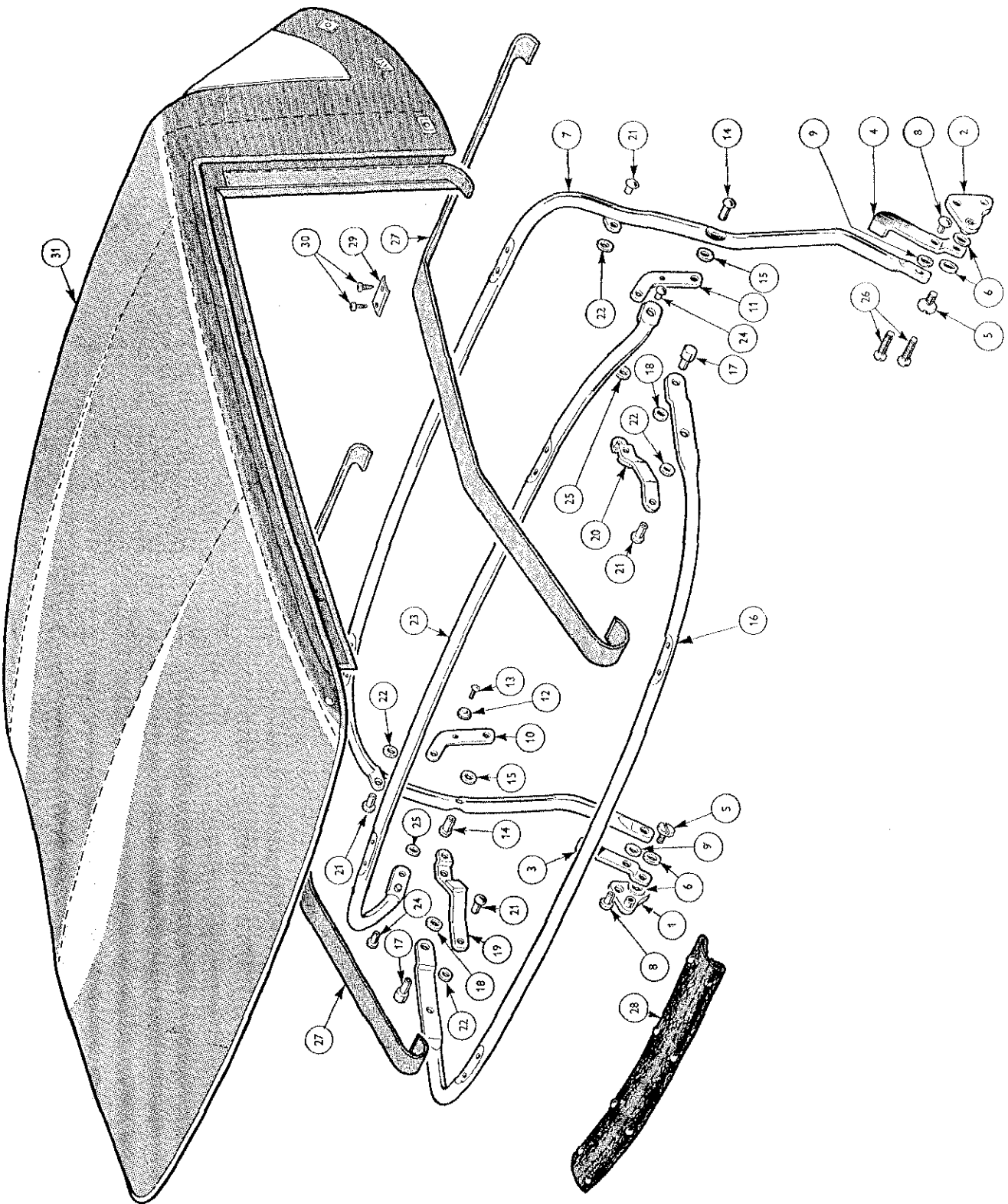
Part No.	Description	Plate No.	No. per Unit	Remarks
850442	TRUNK LID ASSEMBLY	AT1	1	
950083	TRUNK LID TUBE REINFORCEMENT	AT2	1	Fitted up to Body No. 5642CT only
903233	TRUNK LID TUBE REINFORCEMENT		1	Fitted from Body No. 5643CT and future
HB0708	Bolt	AT3	2	
WP0007	Washer, plain	AT4	2	
WL0207	Washer, lock	AT5	2	
HN2007	Nut	AT6	2	
	} Tube reinforcement assembly to trunk lid			
604917	TRUNK LID HINGE ASSEMBLY		1	
604918				
552075	Pin, hinge	AT7	1	
603213	Washer, fibre, female	AT8	1	
WM0058	Washer, plain	AT9	2	
YN2908	Nut, nyloc	AT10	2	
603212	Washer, fibre, male	AT11	2	
WL0207	Washer, lock	AT12	2	
HN2007	Nut	AT13	2	
HN2007	Nut	AT14	2	
WL0207	Washer, lock	AT15	2	
WP0167	Washer, plain	AT16	2	
WM0093	Washer, distance	AT17	2	
	} Hinges to rear deck	AT18	2	
	} Hinges to lid front attachment			
	} Hinges to lid and tube reinforcement, rear attachment			
750154	TRUNK LID STAY	AT19	1	
650224	Pivot, trunk lid stay	AT20	1	
WP0167	Washer, plain	AT21	1	
FT2906	Clip, retainer	AT22	1	
602211	Retainer, trunk lid stay	AT23	1	
PC0055	Pin, split, retainer attachment	AT24	1	
	} Stay attachment			Fitted up to Body No. 5642CT only
612473	TRUNK LID STAY — SLIDING UNIT		1	
612474	Bolt		1	
511195	Washer, lock, double coil		1	
511194	Washer, plain		1	
YN2907	Nut, nyloc		1	
501795	Washer, plain		1	
612475	Screw, shouldered		1	
511195	Washer, lock, double coil		1	
511194	Washer, plain		1	
613277	Seal, rubber, trunk lid, aperture	AT25	1	
	} Stay to trunk lid			
	} Stay to bracket			
				Fitted from Body No. 5643CT and future

Note:—Items marked thus † are available on our Factory Exchange Unit Scheme

BODY AND FITTINGS

Part No.	Description	Plate No.	No. per Unit	Remarks
611096	BUDGET LOCK — TRUNK LID	AT26	1	
PX0504	Screw, M/C	AT27	2	
WP0005	Washer, plain	AT28	2	
WL0205	Washer, lock	AT29	2	
HN2005	Nut	AT30	2	
611135	Plate, catch assembly	AT31	1	
PX0504	Screw	AT32	2	
WL0205	Washer, lock	AT33	2	
WP0005	Washer, plain	AT34	2	
612184	TRUNK LID HANDLE	AT35	1	
557046	Device, locking	AT36	1	
600635	Escutcheon	AT37	1	
600949	Washer, seating, escutcheon	AT38	1	
TN3207	Nut, nyloc, thin (Handle to trunk lid)	AT39	1	
	NAMEPLATE DETAILS			
703862	'T'	AT41	1	
703863	'R'	AT42	1	
703864	'I'	AT43	1	
703865	'U'	AT44	1	
703866	'M'	AT45	1	
703867	'P'	AT46	1	
703868	'H'	AT47	1	
FP1012/9	Plate, securing letters to trunk lid		14	Fitted up to Body No. 11133CT only
612892	Clip, tubular, securing letters to trunk lid		14	Fitted from Body No. 11134CT and future
612276	Medallion, TR4		1	
FP1012/9	Plate, fix, medallion to trunk lid		2	
	SPARE WHEEL MOUNTING AND TOOL STOWAGE DETAILS			
650016	Disc, clamping	AT48	1	
650017	Bolt, hook	AT49	1	
HN2008	Nut, hook, bolt		1	
650019	Nut, wing	AT50	1	
611760	Strap, tool stowage	AT51	1	
611763	Plate, retaining	AT52	1	
PT0504	Screw, set	AT53	2	

Note:—Items marked thus † are available on our Factory Exchange Unit Scheme



BODY AND FITTINGS

Part No.	Description	Plate No.	No. per Unit	Remarks
FOLDING HEAD AND STICKS ASSEMBLY (SOFT TOP)				
850405	HOODSTICK ASSEMBLY		1	
602025	Bracket, body and pivot assembly {	R.H. AU1	1	
602024		L.H. AU2	1	
602028	Stud, pivot		2	
611631	Link, main, hood fitting to body {	R.H. AU3	1	
611630		L.H. AU4	1	
602029	Screw, retaining {	Securing main link to	AU5	2
WP0131	Washer, plain {	body and pivot assembly	AU6	4
850450	Hoodstick, main assembly		AU7	1
650190	Rivet {	Main hoodstick	AU8	2
WP0172	Washer, plain {	to main link	AU9	2
650182	Link, 'B' post to front stick {	R.H. AU10	1	
650181		L.H. AU11	1	
610624	Stud, dot {	Hood attachment	AU12	2
563769	Rivet, Imex {	'B' post link	AU13	2
602117B	Rivet {	Securing link to	AU14	2
WP0172	Washer, plain {	main hoodstick	AU15	2
850404	Hoodstick, front assembly		AU16	1
611693	Rivet, special {	Front hoodstick to	AU17	2
WP0172	Washer, plain {	'B' post link	AU18	2
650192	Rivet, semi-tub {	Front hoodstick to	2	Alternative to 650192 and WVM0818
WVM0818		'B' post link	2	
650180	Link, main pivot assembly {	R.H. AU19	1	
650179		L.H. AU20	1	
650190	Rivet {	Main pivot assembly to main	AU21	4
WP0172	Washer, plain {	hoodstick and front hoodstick	AU22	4
750134	Hoodstick, intermediate assembly		AU23	1
650191	Rivet, {	Intermediate, hoodstick	AU24	2
WP0172	Washer, plain {	to main pivot link	AU25	2
TK4707P	Screw, set, body bracket and pivot to body		AU26	4
611734	WEBBING ASSEMBLY	AU27	2	
552650	Socket (Lift the dot)		2	Fitted up to Body No. 5931CT only
566992	Socket (Lift the dot)		2	Fitted from Body No. 5932CT and future
552651	Plate, clinch (Lift the dot)		2	
564791	Cover, front hoodstick	AU28	1	
602030	Plate, securing webbing to hoodsticks	AU29	6	
YA0163	Screw, S/T, securing plate and webbing to hoodsticks	AU30	12	

Note:—Items marked thus † are available on our Factory Exchange Unit Scheme

BODY AND FITTINGS

Part No.	Description	Plate No.	No. per Unit	Remarks
705964	HOOD, TRIMMED ASSEMBLY { White	AU31	1	
705963		AU31	1	
564684	Backlight, hood		1	
564685	Quarter Light, rear hood		2	
565313	Eyelet, 7 mm.		12	} Fitted up to Commission No. only
565756	Rivet, cap, 7 mm.		12	
565749	Eyelet, dot, clinch type		4	} Hood attachment
565750	Stud, dot, clinch type		4	
564830	Button, dot		2	
562134	Socket, dot		2	
613767	Hook, side valance		2	
563032	Back, 9 mm.		4	} Fitted up to Commission No. only
565756	Rivet, cap		4	
570905	Cap, No. 3		4	} Hook to valance attachment
570906	Back		4	
565313	Eyelet, 7 mm.		10	} Fitted from Commission No. and future
565756	Rivet, cap, 7 mm.		10	
563032	Back		2	
565756	Rivet, cap, 7 mm.		2	
565746	Dot, durable		2	} Hood to screen capping
509224	Screw, S/T		2	

Note:—Items marked thus † are available on our Factory Exchange Unit Scheme

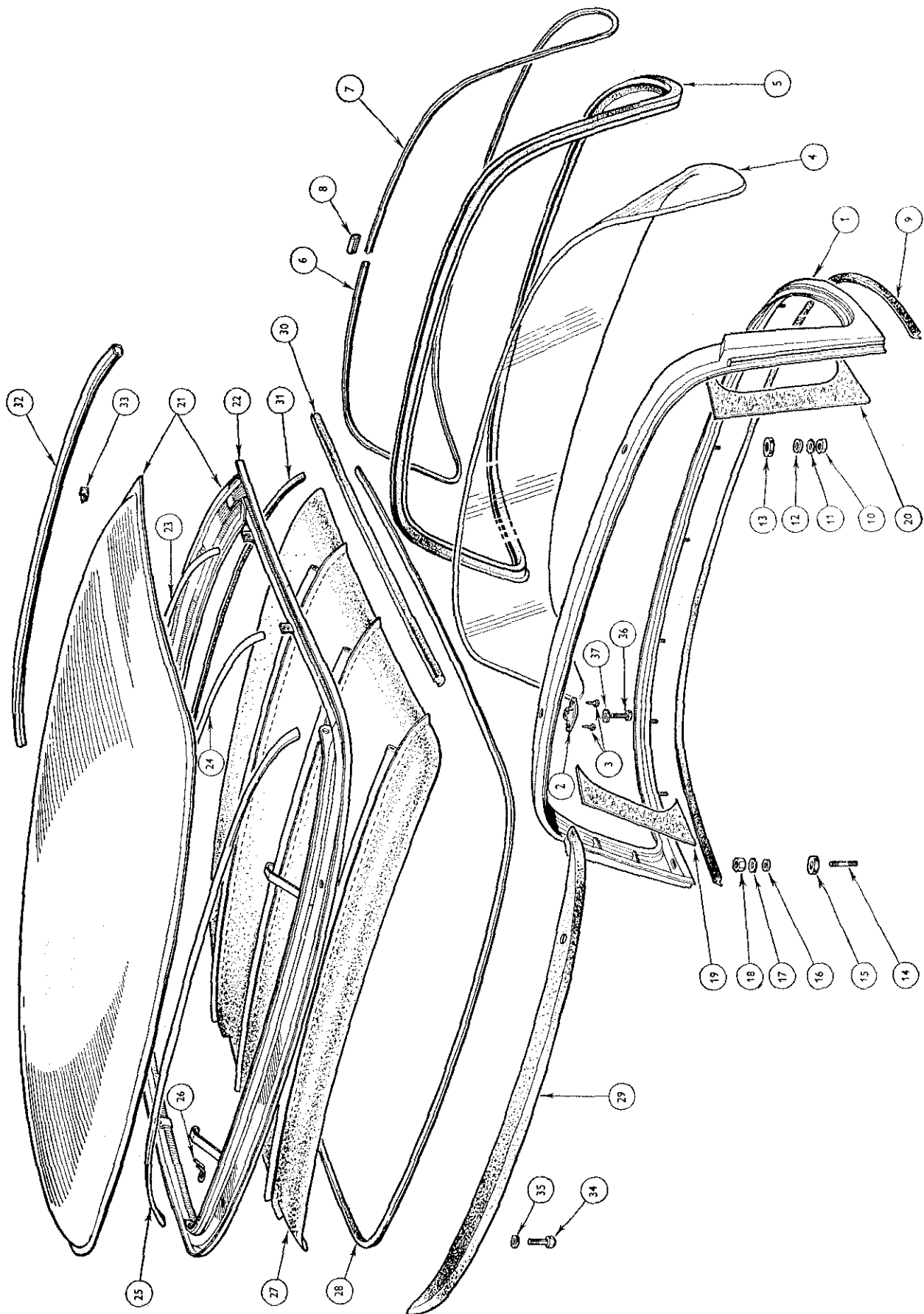


PLATE AV

BODY AND FITTINGS

Part No.	Description	Plate No.	No. per Unit	Remarks
DETACHABLE BACKLIGHT — (HARD TOP)				Supplied to Special Orders only
566993	Frame, backlight, assembly (Primed)	AV1	1	
612461	Retainer, door glass sealing rubber		2	
561210	Rivet, Imex, retainer attachment		8	
612453	Bracket, canopy		2	
510473	Rivet, bracket attachment		4	Fitted up to Body No. only
568643	Rivet, bracket attachment		4	Fitted from Body No. and future
611668	Plate, cover, backlight frame	AV2	2	
510481	Screw, T/V., cover plate attachment	AV3	4	
902343	Glass, backlight attachment	AV4	1	
902349	Rubber, glazing, backlight	AV5	1	
806240	Finisher, backlight { R.H.	AV6	1	Fitted up to Commission No. CT24516 only
806239	Finisher, backlight { L.H.	AV7	1	
613958	Finisher, backlight		1	Fitted from Commission No. CT24517 and future
611437	Cover, joint, finisher	AV8	2	
610633	Rubber, sealing, backlight to rear deck	AV9	1	
HN2007	Nut	AV10	7	
WE0607	Washer, shakeproof	AV11	7	Backlight assembly to rear deck
WP0167	Washer, plain	AV12	7	
611947	Washer, rubber	AV13	7	
610080	Stud, fixing	AV14	2	
611948	Washer, rubber	AV15	2	Backlight to rear deck filler side panel
WP0167	Washer, plain	AV16	2	
WE0607	Washer, shakeproof	AV17	2	
HN2007	Nut	AV18	2	
611937	Finisher assembly, side panel { R.H.	AV19	1	
611936	roof backlight frame { L.H.	AV20	1	
ROOF ASSEMBLY — (HARD TOP)				Supplied to Special Orders only
566994	Roof, complete assembly (Primed)	AV21	1	Fitted up to Body No. 26463CT only
611964	Bracket, tie, front listing rail		2	
903979	Roof, complete assembly		1	Fitted from Body No. 26464CT and future
557922	Rivet, tie bracket attachment		4	
806145	Cantrails and stiffeners assembly	AV22	1	
611583	Rod, listing { Rear	AV23	1	
611582		AV24	1	
611581		AV25	1	
608307	Clip, locating, listing rod	AV26	6	
706103	Headlining, trimmed assembly	AV27	1	
611607	Finisher, snap-on, headlining { Red	AV28	1	
611608		AV28	1	
611609		AV28	1	
806144	Rubber, sealing { Header	AV29	1	
650312		AV30	2	
611656		AV31	1	

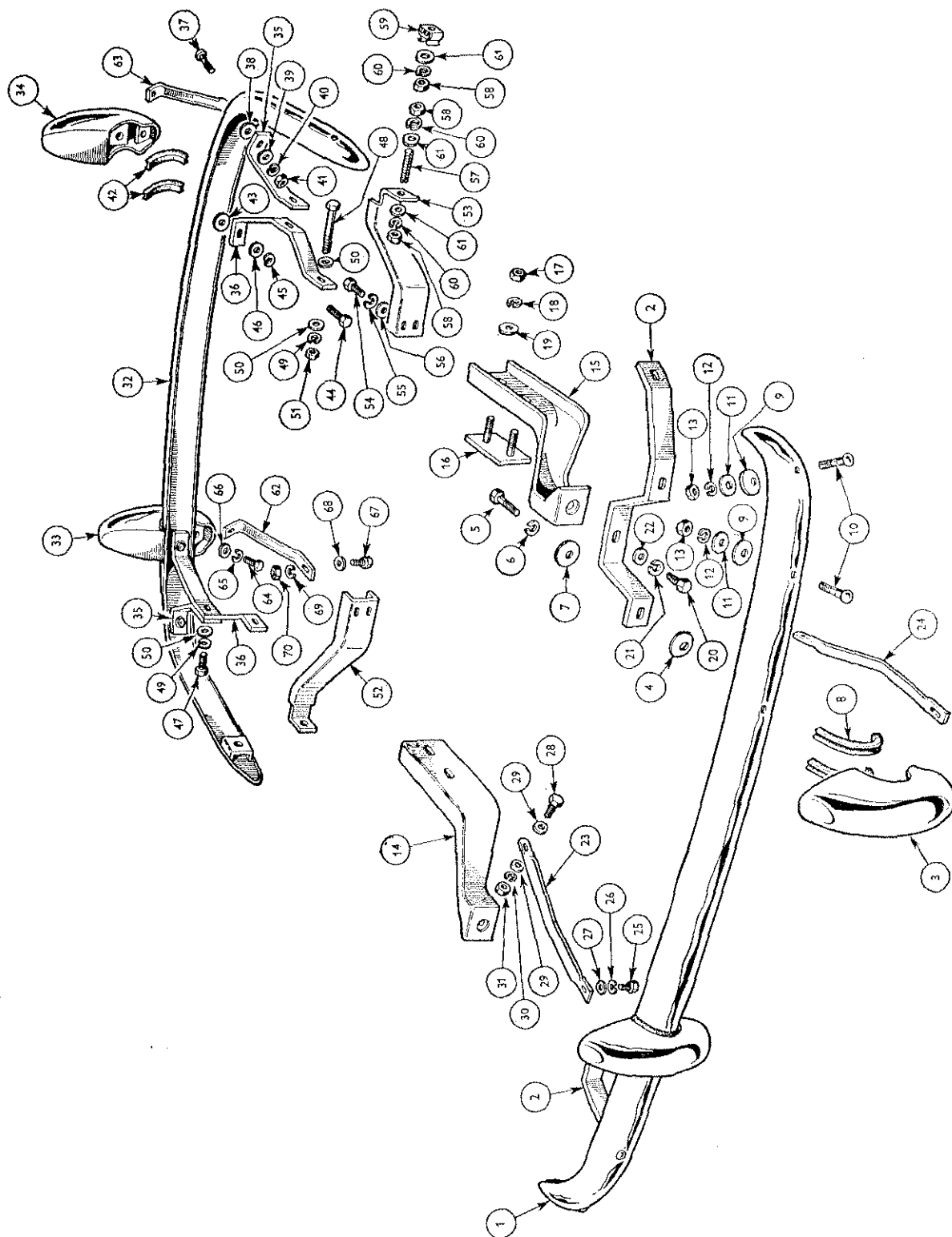
Note:—Items marked thus † are available on our Factory Exchange Unit Scheme

BODY AND FITTINGS

Part No.	Description	Plate No.	No. per Unit	Remarks
ROOF ASSEMBLY — (HARD TOP)				
	<i>(continued)</i>			
806175	Capping , rear, roof	AV32	1	
611662	Clip , capping attachment	AV33	9	Fitted up to Body No. 15777CT only
612211	Clip , capping attachment		9	Fitted from Body No. 15778CT and future
611636	Bolt	AV34	2	Fitted up to Body No. 13934CT only
611639	Bolt		2	Fitted from Body No. 13935CT and future
613508	Tube , distance, assembly		2	} Roof to windscreen
500057	Washer , lock		2	
511044	Washer , plain	AV35	2	
611637	Bolt	AV36	2	} Roof to backlight
511044	Washer , plain	AV37	2	
612417	Washer , rubber, roof to windscreen		3	

For 'Surrey Top' Conversion Kit see Accessories Section

Note:—Items marked thus † are available on our Factory Exchange Unit Scheme



BODY AND FITTINGS

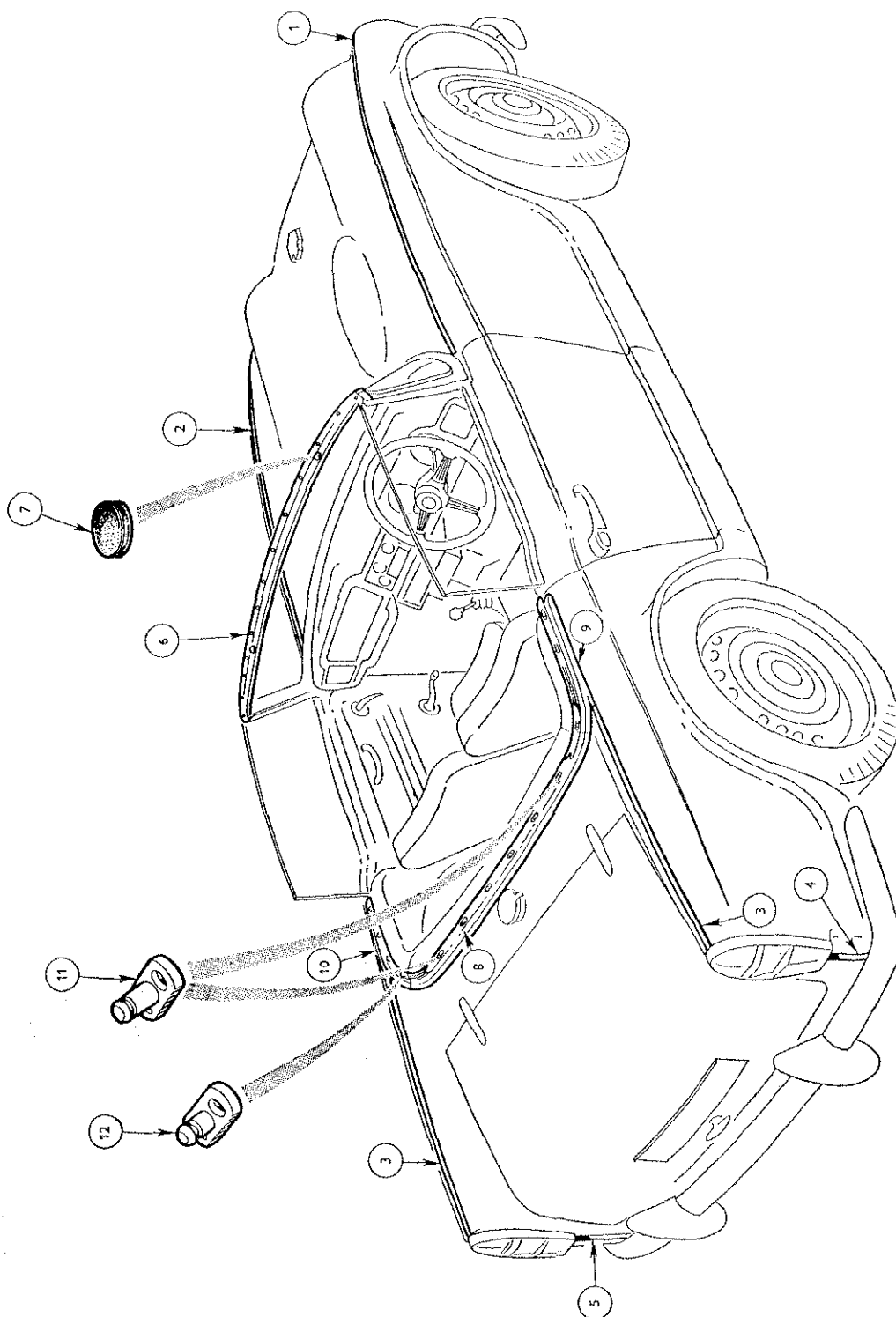
Part No.	Description	Plate No.	No. per Unit	Remarks
BUMPER DETAILS				
FRONT BUMPER AND OVERIDER DETAILS				
805118	Bar, bumper	AW1	1	
706035	Spring, support	AW2	2	
705920	Overider assembly	AW3	2	
607085	Piece, packing	AW4	2	
HB0914	Bolt	AW5	2	
WQ0309	Washer, spring	AW6	2	
WP0130	Washer, plain	AW7	2	
552218	Moulding, P.V.C.	AW8	4	
607085	Piece, packing	AW9	4	
550090	Bolt	AW10	4	
WP0130	Washer, plain	AW11	4	
WQ0309	Washer, spring	AW12	4	
HN2009	Nut	AW13	4	
610949	Bracket, bumper support assembly	R.H.	AW14	1
610948		L.H.	AW15	1
611455	Plate, clamp, assembly, bumper support bracket	AW16	2	
HN2009	Nut	AW17	4	
WL0209	Washer, lock	AW18	4	
WM0075	Washer, plain	AW19	4	
HB0910	Bolt	AW20	2	
WQ0309	Washer, lock	AW21	2	
WP0009	Washer, plain	AW22	2	
611971	Tube, support, overider to front wheelarch	R.H.	AW23	1
611970		L.H.	AW24	1
HU0805	Bolt	AW25	2	
WQ0308	Washer, lock	AW26	2	
WP0008	Washer, plain	AW27	2	
HU0808	Bolt	AW28	2	
WP0129	Washer, plain	AW29	4	Fitted up to Body No. 5363CT only
WQ0308	Washer, lock	AW30	2	
HN2008	Nut	AW31	2	
HU0708	Bolt, hex.		2	Fitted from Body No. 5364CT and future
WP0129	Washer, plain		4	
WQ0307	Washer, lock		2	
HN2007	Nut		2	

Note:—Items marked thus † are available on our Factory Exchange Unit Scheme

BODY AND FITTINGS

Part No.	Description	Plate No.	No. per Unit	Remarks
BUMPER DETAILS (continued)				
902685	REAR BUMPER BAR	AW32	1	
705906	Overider, rear, assembly { R.H.	AW33	1	
705905		AW34	1	
705589	Bracket, rear bumper { Inner	AW35	2	
611112		AW36	2	
611111	Bolt	AW37	2	
607085	Piece, packing	AW38	2	
WP0009	Washer, plain	AW39	2	
WL0209	Washer, lock	AW40	2	
HN2009	Nut	AW41	2	
552218	Moulding, P.V.C.	AW42	4	
607085	Piece, packing	AW43	2	
HB0914	Bolt	AW44	2	
WL0209	Washer, lock	AW45	2	
WP0009	Washer, plain	AW46	2	
HB0910	Bolt	AW47	2	
HB0926	Bolt	AW48	2	
WL0209	Washer, lock	AW49	4	
WP0009	Washer, plain	AW50	6	
HN2009	Nut	AW51	2	
705634	Outrigger, rear bumper { R.H.	AW52	1	
705633		AW53	1	
HU0905	Screw, set	AW54	4	
WQ0309	Washer, lock	AW55	4	
WM0059	Washer, plain	AW56	4	
611134	Stud	AW57	2	
HN2009	Nut	AW58	6	Fitted up to Commission No. CT2842 R.H.S., and CT3018 L.H.S. only
FS2706	Retainer, nut	AW59	2	
WL0209	Washer, lock	AW60	6	
WP0009	Washer, plain	AW61	6	
511062	Bolt		2	
511047	Washer, lock		2	Fitted from Commission No. CT2843 R.H.S., and CT3019 L.H.S. and future
612875	Piece, distance		2	
511060	Washer, plain		4	
511061	Washer, plain		2	
611643	Bracket, tie, rear overider { R.H.	AW62	1	
611642		AW63	1	
HU0805	Screw, set	AW64	2	
WL0208	Washer, lock	AW65	2	
WP0008	Washer, plain	AW66	2	
HU0906	Screw, set	AW67	2	
WP0009	Washer, plain	AW68	2	
WL0209	Washer, lock	AW69	2	
HN2009	Nut	AW70	2	

Note:—Items marked thus † are available on our Factory Exchange Unit Scheme



8732

PLATE AX

TRIUMPH SPORTS CAR 20 TR4

BODY AND FITTINGS

Part No.	Description	Plate No.	No. per Unit	Remarks
BODY MOULDINGS AND FINISHERS				
850480	Beading, front wing, and fixing tabs	AX1	1	Supplied to Special Order only
850479	assembly { R.H.	AX2	1	
706140	Beading, rear wing, and fixing tabs { L.H.	AX3	2	
750126	assembly—Upper { Soft top		2	
750188	Beading, rear wing, and fixing tabs { Hard top	AX4	1	
750187	assembly—Lower { R.H.	AX5	1	
806189	Capping, windscreen { L.H.	AX6	1	Hard top models only
554407	Rivet, Imex, securing windscreen capping		11	
565746	Dot, durable { Windscreen		2	
509224	Screw, self-tapping { capping		2	
CD25672	Plug, rubber, screen capping	AX7	2	
612976	Plug, rubber, screen capping		2	Fitted up to Commission No. CT8009 only. (Not required when hard top is fitted)
705421	Moulding, fastener, hood, rear { Centre	AX8	1	Required for soft top models only
805120		AX9	1	
805119		AX10	1	
611670	Stud { Side R.H.	AX11	2	
611666	Stud { Side and centre	AX12	14	
509279	Screw, self-tapping { mouldings to tonneau		32	

Note:—Items marked thus † are available on our Factory Exchange Unit Scheme

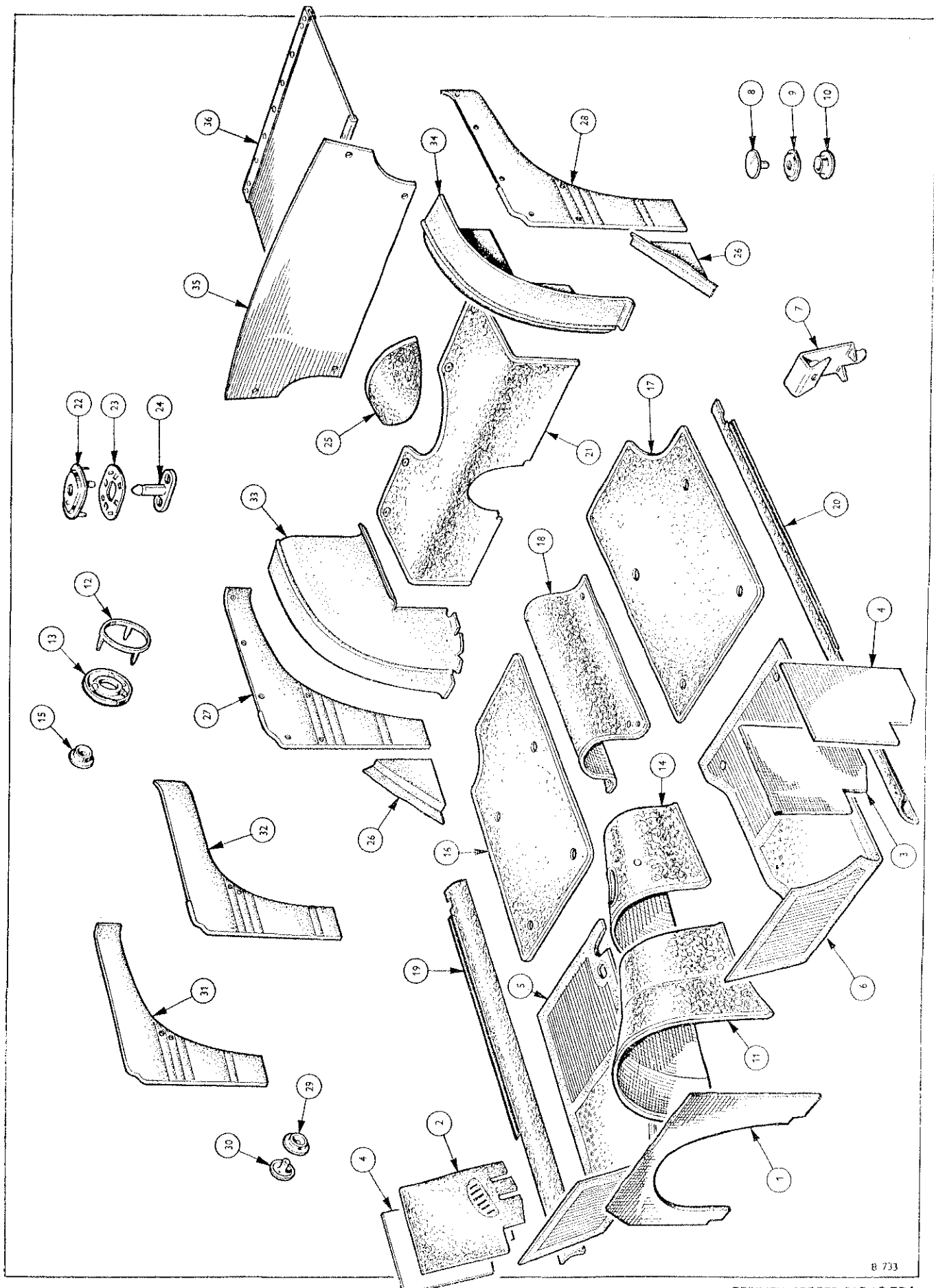


PLATE AY

BODY AND FITTINGS

Part No.	Description	Plate No.	No. per Unit	Remarks
BODY TRIM Note: Due to wide variation in colour combination, and possible deterioration in storing, trim assemblies are not held in stock but are manufactured when ordered. To facilitate the matching of trim assemblies, a sample of the material should be sent together with the commission number of the vehicle.				
566970	CARPET — DASH CENTRE	AY1	1	Right Hand steering only
564334	CARPET — DASH CENTRE	AY1	1	Left Hand steering only
565080	CARPET ASSEMBLY — DASH SIDE (R.H.)	AY2	1	

BODY AND FITTINGS

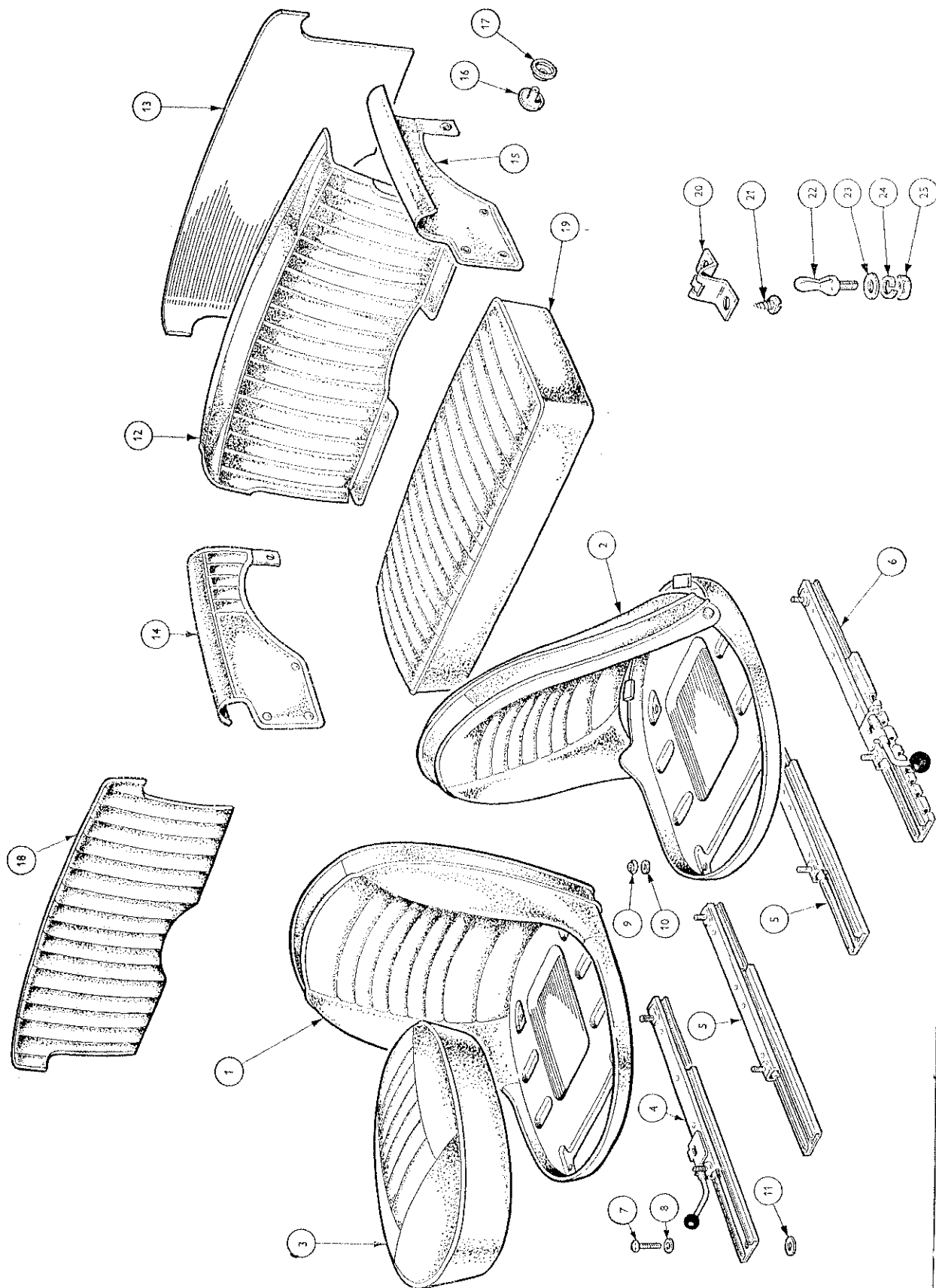
Part No.	Description	Plate No.	No. per Unit	Remarks
BODY TRIM (continued)				
564359	REAR FLOOR CARPET ASSEMBLY	R.H. AY16	1	
564354		L.H. AY17	1	
564364	TRANSMISSION COVER CARPET ASSEMBLY	AY18	1	
CD23802	Ring, pronged	AY12	2	Carpet
CD23803	Socket	AY13	2	attachment
559702	Stud	AY15	2	Attaching carpet to
561210	Rivet, imex		2	transmission cover
564812	SILL CARPET ASSEMBLY	R.H. AY19	1	
564811		L.H. AY20	1	
564374	HEELBOARD AND SEAT PAN CARPET ASSEMBLY	AY21	1	
552650	Socket	AY22	4	Carpet
552651	Plate, clinch	AY23	4	attachment
611670	Stud	AY24	4	Attaching carpet
YA0364	Screw, S/T		8	to seat pan
564369	DIFFERENTIAL CASE COVER CARPET ASSEMBLY	AY25	1	
611794	'B' POST REINFORCEMENT PAD ASSEMBLY	Red AY26	2	
611795		Blue AY26	2	
611796		Black AY26	2	
850578	REAR QUARTER CASING ASSEMBLY (SOFT TOP)	Red R.H. AY27	1	
850577		Red L.H. AY28	1	
850580		Blue R.H. AY27	1	
850579		Blue L.H. AY28	1	
850582		Black R.H. AY27	1	
850581		Black L.H. AY28	1	
610624		Stud, durable dot	AY29	2
565760		Eyelet, clinch	AY30	2
				Hoodstick quarter cover attachment

Note:—Items marked thus † are available on our Factory Exchange Unit Scheme

BODY AND FITTINGS

Part No.	Description	Plate No.	No. per Unit	Remarks
BODY TRIM (continued)				
806318	REAR QUARTER CASING ASSEMBLY (HARD TOP)	Red { R.H.	AY31	1
806317		{ L.H.	AY32	1
806320		Blue { R.H.	AY31	1
806319		{ L.H.	AY32	1
806322		Black { R.H.	AY31	1
806321		{ L.H.	AY32	1
650323	Piping, white P.V.C.		as req'd.	
610624	Stud, durable dot { Hoodstick quarter	AY29	4	} For use on soft top models only
561210	Rivet, Imex { cover attachment		4	
509279	Screw, S/T { Rear quarter		8	
CD24152	Washer, cup { casing to body		8	
564843	REAR WHEELARCH COVER ASSEMBLY	Red { R.H.	AY33	1
564842		{ L.H.	AY34	1
564845		Blue { R.H.	AY33	1
564844		{ L.H.	AY34	1
564847		Black { R.H.	AY33	1
564846		{ L.H.	AY34	1
572616		Black { R.H.		1
572615		{ L.H.		1
				} Coarse Grain
				} Fine Grain
806135	PETROL TANK CASING BOARD ASSEMBLY—REAR	AY35	1	
509656	Screw, S/T {		8	
503208	Washer, plain { Casing board		8	
FU2544	Nut, spire { attachment		4	
FJ2464	Nut, spire {		4	
850388	TRUNK FLOOR AND SPARE WHEEL COVER ASSEMBLY	AY36	1	Fitted up to Body No. 14208CT only
806837	TRUNK FLOOR AND SPARE WHEEL COVER ASSEMBLY		1	Fitted from Body No. 14209CT and future
553252	Button { Trunk floor and spare	AY8	2	
554517	Socket { wheel cover attachment	AY9	2	

Note:—Items marked thus † are available on our Factory Exchange Unit Scheme



B 734

PLATE AZ

TRIUMPH SPORTS CAR 20 TR4

BODY AND FITTINGS

Part No.	Description	Plate No.	No. per Unit	Remarks
564761	FRONT SEAT FRAME & SQUAB ASSEMBLY, VYNIDE TRIM —	Red { Drivers	AZ1	1
564767		Passengers	AZ2	1
564762		Blue { Drivers	AZ1	1
564768		Passengers	AZ2	1
564763		Black { Drivers	AZ1	1
564769		Passengers	AZ2	1
556647	Cover assembly, { Red			2
556648		Front seat squab, { Blue		2
556649		Vynide Trim { Black		2
564764	FRONT SEAT FRAME & SQUAB ASSEMBLY, LEATHER TRIM — R.H. STEERING	Red { Drivers	AZ1	1
564770		Passengers	AZ2	1
564765		Blue { Drivers	AZ1	1
564771		Passengers	AZ2	1
564766		Black { Drivers	AZ1	1
564772		Passengers	AZ2	1
556653	Cover assembly, { Red			2
556654		Front seat squab, { Blue		2
556655		Leather Trim { Black		2
555437	Pad, hairlok, squab			2
564761	FRONT SEAT FRAME & SQUAB ASSEMBLY, VYNIDE TRIM	Red { Drivers		1
564767		Passengers		1
564762		Blue { Drivers		1
564768		Passengers		1
564763		Black { Drivers		1
564769		Passengers		1
556647	Cover assembly, { Red			2
556648		Front seat squab, { Blue		2
556649		Vynide Trim { Black		2
564764	FRONT SEAT FRAME & SQUAB ASSEMBLY, LEATHER TRIM	Red { Drivers		1
564770		Passengers		1
564765		Blue { Drivers		1
564771		Passengers		1
556653		Red { Drivers		2
556654		Front seat squab, { Blue		2
555437	Pad, hairlok, squab			2

Supplied to Special Order only

Fitted up to Body No. 15076CT. All colours except Black Leather Trim which was fitted up to Body No. 14850CT only

Fitted from Body No. 15077CT up to Body No. 15273CT Black Vynide, 15235CT Red Leather, 17130CT Red Vynide, 15636CT Blue Leather, 18204CT Blue Vynide only

Note:—Items marked thus † are available on our Factory Exchange Unit Scheme

BODY AND FITTINGS

Part No.	Description	Plate No.	No. per Unit	Remarks
567824	FRONT SEAT FRAME & SQUAB ASSEMBLY, VYNIDE TRIM	Red { Drivers Passengers	1	Fitted from Body No. 14851CT Black Leather, 15274CT Black Vynide, 15236CT Red Leather 17131CT Red Vynide 15637CT Blue Leather 18205CT Blue Vynide up to 20694CT Black Leather, 20876CT Black Vynide, 20952CT Red Leather 20925CT Red Vynide 20170CT Blue Leather CT Blue Vynide only.
567840			1	
567825			1	
567841			1	
567826	Cover assembly, Front seat squab, Vynide Trim	Blue { Drivers Passengers	1	
567842			1	
567834			2	
567835			2	
567836	FRONT SEAT FRAME & SQUAB ASSEMBLY, LEATHER TRIM	Black { Drivers Passengers	2	
567847			1	
567862			1	
567848			1	
567863	Cover assembly, Front seat squab, Leather Trim	Red { Drivers Passengers	1	Supplied to Special Order only
567849			1	
567864			1	
567856			2	
567857	Pad, hairlok, squab	Blue { Drivers Passengers	2	
567858			2	
806975			2	
564773			2	
564774	FRONT SEAT CUSHION ASSEMBLY—VYNIDE TRIM	Black { Drivers Passengers	2	
564775			2	
556633			2	
556634			2	
556635	Cover assembly, Front seat cushion, Vynide Trim	Red { Drivers Passengers	2	Fitted up to Body No. 1356CT Hard Top and 4498CT Soft Top only
564776			2	
564777			2	
564778			2	
556640	FRONT SEAT CUSHION ASSEMBLY—LEATHER TRIM	Blue { Drivers Passengers	2	
556641			2	
556642			2	
806222			2	
555438	Cover assembly, Front seat cushion, Leather Trim	Black { Drivers Passengers	2	
			2	
	Case, spring cushion		2	
	Hairmat, cushion filling		2	

Note:—Items marked thus † are available on our Factory Exchange Unit Scheme

BODY AND FITTINGS

Part No.	Description	Plate No.	No. per Unit	Remarks
566746	FRONT SEAT CUSHION ASSEMBLY — VYNIDE TRIM	Red	Drivers	1
564773			Passengers	1
566747		Blue	Drivers	1
564774			Passengers	1
566748		Black	Drivers	1
564775			Passengers	1
566752	Cover assembly, Front seat cushion, Vynide Trim	Red	Drivers	1
556633			Passengers	1
566753		Blue	Drivers	1
556634			Passengers	1
566754		Black	Drivers	1
556635			Passengers	1
566749	FRONT SEAT CUSHION ASSEMBLY — LEATHER TRIM	Red	Drivers	1
564776			Passengers	1
566750		Blue	Drivers	1
564777			Passengers	1
566751		Black	Drivers	1
564778			Passengers	1
566755	Cover assembly, Front seat cushion, Leather Trim	Red	Drivers	1
556640			Passengers	1
566756		Blue	Drivers	1
556641			Passengers	1
566757		Black	Drivers	1
556642			Passengers	1
806222	Case, spring, cushion			2
555438	Hairmat, cushion filling			2
			Supplied to Special Order only	
				Fitted from Body No. 1357CT Hard Top, and 4499CT Soft Top up to Body No. 14850CT Black Leather, 15273CT Black Vynide, 15235CT Red Leather, 17130CT Red Vynide, 15636CT Blue Leather, 18204CT Blue Vynide only
567828	FRONT SEAT CUSHION ASSEMBLY — VYNIDE TRIM	Red		2
567829		Blue		2
567830		Black		2
567831	Cover assembly, Front seat cushion, Vynide Trim	Red		2
567832		Blue		2
567833		Black		2
567850	FRONT SEAT CUSHION ASSEMBLY — LEATHER TRIM	Red		2
567851		Blue		2
567852		Black		2
567853	Cover assembly, Front seat cushion, Leather Trim	Red		2
567854		Blue		2
567855		Black		2
903310	Case, spring, cushion			2
706700	Pad, polyether, front			2
706701	Pad, polyether, rear			2
			Supplied to Special Order only	
				Fitted from Body No. 14851CT Black Leather, 15274CT Black Vynide, 15236CT Red Leather, 17131CT Red Vynide, 15637CT Blue Leather, 18205CT Blue Vynide, up to Body No. 20694CT Black Leather, 20876CT Black Vynide, 20952CT Red Leather, 20925CT Red Vynide, 20170CT Blue Leather, CT Blue Vynide only.

Note:—Items marked thus † are available on our Factory Exchange Unit Scheme

BODY AND FITTINGS

Part No.	Description	Plate No.	No. per Unit	Remarks
903424	FRONT SEAT ASSEMBLY — R.H. COMPLETE WITH CUSHION, VYNIDE TRIM	{ Red Blue Black	1	
903425			1	
903426			1	
903430	FRONT SEAT ASSEMBLY — R.H. COMPLETE WITH CUSHION, LEATHER TRIM	{ Red Blue Black	1	} Supplied to Special Order only
903431			1	
903432			1	
807360	Frame, front seat		1	
613297	Webbing, reinforcement, seat squab, top		1	
613298	Webbing, reinforcement, seat squab, upper centre		1	
613299	Webbing, reinforcement, seat squab, lower centre		1	
613860	Webbing, reinforcement, seat squab, bottom		1	
807091	Pad, polyether, squab		1	
706761	Roll, edge, squab { R.H. L.H.		1	
706762			1	
568727	Cover assembly, seat squab, Vynide Trim { Red Blue Black		1	
568728			1	
568729			1	
568733	Cover assembly, seat squab, Leather Trim { Red Blue Black		1	} Supplied to Special Order only
568734			1	
568735			1	
608817	Clip, squab cover to frame		25	
807386	Board assembly, squab, rear { Red Blue Black		1	
807387			1	
807388			1	
613770	Clip { Rear squab board		3	
613769	Clip { to frame		6	
613869	Clip { Rear squab board finisher		5	
610520	Clip { to frame		7	
613768	Diaphragm assembly, seat cushion		1	
613776	Clip { Diaphragm to		4	
612261	Clip { frame		6	
707053	Pad, seat cushion		1	
612273	Spring, cushion tension		1	
568761	Cover assembly, seat cushion, Vynide Trim { Red Blue Black		1	
568762			1	
568763			1	
568767	Cover assembly, seat cushion, Leather Trim { Red Blue Black		1	} Supplied to Special Order only
568768			1	
568769			1	
608817	Clip, trim, cushion cover to seat frame		3	

Fitted from Body No.
20695CT Black
Leather, 20877CT
Black Vynide,
20953CT Red
Leather, 20926CT
Red Vynide,
20171CT Blue
Leather, CT
Blue Vynide and
future

Note:—Items marked thus † are available on our Factory Exchange Unit Scheme

BODY AND FITTINGS

Part No.	Description	Plate No.	No. per Unit	Remarks
903400	FRONT SEAT ASSEMBLY — L.H.		1	
903401	COMPLETE WITH CUSHION,		1	
903402	VYNIDE TRIM		1	
903406	FRONT SEAT ASSEMBLY — L.H.		1	Supplied to Special Order only
903407	COMPLETE WITH CUSHION,		1	
903408	LEATHER TRIM		1	
807329	Frame, front seat		1	
613307	Webbing, reinforcing seat squab—top		1	
613308	Webbing, reinforcing seat squab—upper centre		1	
613309	Webbing, reinforcing seat squab, lower centre and bottom		2	
807090	Pad, polyether, squab		1	
706763	Roll, edge, squab		1	
706760			1	
568715	Cover assembly, seat squab,		1	
568716	Vynide Trim		1	
568717	Cover assembly, seat squab,		1	
568721	Leather Trim		1	
568722			1	
568723			1	
608817	Clip, squab, cover to frame		25	
807383	Board assembly, squab, rear		1	
807384			1	
807385			1	
613770	Clip		3	
613769	Clip		6	
613869	Clip		5	
610520	Clip		7	
613768	Diaphragm assembly, seat cushion		1	
613776	Clip		4	
612261	Clip		6	
707053	Pad, seat cushion		1	
612273	Spring, cushion tension		1	
568761	Cover assembly, front seat cushion,		1	
568762	Vynide Trim		1	
568763			1	
568767	Cover assembly, front seat cushion,		1	
568768	Leather Trim		1	
568769			1	
608817	Clip, trim, cushion cover to frame		13	

Fitted from Body No.
20695CT Black
Leather, 20877CT
Black Vynide,
20953CT Red
Leather, 20926CT
Red Vynide,
20171CT Blue
Leather, CT
Blue Vynide and
future.

Note:—Items marked thus † are available on our Factory Exchange Unit Scheme

BODY AND FITTINGS

Part No.	Description	Plate No.	No. per Unit	Remarks
SEAT SLIDES				
705962	Seat slide, assembly, adjustable, R.H.	AZ4	1	Fitted up to Body No. 20694CT Black Leather, 20876CT Black Vynide, 20952CT Red Leather, 20925CT Red Vynide, 20170CT Blue Leather, CT Blue Vynide only.
705960	Seat slide, plain	AZ5	2	
705961	Seat slide, assembly, adjustable, L.H.	AZ6	1	
HU0708	Screw, set } Seat slides to	AZ7	8	
WP0007	Washer, plain } floor	AZ8	8	
YN2907	Nut, nyloc } Seat slides	AZ9	8	
WP0007	Washer, plain } to seat	AZ10	8	
WM0817	Spacer, between seat slide and carpet	AZ11	8	
807376	Seat slide, assembly		2	Fitted from Body No. 20695CT Black Leather, 20877CT Black Vynide, 20953CT Red Leather, 20926CT Red Vynide, 20171CT Blue Leather, CT Blue Vynide and future
HU0708	Screw, set } Seat slides		8	
WP0007	Washer, plain } to floor		8	
HU0806	Screw, set } Seat slides		4	
WP0133	Washer, plain } to		8	
YN2908	Nut, nyloc } seat		4	
613303	Spring, seat retaining		2	
613746	Buffer, rubber		4	
YL6512	Screw		4	
WP0117	Washer, plain } Retaining spring		6	
613745	Washer, csk. head } and buffer to		4	
			6	
			4	

Note:—Items marked thus † are available on our Factory Exchange Unit Scheme

BODY AND FITTINGS

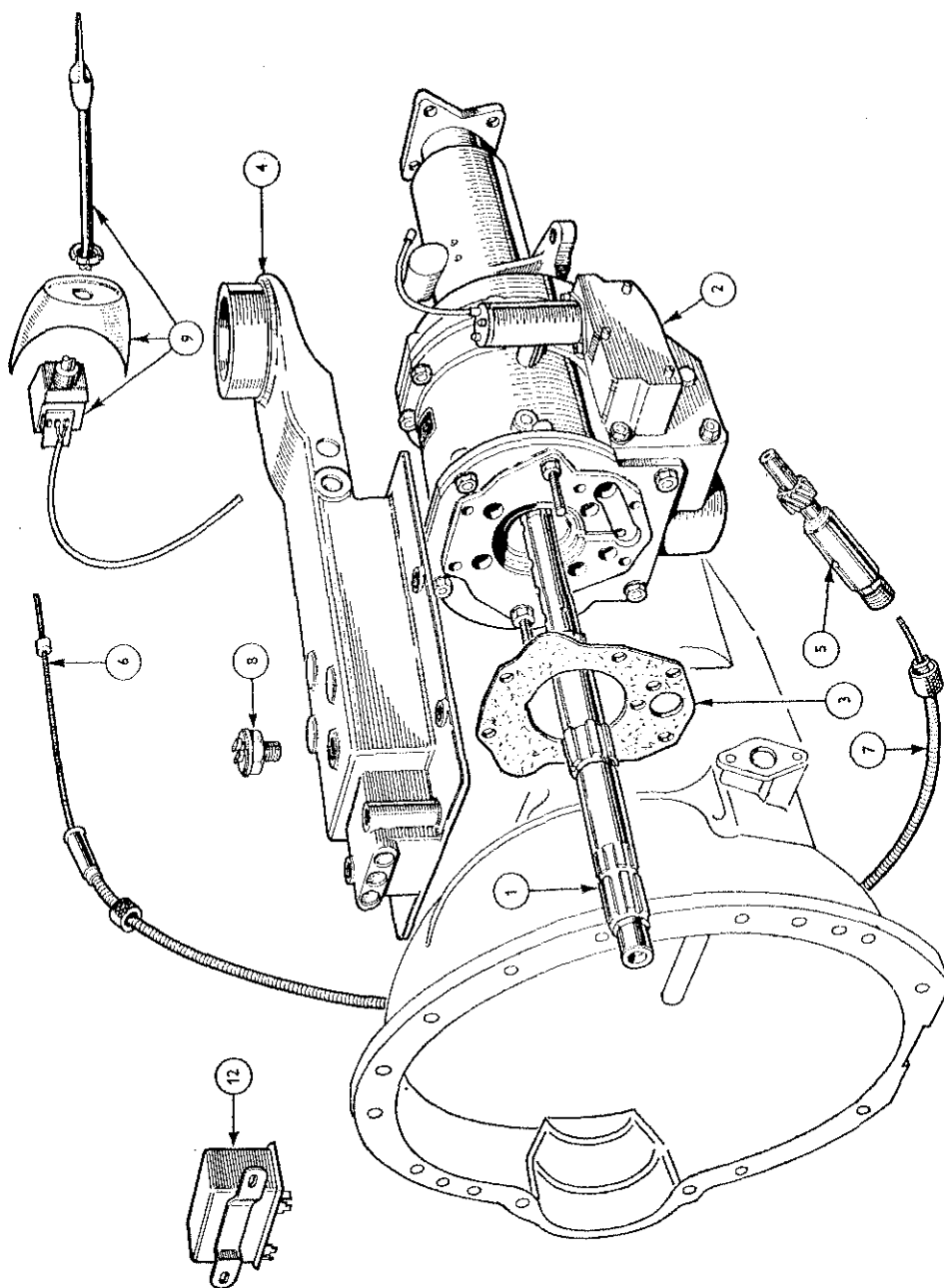
Part No.	Description	Plate No.	No. per Unit	Remarks
806248	REAR SQUAB TRIMMED ASSEMBLY (SOFT TOP)	Red	AZ12	1
806249		Blue	AZ12	1
806250		Black	AZ12	1
806307	Pad assembly, rear squab		1	
650323	Piping, P.V.C.		as req'd.	
806310	Backboard, rear squab assembly	AZ13	1	
509279	Screw, S/T., backboard to body		8	
564883	COVER ASSEMBLY — HOODSTICK QUARTER (SOFT TOP)	Red	R.H. AZ14	1
564882			L.H. AZ15	1
564885		Blue	R.H. AZ14	1
564884			L.H. AZ15	1
564887		Black	R.H. AZ14	1
564886			L.H. AZ15	1
650323	Piping, P.V.C.		as req'd.	
565747	Button, dot	AZ16	8	
565748	Socket, dot	AZ17	8	
				Quarter cover assembly
850565	REAR SQUAB TRIMMED ASSEMBLY (HARD TOP)	Red	AZ18	1
850566		Blue	AZ18	1
850567		Black	AZ18	1
507819	Screw, S/T		6	
CD24152	Washer, cup		6	
				Rear squab to body
706041	OCCASIONAL REAR SEAT TRIMMED LEATHERCLOTH	Red	AZ19	1
706042		Blue	AZ19	1
706043		Black	AZ19	1
706049	OCCASIONAL REAR SEAT TRIMMED LEATHER	Red	AZ19	1
706050		Blue	AZ19	1
706051		Black	AZ19	1
565631	Cover assembly, occasional rear seat	Red	1	
565632	Leathercloth Trim	Blue	1	
565633		Black	1	
565639	Cover assembly, occasional rear seat	Red	1	
565640	Leather Trim	Blue	1	
565641		Black	1	
706027	Pad, base		1	
562604	Latch, spring, seat attachment	AZ20	1	
TH4603	Screw, wood, spring latch to seat	AZ21	4	
561341	Stud, ball, securing seat to seat pan	AZ22	2	
WP0005	Washer, plain	AZ23	2	
WL0205	Washer, lock	AZ24	2	
HN2005	Nut	AZ25	2	
				Ball stud to occasional rear seat pan
SAFETY HARNESS ATTACHMENTS				
510066	Screw, set		8	
510065	Washer, plain		8	
503438	Washer, lock		8	
WF0537	Washer, fibre		4	
CD27769	Plug, blanking redundant hole when 2 point fixing harness is fitted		4	
				Safety harness attachment to rear wheelarch and propshaft tunnel
612531	Bolt, eye, safety harness fixing		4	
612532	Washer, tunnel, reinforcement		2	
YN2910	Nut, nyloc, securing eyebolt		4	
TN3210	Nut, nyloc, thin, securing eyebolt		4	
				Fitted up to Body No. 8259CT only
				Fitted from Body No. 8260CT up to Body No. 23959CT
				Fitted from Body No. 23960CT and future

Note:—Items marked thus † are available on our Factory Exchange Unit Scheme

MISCELLANEOUS BODY FITTINGS

Part No.	Description	Plate No.	No. per Unit	Remarks
BLANKING PLUGS				
600399	Plug, blanking Main floor, L. and R.H. Spare wheel pan Occasional seat pan L. and R.H. main floor Spare wheel pan Floor jacking holes Gearbox cover	Paint drainage	4	
600399			2	
600399			2	
CD25672			2	
CD25672			1	
603384			2	
605602			1	Not required when Overdrive fitted

Note:—Items marked thus † are available on our Factory Exchange Unit Scheme



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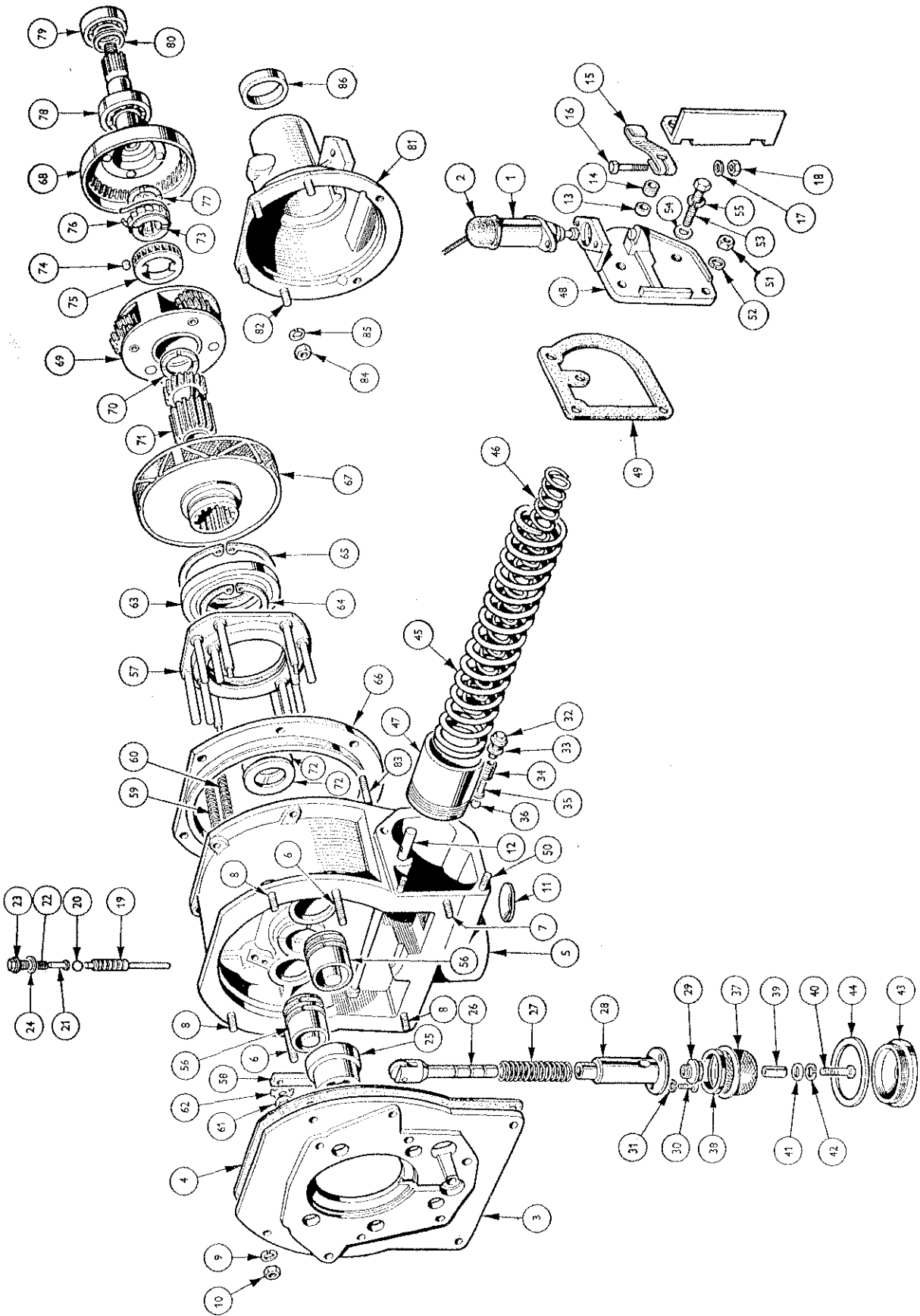
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TRIUMPH SPORTS CAR 20 TR4

OVERDRIVE

Part No.	Description	Plate No.	No. per Unit	Remarks
511021	OVERDRIVE KIT — R.H. STEERING		1	
208052	Mainshaft, gearbox	BA1	1	
305063	Overdrive unit (for details see pages 122 to 124)	BA2	1	
132465	Washer, overdrive unit to gearbox	BA3	1	
511027	Cover, top assembly	BA4	1	
107749	Gear, speedo driven, and bearing assembly	BA5	1	
504611/I	Cable { Inner, speedometer	BA6	1	
504611/O		BA7	1	
131338	Harness, overdrive		1	
131339	Harness, gearbox		1	
127380	Switch, gearbox	BA8	2	
132424	Switch, overdrive, fitted on steering column shroud	BA9	1	
611982	Escutcheon, overdrive switch, on steering column shroud	BA10	1	
WP0022	Washer, plain { Overdrive switch		1	
609792	Bezel	BA11	1	
126792	Relay	BA12	1	
502146	Washer, cardboard {		2	
TP0404	Screw, set {		2	
HN2004	Nut { Relay Attachment		2	
WL0204	Washer, lock {		2	
WP0004	Washer, plain {		2	
601410	Clip, attaching rev. counter cable		1	
902649	Cover, assembly, gearbox		1	
612715	Grommet, gearbox cover, overdrive unit cable		1	
104449	Plug, welch		4	
54505	Plug, welch		2	
511020	OVERDRIVE KIT — L.H. STEERING		1	
208052	Mainshaft, gearbox	BA1	1	
305063	Overdrive unit (For details see pages 122 to 124)	BA2	1	
132465	Washer, overdrive unit to gearbox	BA3	1	
511027	Cover, top assembly	BA4	1	
60259	Gear, speedo driven and bearing assembly	BA5	1	
504605/I	Cable { Inner, speedometer	BA6	1	
504605/O		BA7	1	
131338	Harness, overdrive		1	
131339	Harness, gearbox		1	
127380	Switch, gearbox	BA8	2	
132423	Switch, overdrive, fitted on steering column shroud	BA9	1	
611982	Escutcheon, overdrive switch, on steering column shroud	BA10	1	
WP0022	Washer, plain { Overdrive switch		1	
609792	Bezel	BA11	1	
126792	Relay	BA12	1	
502146	Washer, cardboard {		2	
TP0404	Screw, set {		2	
HN2004	Nut { Relay Attachment		2	
WL0204	Washer, lock {		2	
WP0004	Washer, plain {		2	
902649	Cover assembly, gearbox		1	
612715	Grommet, gearbox cover, overdrive unit cable		1	
104449	Plug, welch		4	
54505	Plug, welch		2	

Note:—Items marked thus † are available on our Factory Exchange Unit Scheme



OVERDRIVE

Part No.	Description	Plate No.	No. per Unit	Remarks
305063	†OVERDRIVE UNIT ASSEMBLY		1	
112946	Solenoid	BB1	1	
109521	Cover, rubber, solenoid	BB2	1	
208098	Plate, adaptor, overdrive unit to gearbox	BB3	1	
502556	Washer, joint, between adaptor plate and front casing assembly	BB4	1	
503159	Casing, front, assembly	BB5	1	
500576	Stud, 2 $\frac{5}{8}$ "	BB6	2	Adaptor plate attachment
500666	Stud, 1"	BB7	1	
500578	Stud, 1 $\frac{1}{4}$ "	BB8	3	
WL0208	Washer, lock	BB9	6	
HN2008	Nut	BB10	6	
500570	Plug, welch, in casing	BB11	1	
500574	Shaft, valve operating	BB12	1	
500618	Lever, setting, for shaft		1	
500593	Pin, taper, lever to shaft		1	
505508	Cam, lever		1	
500593	Pin, taper, cam to shaft		1	
500594	Seal, oil, for shaft	BB13	2	
502567	Collar, for shaft	BB14	1	
502568	Lever, solenoid	BB15	1	
503163	Bolt	BB16	1	Lever to shaft
505550	Washer, plain	BB17	1	
503164	Nut	BB18	1	
500658	Valve, operating	BB19	1	
BL0020	Ball, steel	BB20	1	Operating valve
500591	Plunger	BB21	1	
500592	Spring	BB22	1	
500582	Plug	BB23	1	
500568	Washer, on plug	BB24	1	
500627	Cam, oil pump operating	BB25	1	
500597	Plunger assembly, oil pump	BB26	1	
500633	Spring,	BB27	1	Pump plunger
500581	Guide, peg		1	
505507	Body, oil pump	BB28	1	
500585	Plug, in pump body	BB29	1	
TF2504	Screw, set	BB30	2	Pump to casing
503166	Washer, spring	BB31	2	
500582	Plug	BB32	1	Oil pump valve
500568	Washer	BB33	1	
500592	Spring	BB34	1	
500591	Plunger	BB35	1	
BL0020	Ball, steel	BB36	1	
509884	Filter, oil	BB37	1	
509885	Magnet, oil filter	BB38	1	
505551	Tube, distance, oil filter	BB39	1	
103270	Bolt	BB40	1	
WP0005	Washer, plain	BB41	1	Oil filter attachment
503166	Washer, spring	BB42	1	
500620	Plug, oil drain	BB43	1	
500641	Washer, drain plug	BB44	1	

Note:—Items marked thus † are available on our Factory Exchange Unit Scheme

OVERDRIVE

Part No.	Description	Plate No.	No. per Unit	Remarks
OVERDRIVE UNIT ASSEMBLY (continued)				
500634	Spring, pressure, accumulator {	BB45	1	
503167		BB46	1	
502565	Piston assembly, accumulator	BB47	1	
500605	Ring, piston		2 sets	
502566	Bracket assembly, solenoid	BB48	1	
500645	Washer, joint, side cover	BB49	1	
500577	Stud	BB50	2	
HN2008	Nut	BB51	2	
WL0208	Washer, lock	BB52	2	
103268	Screw, set	BB53	2	
WP0008	Washer, plain	BB54	2	
WL0208	Washer, lock	BB55	2	
502560	Breather		1	
503161	Piston, operating	BB56	2	
503162	Ring, piston		4	
500660	Ring, clutch thrust, assembly with pins	BB57	1	
500587	Piece, bridge	BB58	2	
500631	Spring, clutch {	BB59	4	
500632		BB60	4	
HN2007	Nut	BB61	4	
500642	Washer, tab	BB62	4	
500640	Bearing, ball, clutch thrust ring	BB63	1	
500636	Circlip	BB64	1	
500637	Circlip	BB65	1	
502555	Ring, brake, clutch	BB66	1	
500661	Clutch assembly, sliding member with linings	BB67	1	
500602	Annulus assembly	BB68	1	
505545	Planet carrier assembly	BB69	1	
505546	Bearing, planet		6 sets	
505547	Washer, thrust		3	
500611	Washer, thrust	BB70	1	
505549	Sunwheel assembly	BB71	1	
500588/A	Washer, adjusting, front of sunwheel {	.113/.114"	BB72	as req'd.
500588/B		.107/.108"	BB72	as req'd.
500588/C		.101/.102"	BB72	as req'd.
500588/D		.095/.096"	BB72	as req'd.
500588/E		.089/.090"	BB72	as req'd.
500588/F		.083/.084"	BB72	as req'd.
500588/G		.077/.078"	BB72	as req'd.
502558	Clutch, uni-directional, inner member	BB73	1	
502550	Roller set	BB74	1	
502559	Cage, roller	BB75	1	
500630	Spring, clutch	BB76	1	
500613	Washer, thrust, rear of uni-directional clutch	BB77	1	
SP74G	Bearing, ball, front, for annulus	BB78	1	
SP75G	Bearing, ball, rear, for annulus	BB79	1	
500623/E	Washer, adjusting, annulus end float {	.146"	BB80	as req'd.
500623/F		.151"	BB80	as req'd.
500623/G		.156"	BB80	as req'd.
500623/H		.161"	BB80	as req'd.
500623/J		.166"	BB80	as req'd.

Note:—Items marked thus † are available on our Factory Exchange Unit Scheme

OVERDRIVE

Part No.	Description	Plate No.	No. per Unit	Remarks
OVERDRIVE UNIT ASSEMBLY <i>(continued)</i>				
500655	Casing, rear, with studs	BB81	1	
500756	Stud	BB82	4	
500579	Stud	BB83	2	
HN2008	Nut	BB84	6	
WL0208	Washer, lock	BB85	6	
123493	Seal, oil, in rear casing	BB86	1	
510921	†OVERDRIVE GEARBOX ASSEMBLY		1	
	(Less Gear Lever)			
	Comprising :- Top Cover Assembly 511027, Mainshaft 208052 and all other details in Gearbox Section less Gearbox Extension 305048.			

Note:—Items marked thus † are available on our Factory Exchange Unit Scheme

ACCESSORIES AND SPECIAL ORDERS

Part No.	Description	Plate No.	No. per Unit	Remarks
502126	ALUMINIUM OIL SUMP KIT		1	
301318	Sump, oil		1	
201984	Tray, oil sump		1	
108448	Plug		1	
WF0524	Washer, fibre, on plug		1	
V7535	Plug, oil drain		1	
WF0524	Washer, fibre, on plug		1	
56646	Washer, joint, oil sump		1	
HU0859	Screw, set, sump to cylinder block		16	
HU0858	Screw, set, sump to front sealing block		1	
HB0860	Bolt, slave cylinder stay, breather pipe clip and sump to block		2	
WL0208	Washer, spring, on bolts and screws		19	
119414	SPARKING PLUG		4	For Competition requirements only
132766	FLYWHEEL ASSEMBLY (LIGHTENED)		1	} For Competition requirements only
202834	Gear, ring		1	
112030	Bolt		6	
115776	Washer, tab		6	
				} Ring gear to flywheel
510990	STARTING HANDLE KIT		1	
131818	Starting handle assembly		1	
706163	Bracket, guide		1	
612082	Plug, guide hole		1	
510239	Screw, set		2	
WP0005	Washer, plain		2	
WL0205	Washer, lock		2	
HN2005	Nut		2	
				} Guide bracket to front bumper
510590	TWO SPEED WINDSCREEN WIPER KIT		1	
511093	†Motor and gearbox		1	
511001	Bolt, fixing		2	
511094	Cover, and bearing, commutator end		1	
508169	Brush gear		1	
508170	Brush set		1	
57492	Spring, brush		1	
511003	Armature		1	
511095	Coil, field		1	
511005	Stud, fixing		3	
511096	Rod, connecting		1	
511007	Shaft and gear		1	
505869	Sundry parts set		1	
132852	Switch		1	
704887	Knob		1	
609795	Bezel		1	
131988	Cable set		1	
505187	Connector, snap		1	
509672	Sleeve, connector		1	
514600	"POWER STOP" VACUUM SERVO KIT		1	
307245	WOODEN STEERING WHEEL ASSEMBLY		1	

Note:—Items marked thus † are available on our Factory Exchange Unit Scheme

ACCESSORIES AND SPECIAL ORDERS

Part No.	Description	Plate No.	No. per Unit	Remarks
502126	ALUMINIUM OIL SUMP KIT		1	
301318	Sump, oil		1	
201984	Tray, oil sump		1	
108448	Plug		1	
WF0524	Washer, fibre, on plug		1	
V7535	Plug, oil drain		1	
WF0524	Washer, fibre, on plug		1	
56646	Washer, joint, oil sump		1	
HU0859	Screw, set, sump to cylinder block		16	
HU0858	Screw, set, sump to front sealing block		1	
HB0860	Bolt, slave cylinder stay, breather pipe clip and sump to block		2	
WL0208	Washer, spring, on bolts and screws		19	
119414	SPARKING PLUG		4	For Competition requirements only
132766	FLYWHEEL ASSEMBLY (LIGHTENED)		1	
202834	Gear, ring		1	} For Competition requirements only
112030	Bolt		6	
115776	Washer, tab		6	
				} Ring gear to flywheel
510990	STARTING HANDLE KIT		1	
131818	Starting handle assembly		1	
706163	Bracket, guide		1	
612082	Plug, guide hole		1	
510239	Screw, set		2	
WP0005	Washer, plain		2	} Guide bracket to front bumper
WL0205	Washer, lock		2	
HN2005	Nut		2	
510590	TWO SPEED WINDSCREEN WIPER KIT		1	
511093	†Motor and gearbox		1	
511001	Bolt, fixing		2	
511094	Cover, and bearing, commutator end		1	
508169	Brush gear		1	
508170	Brush set		1	
57492	Spring, brush		1	
511003	Armature		1	
511095	Coil, field		1	
511005	Stud, fixing		3	
511096	Rod, connecting		1	
511007	Shaft and gear		1	
505869	Sundry parts set		1	
132852	Switch		1	
704887	Knob		1	
609795	Bezel		1	
131988	Cable set		1	
505187	Connector, snap		1	
509672	Sleeve, connector		1	
514600	"POWER STOP" VACUUM SERVO KIT		1	
307245	WOODEN STEERING WHEEL ASSEMBLY		1	

Note:—Items marked thus † are available on our Factory Exchange Unit Scheme

ACCESSORIES AND SPECIAL ORDERS

Part No.	Description	Plate No.	No. per Unit	Remarks
608467/M	WING MIRROR—'MORGAN' TYPE		2	
505825	Plinth, base, mirror		2	
510706	REVERSE LAMP KIT		1	Fitted up to Commission No. CT only.
128192	Lamp, reverse, assembly		2	
127830	Switch		1	
131340	Lead, tail } Alternative		1	
131341	Harness } to 70280		1	
70280	Cable, Alternative to 131340, 131341		11 ft.	
609909	Washer, lens seating		2	
511166	REVERSE LAMP KIT		1	Fitted from Commission No. CT and future.
128192	Lamp, reverse, assembly		1	
127380	Switch		1	
131341	Harness		1	
133510	Lead		1	
511165	Tube, P.V.C.		1	
609909	Washer, lens, seating		1	
502160	WHEEL RIM FINISHER		4	
566337	TONNEAU COVER ASSEMBLY KIT		1	
	R.H. STEERING—BLACK			
705990	Cover, assembly, tonneau, Black		1	
611707	Bracket, assembly, fixing	Centre	1	
611709		Outer	2	
610624	Stud, clinch type	Fitted to	6	
509279	Screw, S/T	door outer panels	6	
565752	Stud, fitted to passenger seat		1	
566338	TONNEAU COVER ASSEMBLY KIT		1	
	R.H. STEERING—WHITE			
705992	Cover, assembly, tonneau, White		1	
611707	Bracket, assembly, fixing	Centre	1	
611709		Outer	2	
610624	Stud, clinch type	Fitted to	6	
509279	Screw, S/T	door outer panels	6	
565752	Stud, fitted to passenger seat		1	
566339	TONNEAU COVER ASSEMBLY KIT		1	
	L.H. STEERING—BLACK			
705989	Cover, assembly, tonneau, Black		1	
611707	Bracket, assembly, fixing	Centre	1	
611709		Outer	2	
610624	Stud, clinch type	Fitted to	6	
509279	Screw, S/T	door outer panels	6	
565752	Stud, fitted to passenger seat		1	
566340	TONNEAU COVER ASSEMBLY KIT		1	
	L.H. STEERING—WHITE			
705991	Cover, assembly, tonneau, White		1	
611707	Bracket, assembly, fixing	Centre	1	
611709		Outer	2	
610624	Stud, clinch type	Fitted to	6	
509279	Screw, S/T	door outer panels	6	
565752	Stud, fitted to passenger seat		1	

Note:—Items marked thus † are available on our Factory Exchange Unit Scheme

ACCESSORIES AND SPECIAL ORDERS

Part No.	Description	Plate No.	No. per Unit	Remarks
564153	SAFETY HARNESS KIT—2 Point Fixing		1	
564154	SAFETY HARNESS KIT—3 Point Fixing		1	
568496	SAFETY HARNESS KIT—3 Point Fixing (EYE BOLT TYPE)		1	
568511	SAFETY HARNESS KIT—2 Point Fixing (EYE BOLT TYPE)		1	
568784	SAFETY HARNESS KIT—LAP TYPE (EYE BOLT FIXING)		1	
	SAFETY HARNESS ATTACHMENT DETAILS			
612531	Eyebolt, safety harness		4	Fitted up to Commission No. CT23959
TN3210	Nut, nyloc, thin, eyebolt on propshaft tunnel		2	
YN2910	Nut, nyloc, eyebolt in 'B' post		1	
615984	Washer, assembly—Tunnel reinforcement		2	Fitted from Commission No. CT23960 and future
615968	Bracket, stiffener assembly { L.H.		1	
615969			1	
WL0210	Washer, lock		4	
59844	ELECTRIC DEFROSTER		1	
566298	ANTI-MIST PANEL—BACKLIGHT		1	
	TOUCH-IN PAINT DETAILS			
CD31433	Black { Pencil		1	
556052			1	
CD31445	Signal Red { Pencil		1	
556047			1	
CD31446	British Racing Green { Pencil		1	
556046			1	
566457	Velasquez Cream { Pencil		1	
566456			1	
CD31642	Powder Blue { Pencil		1	
557883			1	
516516	Spa White { Pencil		1	
516515			1	
566330	SURREY CONVERSION KIT—BLACK		1	
806696	Canopy trim assembly—Black		1	
806603	Canopy assembly		1	
612092	Bush, end		2	
610624	Stud, durable		6	
566352	Rivet, pop		6	
706240	Retainer assembly, rear		1	
612205	Thumbscrew } Rear retainer to		2	
511044	Washer, plain } backlight frame		2	
565747	Button		2	
565748	Socket		2	

Note:—Items marked thus † are available on our Factory Exchange Unit Scheme

ACCESSORIES AND SPECIAL ORDERS

Part No.	Description	Plate No.	No. per Unit	Remarks
566458	SURREY CONVERSION KIT—WHITE		1	
806697	Canopy trim assembly—White		1	
806603	Canopy assembly		1	
612092	Bush , end		2	
610624	Stud , durable		6	
566352	Rivet , pop		6	
706240	Retainer assembly, rear		1	
612205	Thumbscrew } Rear retainer to		2	
511044	Washer , plain } backlight frame		2	
565747	Button		2	
565748	Socket		2	

Note:—Items marked thus † are available on our Factory Exchange Unit Scheme

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